

# Hyper Suprime-Cam

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# HSC Collaboration

National Astronomical  
Observatory of Japan

University of Tokyo (J)

KEK (J)

ASIAA (Taiwan)

Princeton University (US)

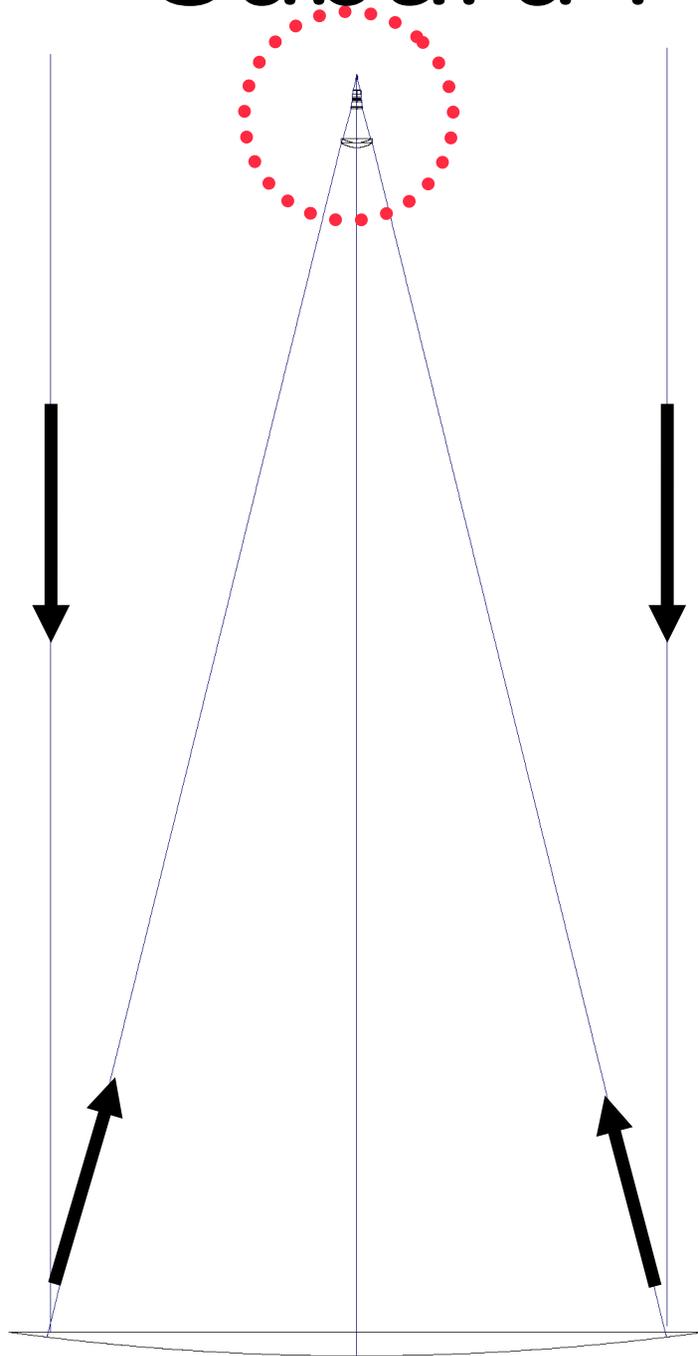
Mitsubishi Electric

Canon

Hamamatsu Photonics



# Subaru Prime Focus



F/2.0

$f = 16400$  mm

FOV 30 arcmin

M1 8.2 m

MIT/LL CCID-20



Burke & Luppino et al.

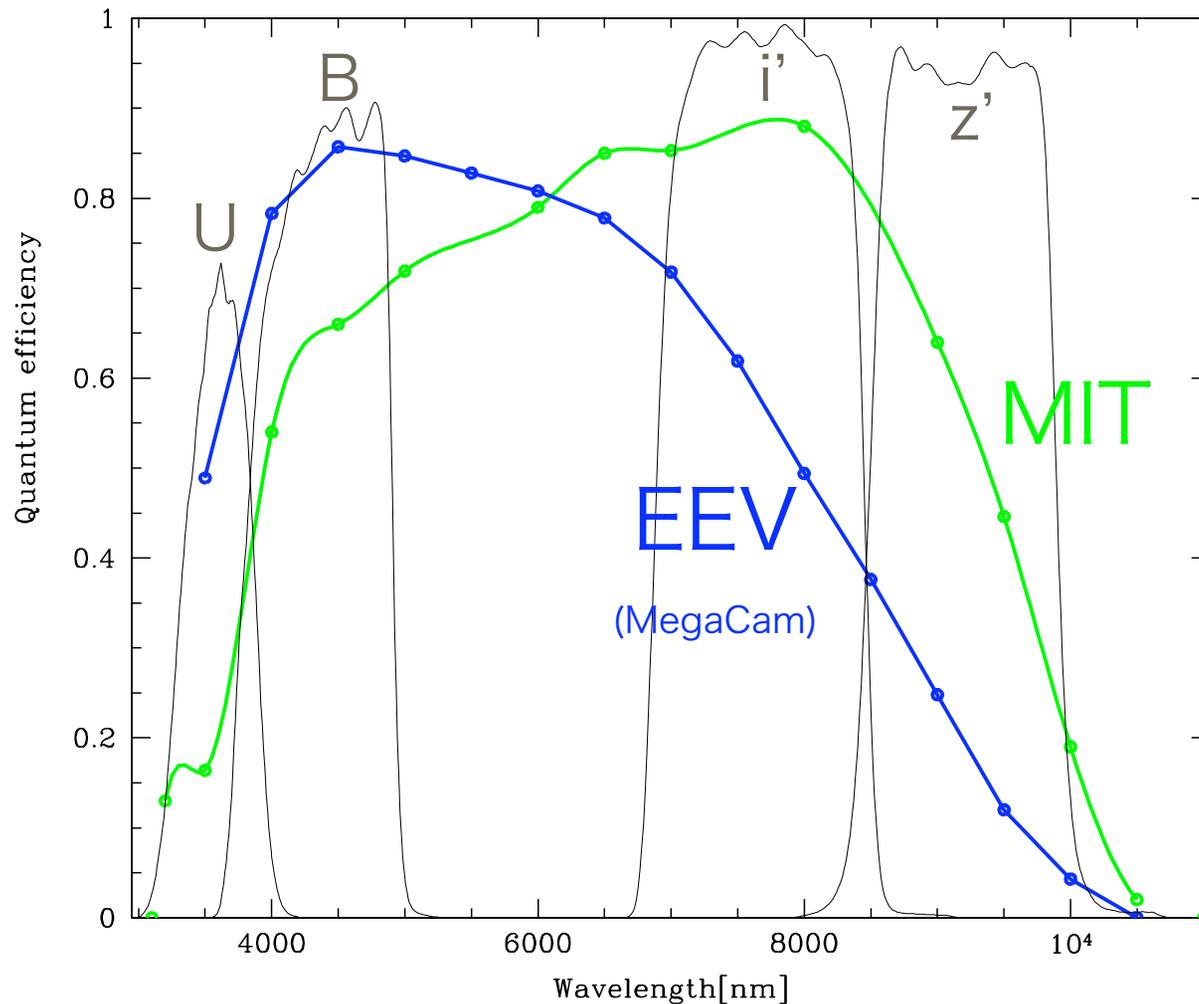
# MIT/LL CCID-20

Deep depletion

$\sim 40 \mu m$

High Responsivity amp.

$\sim 15 \mu V/e$



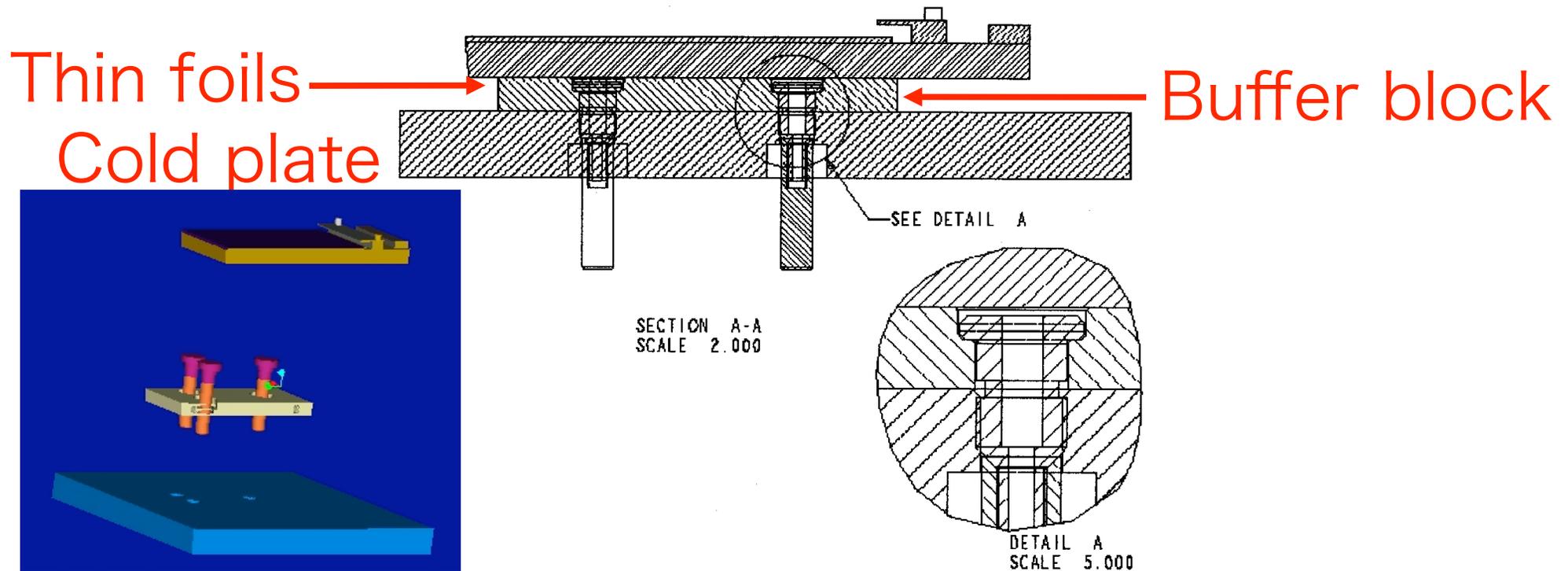
$\sim 2e$  rms noise

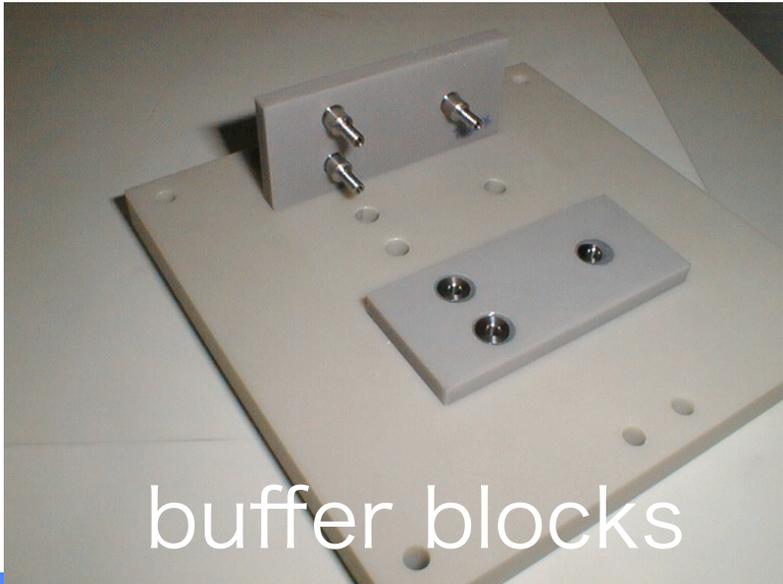
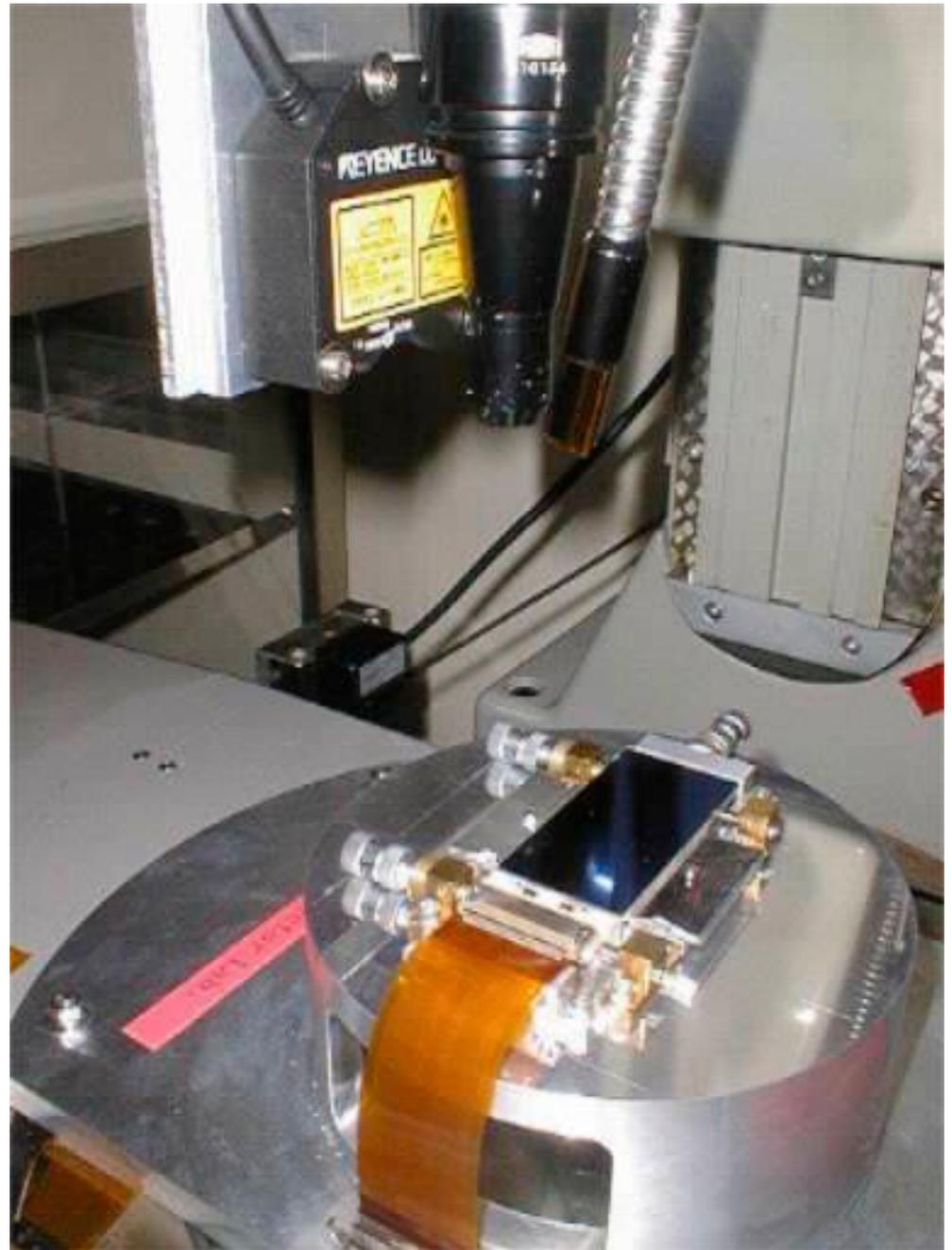
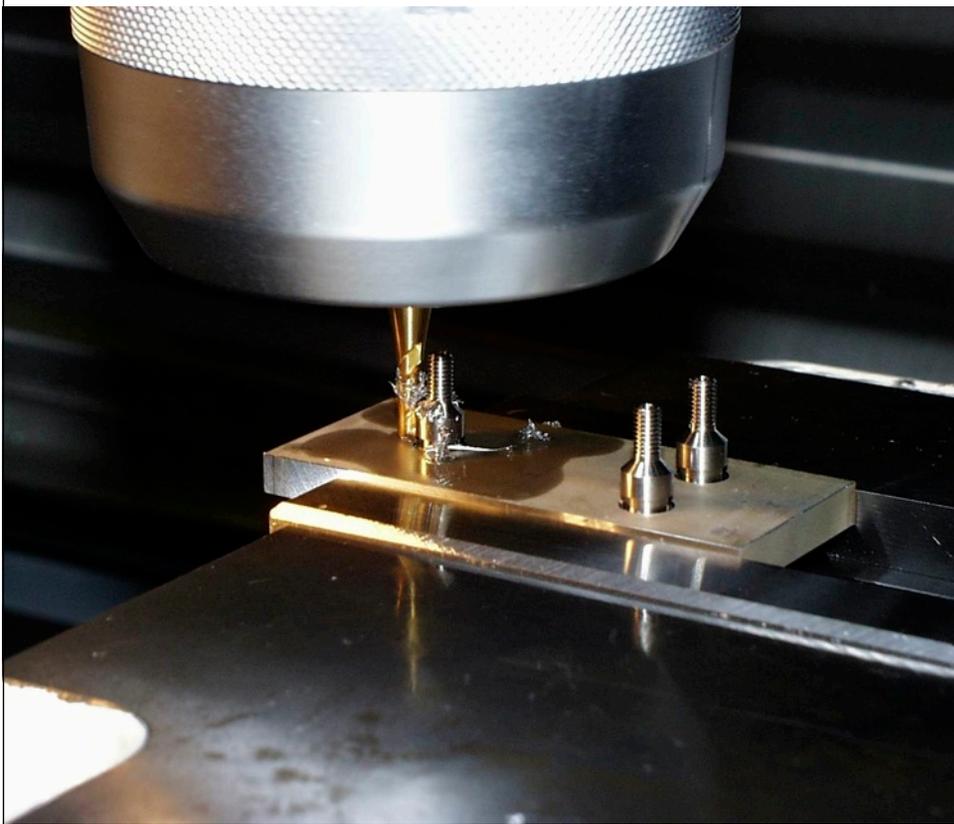
(50 kHz readout)

# Co-planarity

## The correction procedure

- Employ a buffer block between CCD and cold plate
- Height measurement using laser displacement meter
- Insert thin metal foils with appropriate thickness
- Infusion of epoxy adhesive

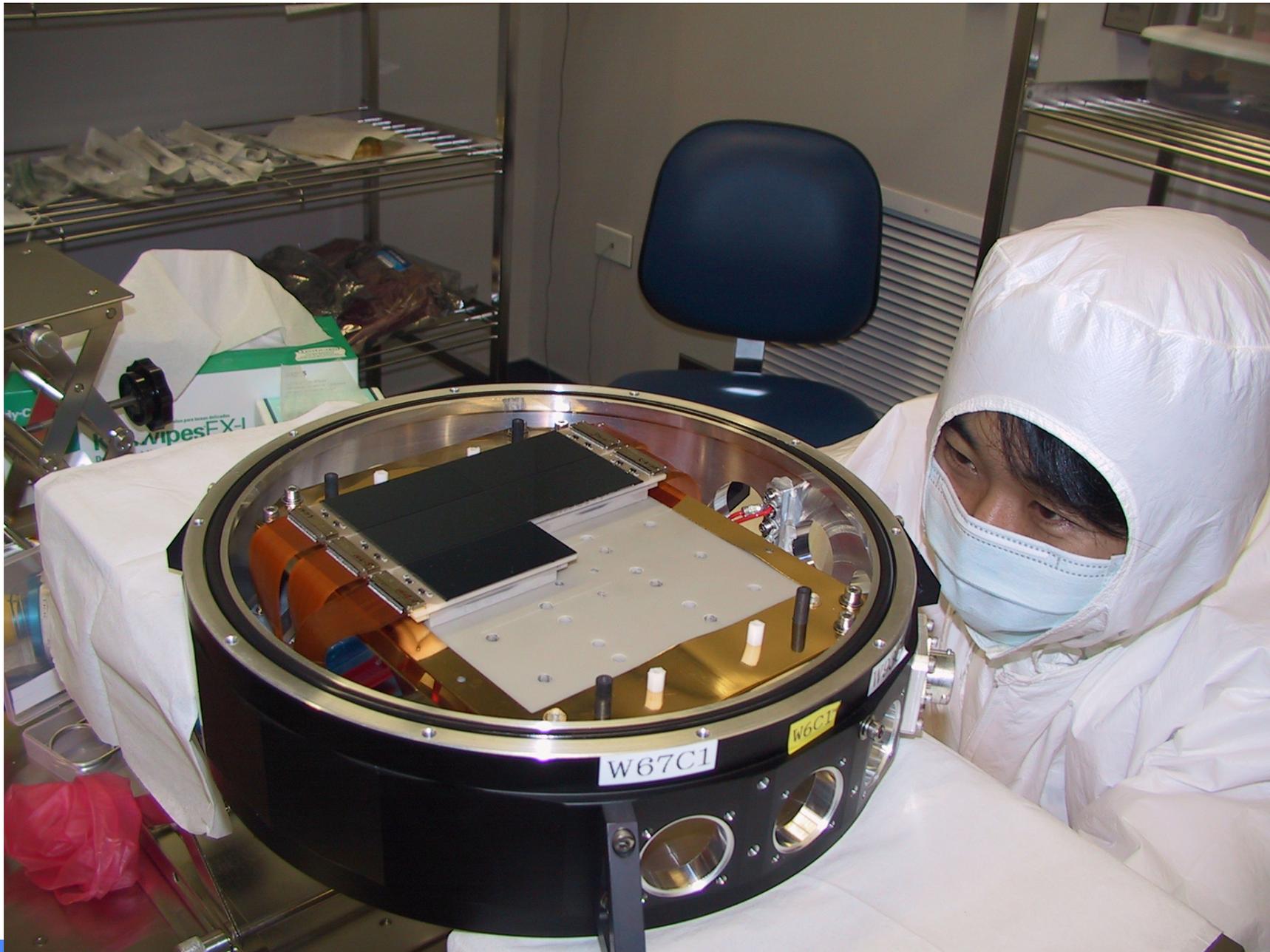




buffer blocks

Jig to align CCD and block

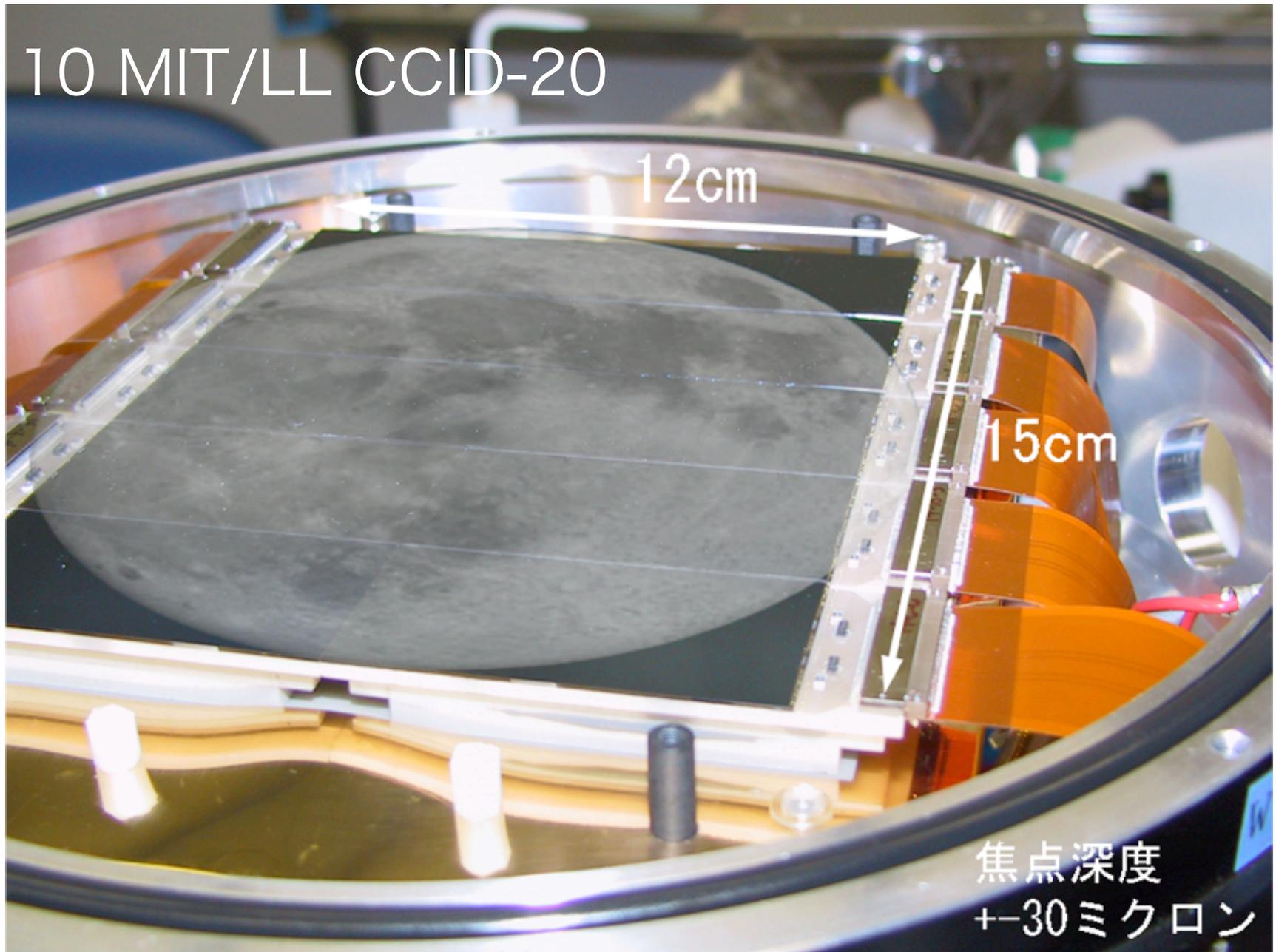
# Mosaicing





# Suprime-Cam

10 MIT/LL CCID-20



# Growth of CCD mosaics

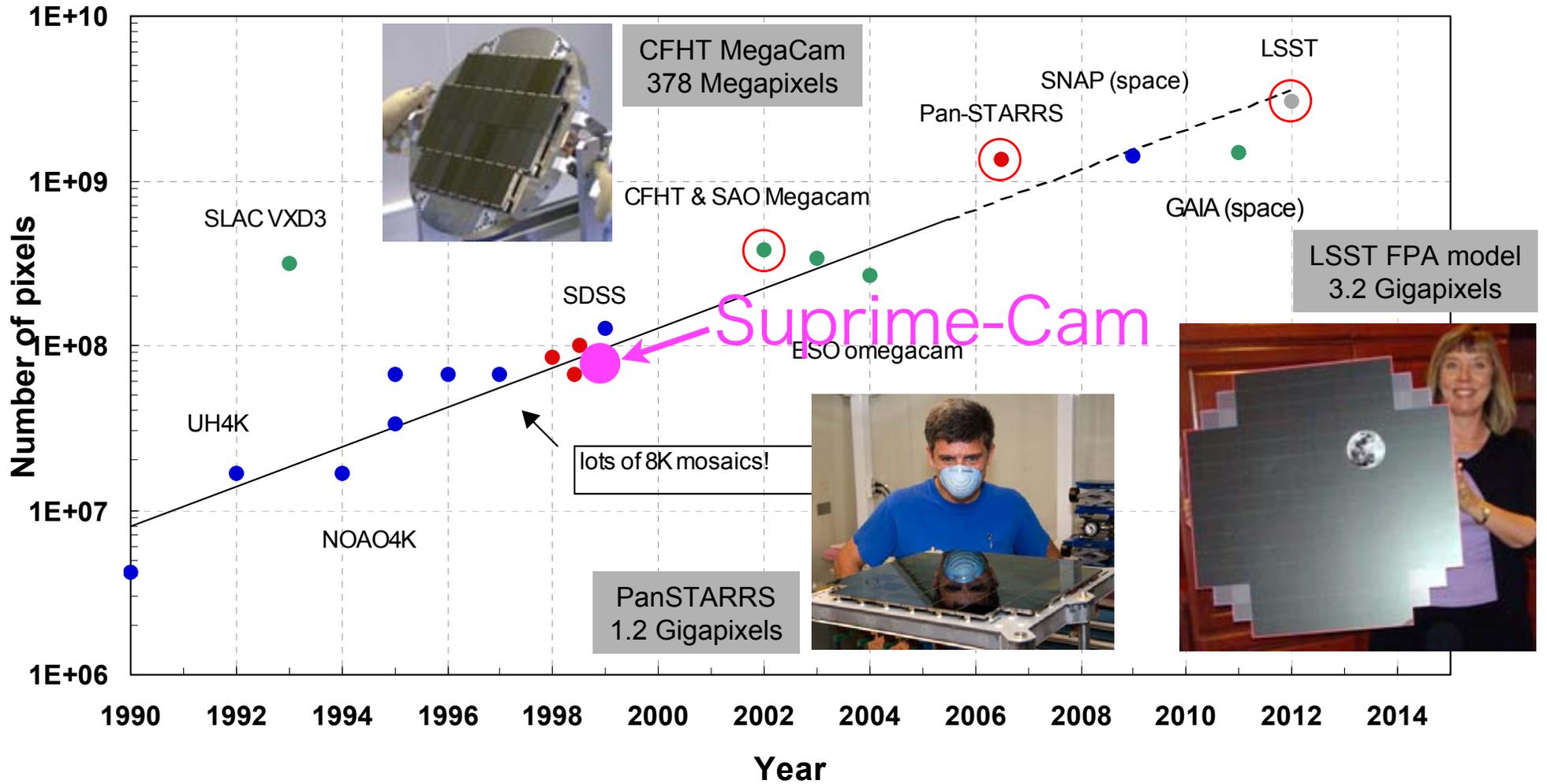


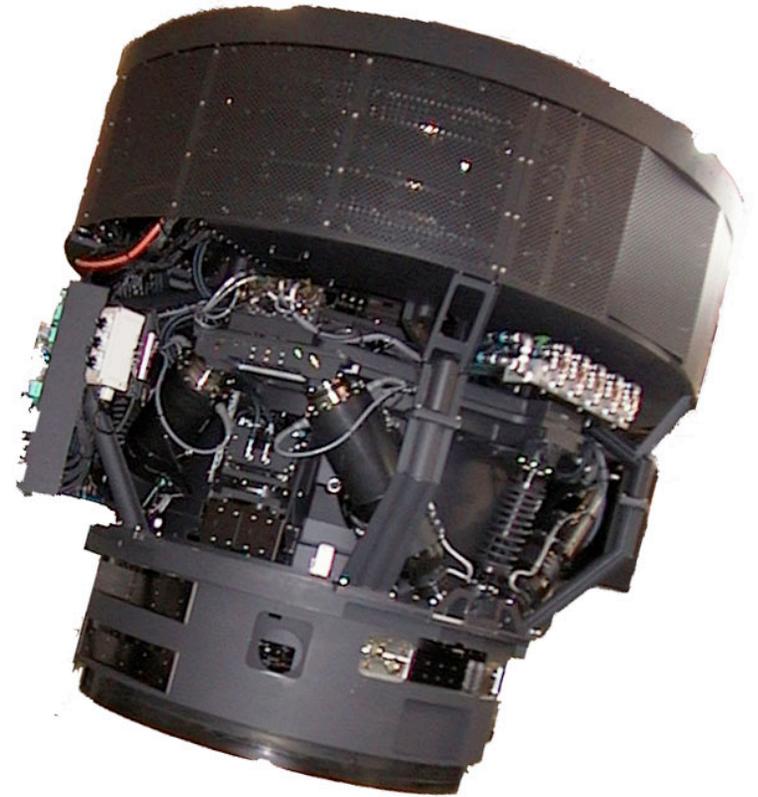
Illustration of large focal plane sizes, from Luppino 'Moore's' law

Focal plane size doubles every 2.5 years

# Strength of Suprime-Cam



Wide Field Corrector  
**Canon**



Prime Focus Unit  
**MITSUBISHI**

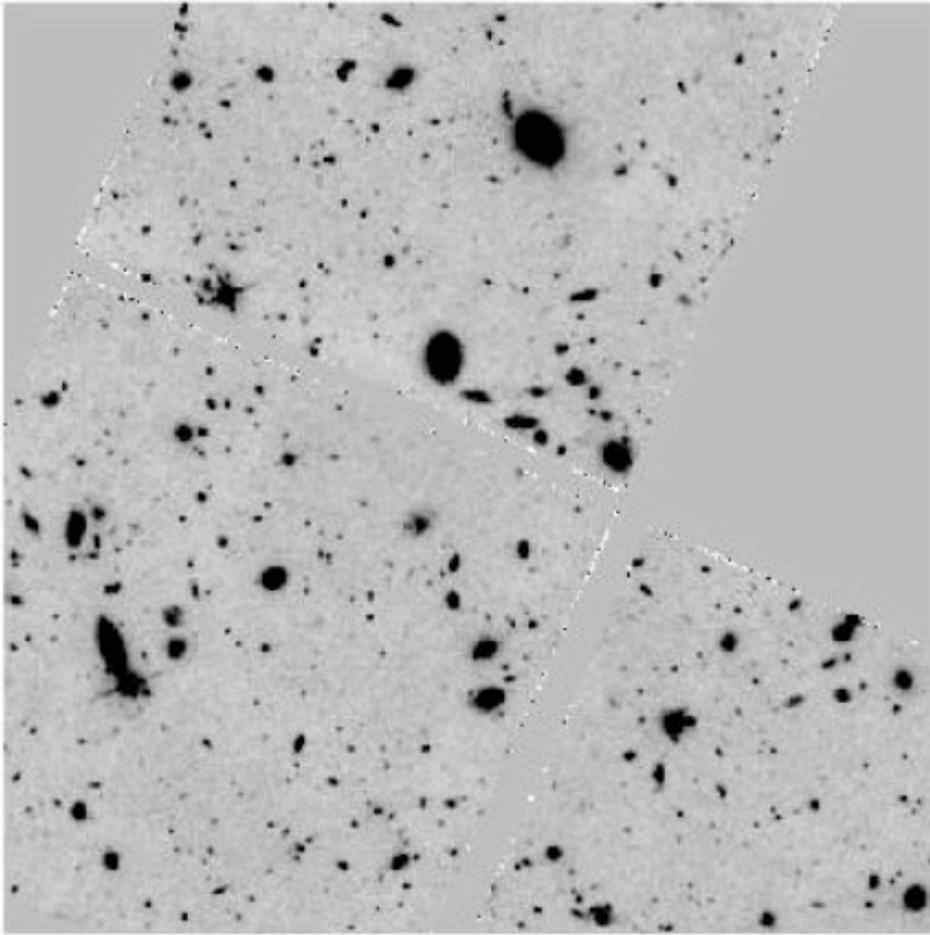
Opt-mechanics were built by  
experienced Japanese firms



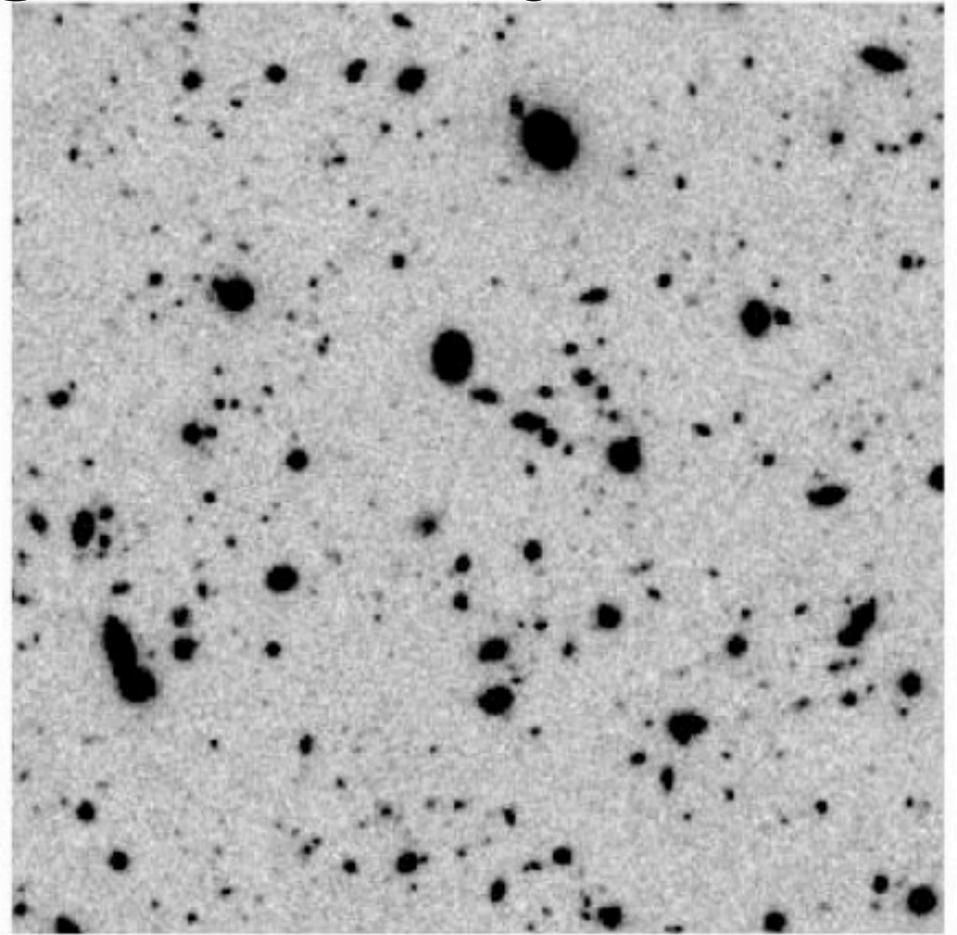
Superb  
Image Quality



# Good Image Quality



HST 'wide-I' continuum  
HST WFPC2  
(All FOV)



NB816 narrowband  
Suprime-Cam  
(FOV/100)

# High Redshift Galaxies Hunt

Table 1: The most distant galaxies with measured redshift (as of Sep.14, 2006).

Rank	Identification	Coordinates	Redshift	Distance <sup>#</sup>	Paper	Publishing date
1	IOK-1	J132359.8+272456	6.964	12.8826	Iye et al.	Sep. 14, 2006
2	SDF ID1004	J132522.3+273520	6.597	12.8250	Taniguchi et al.	Feb, 25, 2005
3	SDF ID1018	J132520.4+273459	6.596	12.8248	Kashikawa et al.	Apr. 25, 2006
4	SDF ID1030	J132357.1+272448	6.589	12.8238	Kashikawa et al.	Apr. 25, 2006
5	SDF ID1007	J132432.5+271647	6.580	12.8222	Taniguchi et al.	Feb. 25, 2005
6	SDF ID1008	J132518.8+273043	6.578	12.8219	Taniguchi et al.	Feb. 25, 2005
6	SDF ID1001	J132418.3+271455	6.578	12.8219	Kodaira et al.	Apr. 25, 2003
8*	HCM-6A	J023954.7-013332	6.560	12.8189	Hu et al.	Apr. 1, 2002
9	SDF ID1059	J132432.9+273124	6.557	12.8184	Kashikawa et al.	Apr. 25, 2006
10	SDF ID1003	J132408.3+271543	6.554	12.8178	Taniguchi et al.	Feb.25, 2005

<sup>#</sup> Distance in billion light years calculated for a model of the Universe that has an age 13.66 billion years.

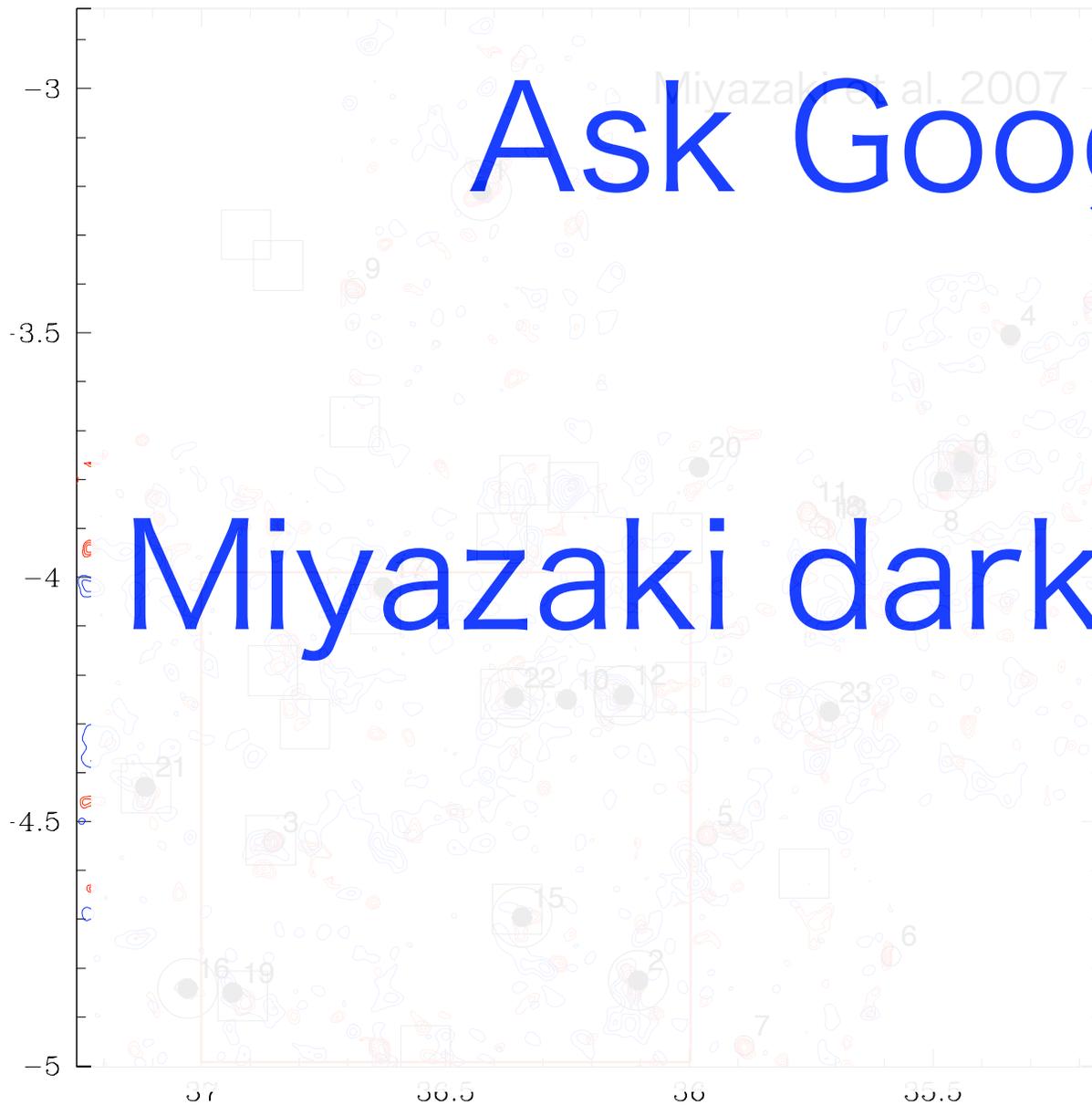
\* This object was discovered by Keck telescope. All the rest were discovered by Subaru Telescope in the Subaru Deep Field.

1. Large Aperture
2. Wide Field of View
3. Superb image quality
4. High QE in red

# WL Dark Matter Halo Search

Ask Google

Miyazaki dark matter



# Upgrade of Suprime-Cam

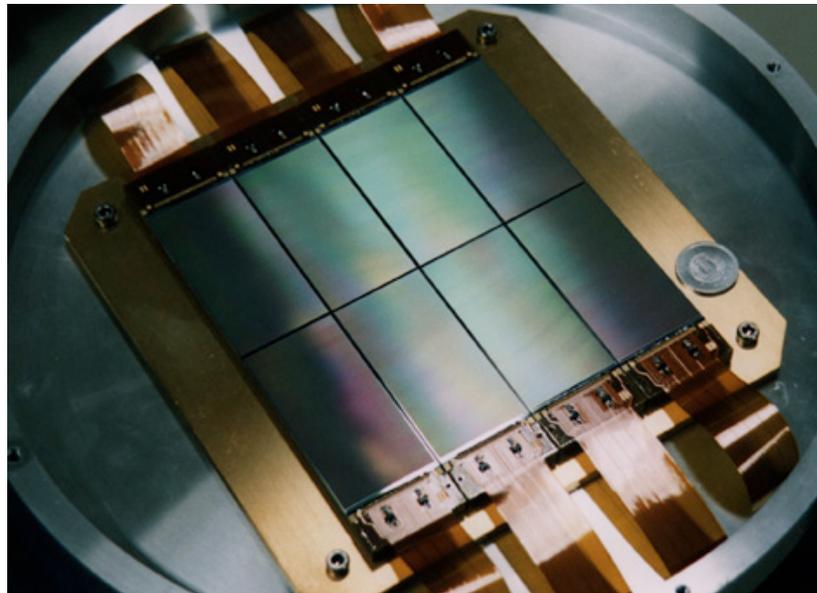
# Upgrade path

1. Large Aperture
2. Wide Field of View Wider
3. Superb image quality keep it
4. High QE in red Higher



# NAOJ-Hamamatsu Collaboration

- 1994 - 1996 Back Illuminated small CCD
- 1996 - 1998 2k4k Front illuminated CCD
- 1999 - 2008 BI 2k4k pch CCD



1998

# p-ch Development History



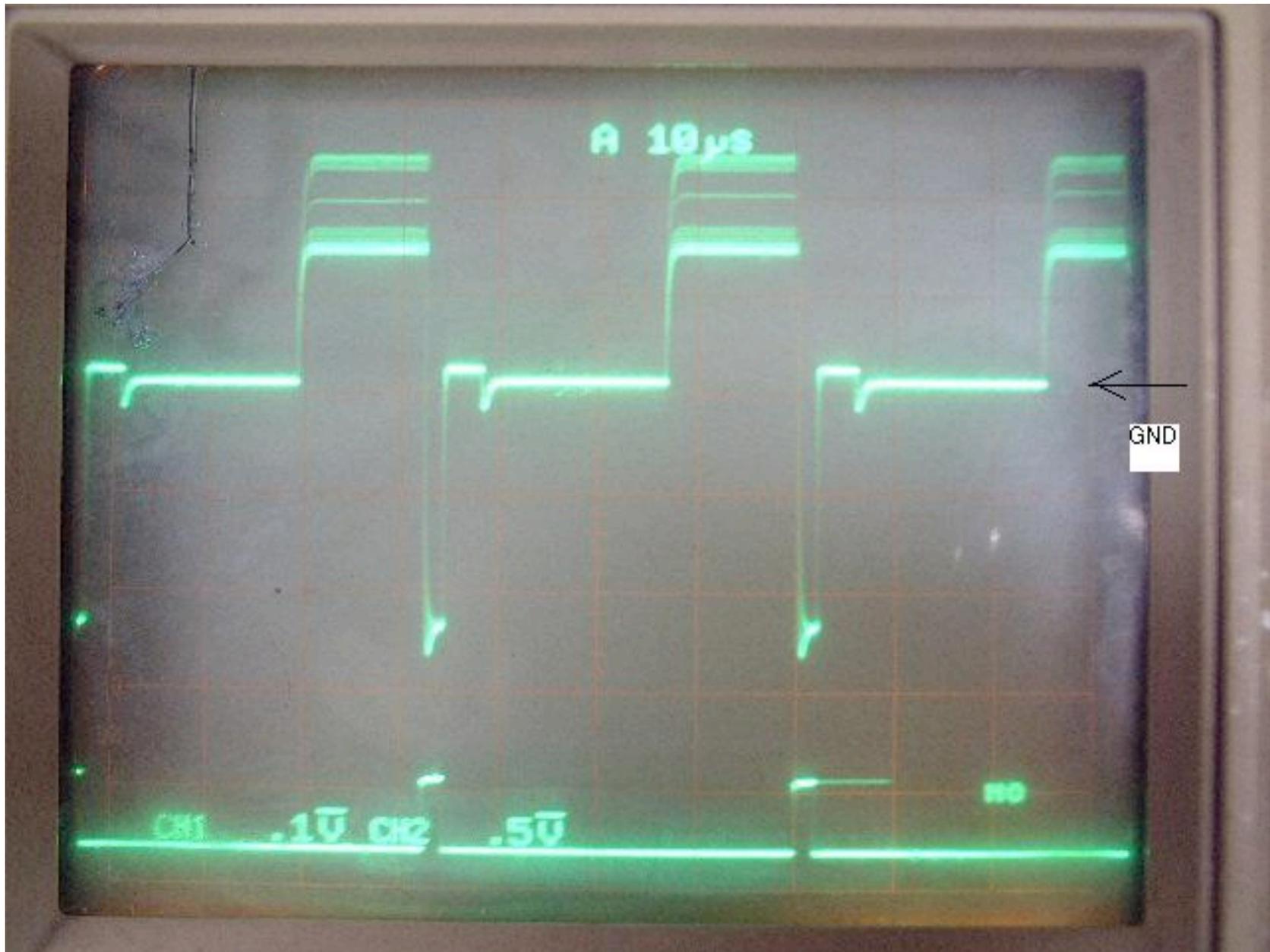
2002  
FI Prototype



2003  
BI Prototype



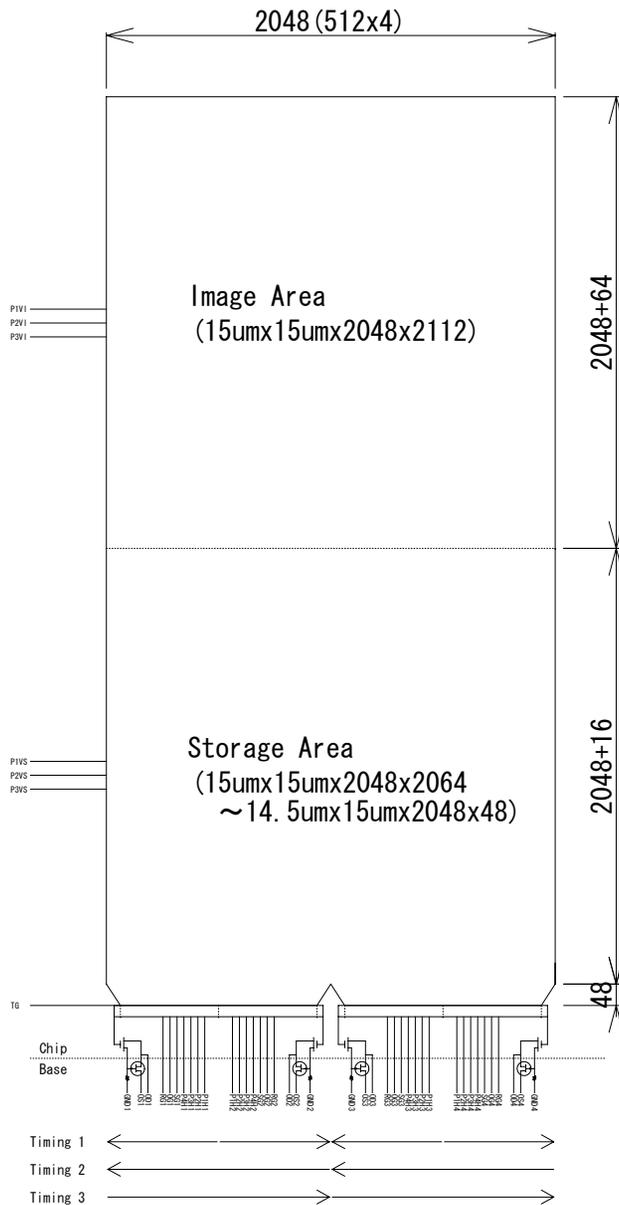
2008  
2k4k BI



Signal is carried by hole.



# HPK p-ch CCD



CCD Structure

Si Thickness

Vertical clock phase

Horizontal clock phase

Output Amplifiers

Full Frame Transfer

200  $\mu\text{m}$  (Can be 100 ~ 300  $\mu\text{m}$ )

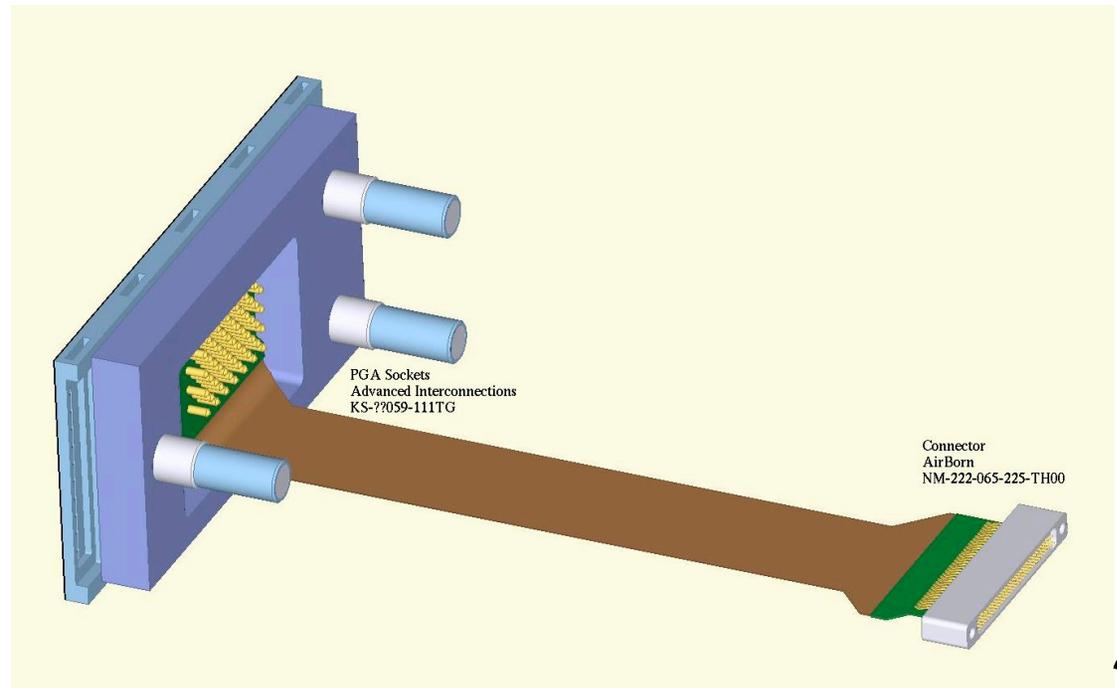
3 phases

2 phases or 4 phases

4 one stage MOSFET on chip  
and one J-FET on the package

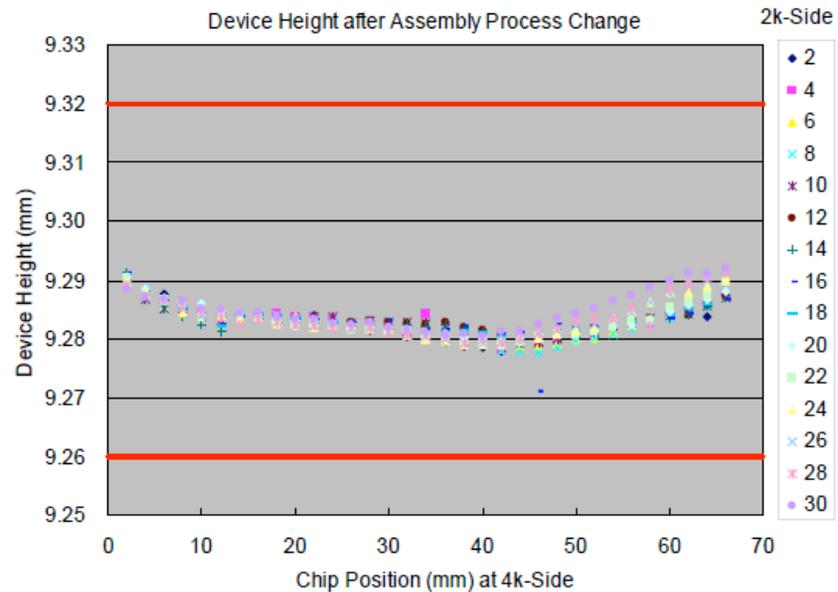
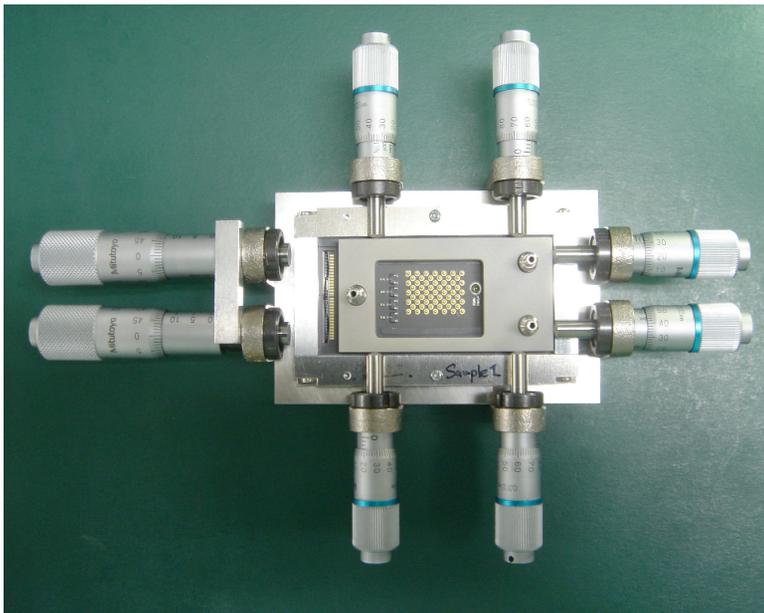
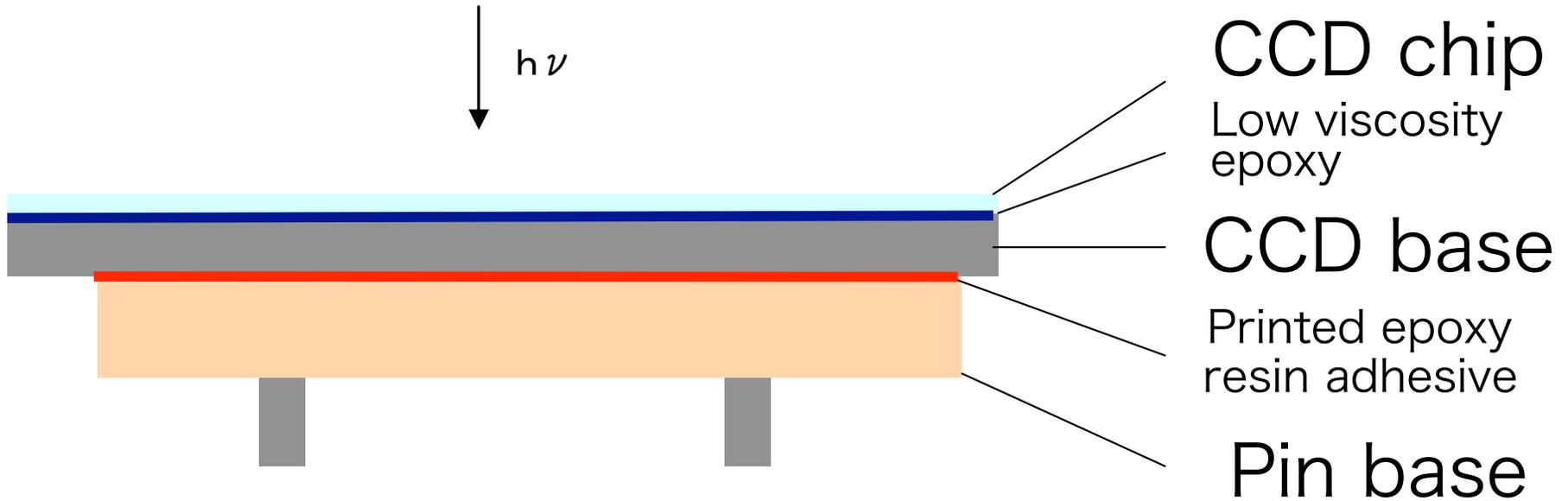
Package Material

Aluminum Nitride





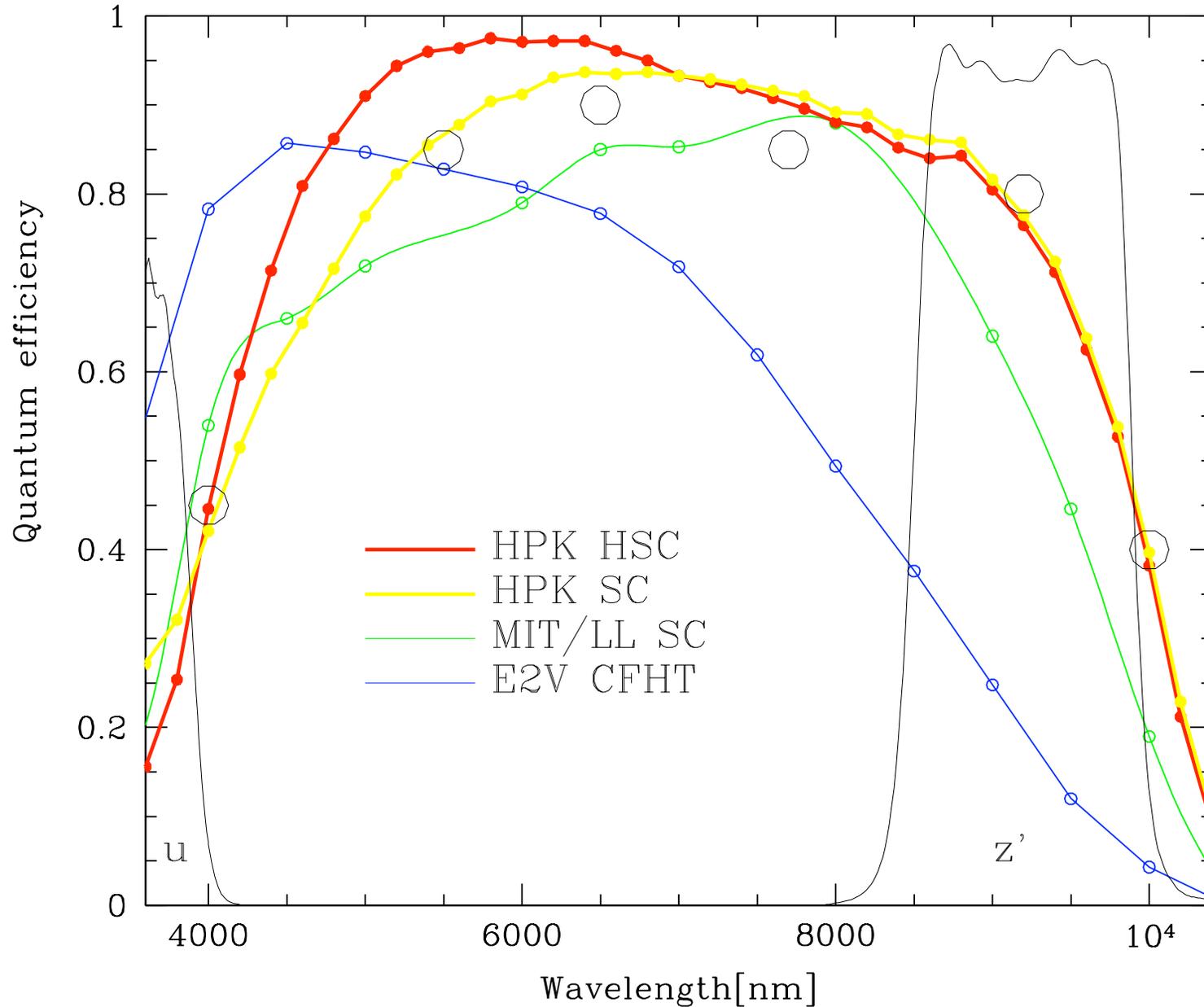
# Package Structure



10um  
flatness  
achieved



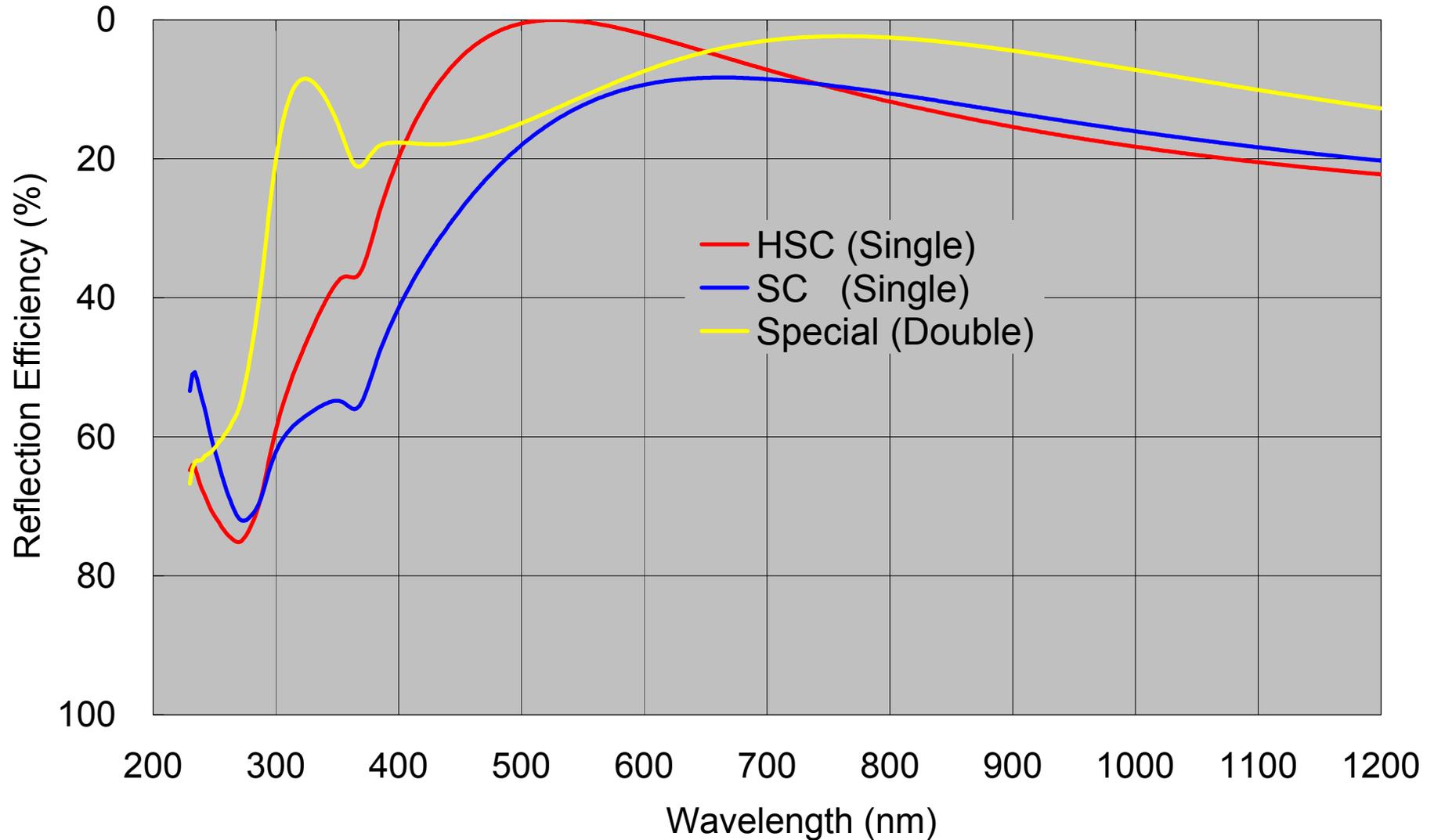
# Quantum Efficiency





# QE Improvement Plan

Reflection Efficiency Calculation at Double Layer AR-Coating

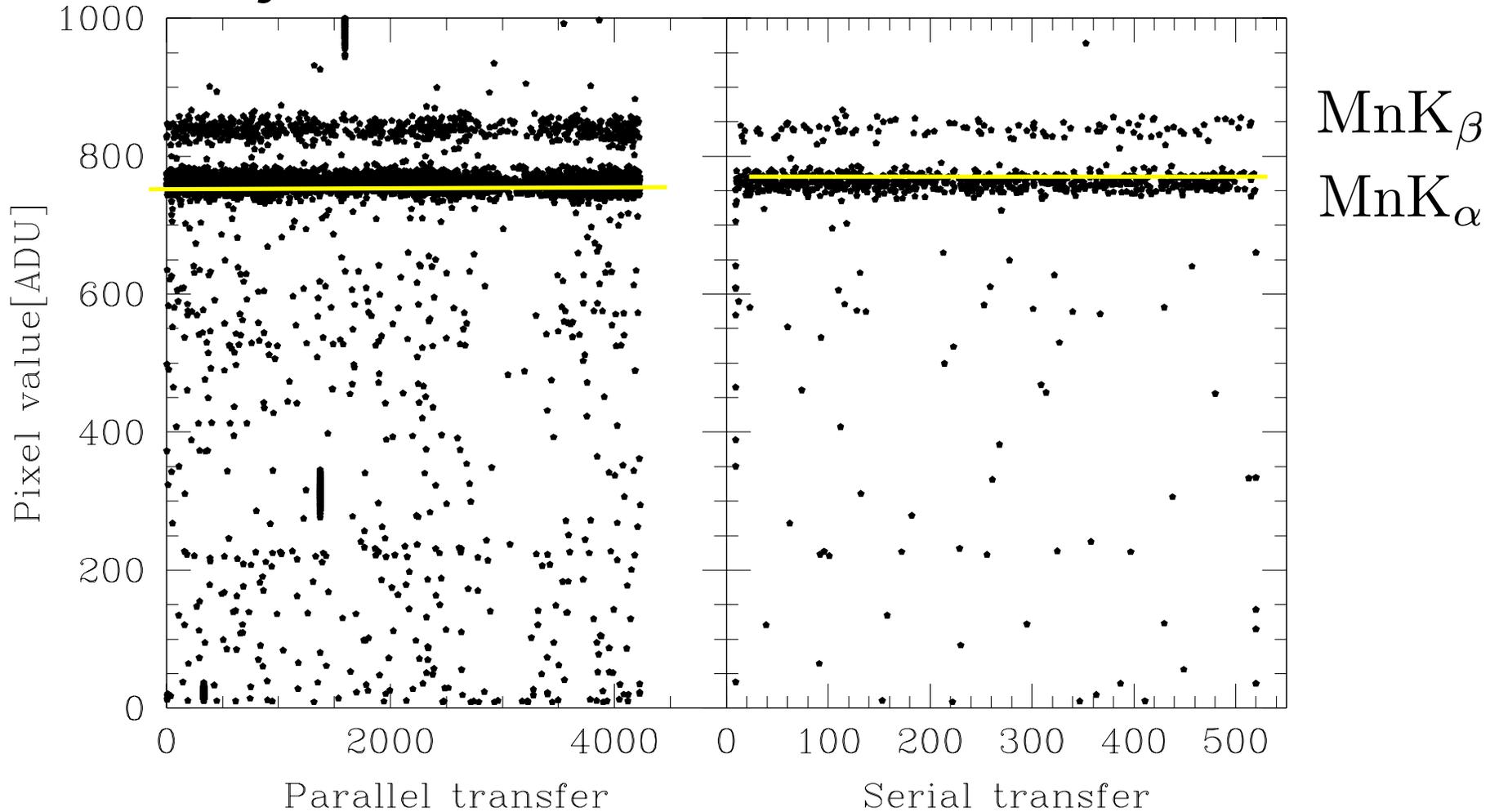


Merit of Double AR coating



# Charge Transfer Efficiency

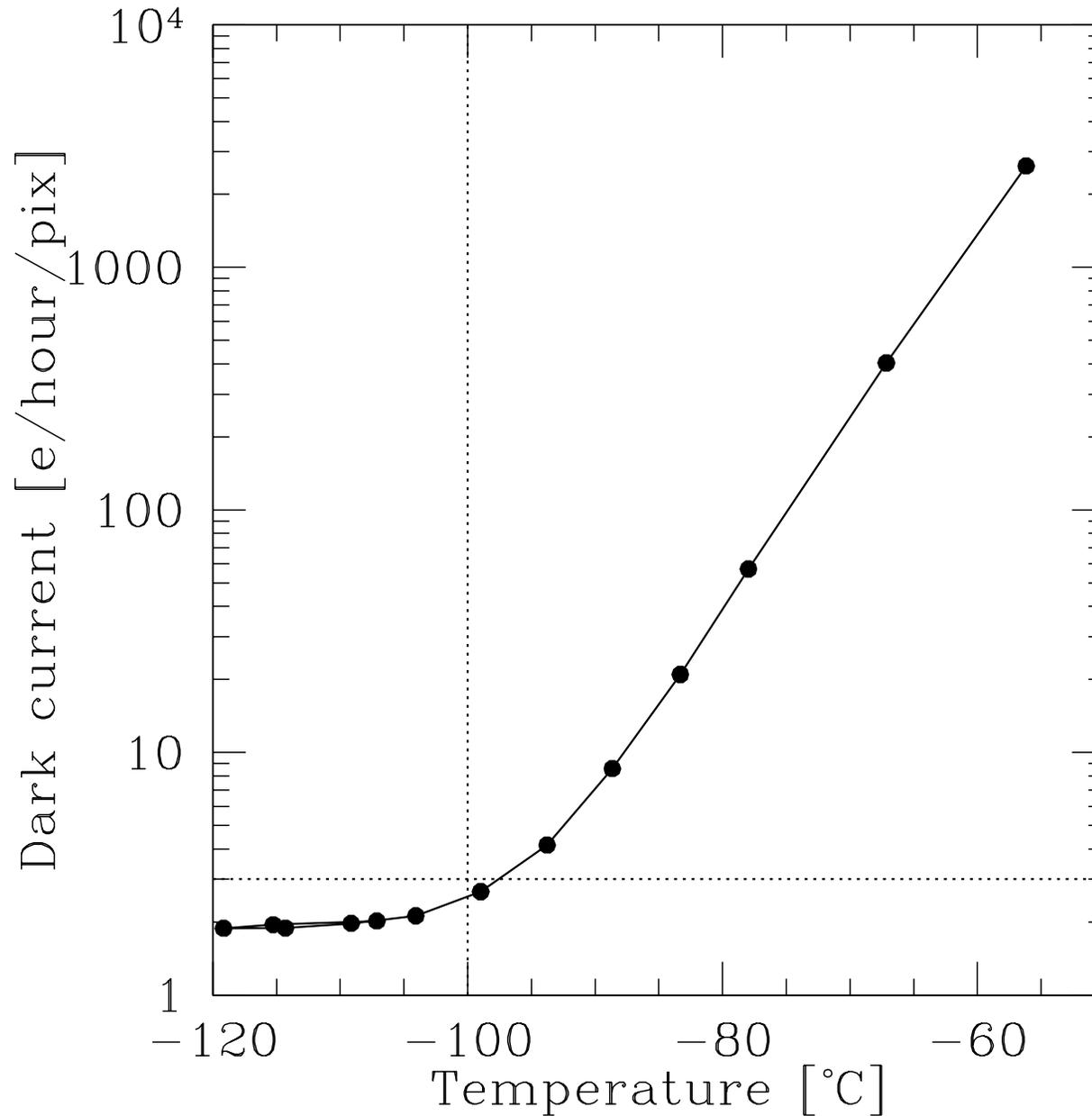
X-ray test



No slope indicates good CTE ( $>0.999995$ ) 24

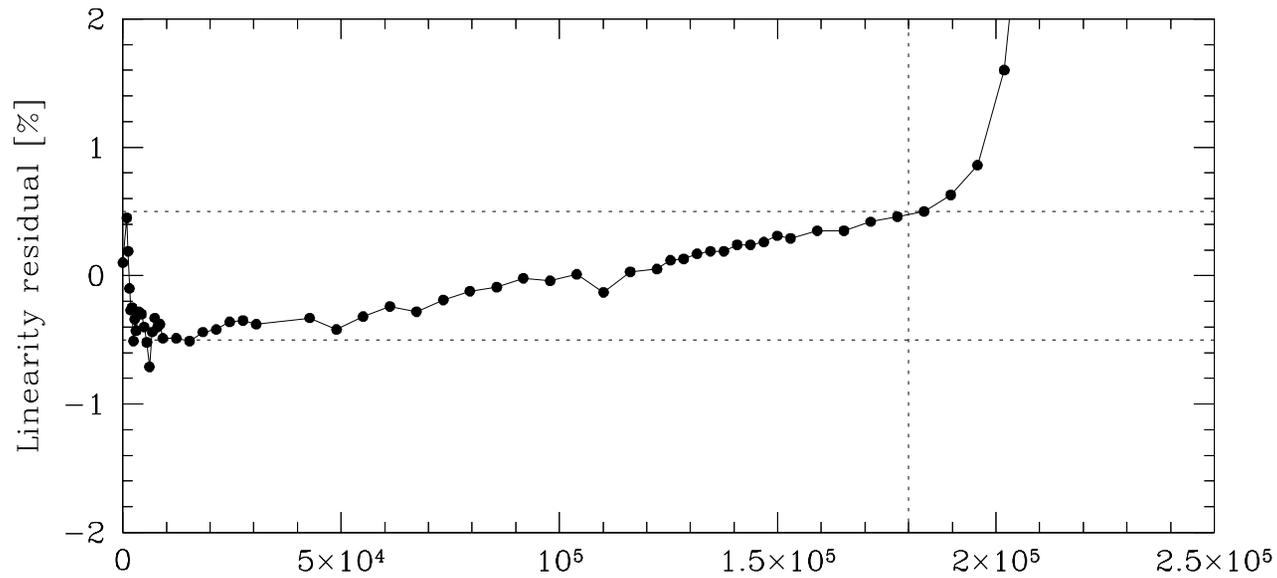
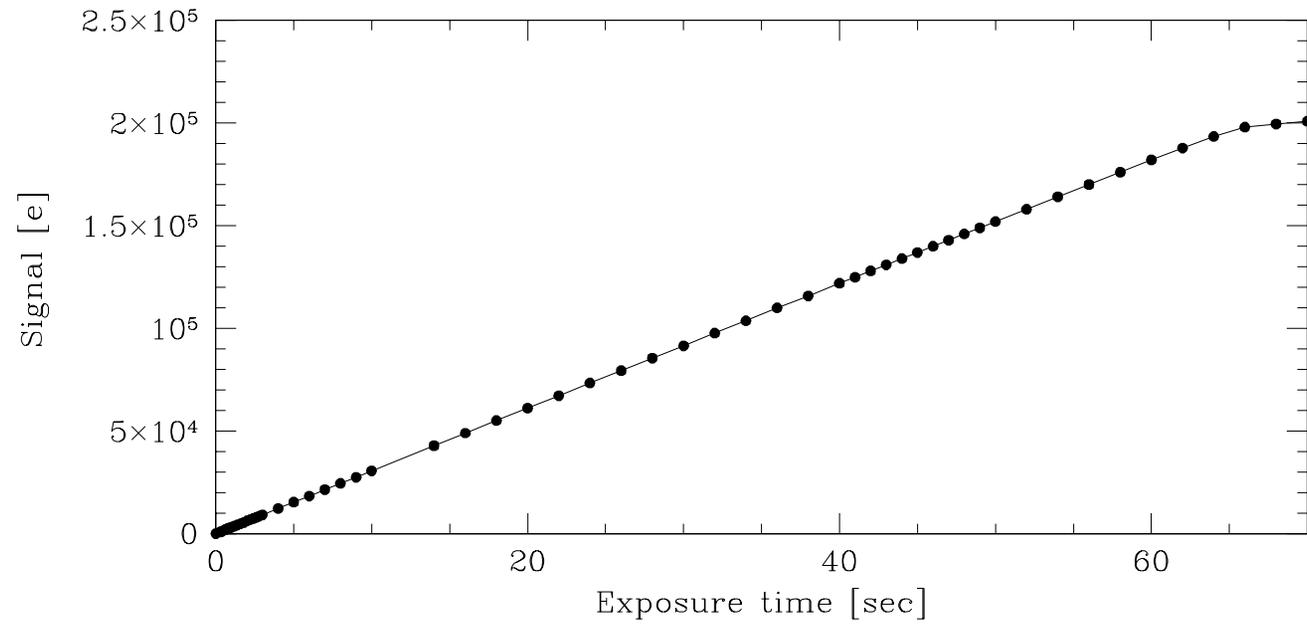


# Dark Current



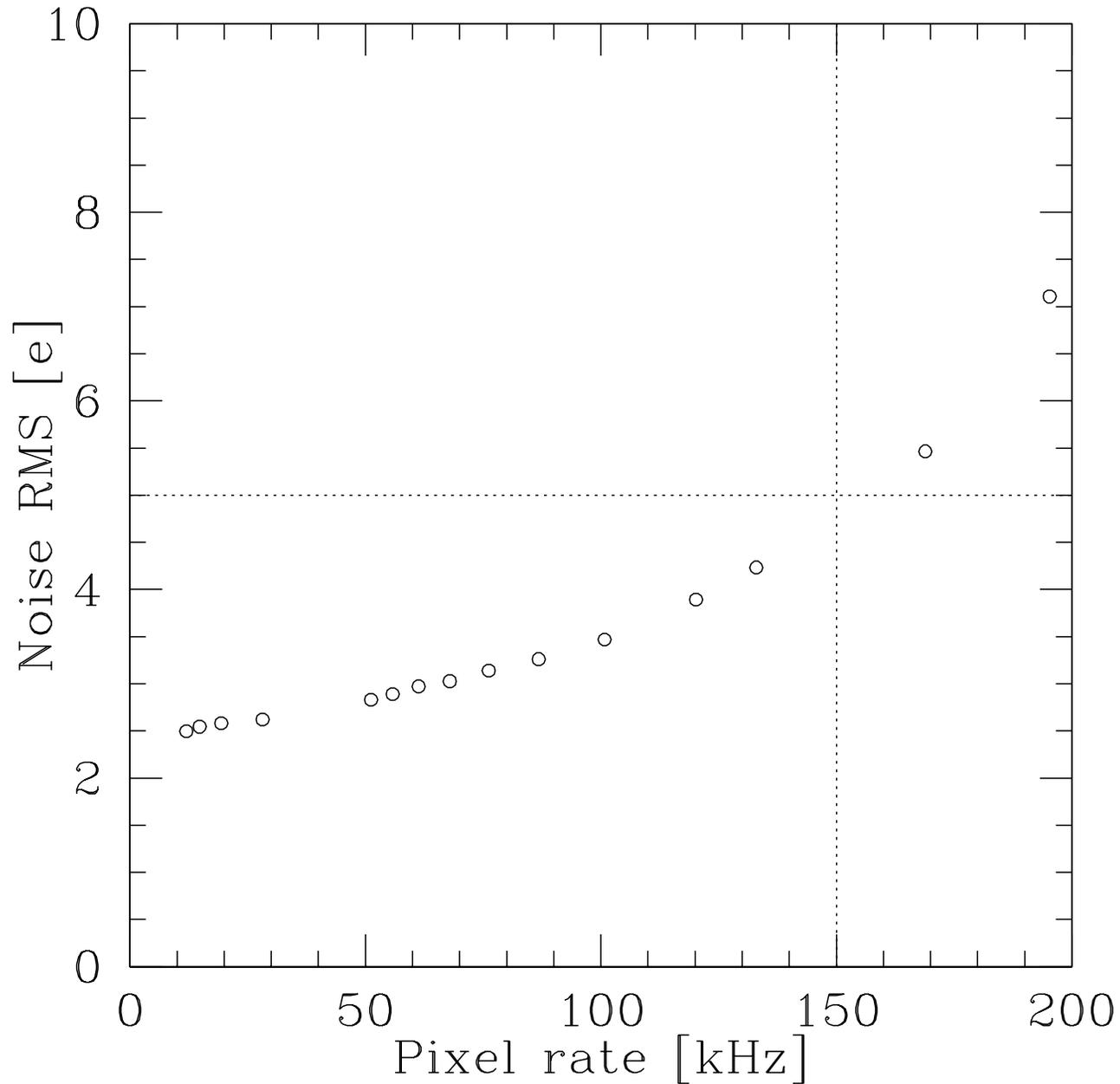


# Full well





# Read noise



4.5 e rms  
(150 kHz)  
MFront2



# Charge Diffusion

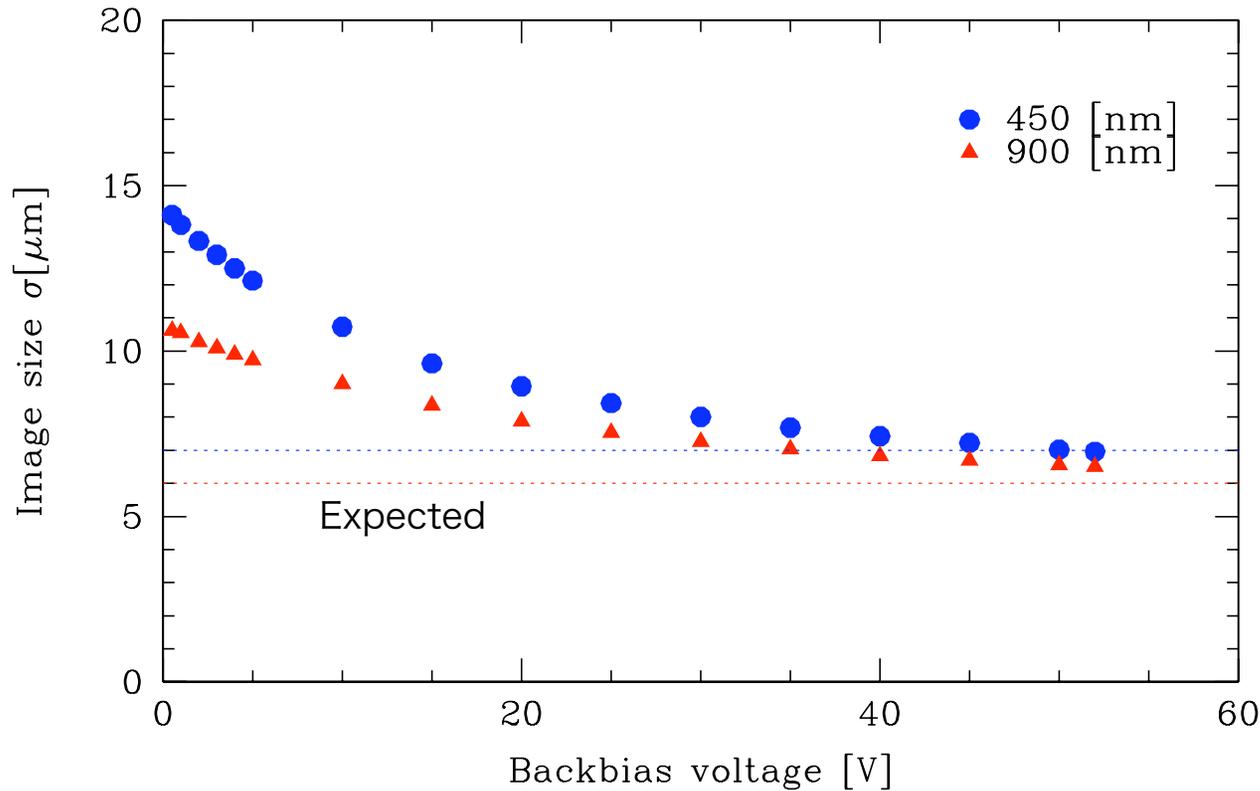
Expected Charge diffusion:  $\sigma_D = 7\mu\text{m}$ ,  $t = 200\mu\text{m}$

$\lambda$ [nm]	focus pos. [ $\mu\text{m}$ ]	$\sigma$ [ $\mu\text{m}$ ]	FWHM ["]
700	5.6	6.9	0.21
800	19.2	6.6	0.20
900	43.8	5.8	0.18
1000	84.7	4.5	0.14

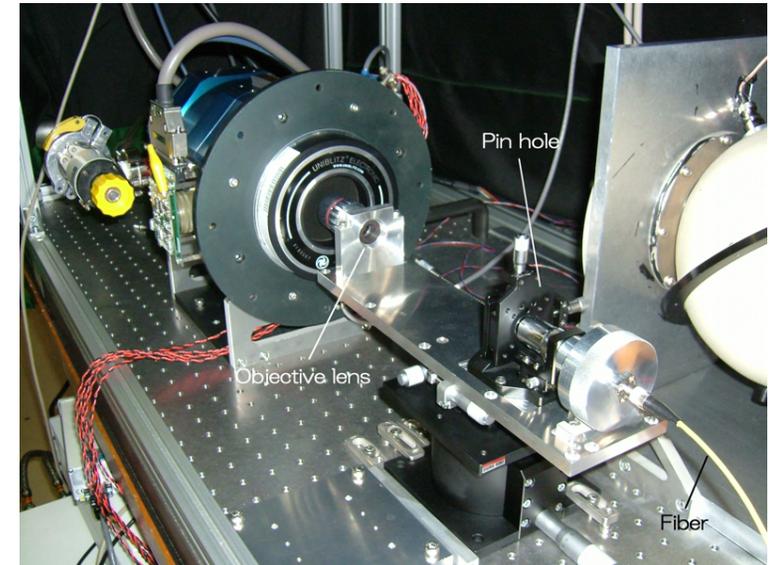
lambda of 700 nm results can be adopted for shorter lambda

Sufficiently small charge spread  
(HSC pixel scale is 15 % smaller)

# Measurement



Measurement setup



10 micron pin hole is projected with X 1/10 (NA ~ 0.25) optics

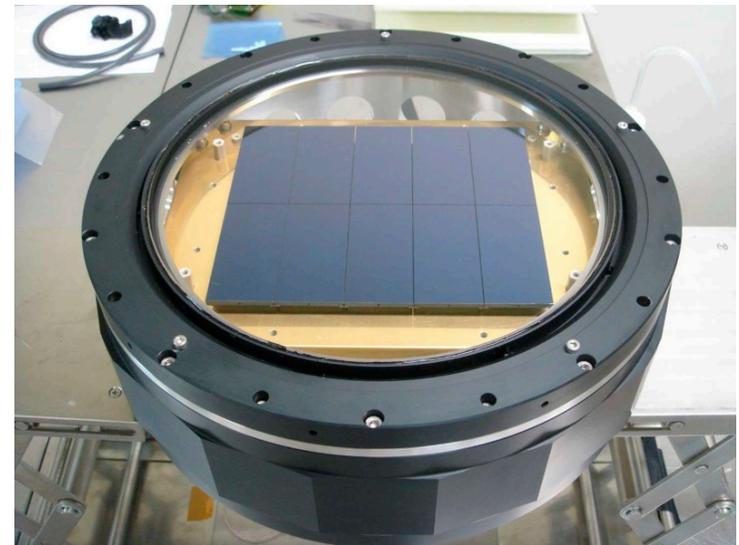
Measurement is consistent with expected value.



# Mounted on Subaru

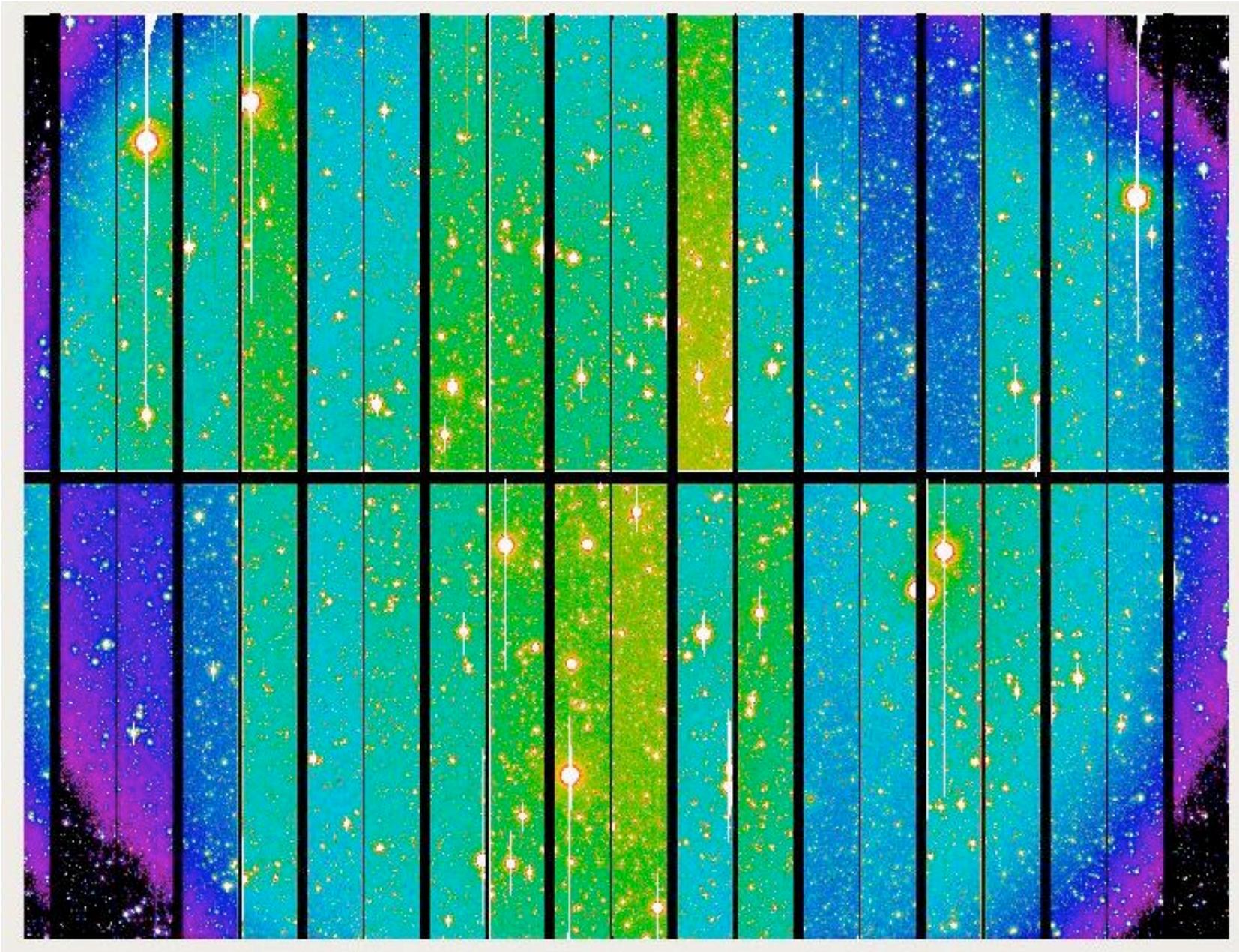
Replacement of MIT/LL CCID-20

July, 2008





# Mounted on Subaru

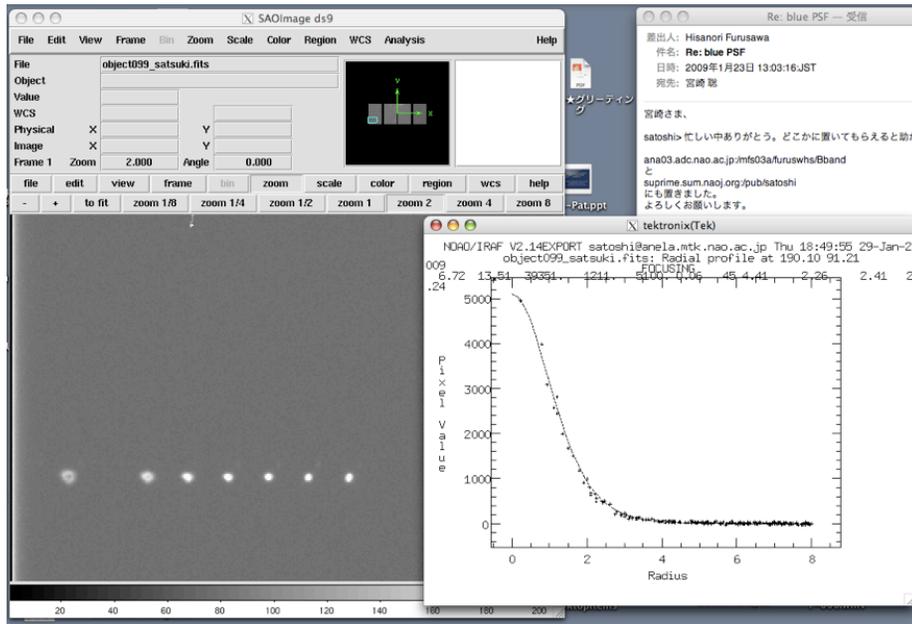




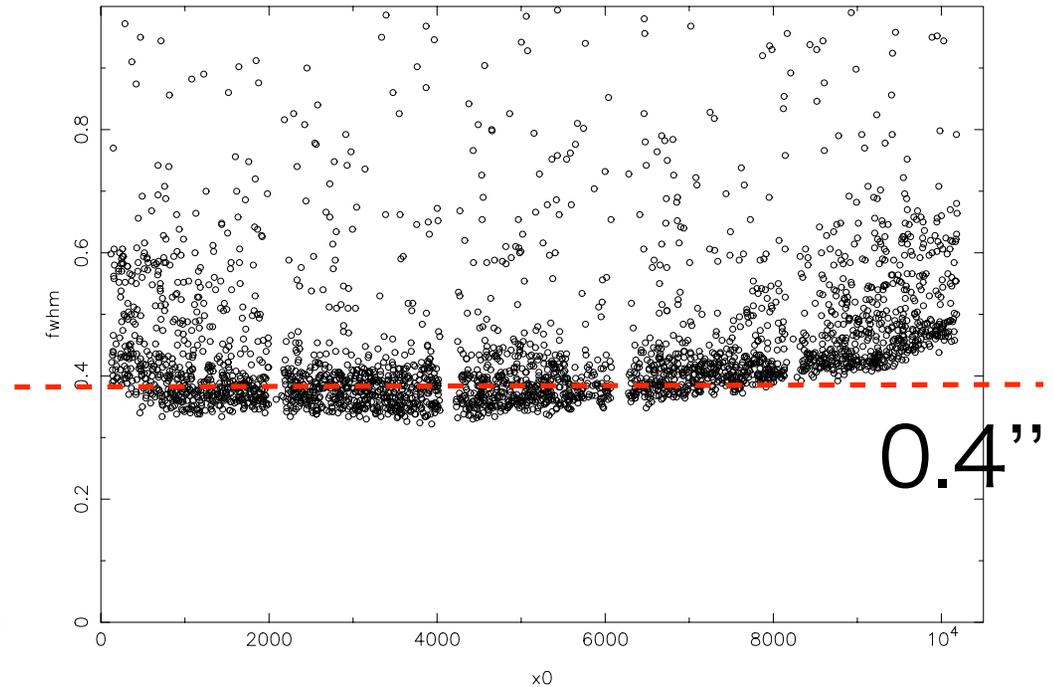
# Image size at Subaru

B band

z' band



0.48" FWHM



0.38" FWHM



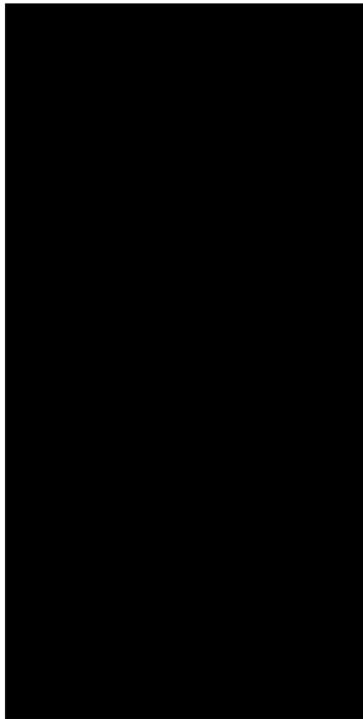
# Cosmetic defects

New Suprime-Cam case (10 CCDs):

One block of

No defect

bright columns



3 CCD



7 CCD

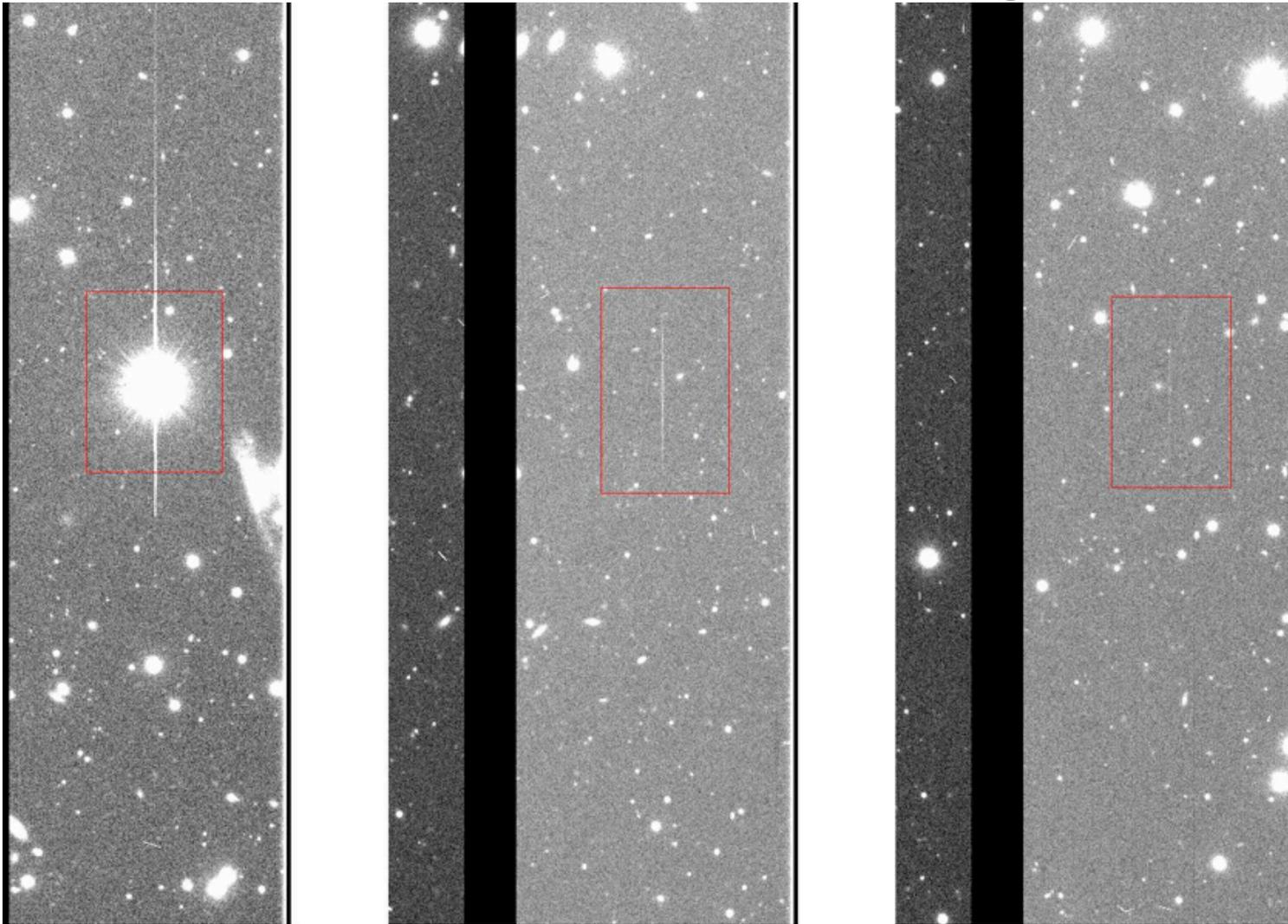
Block width:

6 CCD: 2 column

1 CCD: 5 column



# Residual Images



Delayed charge emission from surface traps

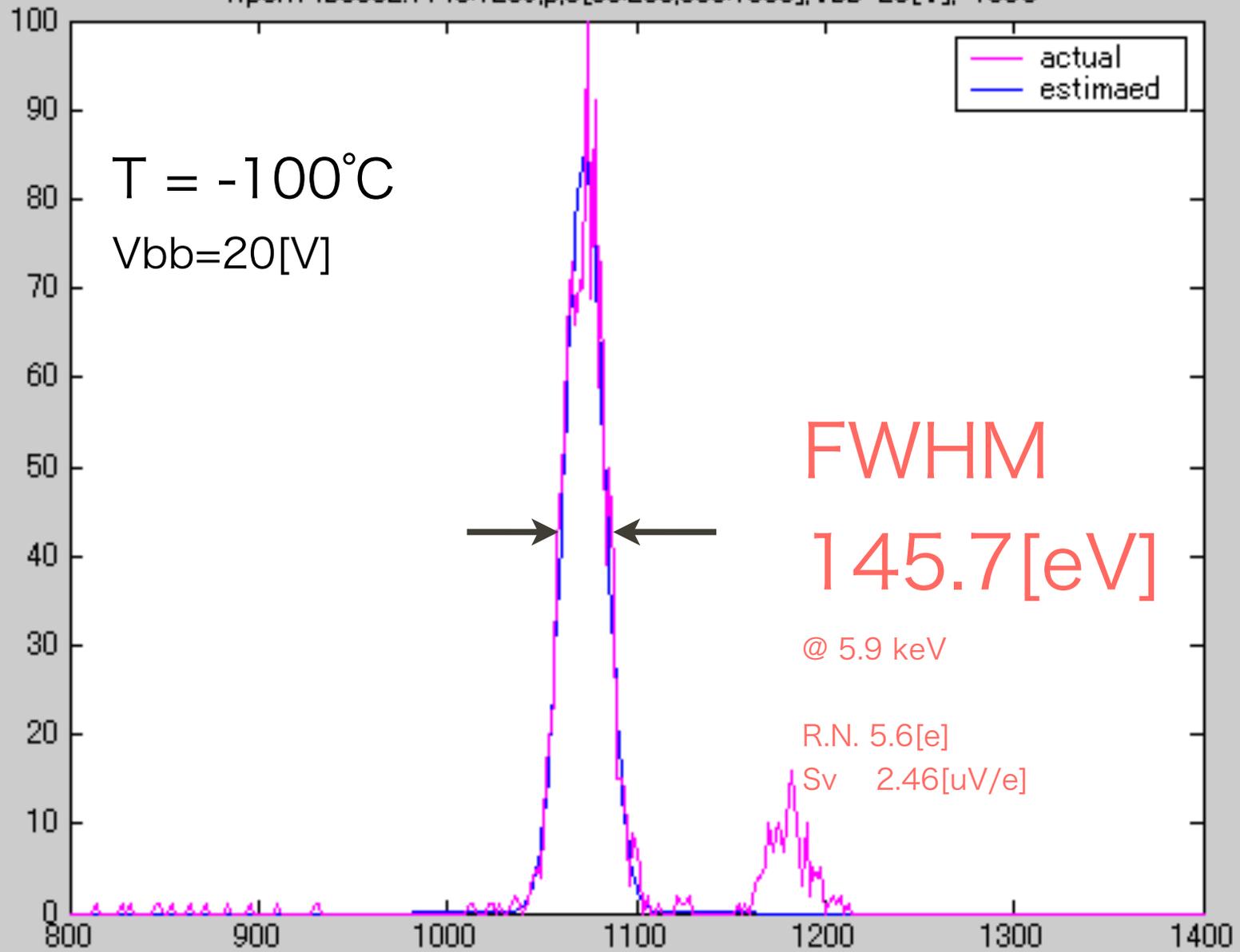
Pinning clock sequence between exposures fixes this entirely.



# CCD Performance

Items		Requirement (-100°C)	Measured
Packaging	Format (pixel size)	2048×4096 (15 $\mu\text{m}^2$ )	-
	Pixel to Package edge	< 0.5 mm	0.410±0.025
	(Serial register side)	< 5.0 mm	4.975±0.025
	Global height variation	< 25 $\mu\text{m}$ Peak-to-Valley	
QE	400 nm	> 45	42
	550 nm	> 85	87
	650 nm	> 90	94
	770 nm	> 85	91
	920 nm	> 80	78
	1000 nm	> 40	40
CTE (per pix)	Parallel direction	> 0.999995 (1600 e)	0.999999
	Serial direction	> 0.999995 (1600 e)	0.999998
Dark Current		< a few e/hour/pix	1.4
Charge diffusion		$\sigma_D < 7.5 \mu\text{m}$ (400 < $\lambda$ < 1050 nm)	7.5
Full well	1 % departure	> 150,000 e	180,000
Amp. Responsivity		> 4 $\mu\text{V}/\text{e}$	4.5
Readout noise	150 kHz readout	< 5 e	4.5

wpch14b0502.1140:1239,p,s[50:200,600:1000],Vbb=20[V],-100C



Wider Field of View

Hyper Suprime-Cam

# HSC Developments

- Larger Focal Plane 1.5 deg diameter

- More CCDs

**HAMAMATSU**

- Large Filters

- New Wide Field Corrector

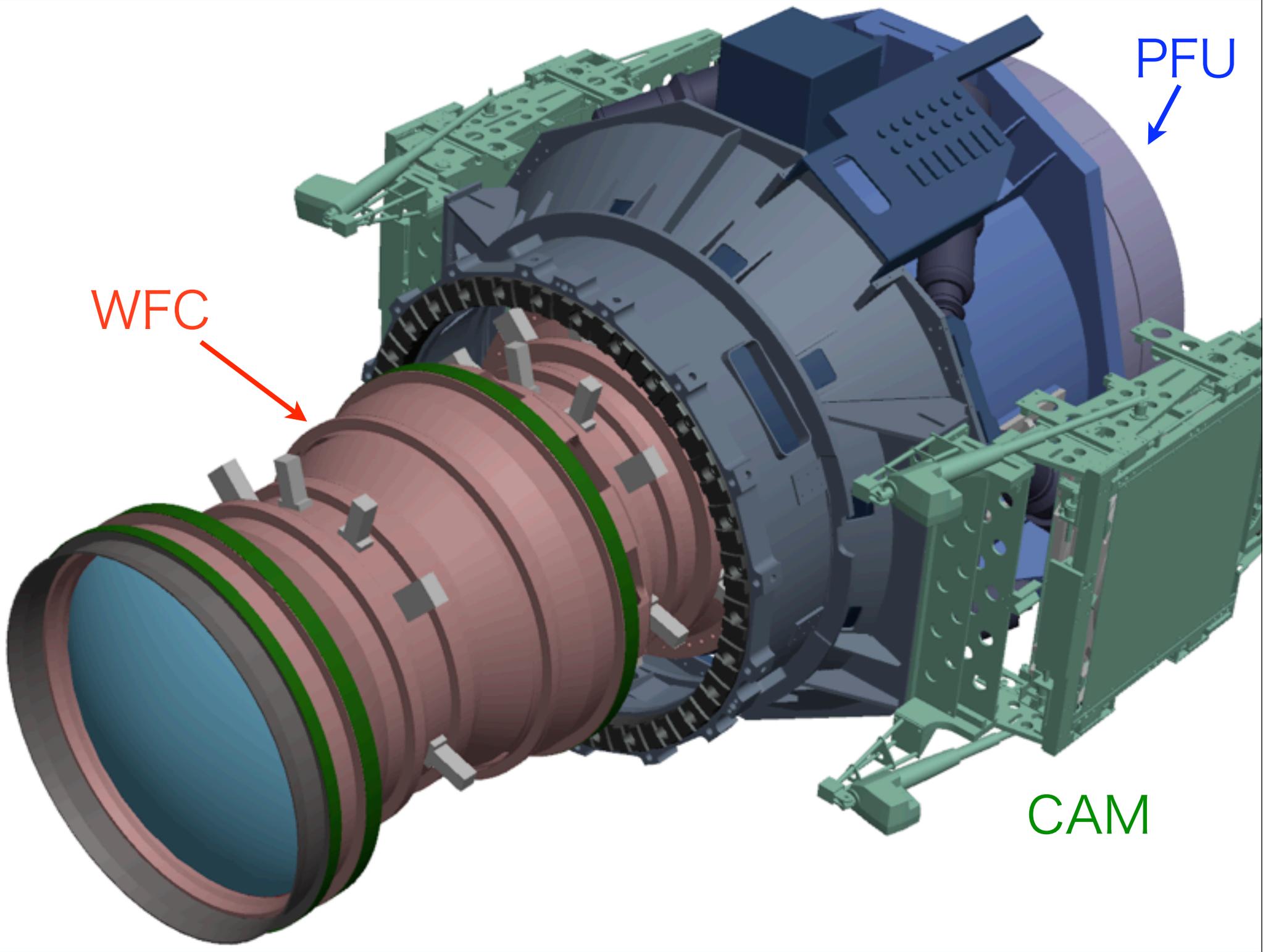
**Canon**

- New Prime Focus Unit

**MITSUBISHI**

- Optics alignment system

- mechanical interface to the telescope



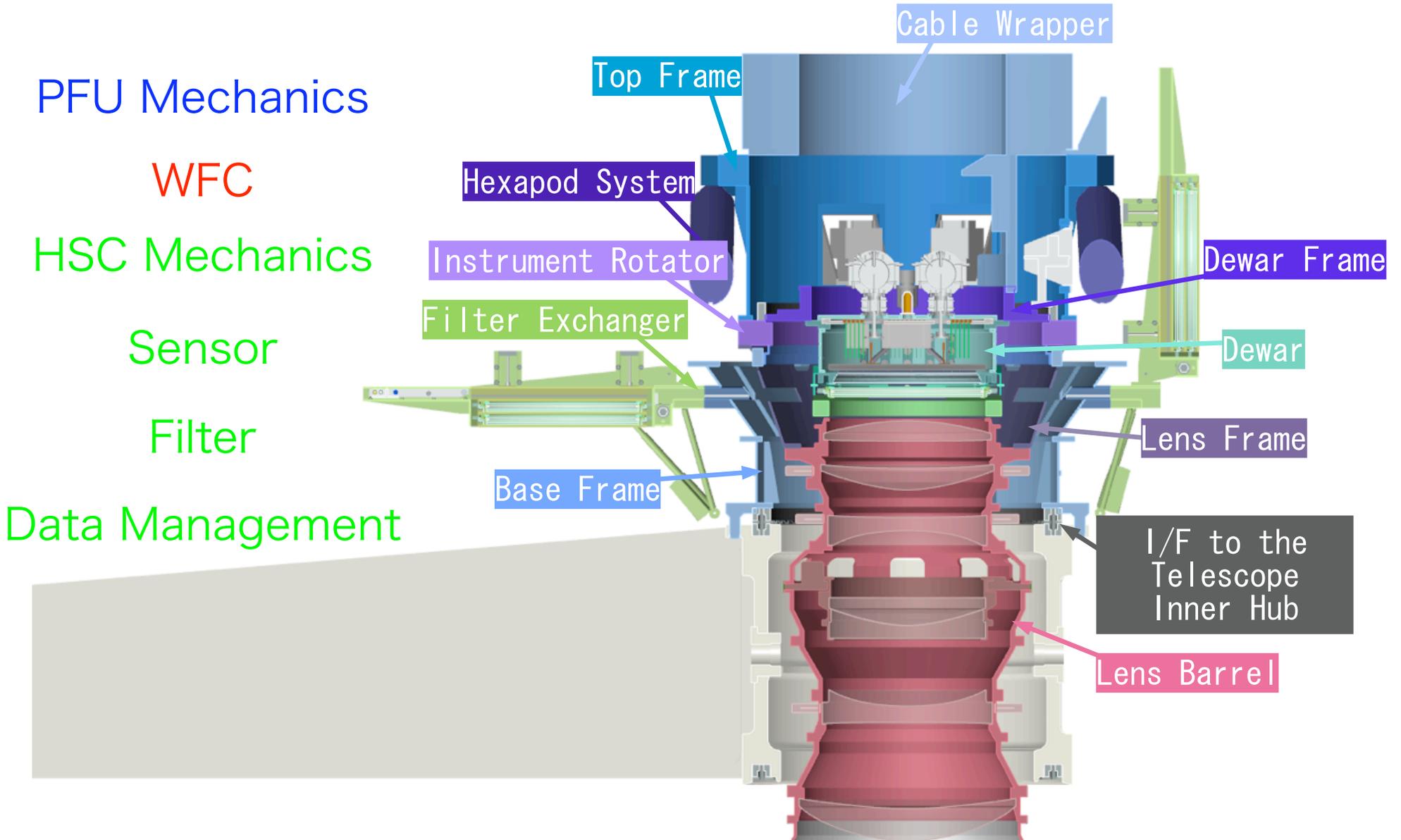
WFC

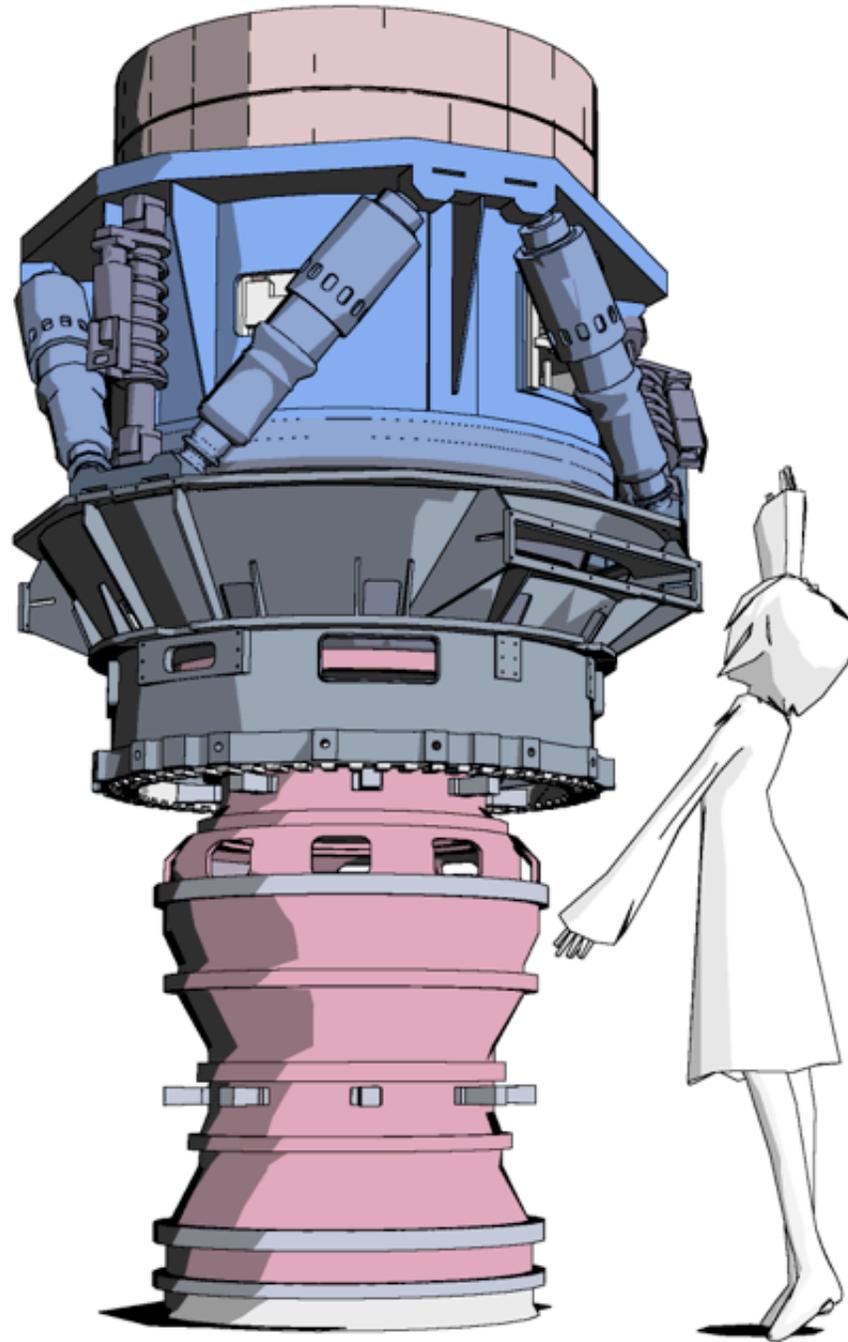
PFU

CAM



# HSC Components





310 cm high

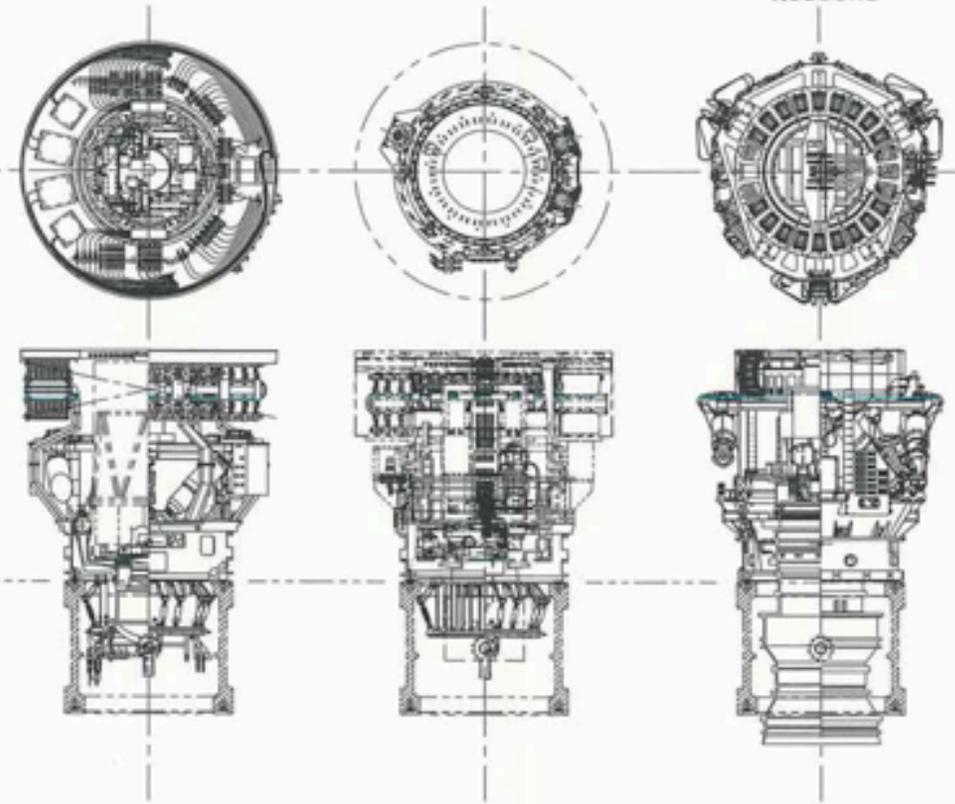
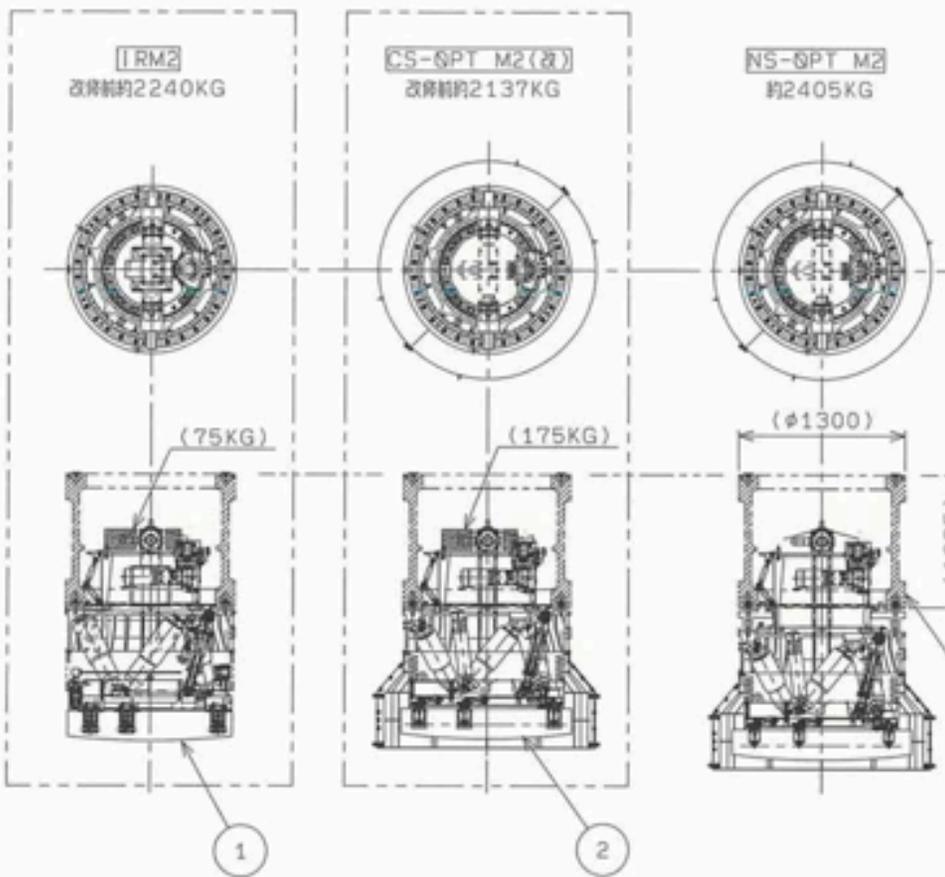
158 cm high

副鏡ユニット一覧

IRM2 CsOpt NsOpt

SC FMOS HSC

PFU 改修前約2787KG  
 FMOS (PFUと同等)  
 HSC フィルターユニット付き 約3300KG



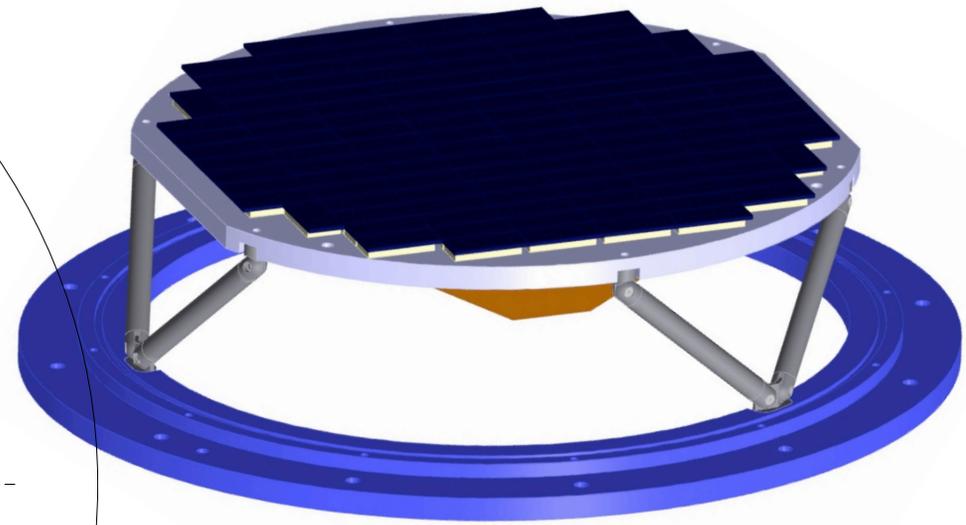
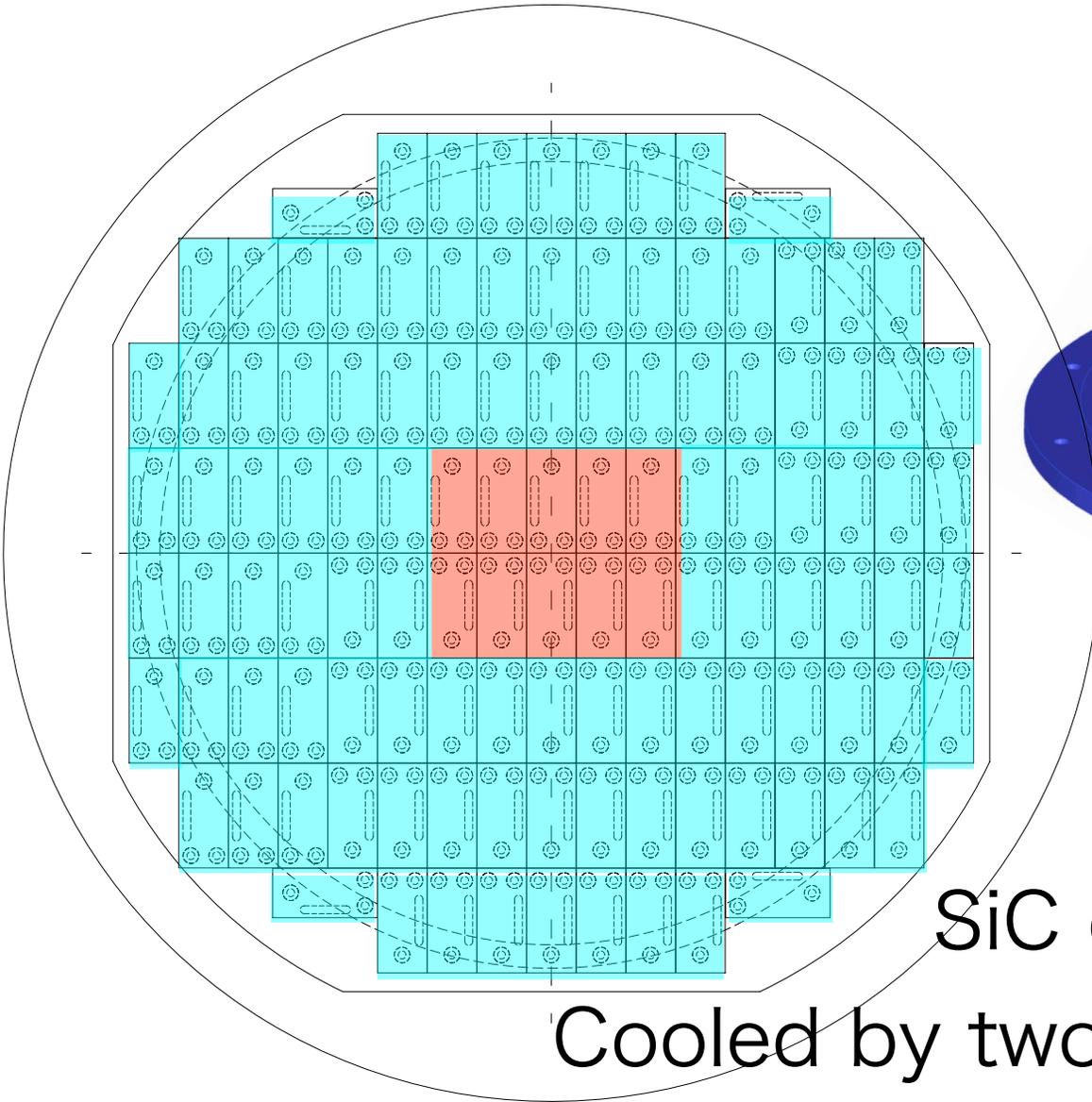
(原機内蔵)



REV. CHANGE	A	部品表図面番号	単位	DIMENSION	RE SCALE	図面 DATE	副鏡ユニット改修
		RK498991-G01	mm	IN mm	1:50	2009. 3.17	
			MITSUBISHI ELECTRIC CORPORATION				
			川口	三好	永江	岡本	RK384204
1	2	3	4	5	6	7	8 図面号 3-



# HSC Focal Plane



112 + 4 Guides

SiC cold plate

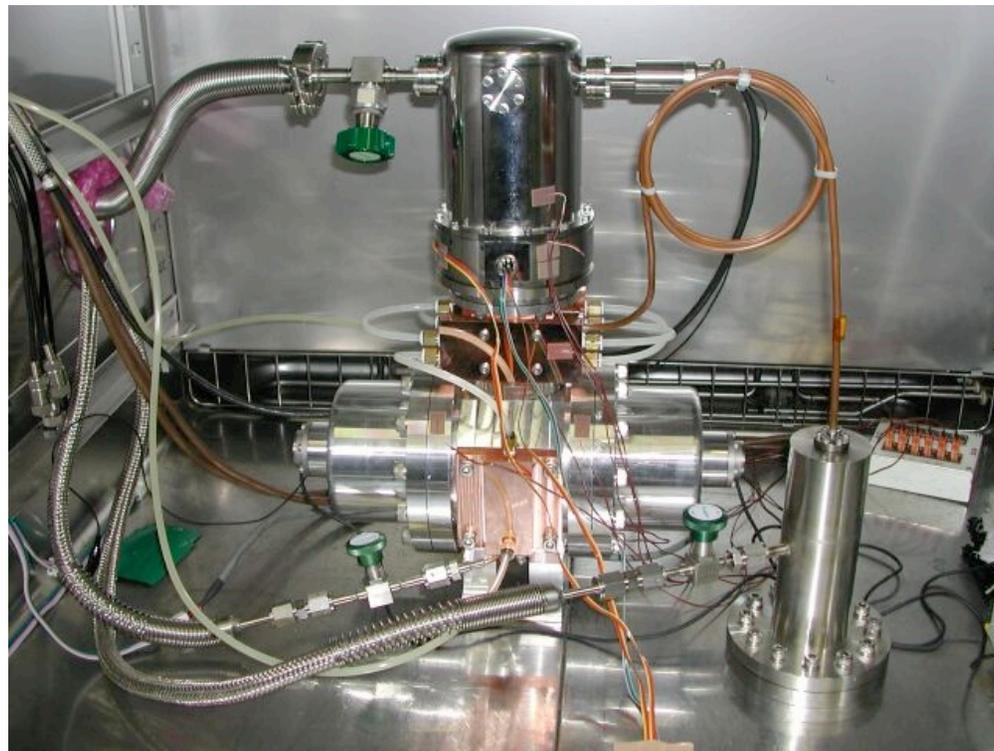
Cooled by two pulse tube coolers

45 W@-100 C each

# CCD Dewar Cooler

- Development Status

- Production model prototype is just assembled, now in test
- Cooling power and vibration : to be measured
- Delivered to NAOJ by the end of March

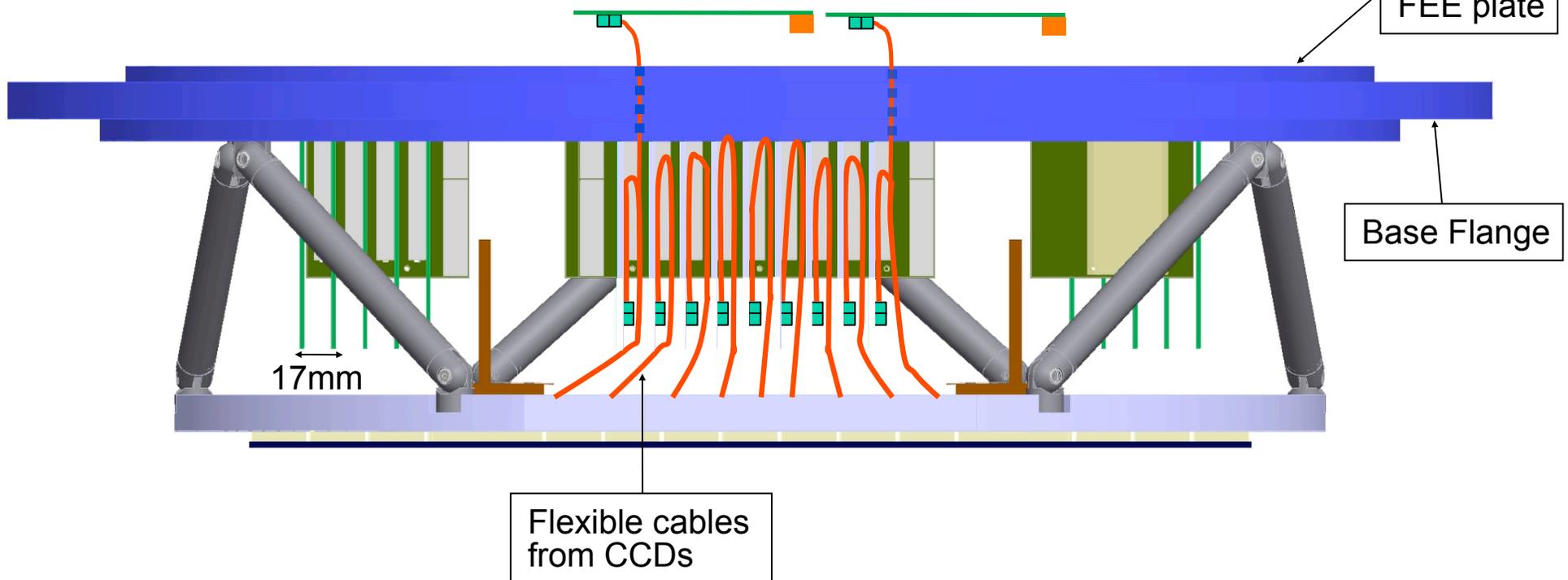
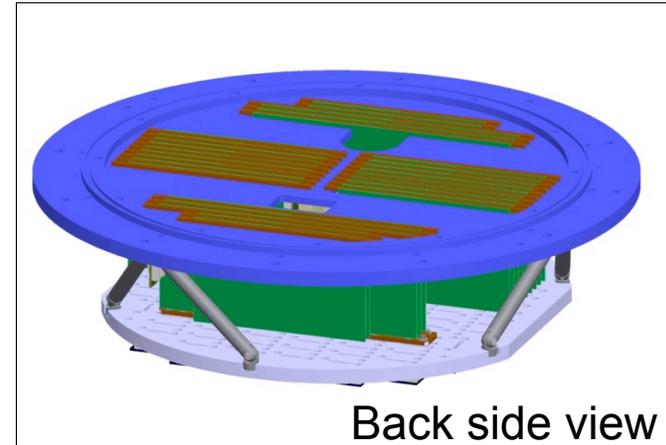


Pulse tube cooler  
just assembled in  
Fuji Electric

# CCD Dewar

## Front End Electronics

- FEE Assembly
  - Interval of FEE boards: 17mm
  - FPC cables from CCDs are folded and placed between FEE boards



# HSC Cryostat



# Dewar Vacuum test



t = 37 mm Quartz window survived !

# FEE: Signal processing circuit

- Double-slope type CDS circuit based on SDSS photometric camera
- 3 op-amps signal processor to achieve low power consumption
  - Pre-amp
  - Inverting amp
  - Integration amp
- AC coupling with DC level restoration
- Low power and fast op-amps with quick overload recovery (No need of clamp diode)
- 0.05% linearity error over the full signal range
- -150ppm/C of the gain temperature dependency

pixel rate: 250 kpix/s

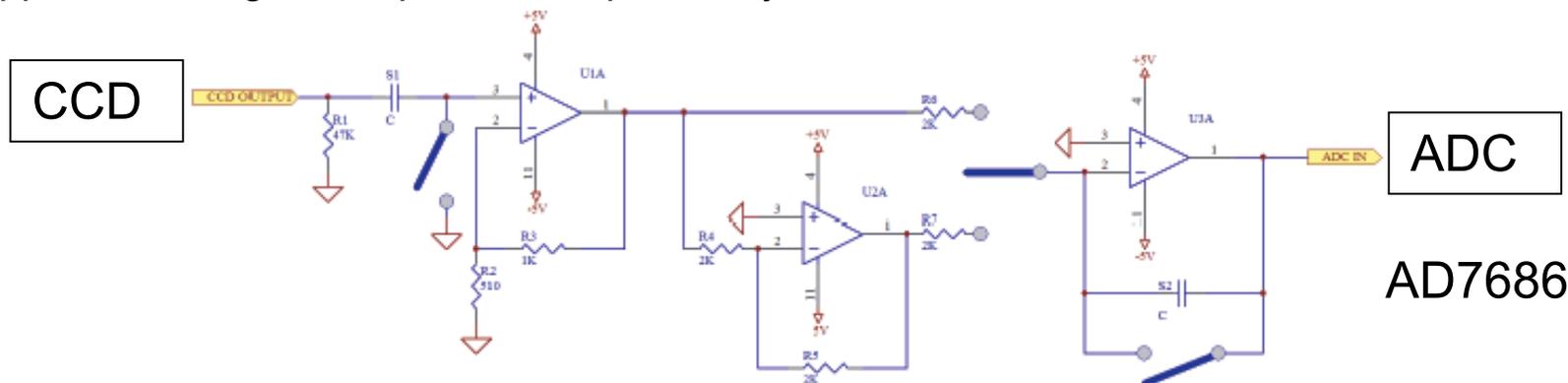
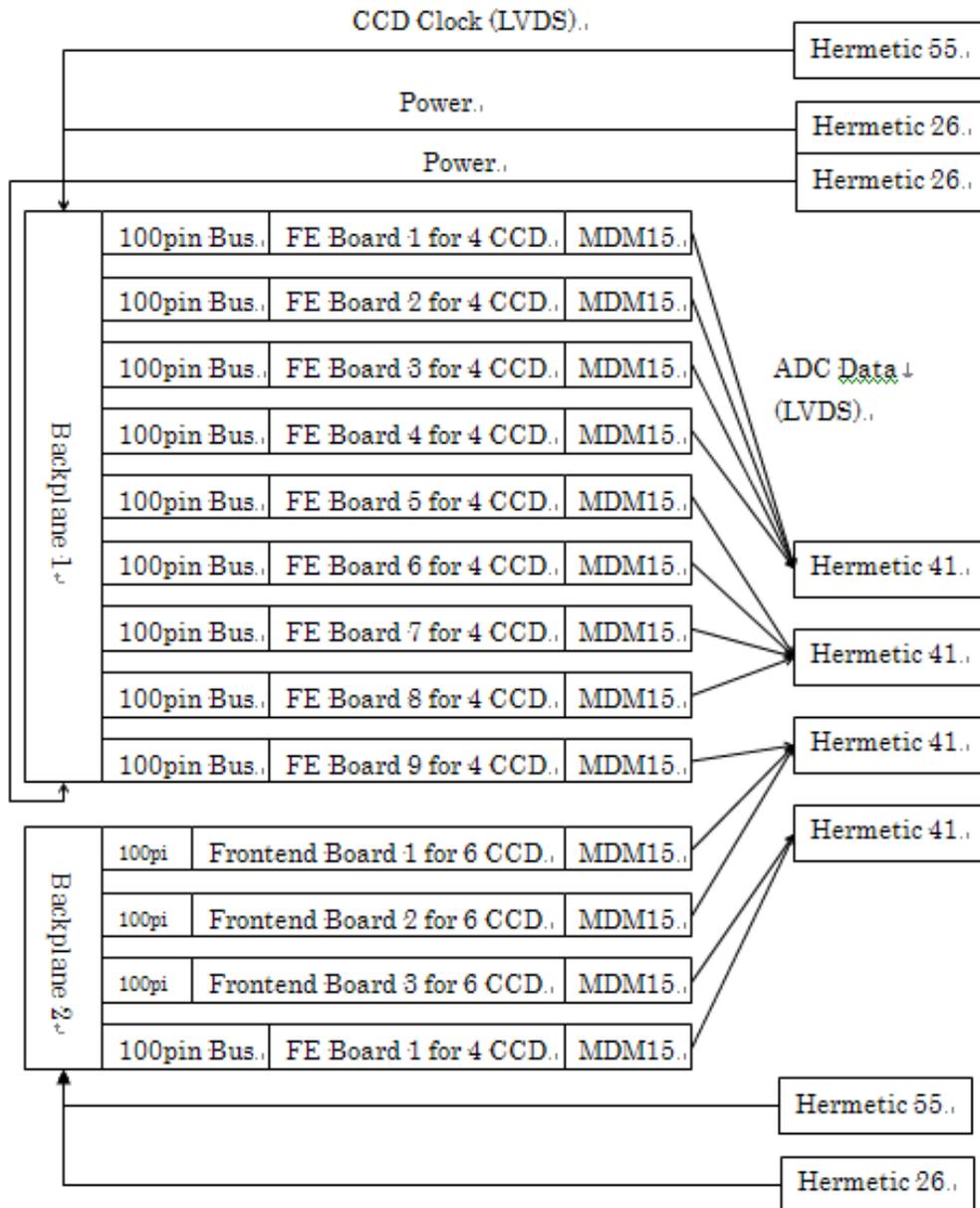


Figure 1.4: Pre-amplifier and CDS circuit

OPA 627

# FEE: Connection diagram



- Frontend for a Half of Science CCD (56 CCD)
  - 4CCD FE board x9
  - 6CCD FE board x3
  - 4CCD FE board x1 (Used only 2CCD)
- Hermetic Connector (MIL circular type)
  - 55 pins x2 for CCD Clock
  - 41 pins x4 for ADC Data
  - 26 pins x3 for Power
  - Total 9 hermetic connectors

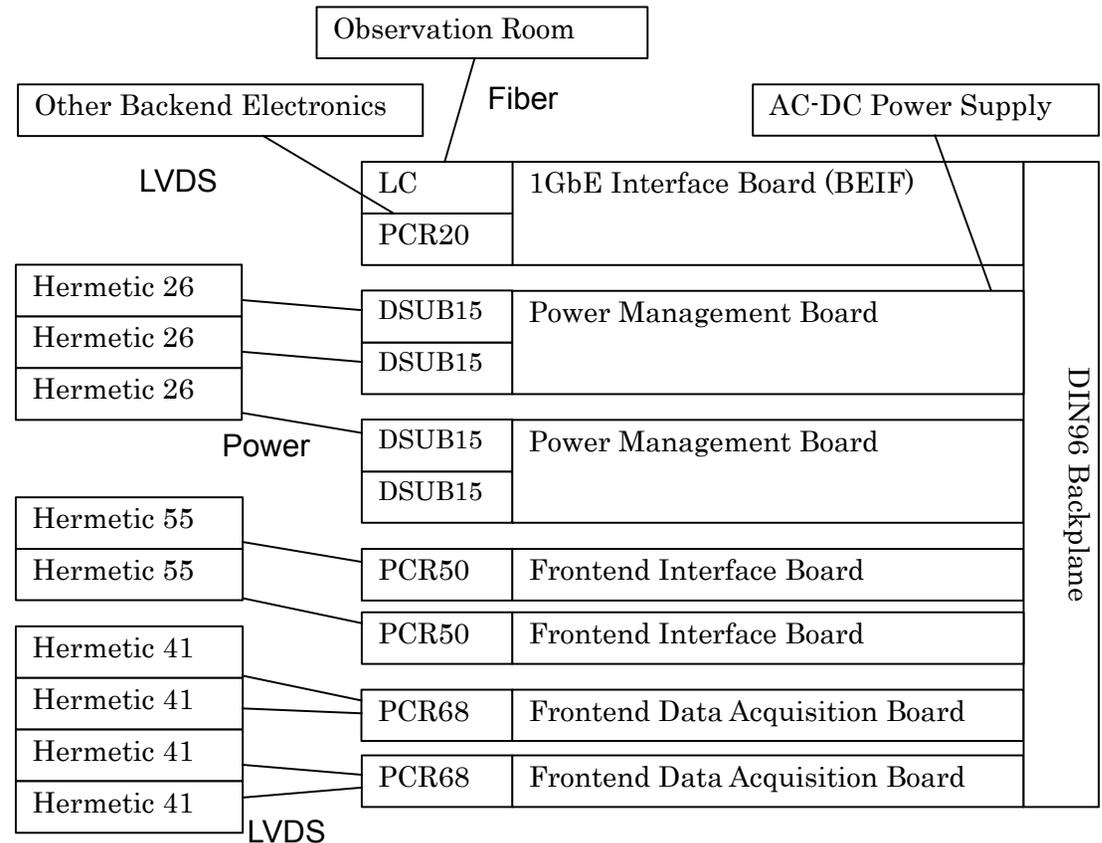
# Clock driver/Preamplifier/CDS/ ADC board for 4 CCDs

Prototype under evaluation  
2010/3E completion expected

AI core

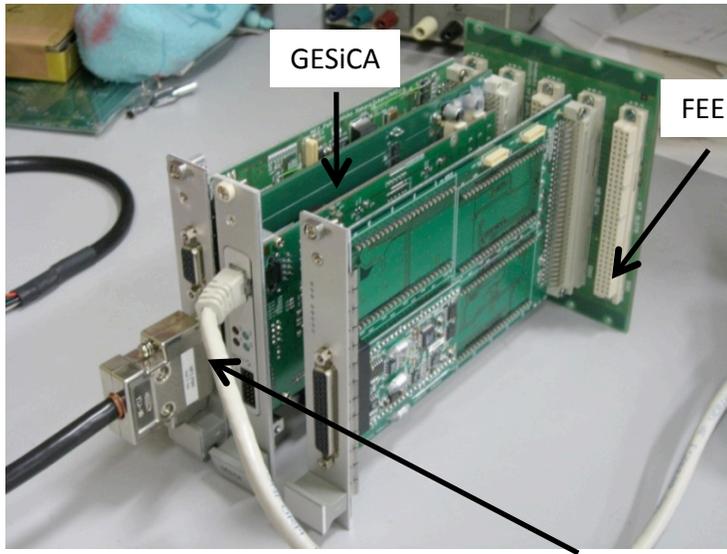
# BEE: Connection diagram

- Frontend for a Half of Science CCD (56 CCD)
  - 1GbE Interface Board x1
  - Power Management x2
  - FE Interface x2
  - FE DAQ x2
  - Total 7 boards
- One pair of Optical Fiber going out from the Prime Focus
- Two sets of BEE for the science CCD is connected to synchronize the CCD clock.



Connections of Backend Electronics

# BEE: Prototyping

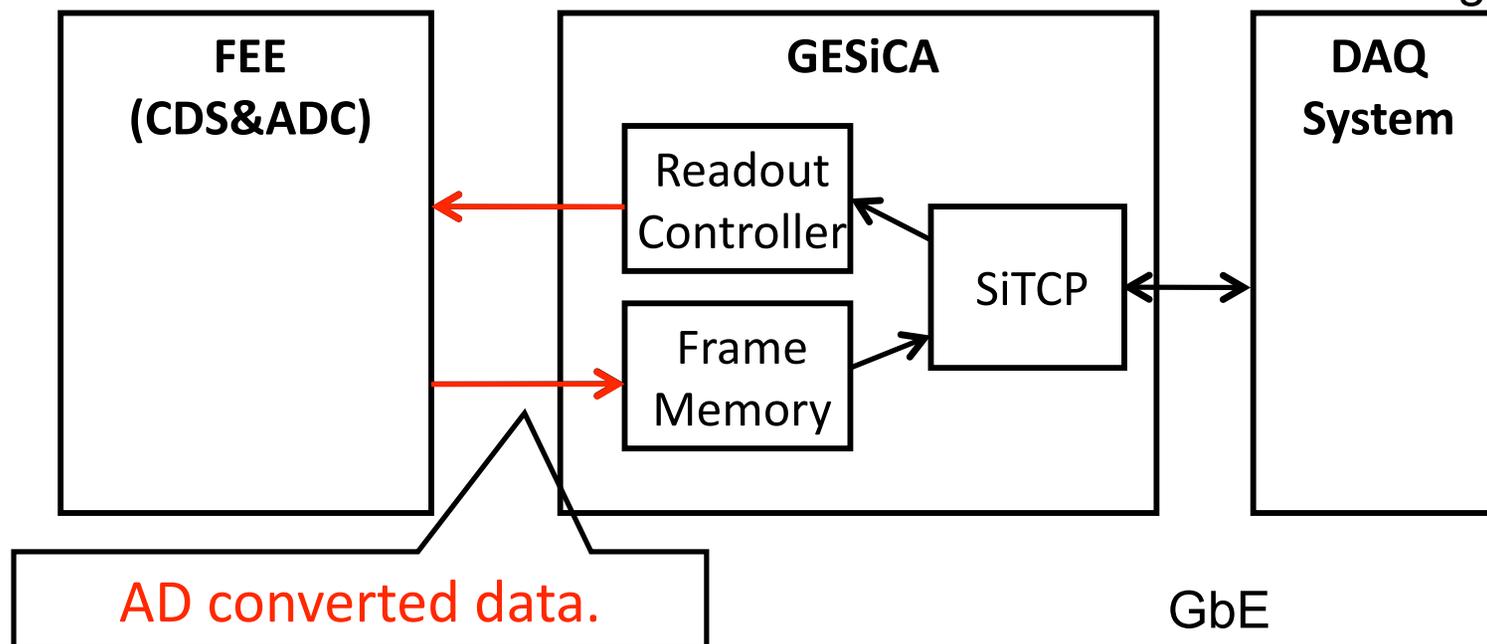


Designed by U-tokyo and KEK  
Uchida et al. 2008 SPIE

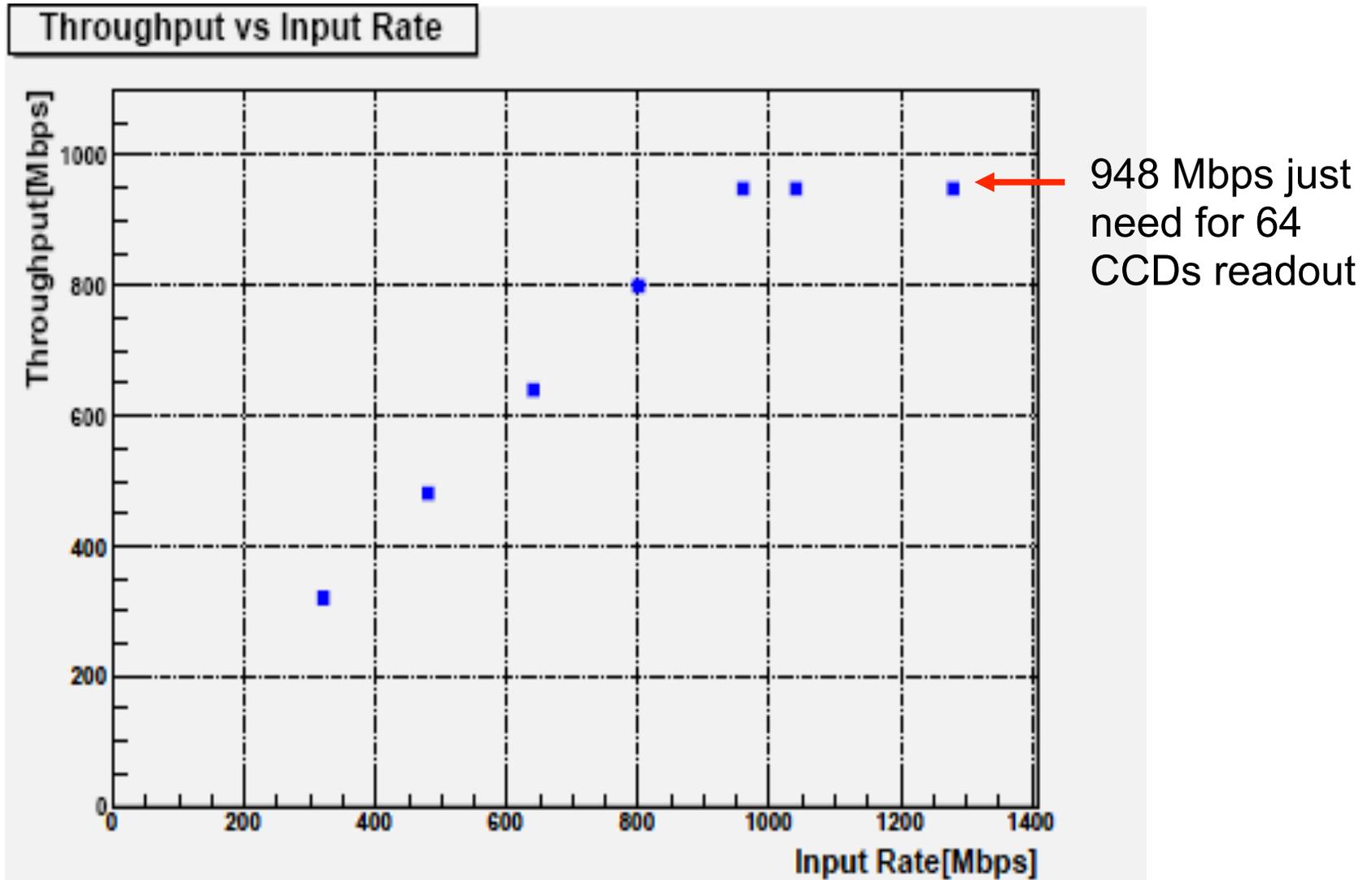
Ethernet Connection to the DAQ System

Custom ASICs

Linux box at  
observing room



# BEE: Data transfer speed to a remote host



Stable Transfer to the limit of Gigabit Ethernet

CCD

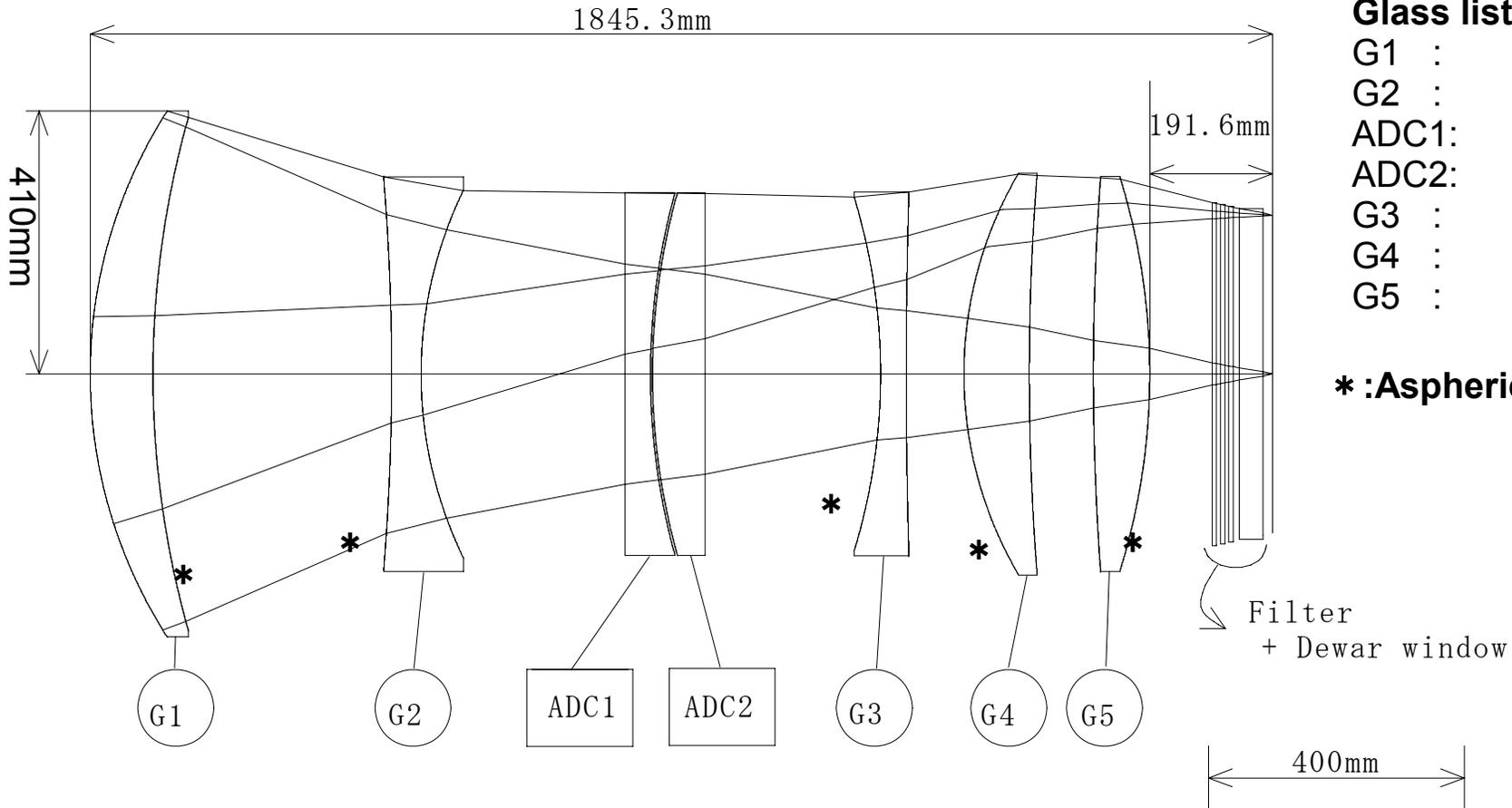
120 CCDs will be delivered  
by 2010/8





# Wide Field Corrector

## Details of Design



### Glass list

- G1 : SILICA
- G2 : BSL7Y
- ADC1: BSL7Y
- ADC2: PBL1Y
- G3 : PBL1Y
- G4 : BSL7Y
- G5 : SILICA

### General Optical Datas

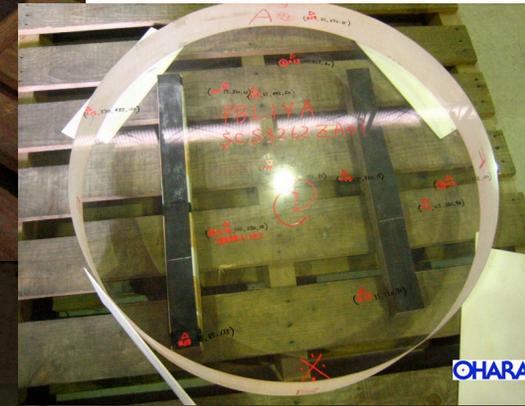
focal length	18320mm
image scale	0.0888[mm/arcsec]
image size(1.5deg)	Φ 495mm

designed by Canon

# WFC



Silica: Corning  
i-lines: OHARA



Procurement completed

# Polishing at Canon

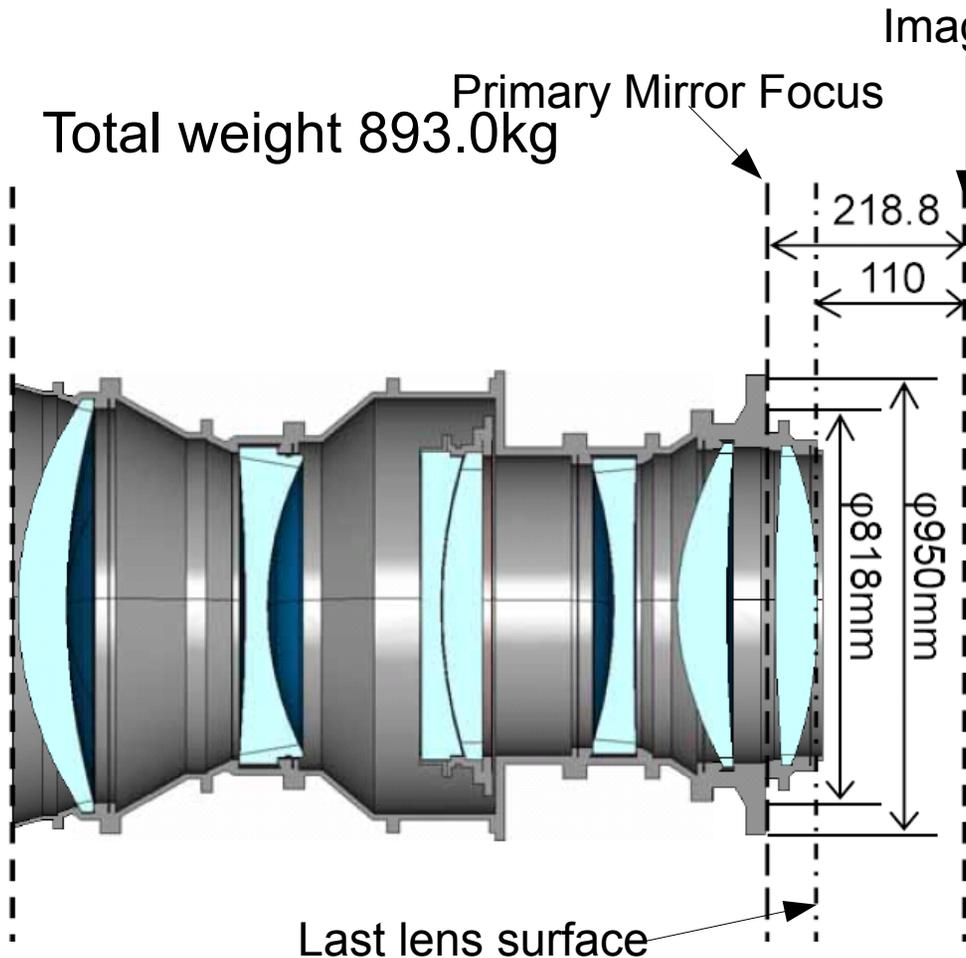


Polishing underway  
2010/3E Completion incl. coating



# Lens Barrel

## Pile of Lens Ring Frames



Each Lens Element is retained by each lens frame.

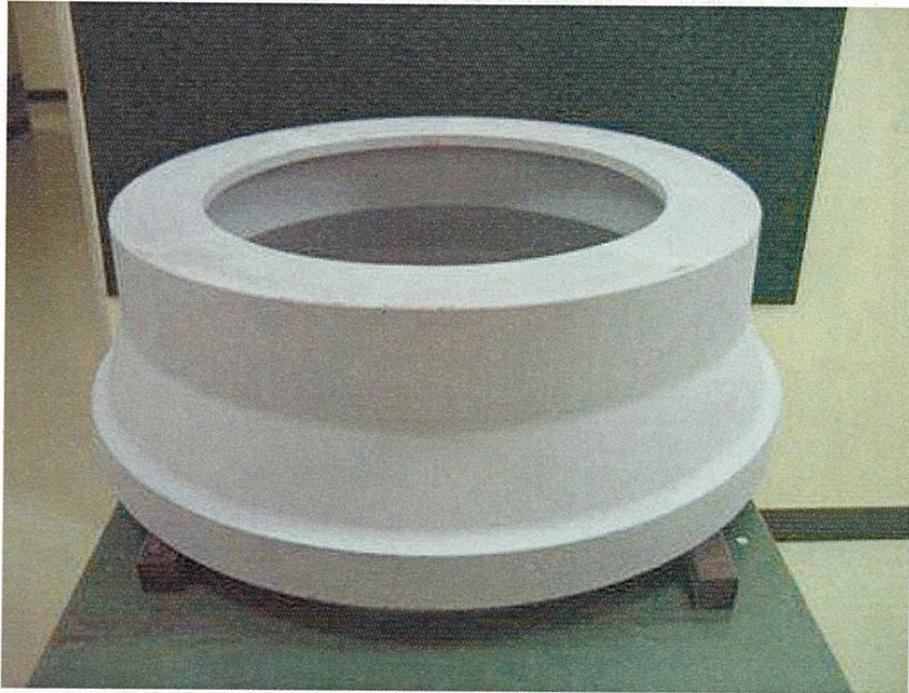
The lens frames are stacked and formed the lens barrel assembly.

Lens Frame Material  
**CORDIERITE**

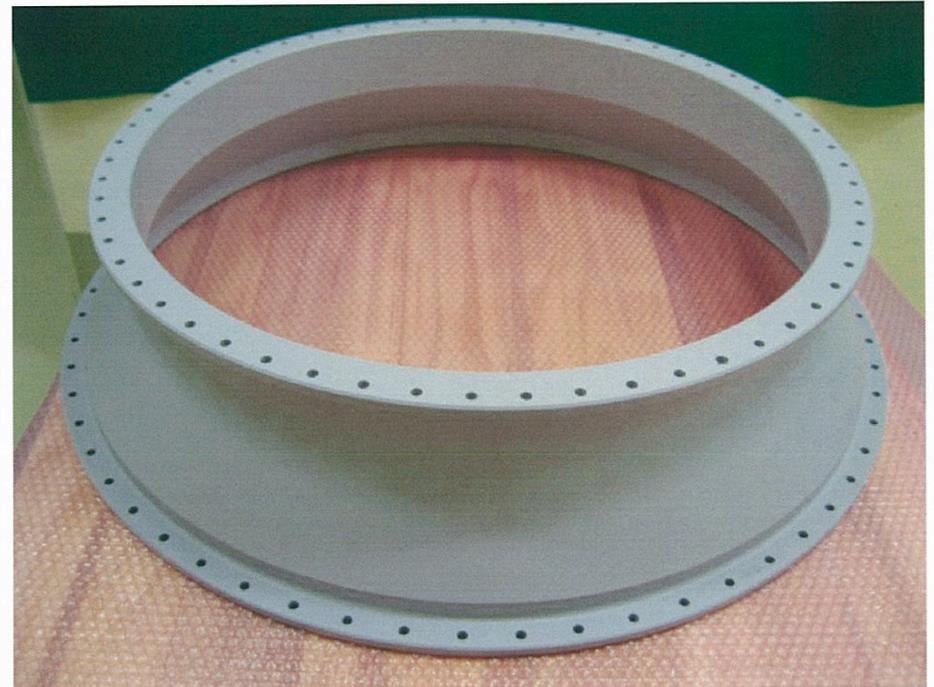
Feature

- Low CTE ( $< |0.1|$  ppm)
- High Young's modulus  
( $\sim 140$  Gpa)
- mass density  $\sim 2.7$  kg/m<sup>3</sup>

# Lens Barrel from Kyocera

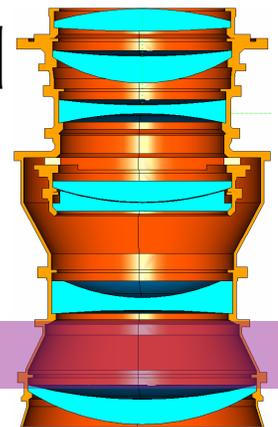


Sintered



Machined

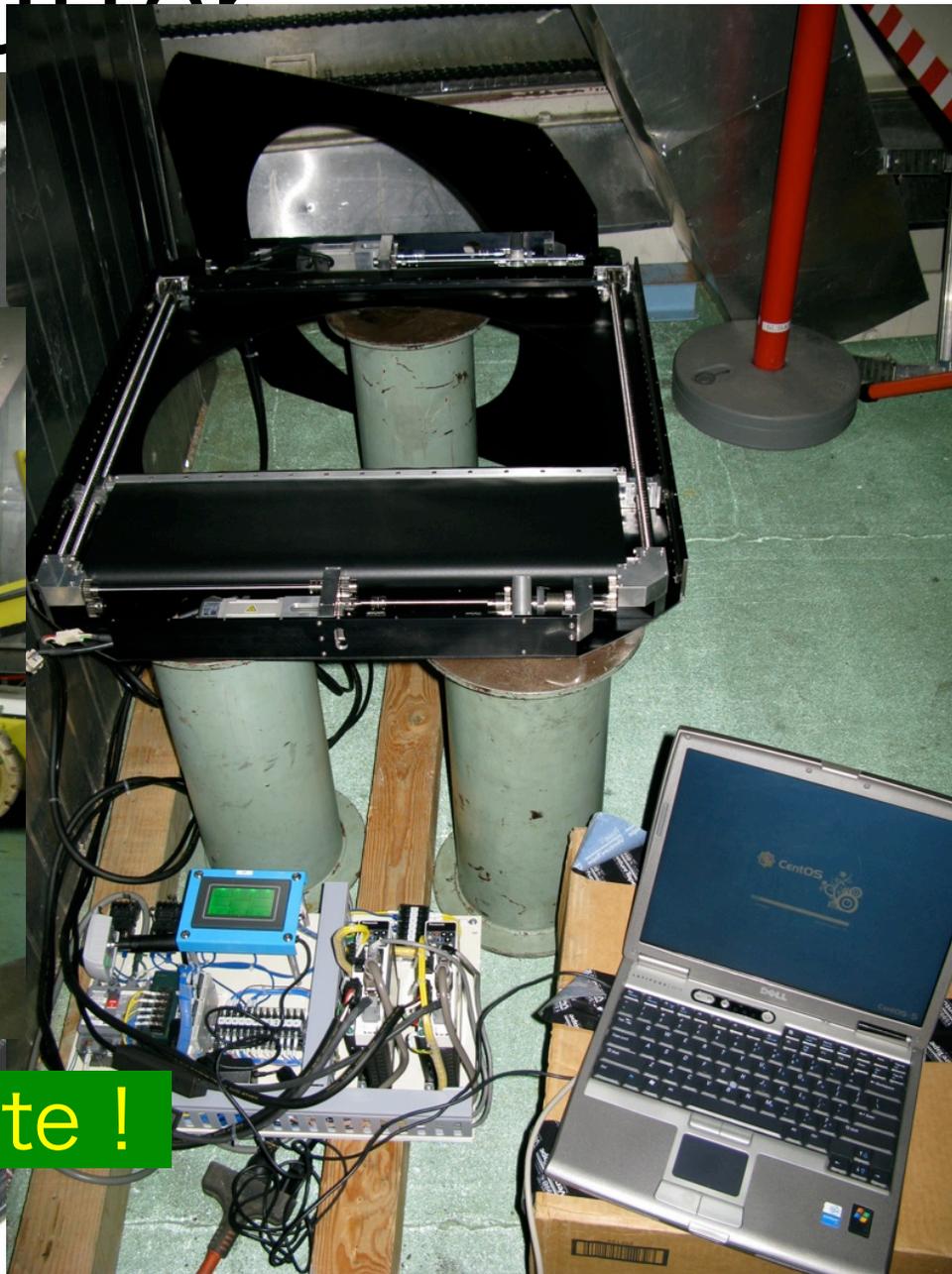
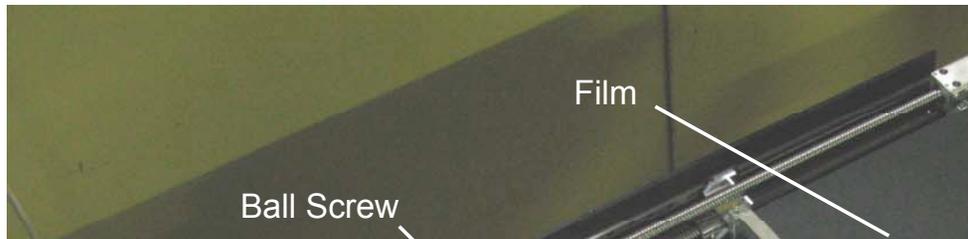
2009/11 completion 18 parts



# Shutter 600 mm phi



# Shutter

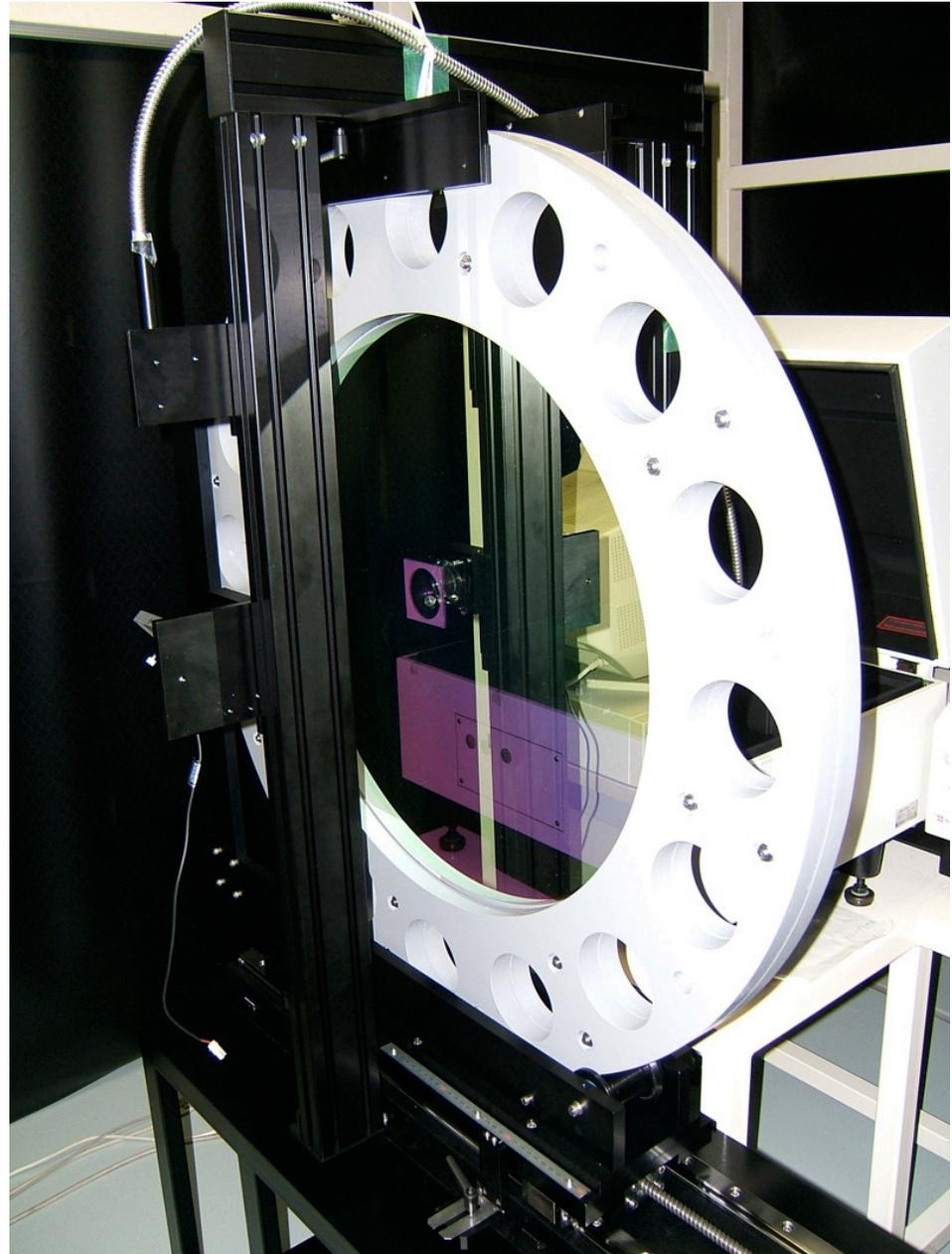


# Filter

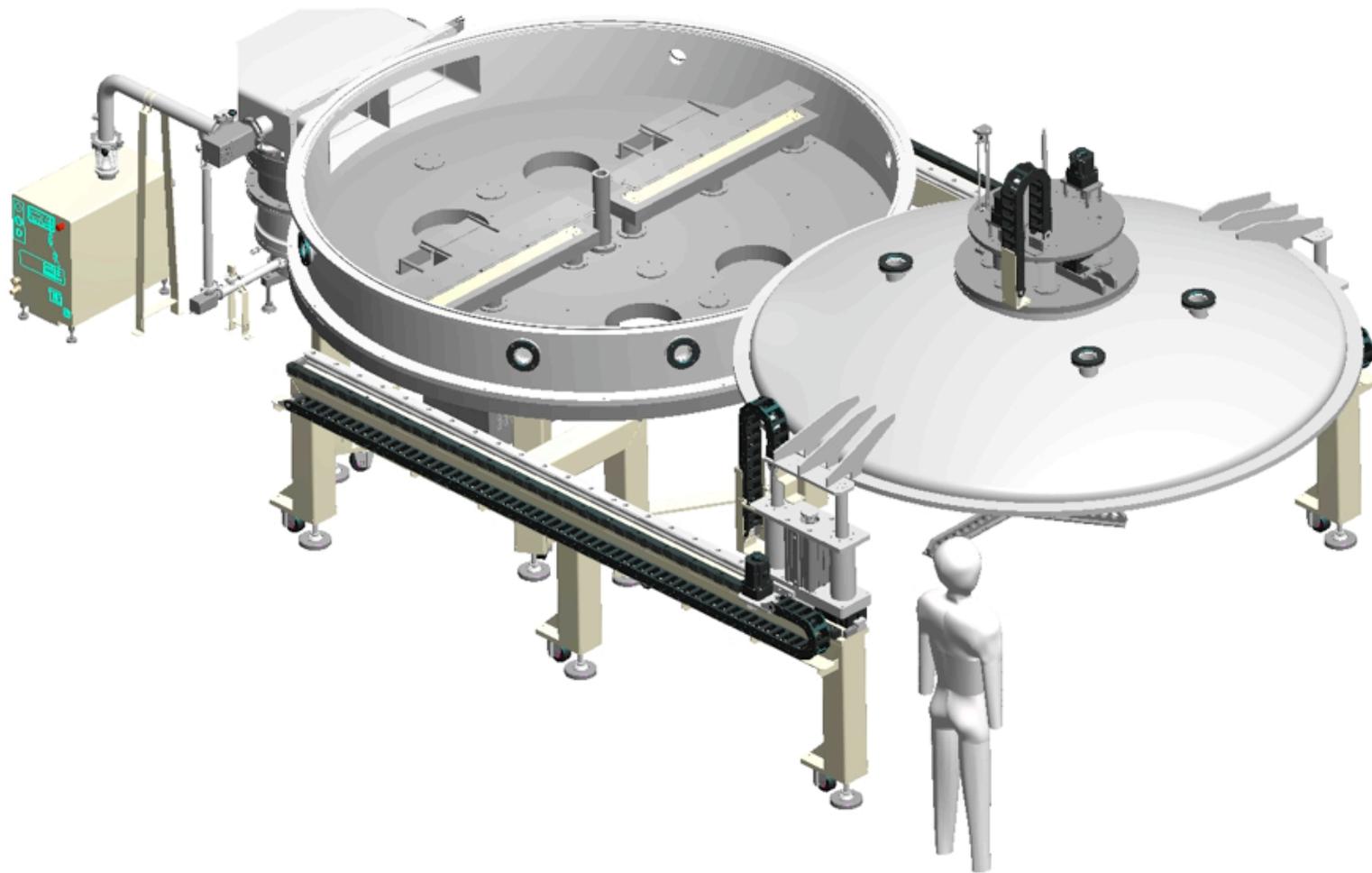
## Prototyping

- Optics coating Japan
- Asahi Spectra
- Barr

They all look promising.



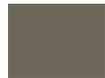
# Asahi Spectra



New sputtering coating facility is being built.

# HSC Schedule

Design Review



3 mo.

Telescope Shutdown



2.5 mo.

WFC

Design

Parts Manufacturing

Assembly

PFU

Design

Manufacturing ASM

CAM

Design

Manufacturing

ASM

Test M

Ship

Test H

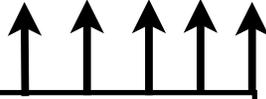
C

First Light 2011/E



CCD

Manufacturing & Test



# Summary

Suprime-Cam

HSC

- |                         |         |
|-------------------------|---------|
| 1. Large Aperture       |         |
| 2. Wide Field of View   | Wider   |
| 3. Superb image quality | keep it |
| 4. High QE in red       | Higher  |

No fatal technical risk remains

Budget crisis being settled by stimulus money

2011/E First Light

Thank you