



From Galileo to OWL: Telescopes of the past, present, and future

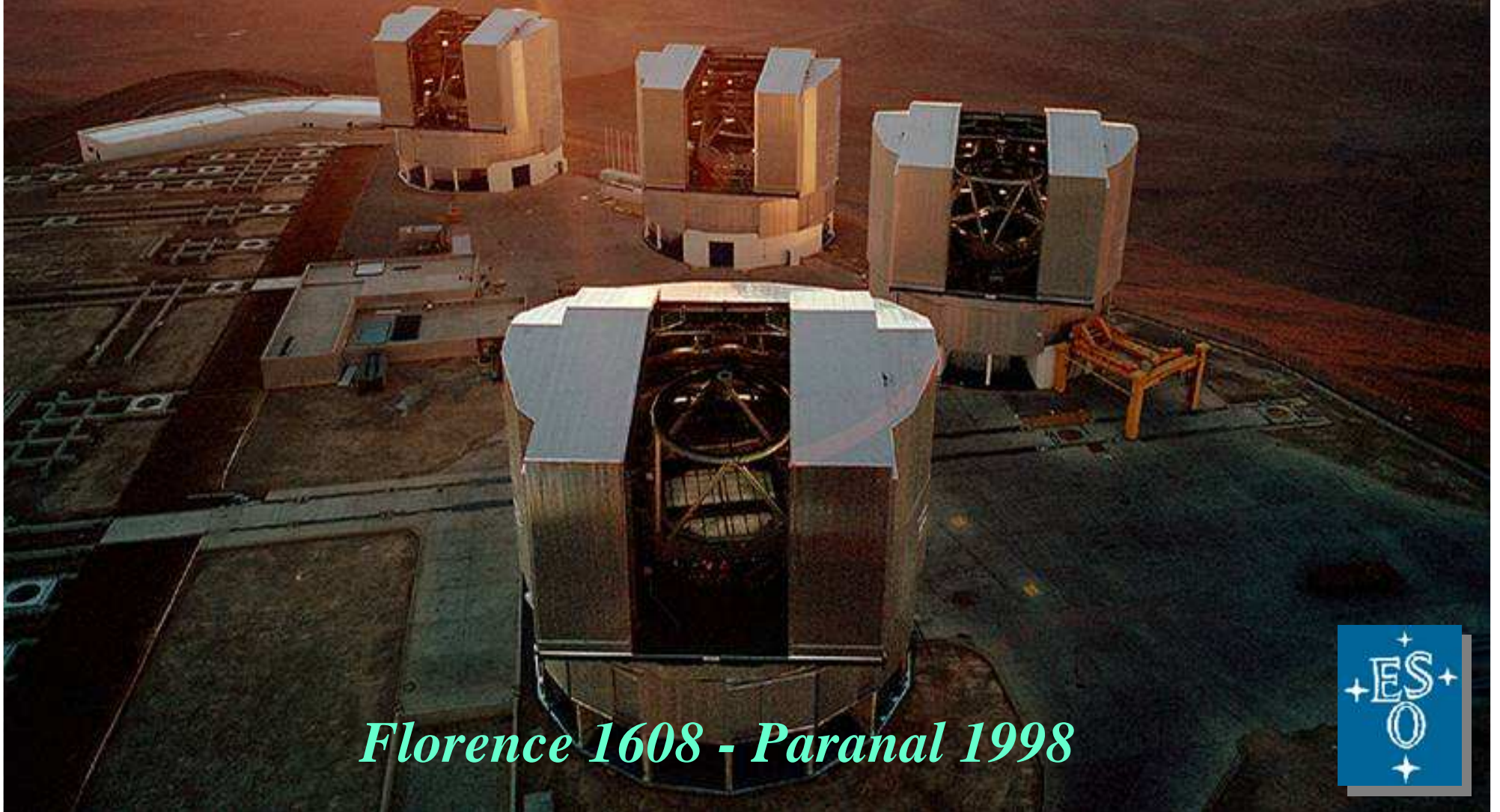
P. Dierickx

The NEON Archive Observing School

ESO, Garching, July 14-24, 2004



TOOLS OF CONTEMPLATION



Florence 1608 - Paranal 1998



TOOLS OF CONTEMPLATION

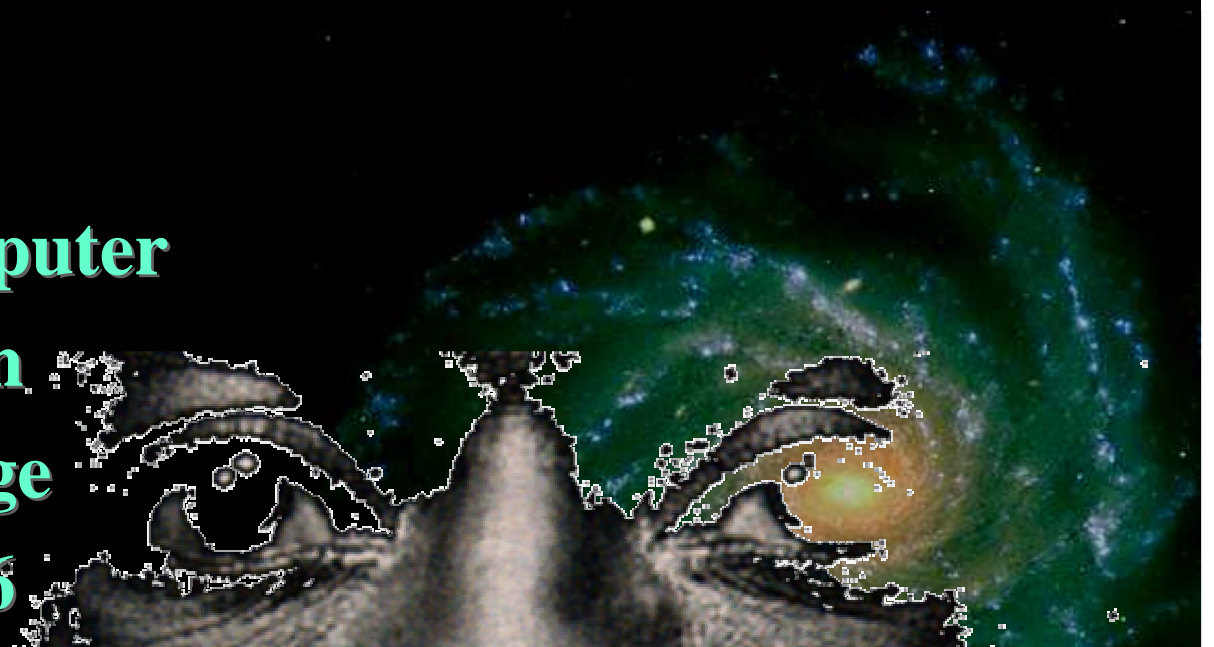
The human eye.

7 mm and a supercomputer

1 arc minute resolution

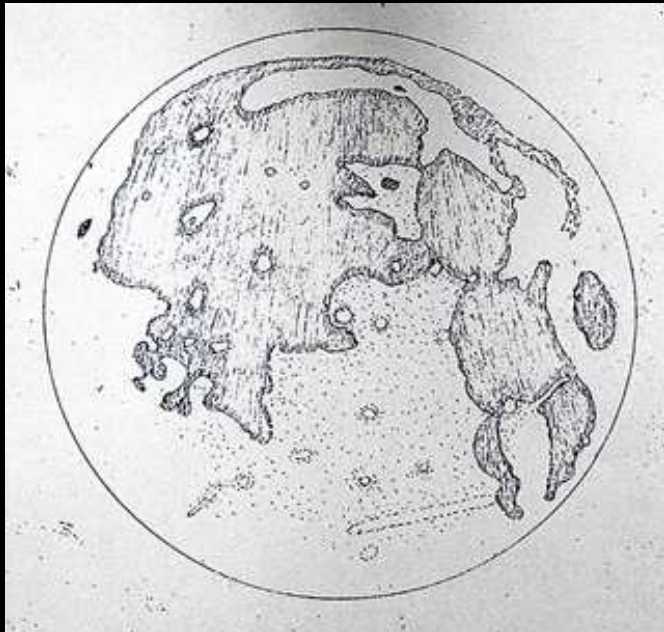
Extreme dynamic range

Limiting magnitude ~6



Galileo's telescope

Diameter 30 mm

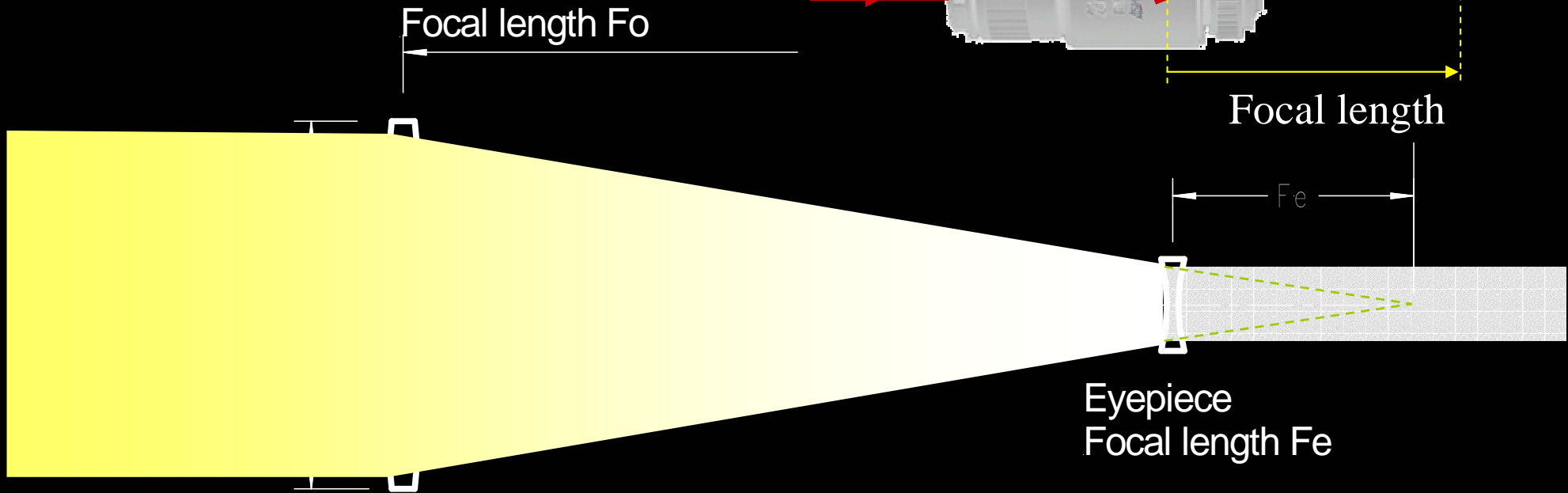
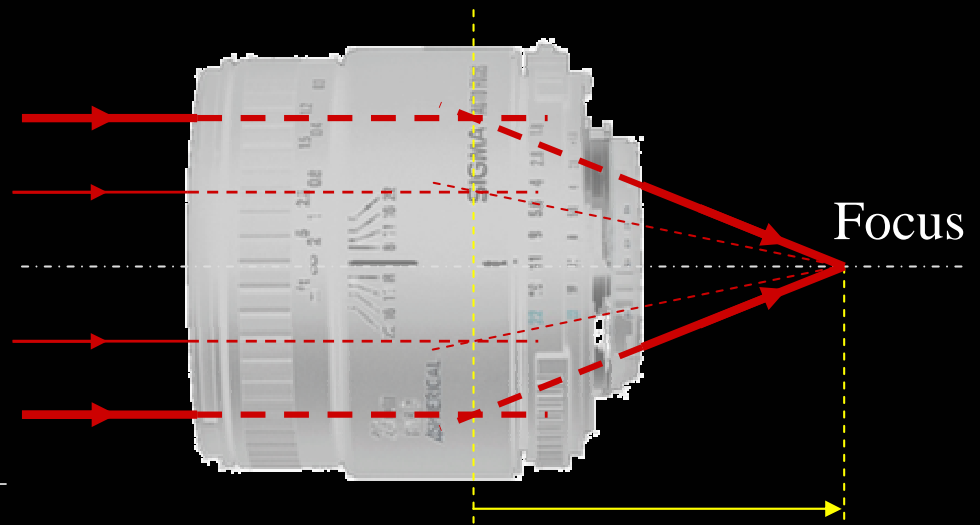


Thomas Harriot
1609



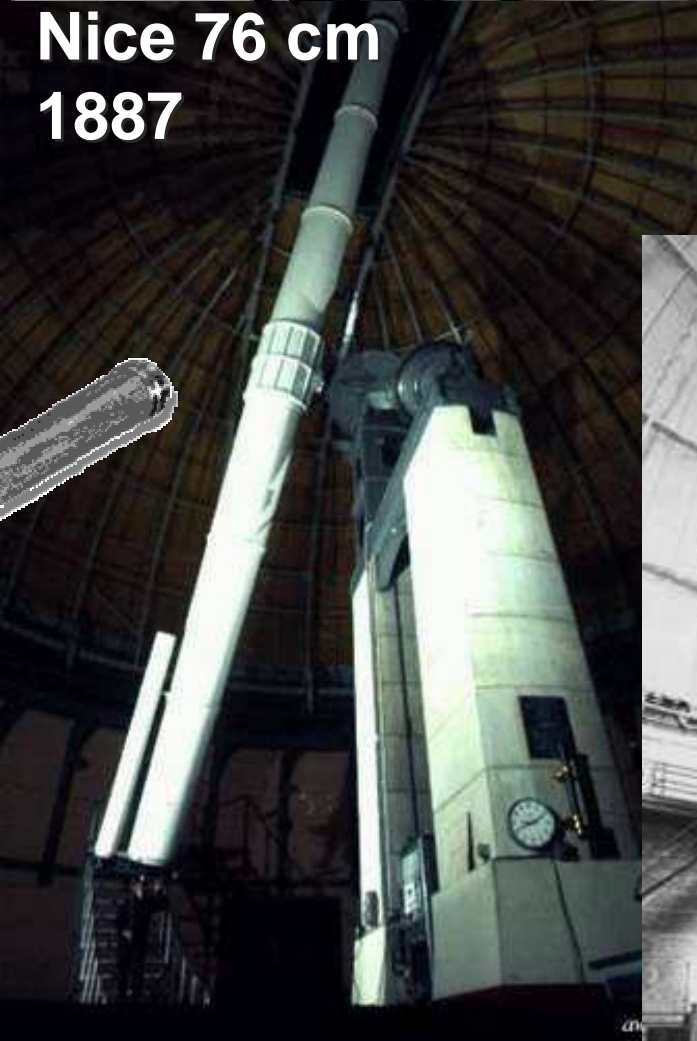
Venise, 1609.

Galileo's telescope



Angular magnification $G = F_o / F_e$

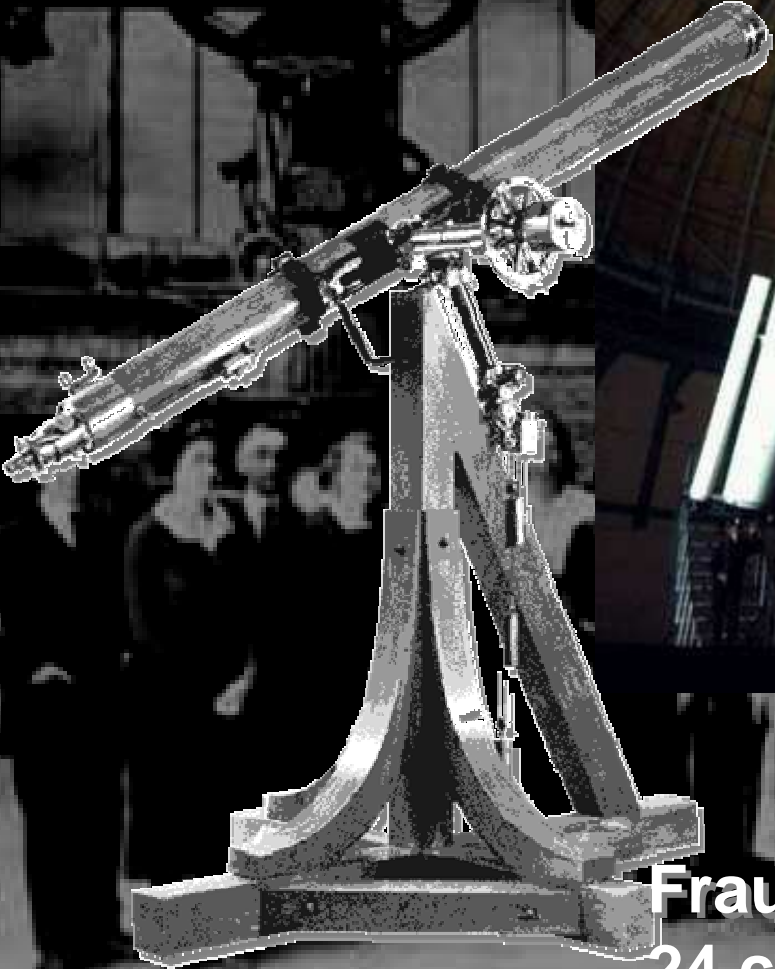
Focal ratio $N = F_o / D$



**Nice 76 cm
1887**



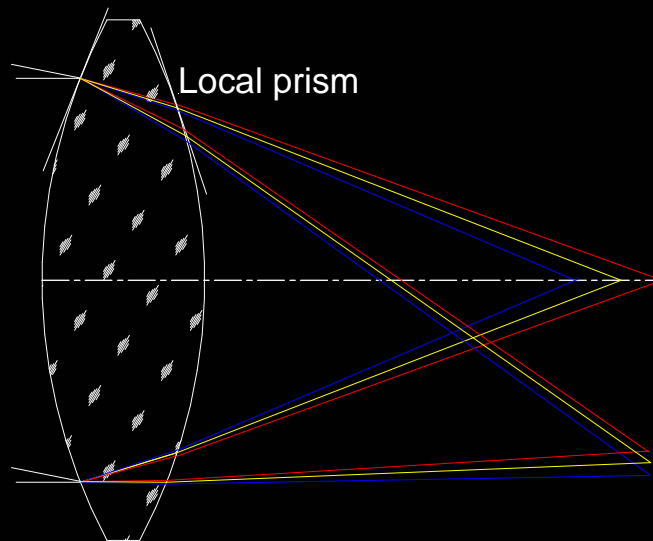
**Yerkes 1-m
1897**



**Fraunhofer, 1824
24 cm, equatorial mount**

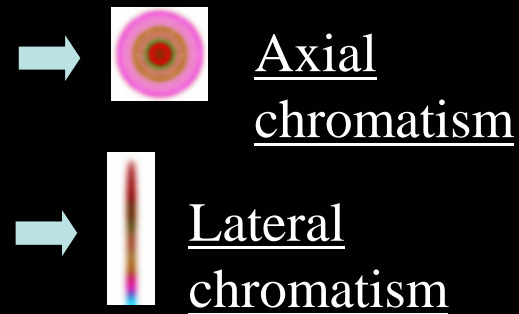
Refracting

- Chromatic aberrations
- Spherical & field aberrations

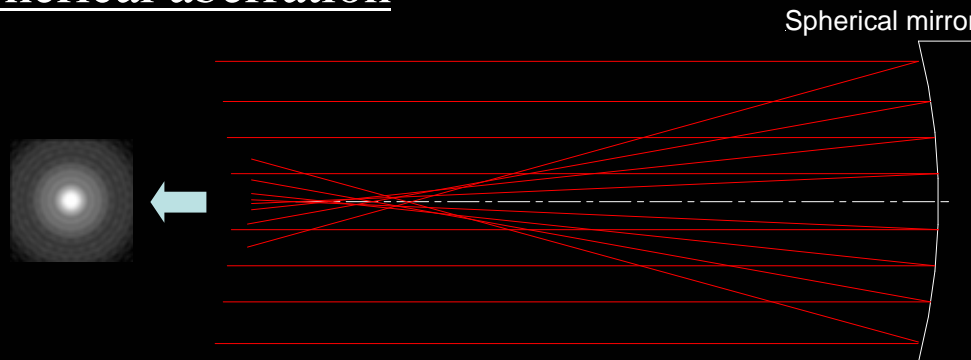


Reflecting

- Spherical & field aberrations
- 4 times tighter manufacturing tolerances

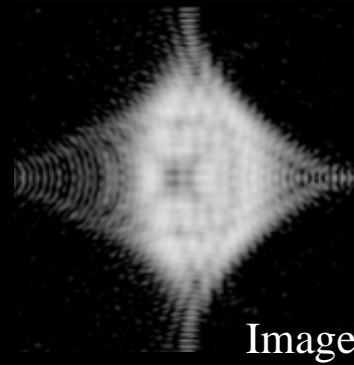
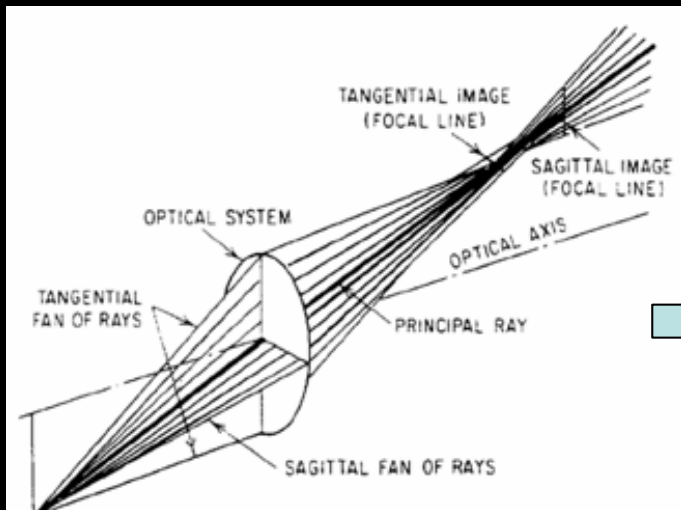


Spherical aberration

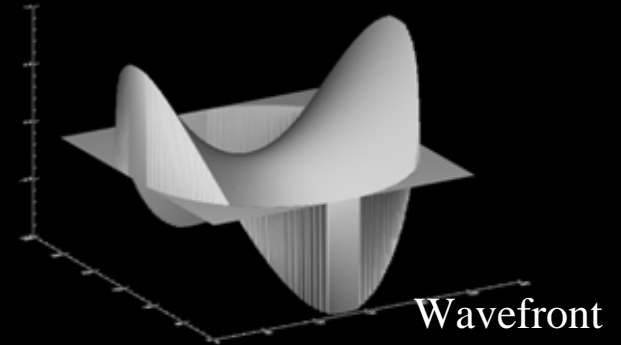


Field aberrations

Astigmatism

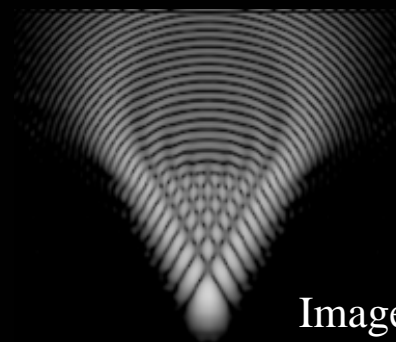
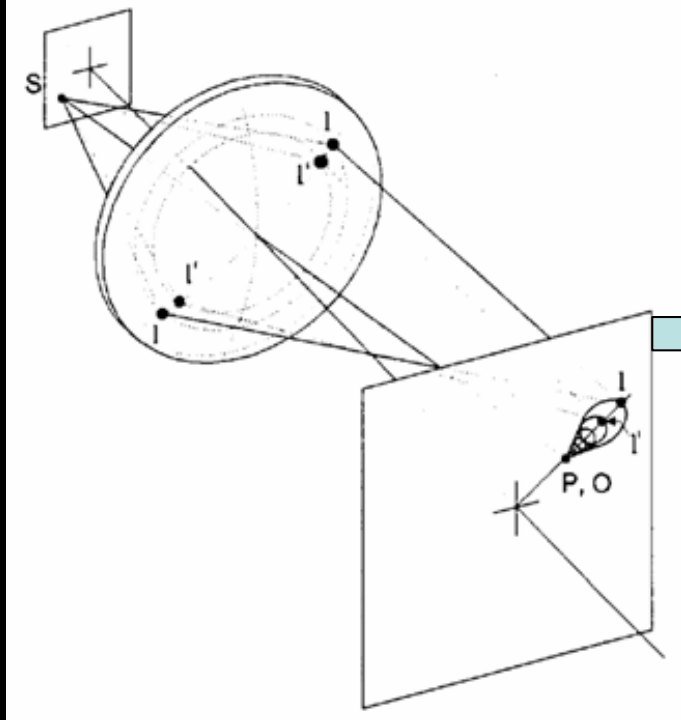


Image

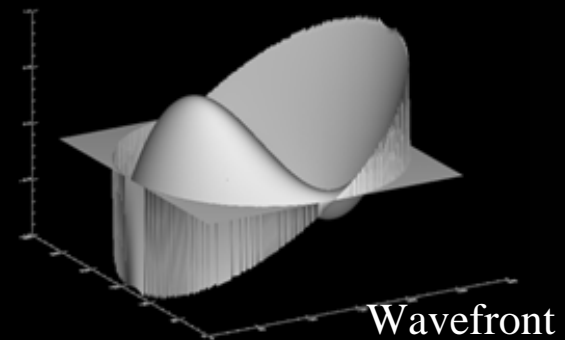


Wavefront

Coma

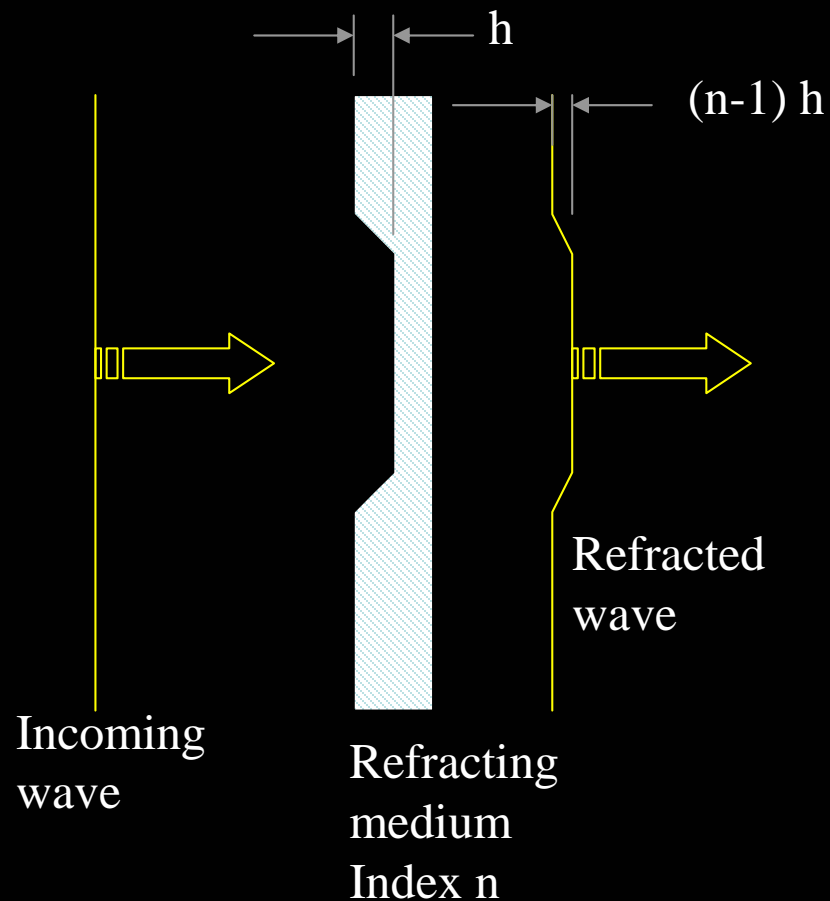


Image

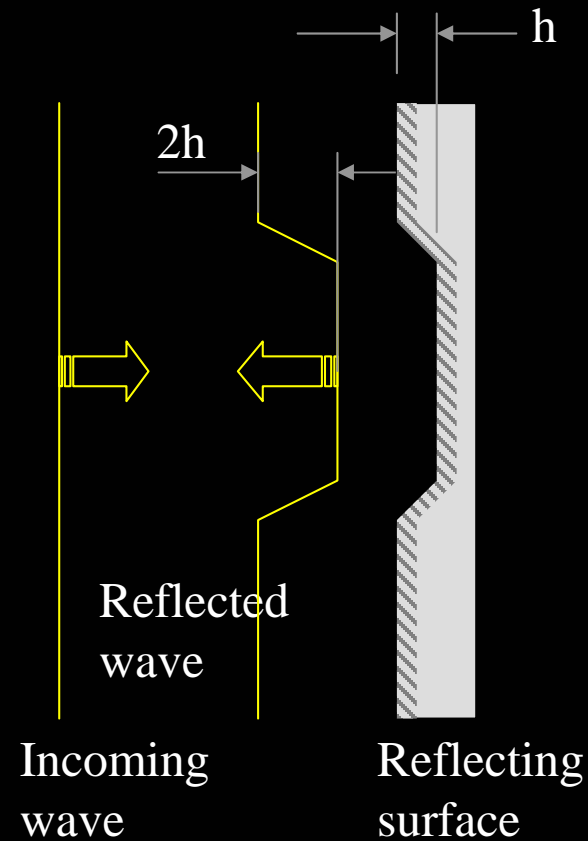


Wavefront

Refractors



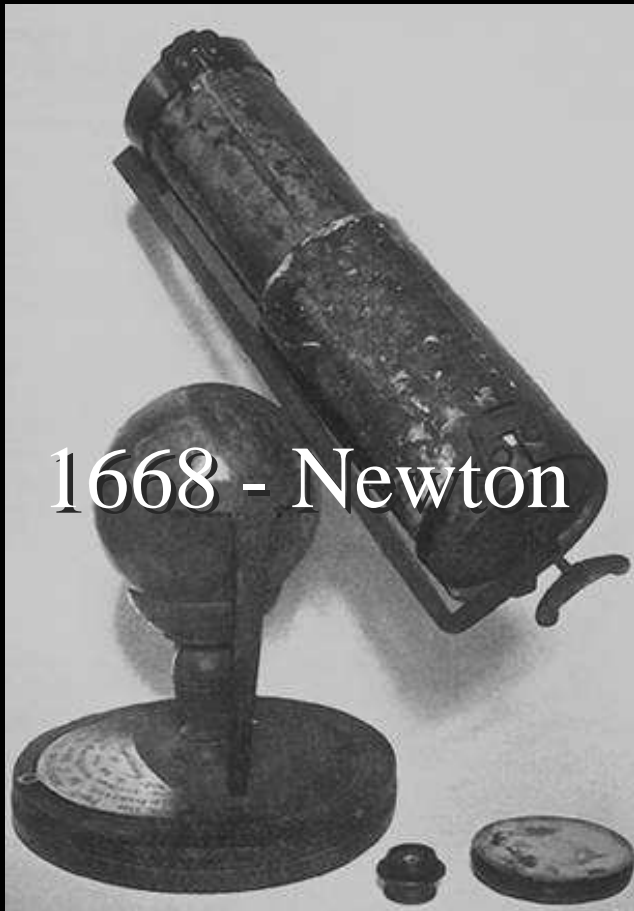
Reflectors



Surface quality requirement for a reflecting surface $\sim 1/4^{\text{th}}$ of surface quality requirement for a refracting one

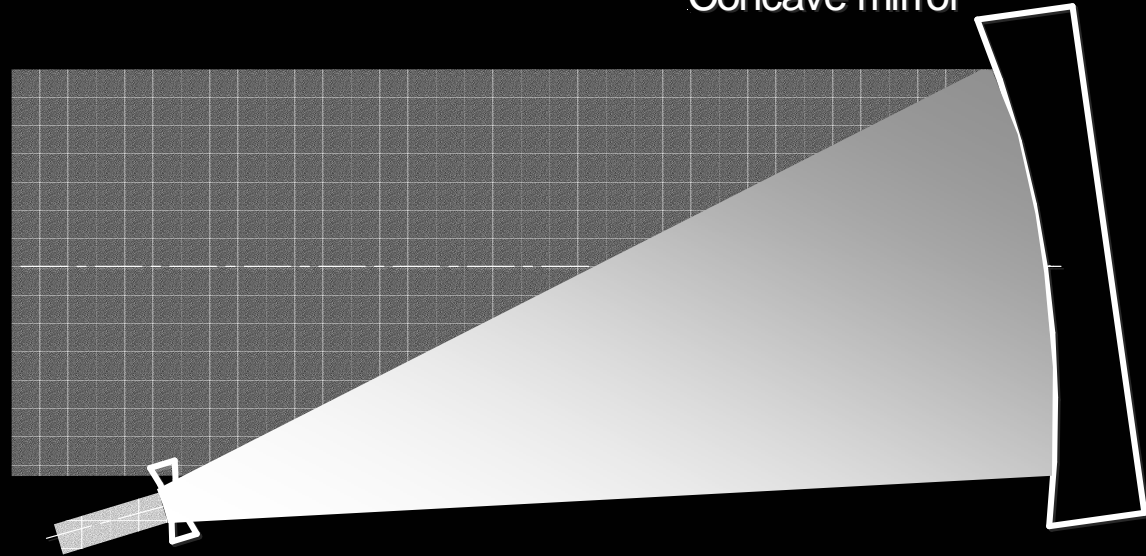
Reflecting telescopes – the early years 1608-1672

1616 - Zucchi



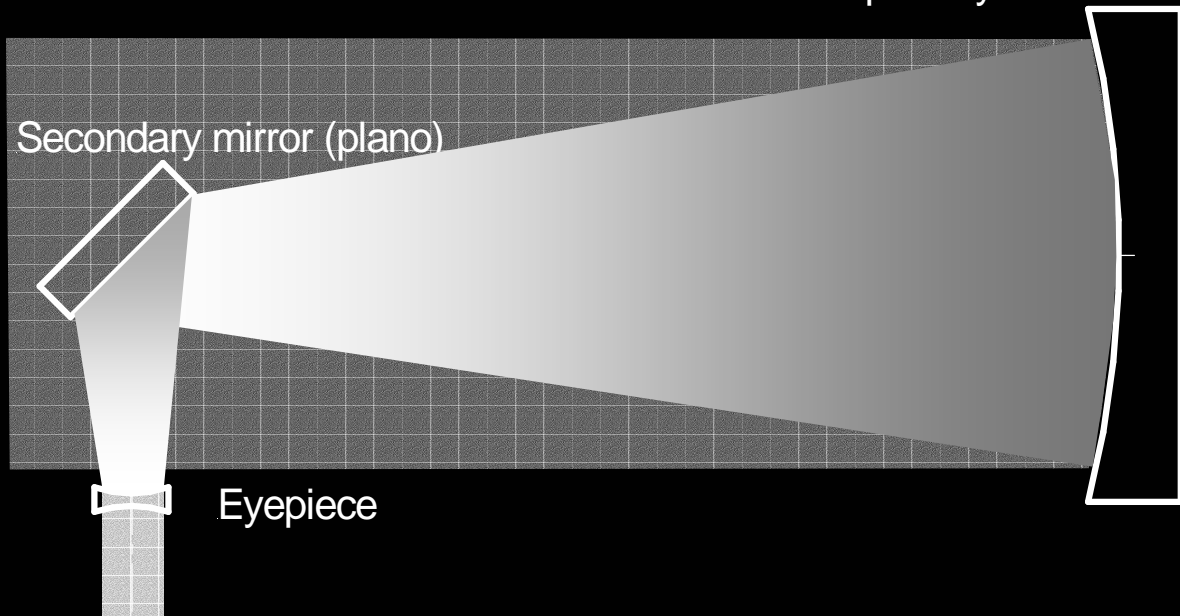
1668 - Newton

Concave mirror



Eyepiece

Concave primary mirror

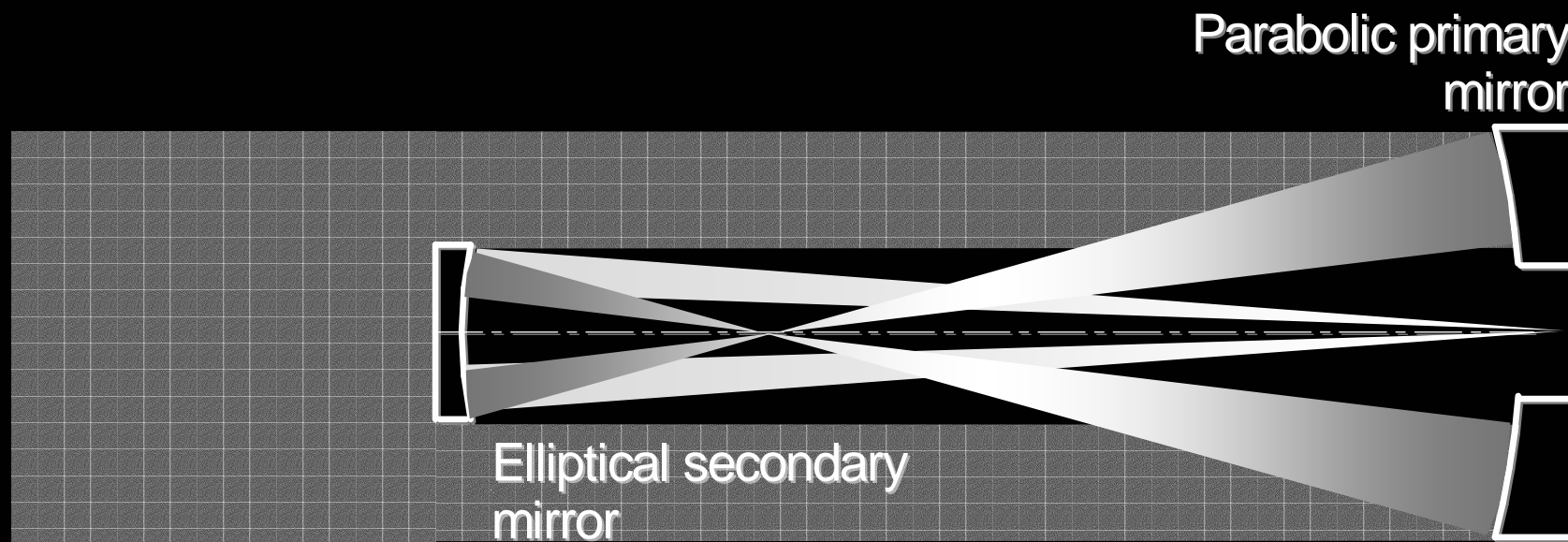


Secondary mirror (plano)

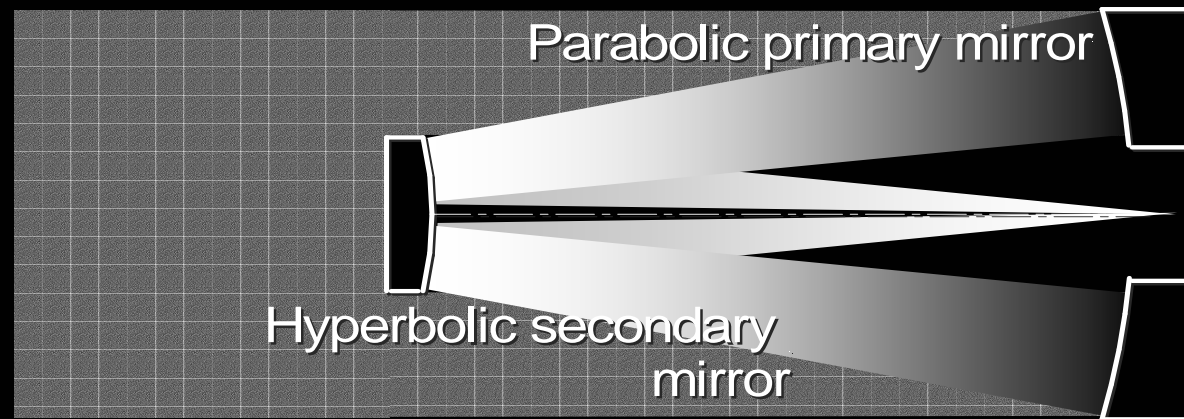
Eyepiece

The early years 1608-1672

Gregorian

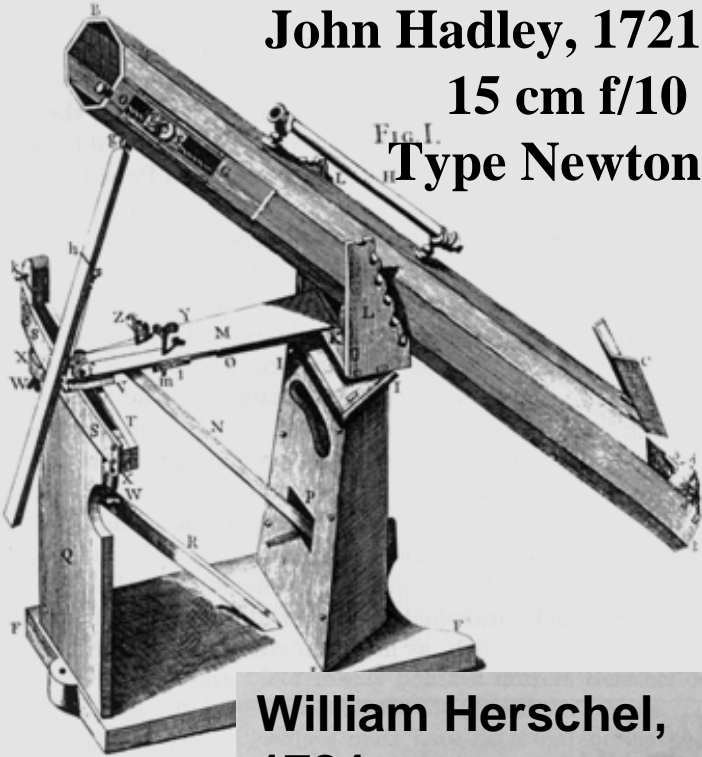


The early years 1608-1672
Cassegrain



The theory of the reflecting telescope
(mirrors shape)
will remain unchanged until 1905.

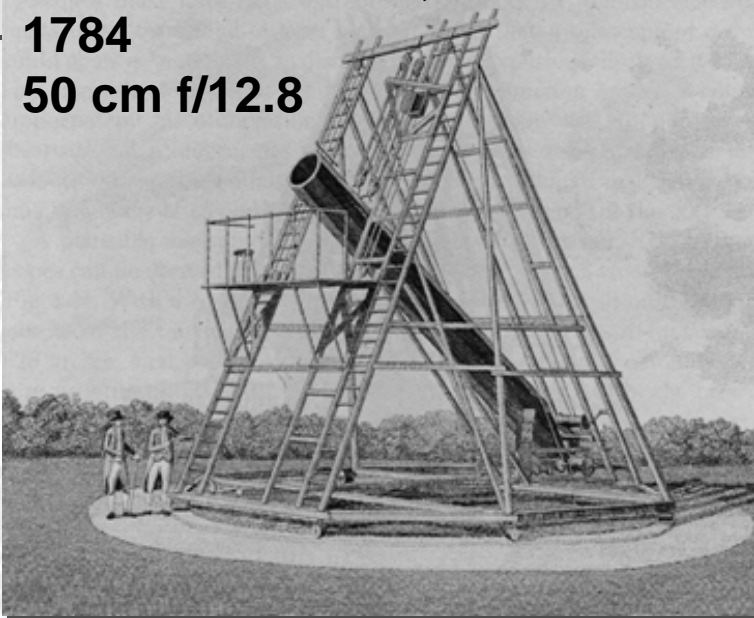
John Hadley, 1721
15 cm f/10
Type Newton



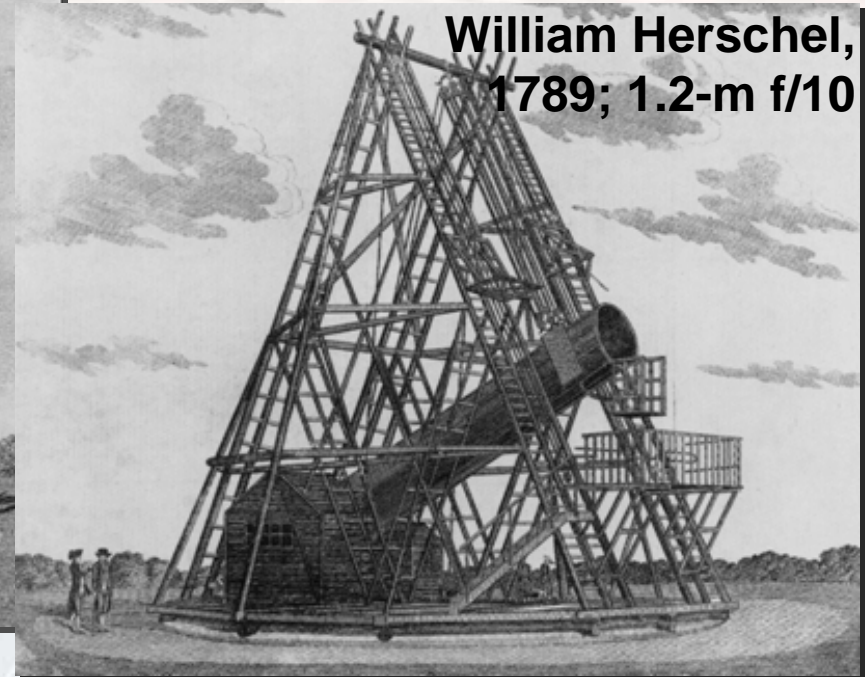
Reflecting telescopes after 1672

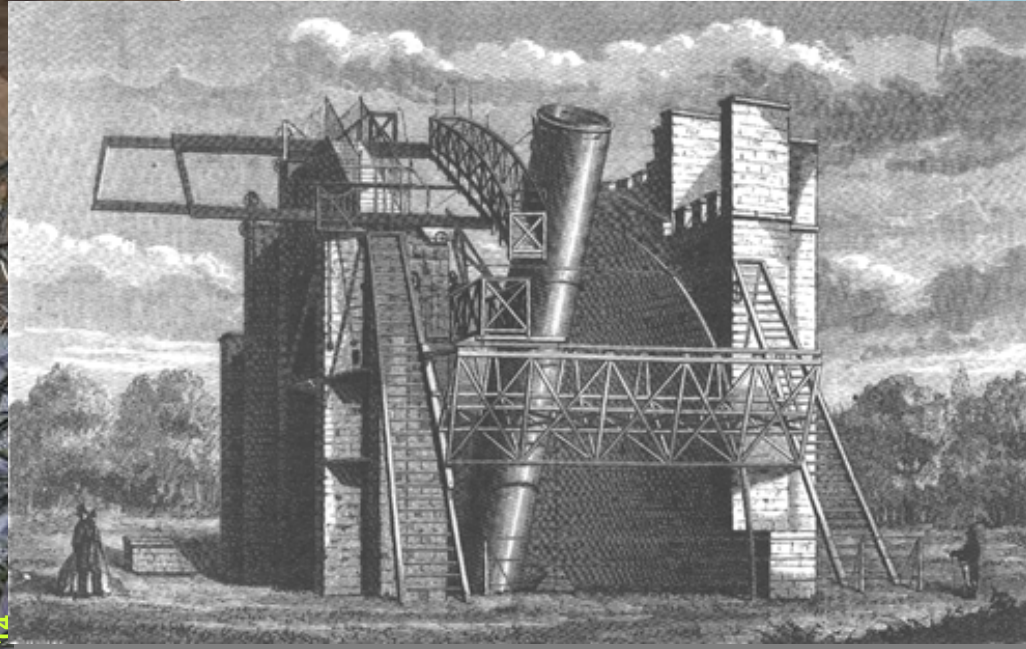
- Speculum mirrors
- Low efficiency
- Needs periodic re-polishing
- Large collecting area

William Herschel, 1784
50 cm f/12.8



William Herschel, 1789; 1.2-m f/10



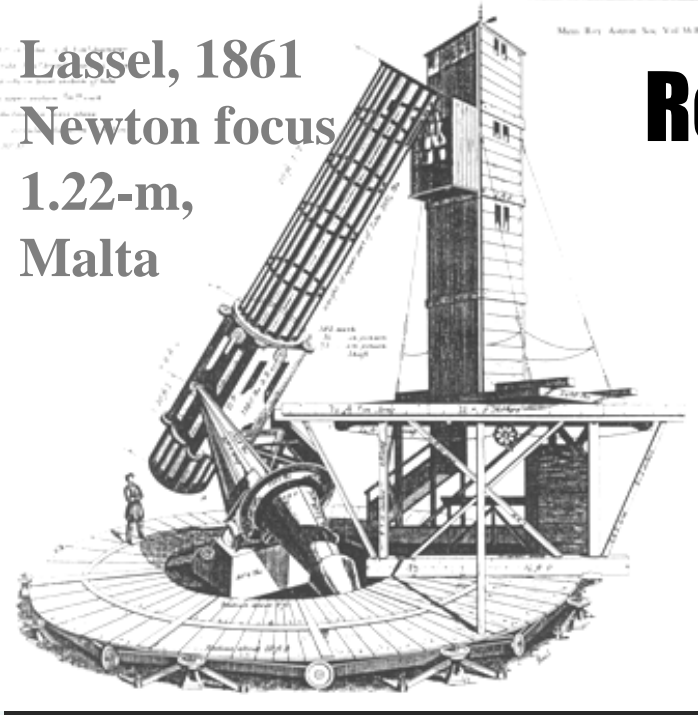


Lord Rosse 1.82-m, 1845
F/9 Newton focus
Astatic supports
Byrr Castle, Ireland

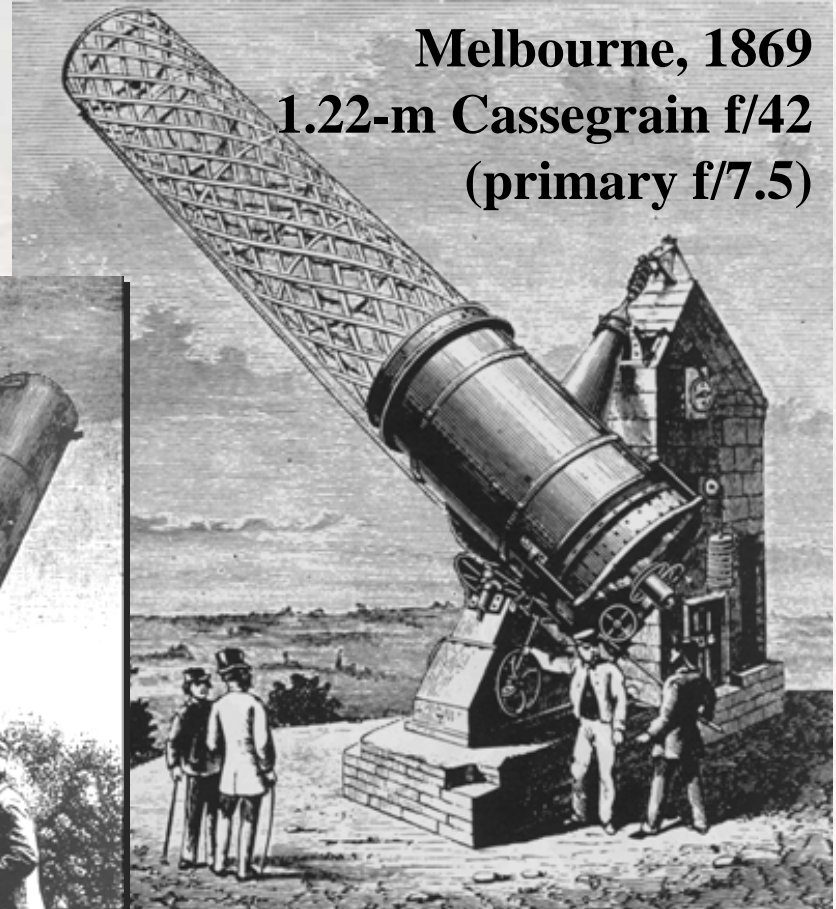


Reflecting telescopes after 1672

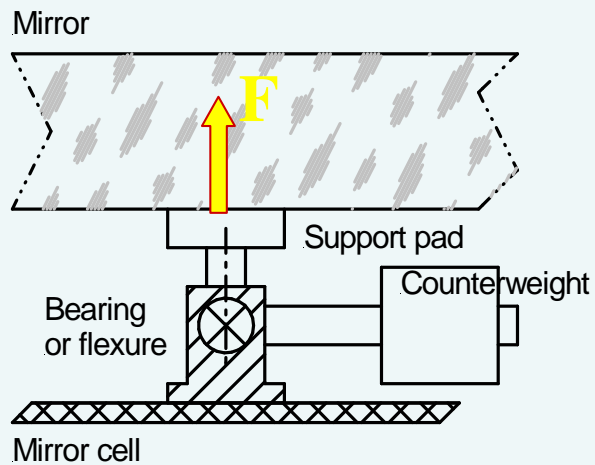
Lassel, 1861
Newton focus
1.22-m,
Malta



Melbourne, 1869
1.22-m Cassegrain f/42
(primary f/7.5)



Counterweight support



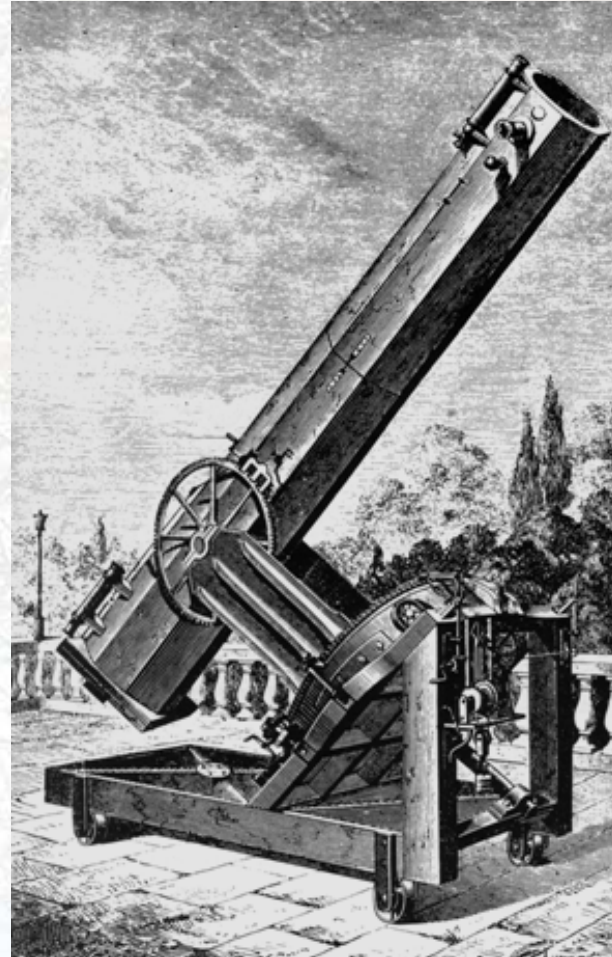
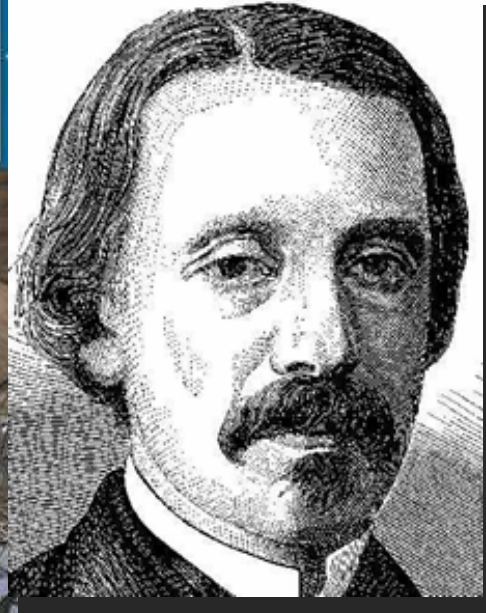
$$F \propto \cos z$$



Nasmyth, 1845
50-cm



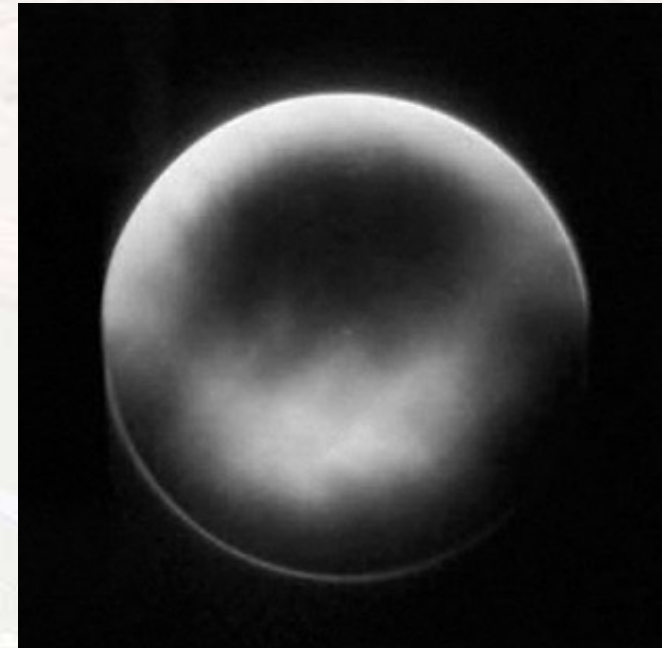
Glass mirrors



Foucault

1857: silver on glass

1859: Foucault test



1862, 80 cm,
Silvered glass mirror



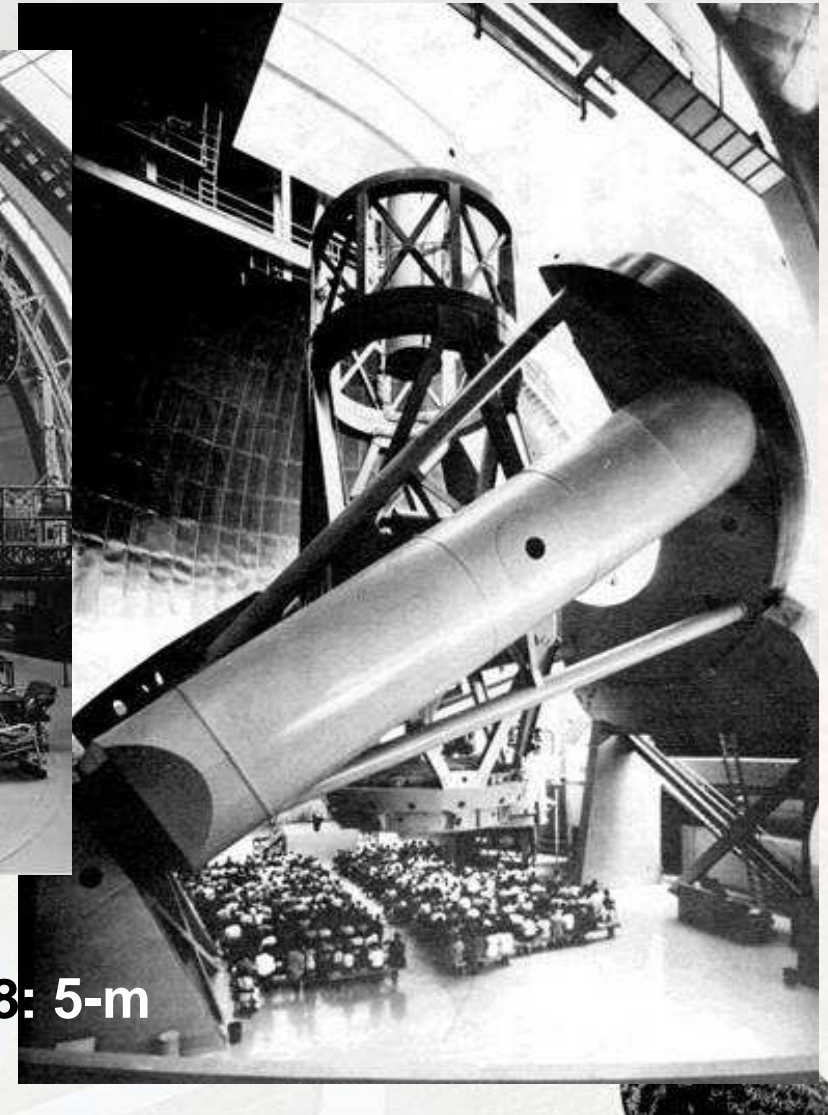
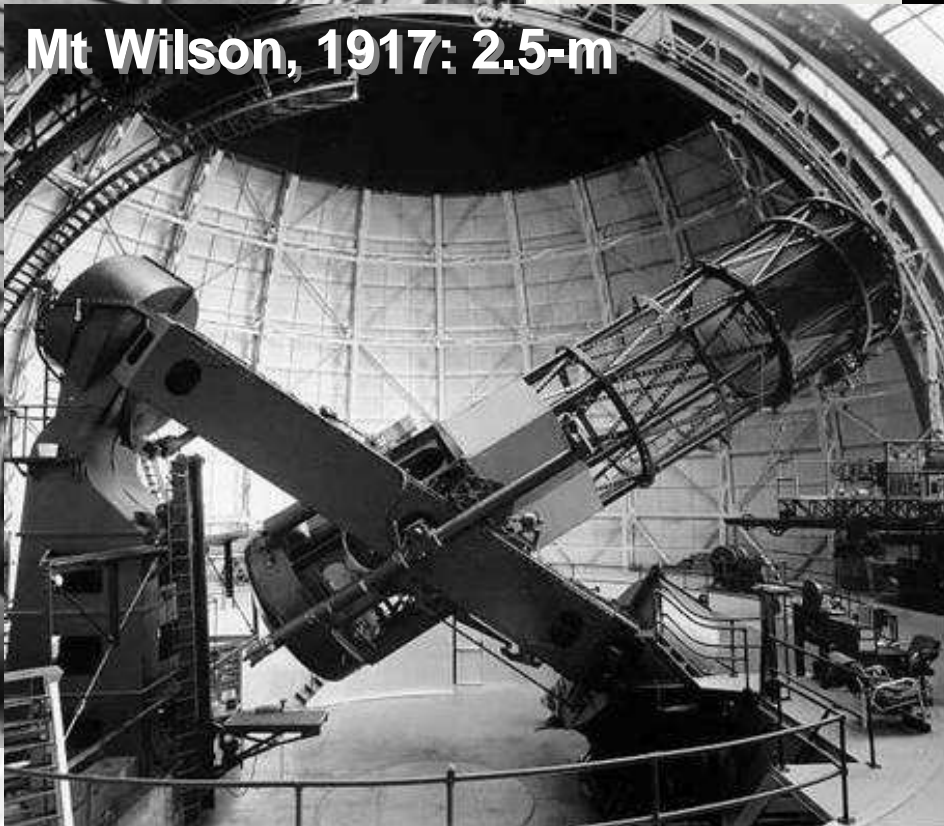


Ritchey, 1901; 60-cm (Yerkes)

The American century

Ritchey, 1908; 1.5-m, Mt. Wilson

Mt Wilson, 1917: 2.5-m



Palomar, 1948: 5-m

After Palomar

1973
Mayall

1984
Calar Alto

1977
3.6 ESO

1974
Russian 6-m

NEON Summer School - July 2004 - - Slide 18



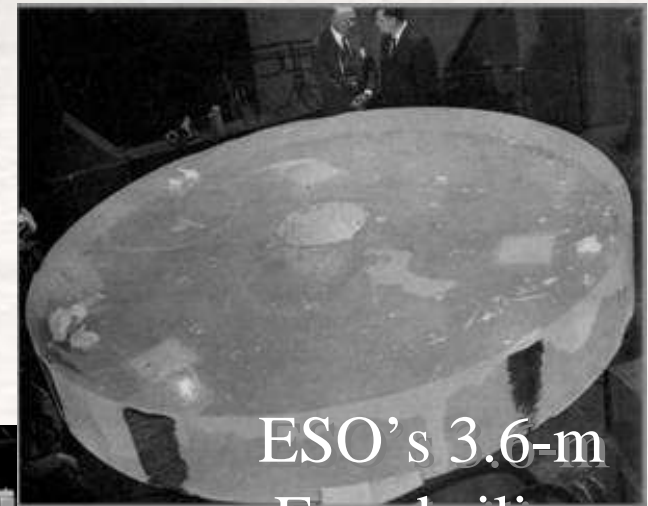
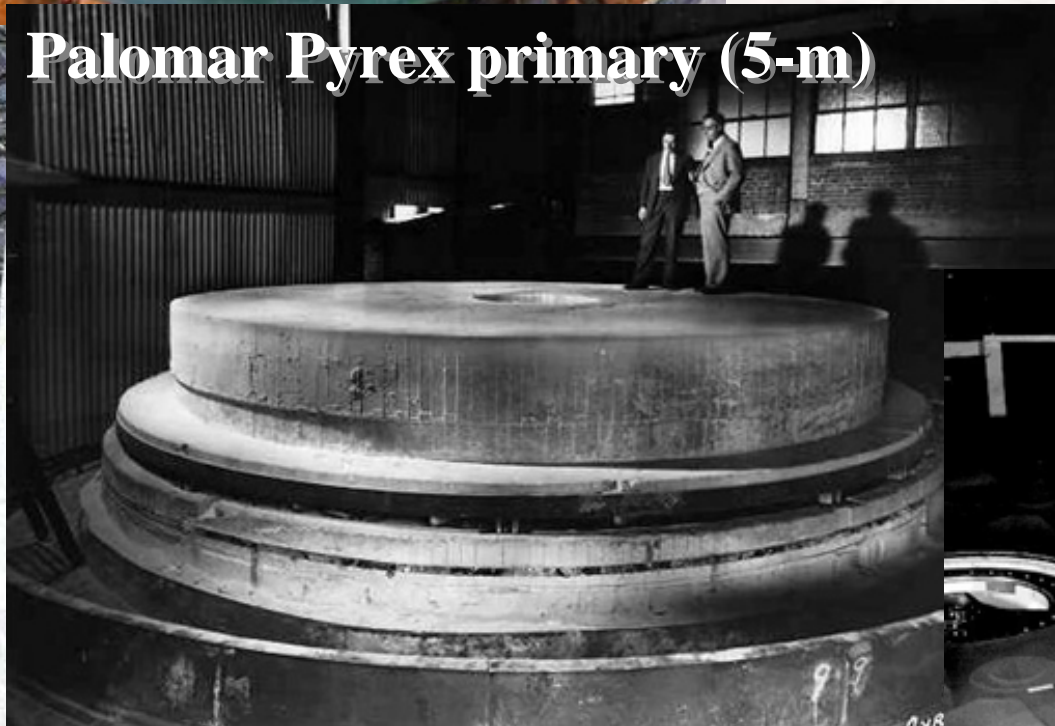
Hooker primary mirror (Mt Wilson 2.5-m)



Slow progress

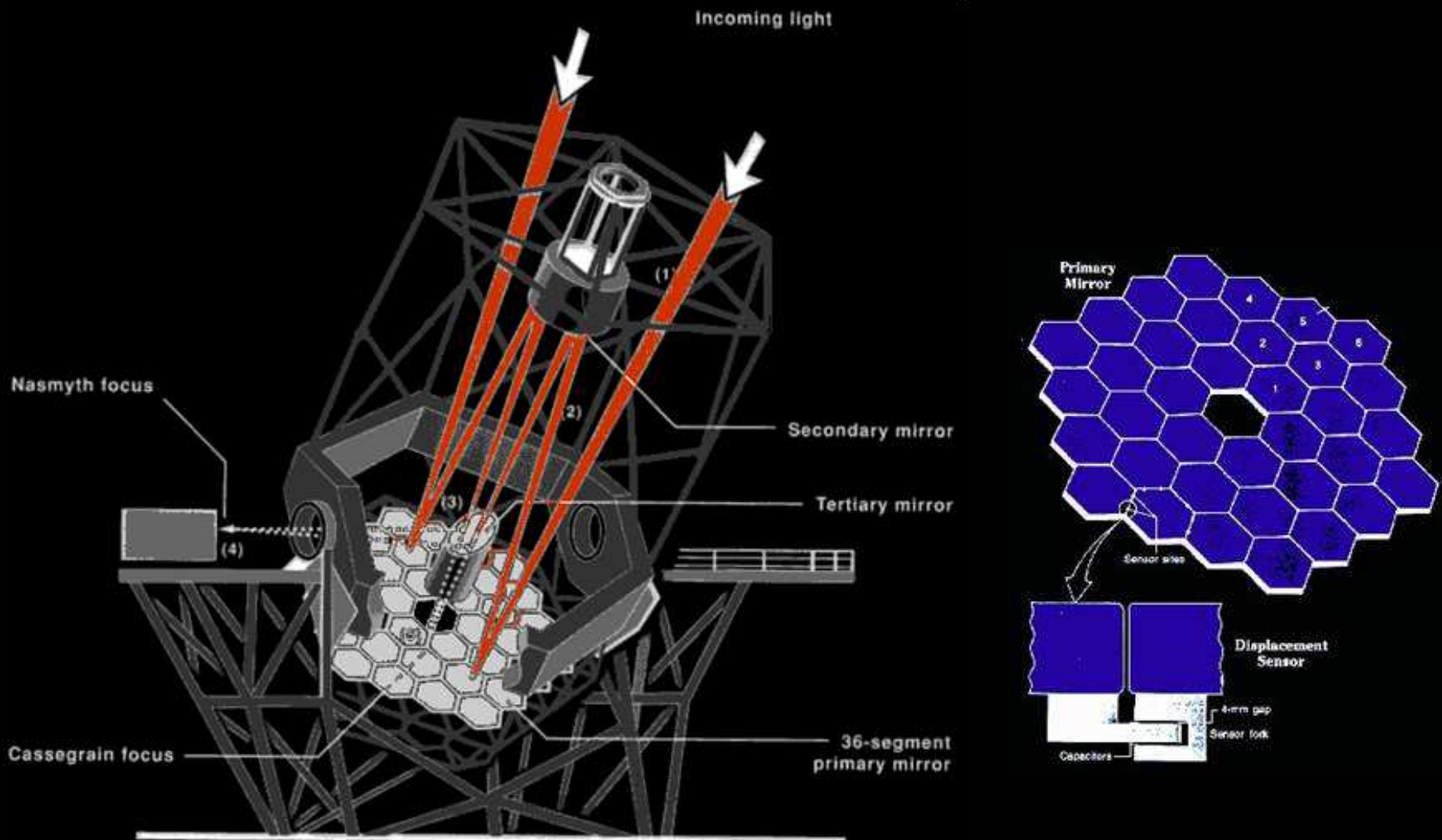
- Casting large homogeneous slabs,
- Polishing incl. metrology
- Support systems

Palomar Pyrex primary (5-m)



ESO's 3.6-m
Fused silica

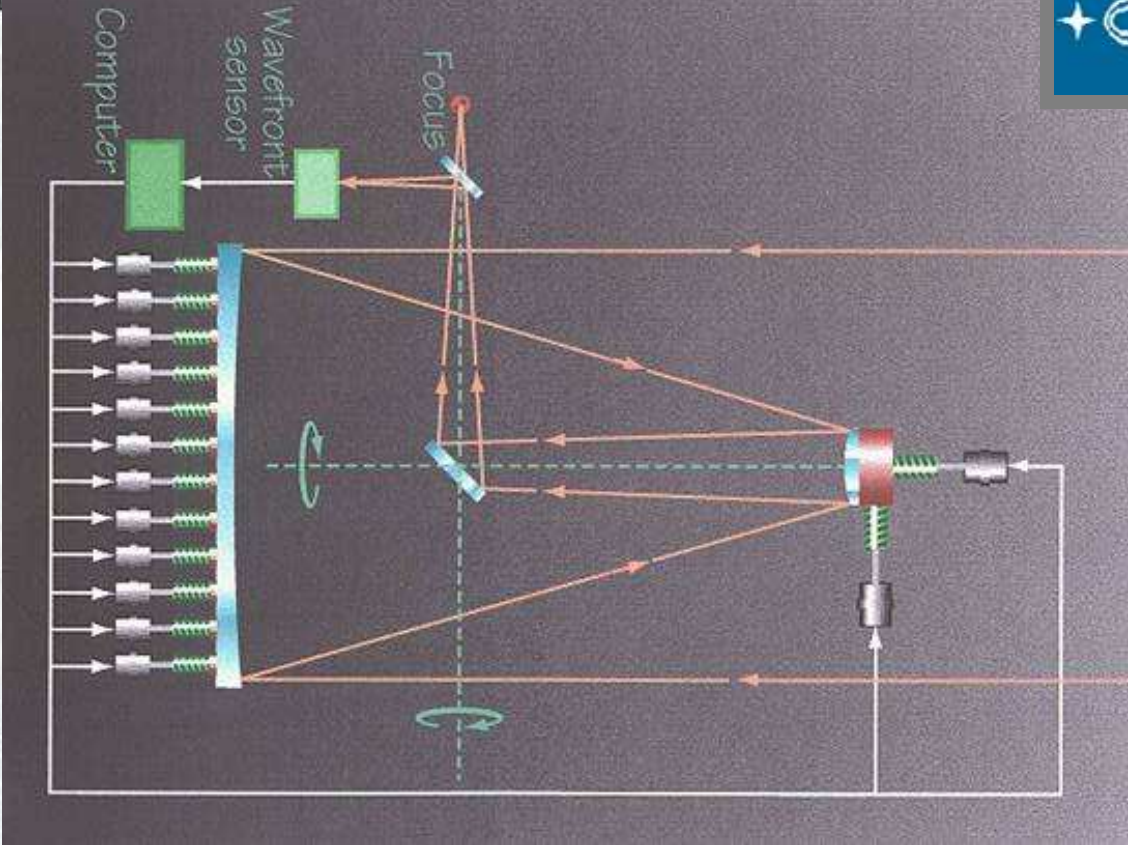


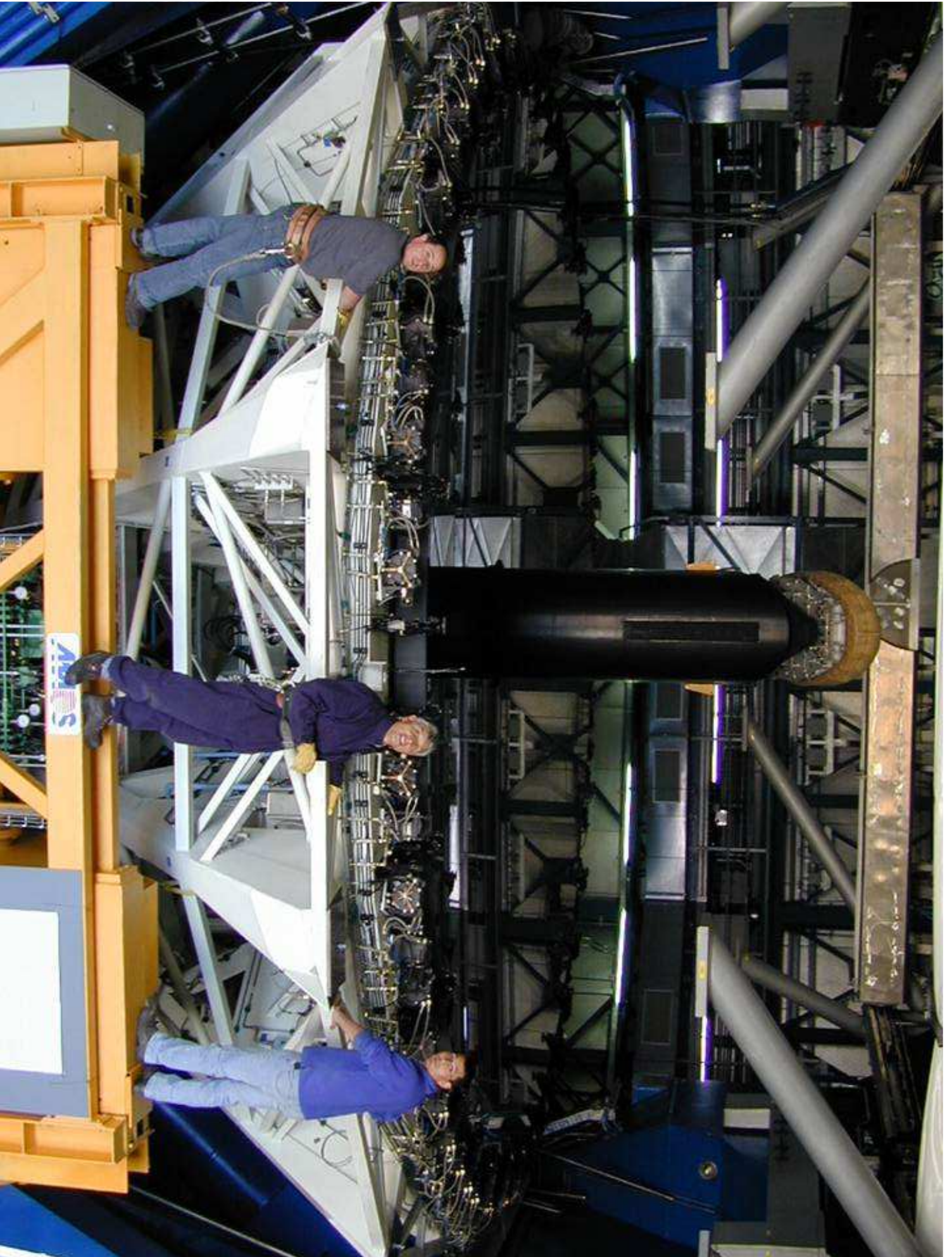


Credit: CalMIRA Association for Research in Astronomy

Segmentation – Keck 10-m telescopes



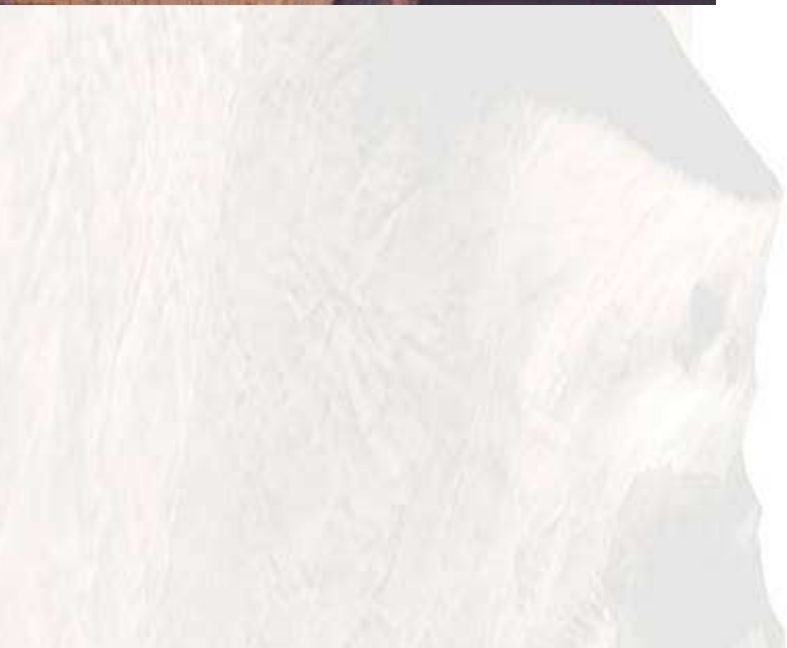


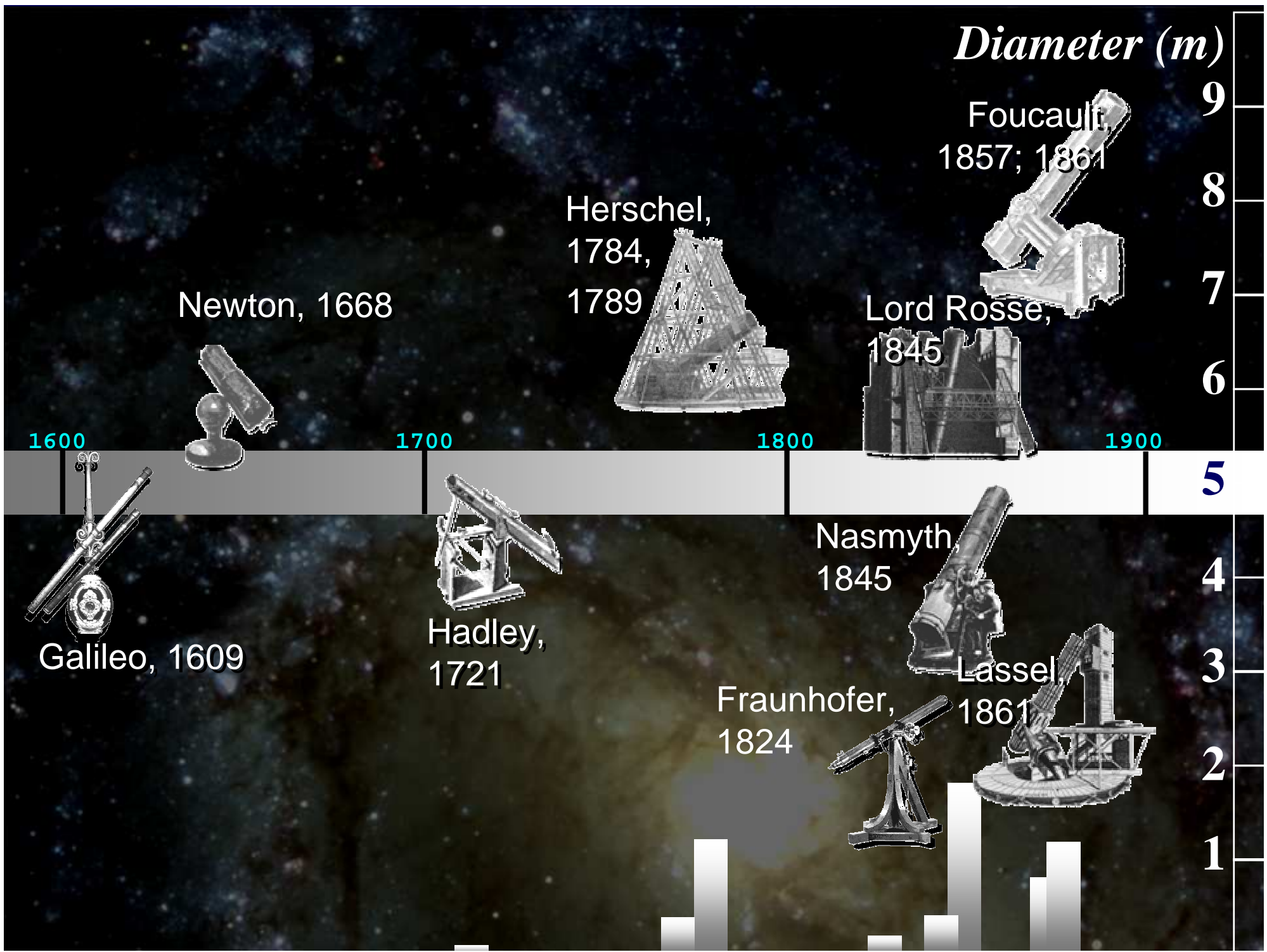




VLT ACTIVE OPTICS
ROTATING CROSSES







Diameter (m)

Foucault,
1857; 1861

Herschel,
1784,
1789

Lord Rosse,
1845

Newton, 1668

1600

1700

1800

1900

9

8

7

6

5

4

3

2

1



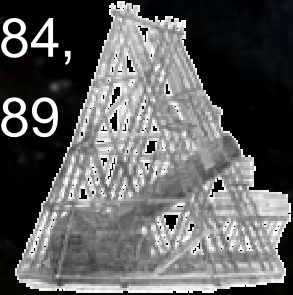
Galileo, 1609



Newton, 1668



Hadley,
1721



Herschel,
1784,
1789



Fraunhofer,
1824



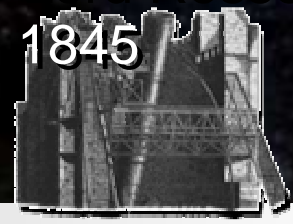
Nasmyth
1845



Lassel,
1861



Foucault,
1857; 1861



Lord Rosse,
1845

Diameter (m)

9

8

7

6

5

4

3

2

1

1948
Palomar

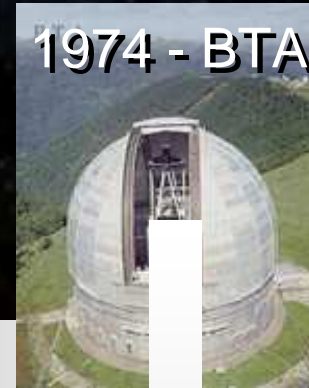


1950



1994
Keck

1974 - BTA



1908
Mt Wilson



1900

1917
Mt Wilson

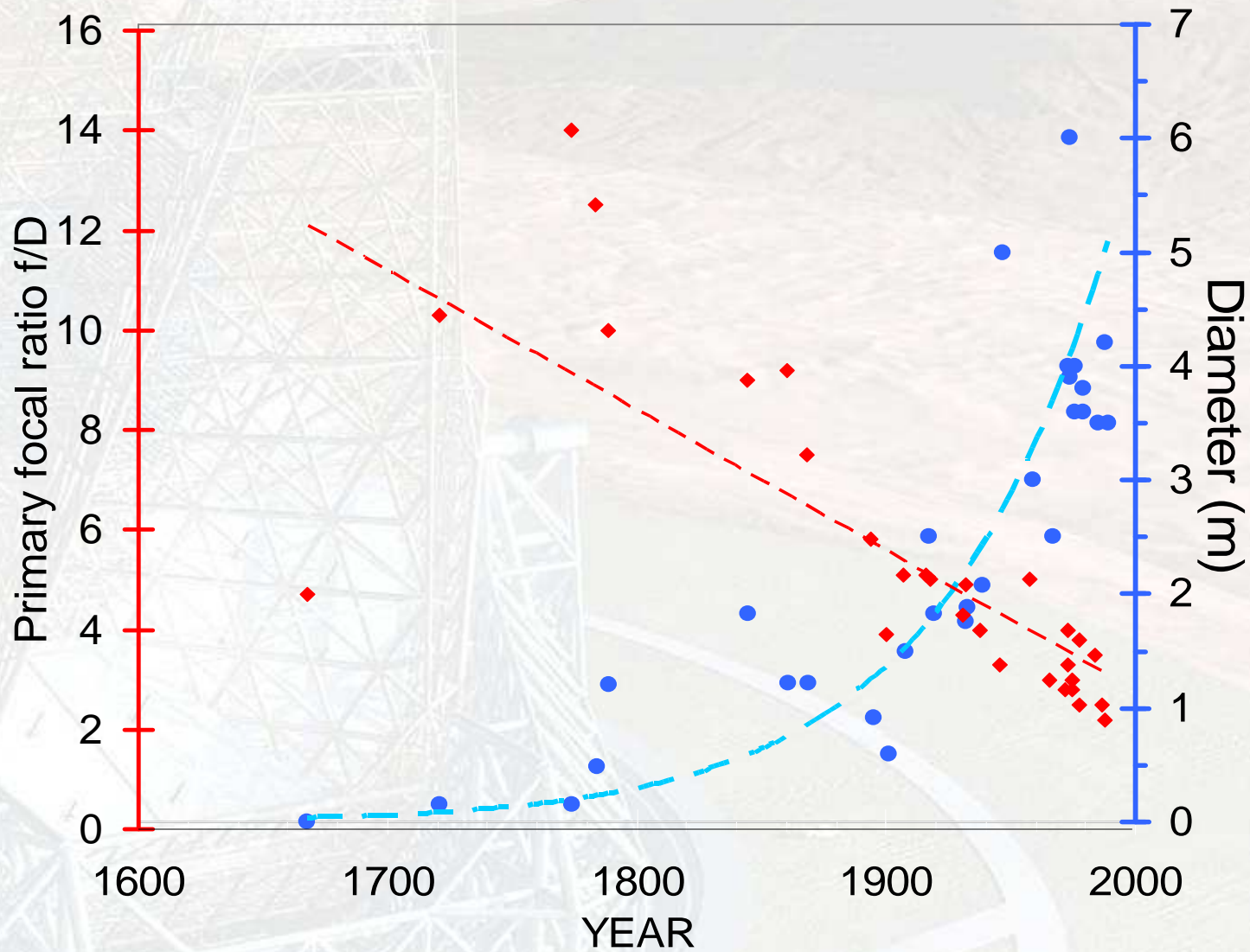


1989
NTT





Larger and shorter

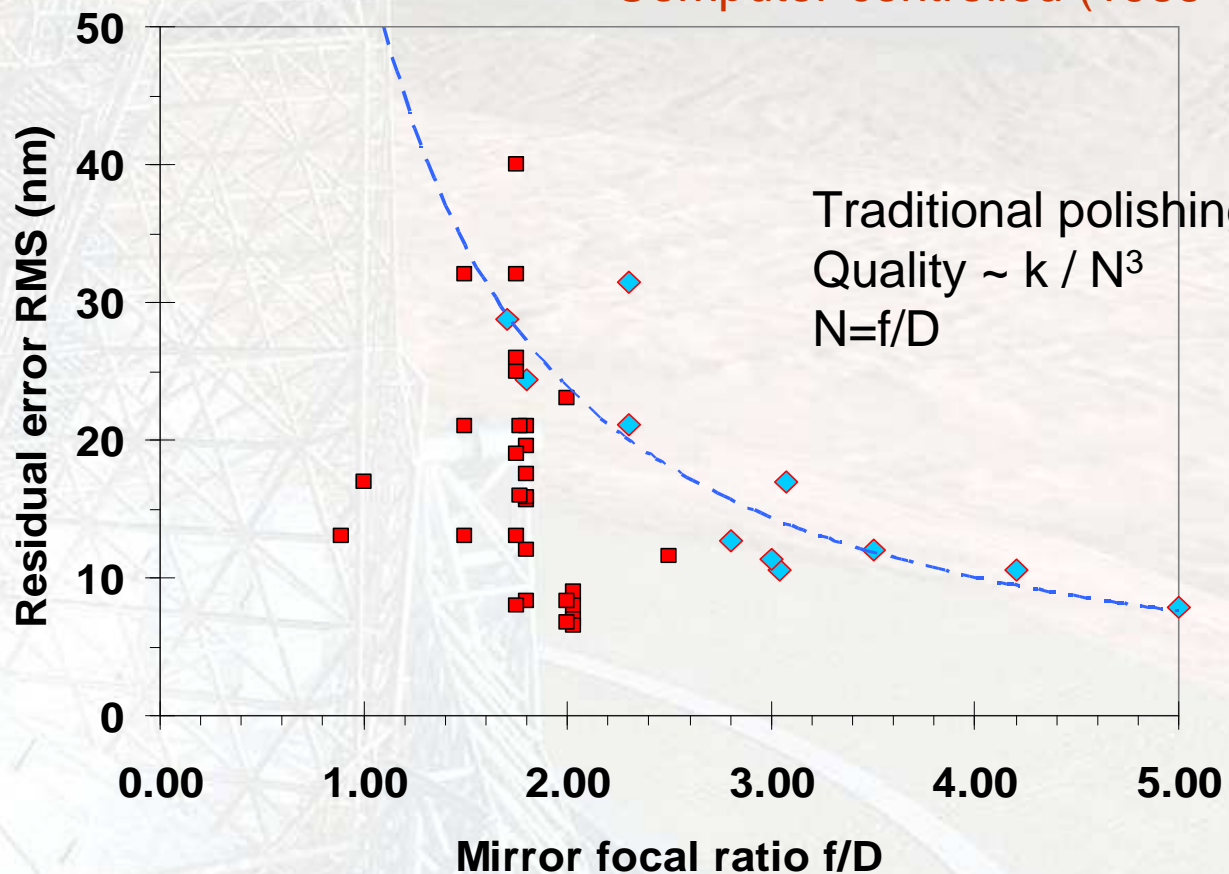




Shorter is more difficult

Classical processes (< 1985)

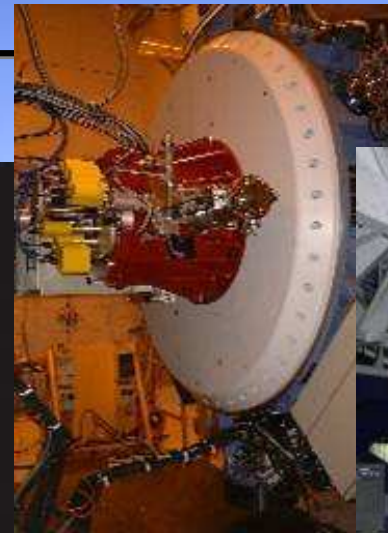
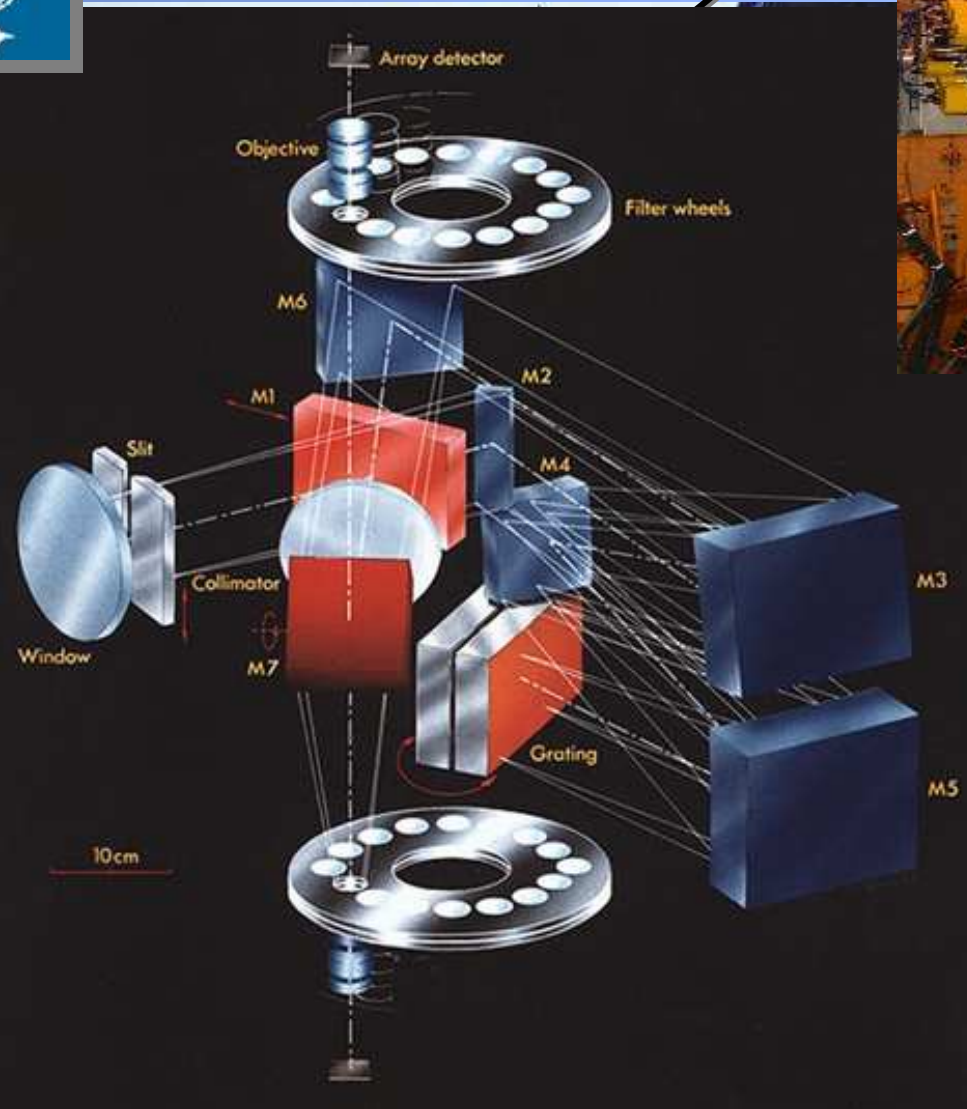
Computer-controlled (1985 - ...)



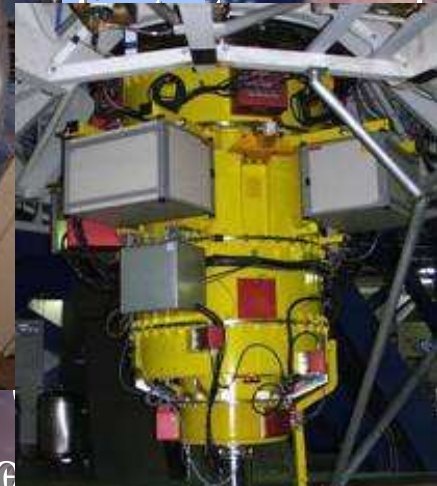
TODAY: IF YOU CAN MEASURE IT, YOU CAN DO IT
(BUT YOU MAY HAVE TO PAY A LOT ...)



Paranal, a modern observatory



eight secondary



for
ve
g

Compact
Daytime c
Wind perm
Minimal A



Active, deformable
primary mirror

- I
- I
- I

Industry as a key partner

Schott



Zeiss

SAGEM

Linde

Cegelec

Ansaldo AES

Fokker
TNO/TPD



REOSC



AMOS



GIAT

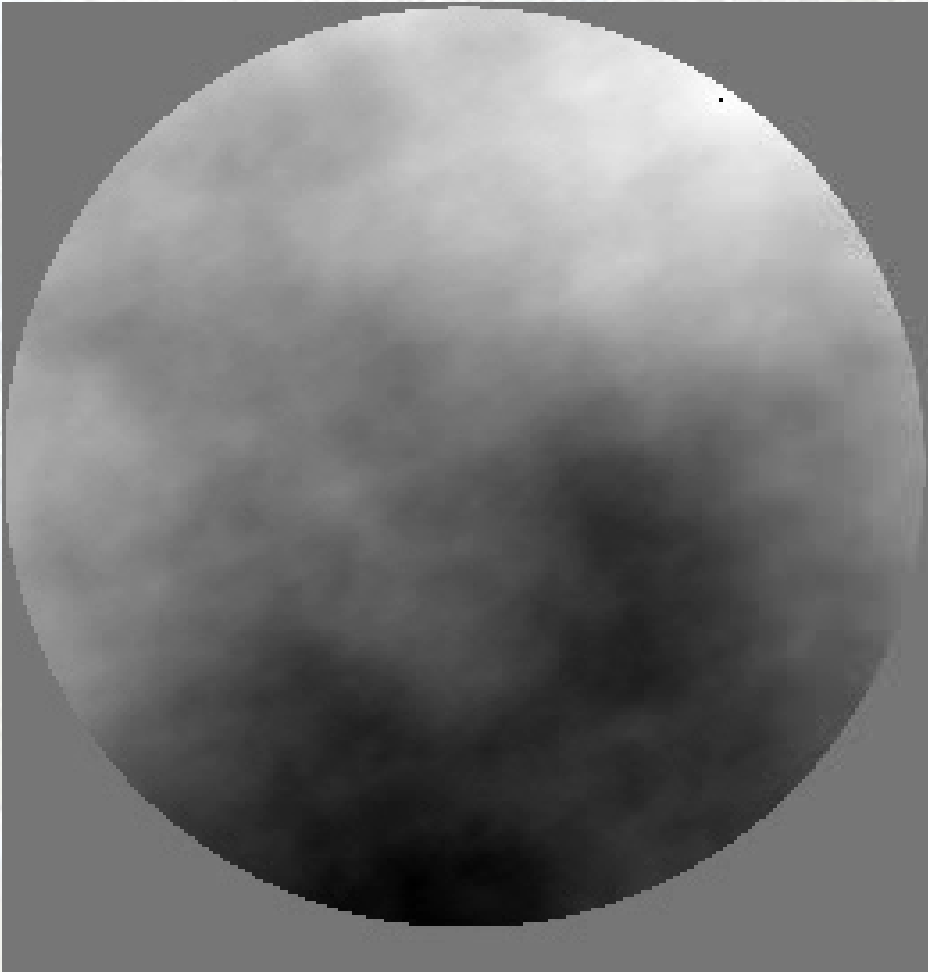
Dornier

Skanska





Atmospheric turbulence

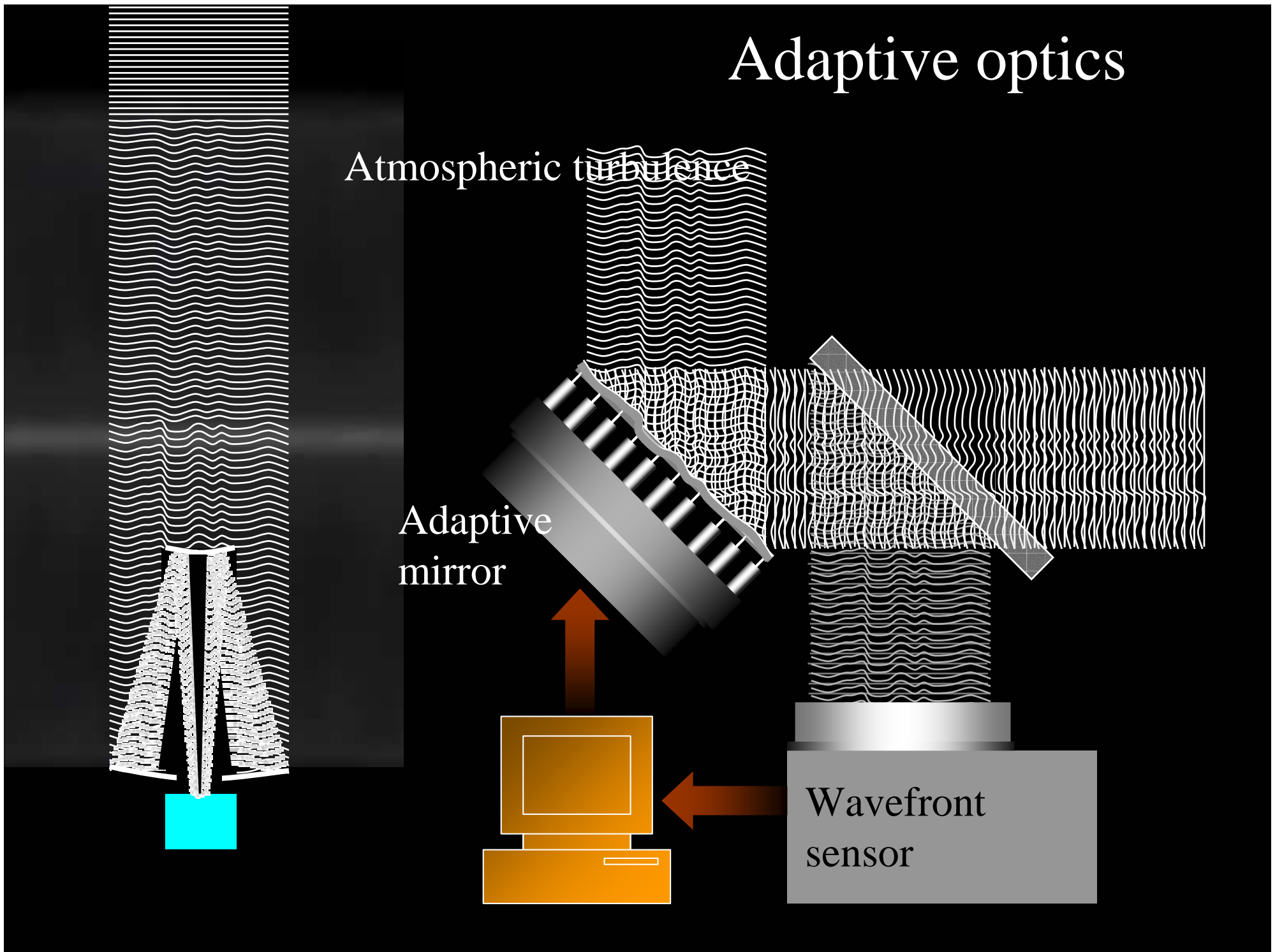


Adaptive optics

Atmospheric turbulence

Adaptive mirror

Wavefront sensor

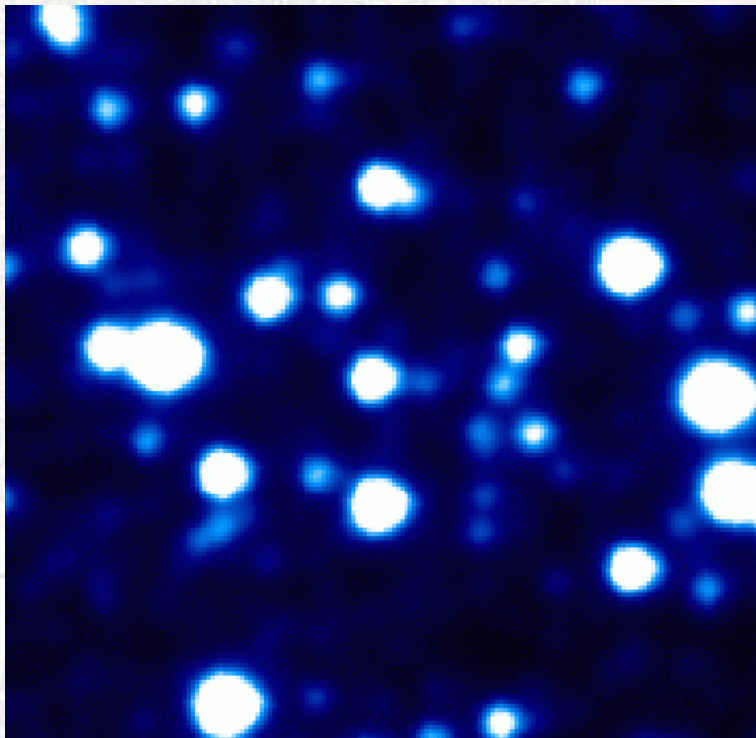




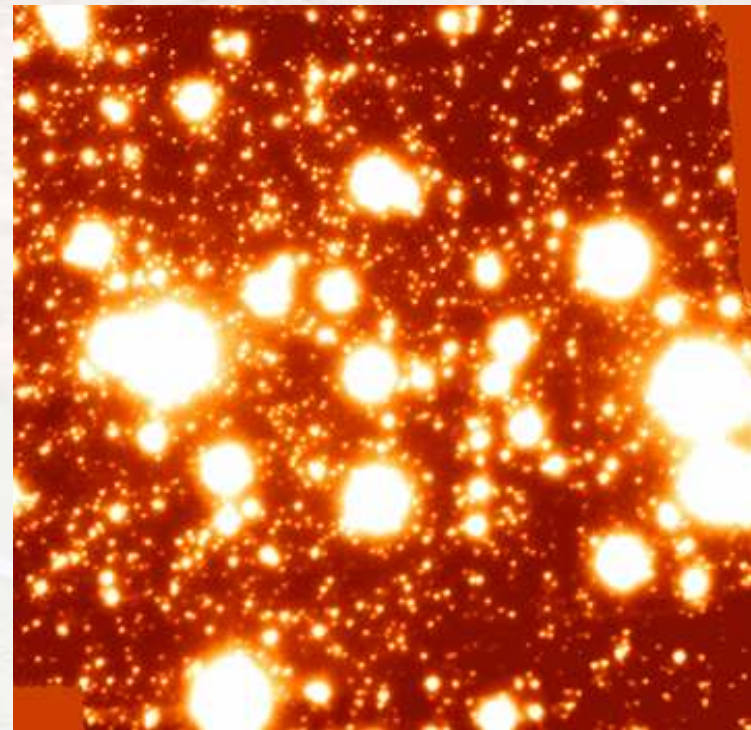


Increase in resolution and sensitivity

Seeing-limited
(0.85 arc seconds)



Hokupa'a+Quirc
0.092 arc seconds



Images: Gemini Observatory, Mauna Kea



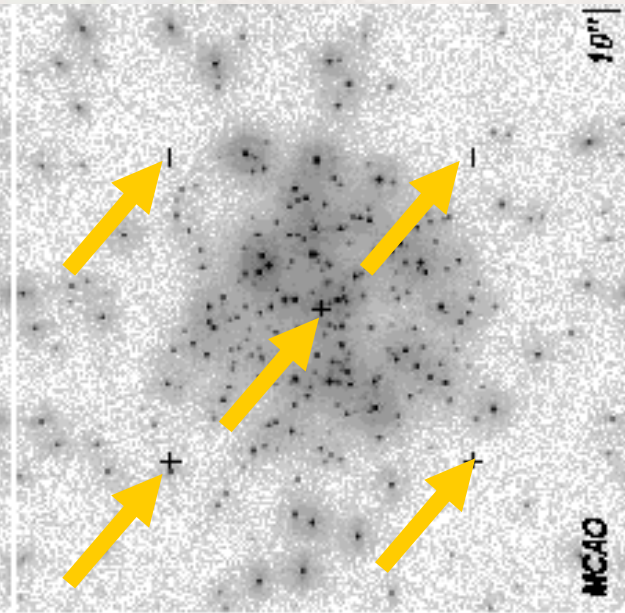
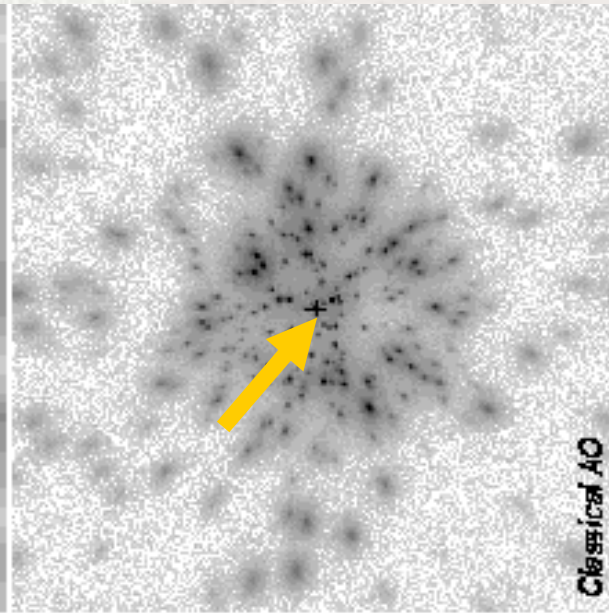
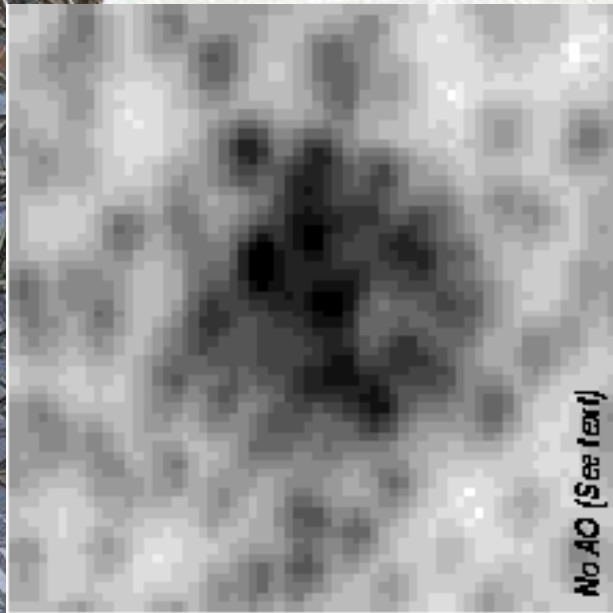


Field limitations

Uncorrected

Single conjugate AO

Multi-conjugate AO



1 adaptive mirror
1 guide star

2 adaptive mirrors
5 guide stars



F. Rigaut, Gemini, 1999



Key atmospheric parameters

- r_0 : atmospheric coherence length \Rightarrow angular resolution
- σ : wavefront rms phase distortion
- θ : free atmosphere seeing, FWHM \Rightarrow angular resolution
- Θ : isoplanatic angle \Rightarrow field of view
- C_n^2 , $C_n^2(h)$: Index structure coeff. \Rightarrow turbulence strength
- τ_0 : Greenwood time delay \Rightarrow AO bandwidth
- λ : wavelength
- R : Strehl ratio \Rightarrow resolution
- D : telescope diameter
- L_0 : outer scale of turbulence





Key atmospheric parameters (con't)

$$C_n^2 = \int C_n^2(h) dh$$

$$r_0 = [0.423 k^2 (\cos z)^{-1} C_n^2]^{-3/5}$$

z: zenithal dist., h: altitude

$$\sigma^2 = 1.03 (D/r_0)^{5/3}$$

warning: Kolmogorov !

phase error ~ 1 rad ~ $\lambda/6$ rms over aperture with dia. = r_0

$$\tau_0 = 0.314 r_0 / v$$

v : mean propagation velocity

control loop delay such that phase error ~ 1 rad ~ $\lambda/6$ rms

$$\theta \approx 0.98 \lambda / r_0$$

(without ao correction !)

$$\Theta = 0.314 r_0 \cos z / h$$

h weighted average, layers alt.

angular distance such that phase error ~ 1 rad ~ $\lambda/6$ rms

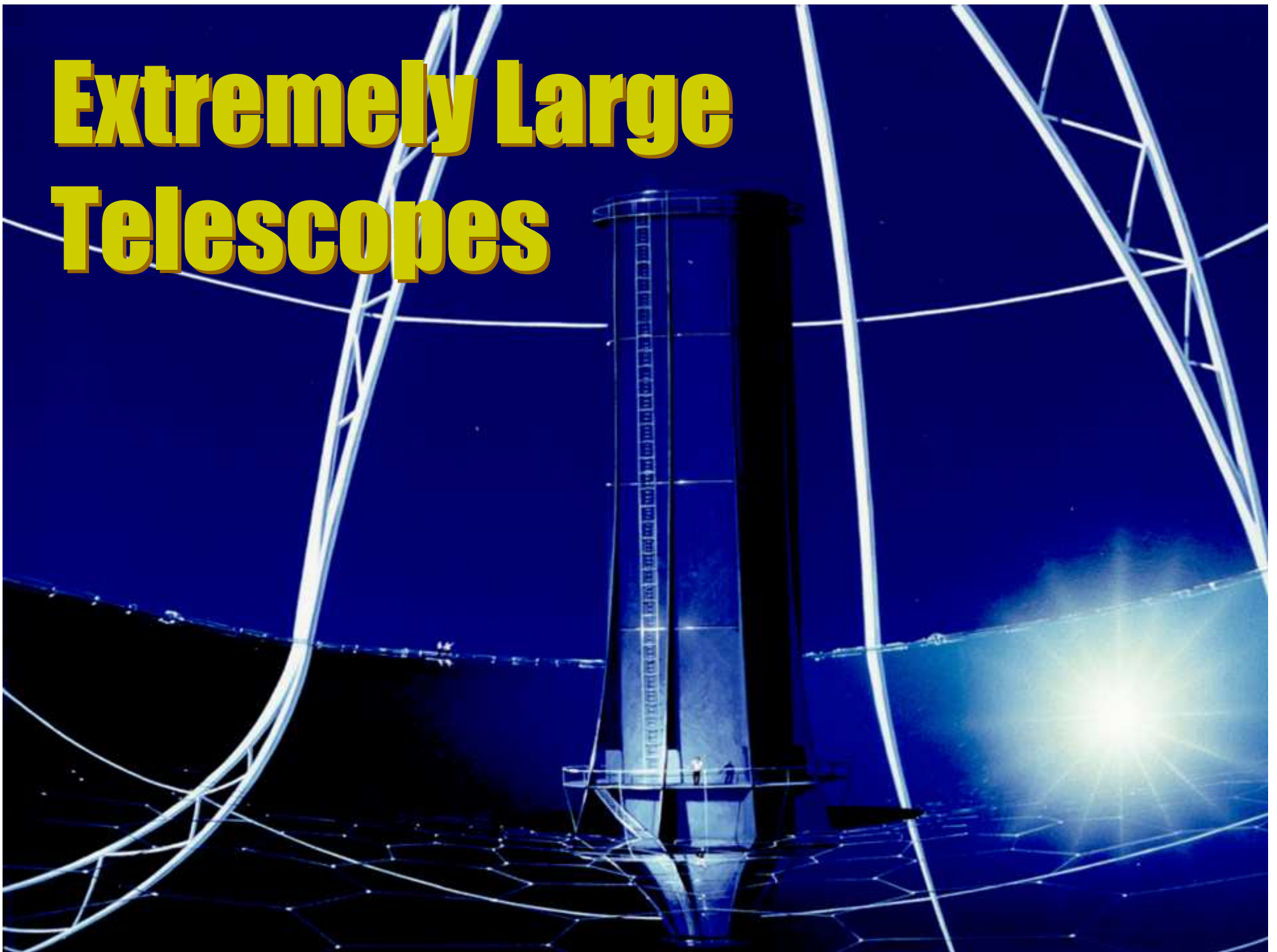
$$r_0(\lambda') = r_0(\lambda) \cdot (\lambda'/\lambda)^{1.2}$$

$$R \approx (r_0 / D)^2$$

($D \gg r_0$);



Extremely Large Telescopes





Extremely Large Telescopes

A brief history ...

- 1977: Meinel et al, 25-m feasible (but not very useful ...)
- 1989 ... 25-m ... 50-m concept proposed by Lund university
Personal opinion: mostly an academic exercise
- 1996: Mountain et al; HDF spectroscopy \Rightarrow 50-m MAXAT
- 1998, Gilmozzi et al: is a 100-m telescope possible ? \Rightarrow OWL
- 2000: ELT, GSMT, CELT, EURO-50, etc.; OWL phase A funded

2004 status:

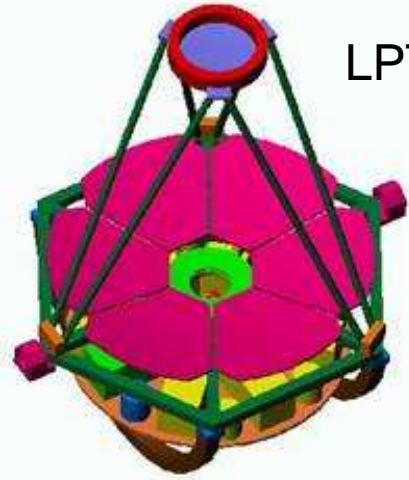
- OWL nearing phase A completion
- GSMT (Aura), CELT (Caltech), HDRT (Canada) merge into TMT
- EURO-50 proposal released (2003)
- GMT Phase A started
- European technology development programme approved by EC

• NO LIGHT BUCKETS ! Adaptive optics essential !!!

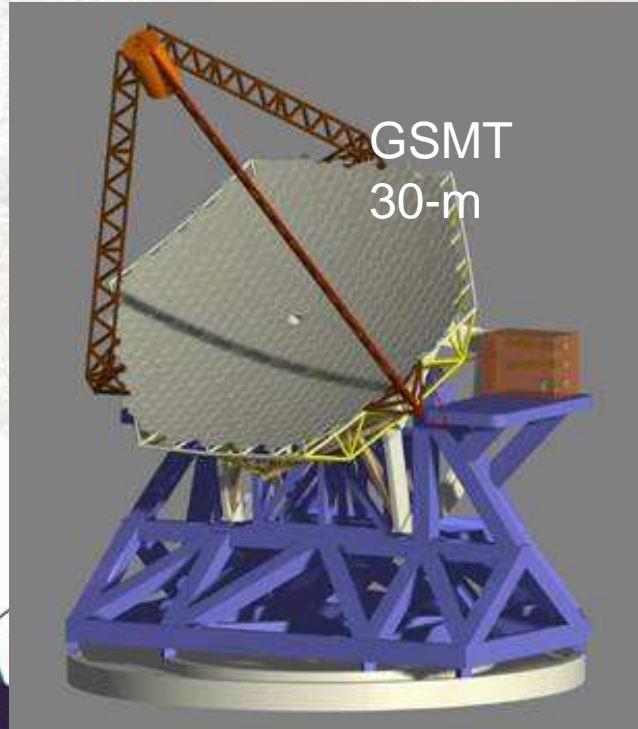


Extremely Large Telescopes

LPT (20-m)



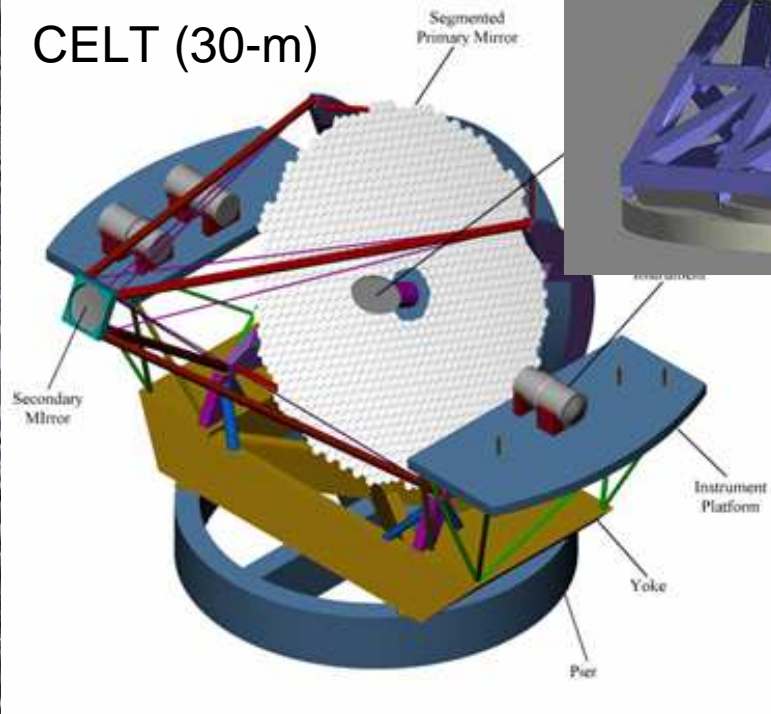
GSMT
30-m



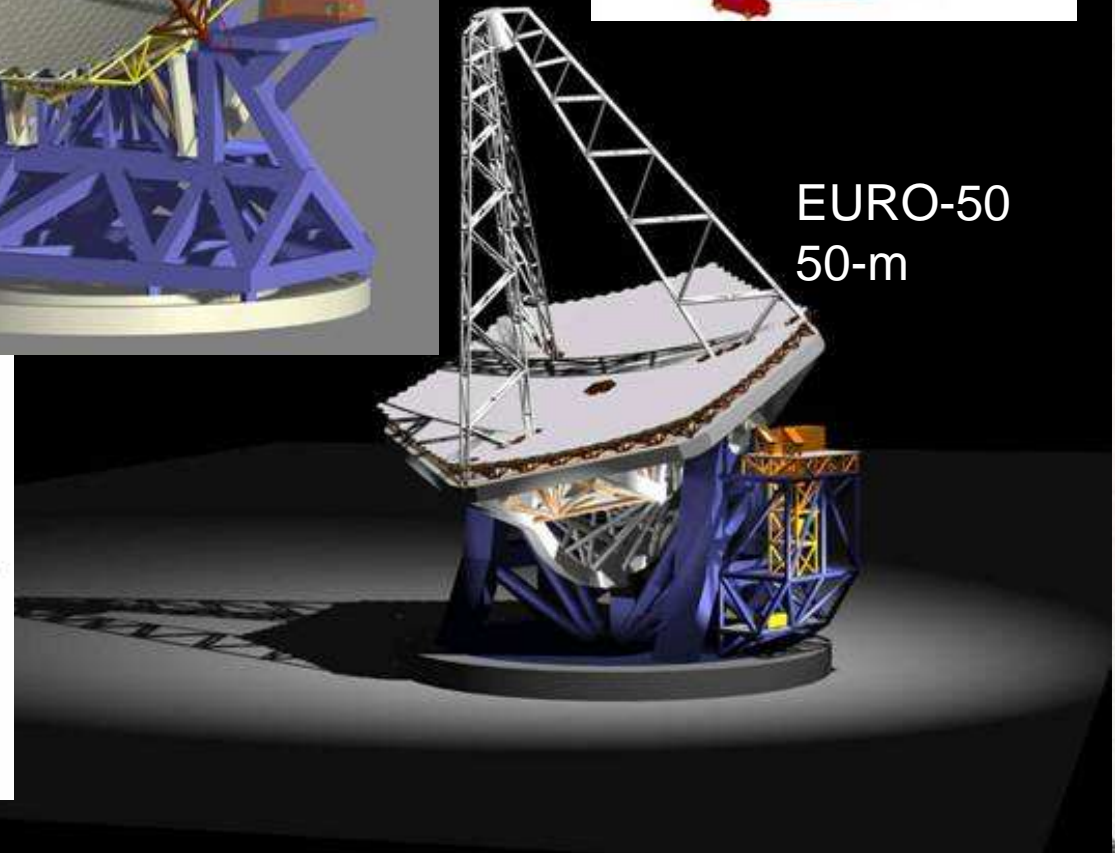
HDRT
25-m



CELT (30-m)

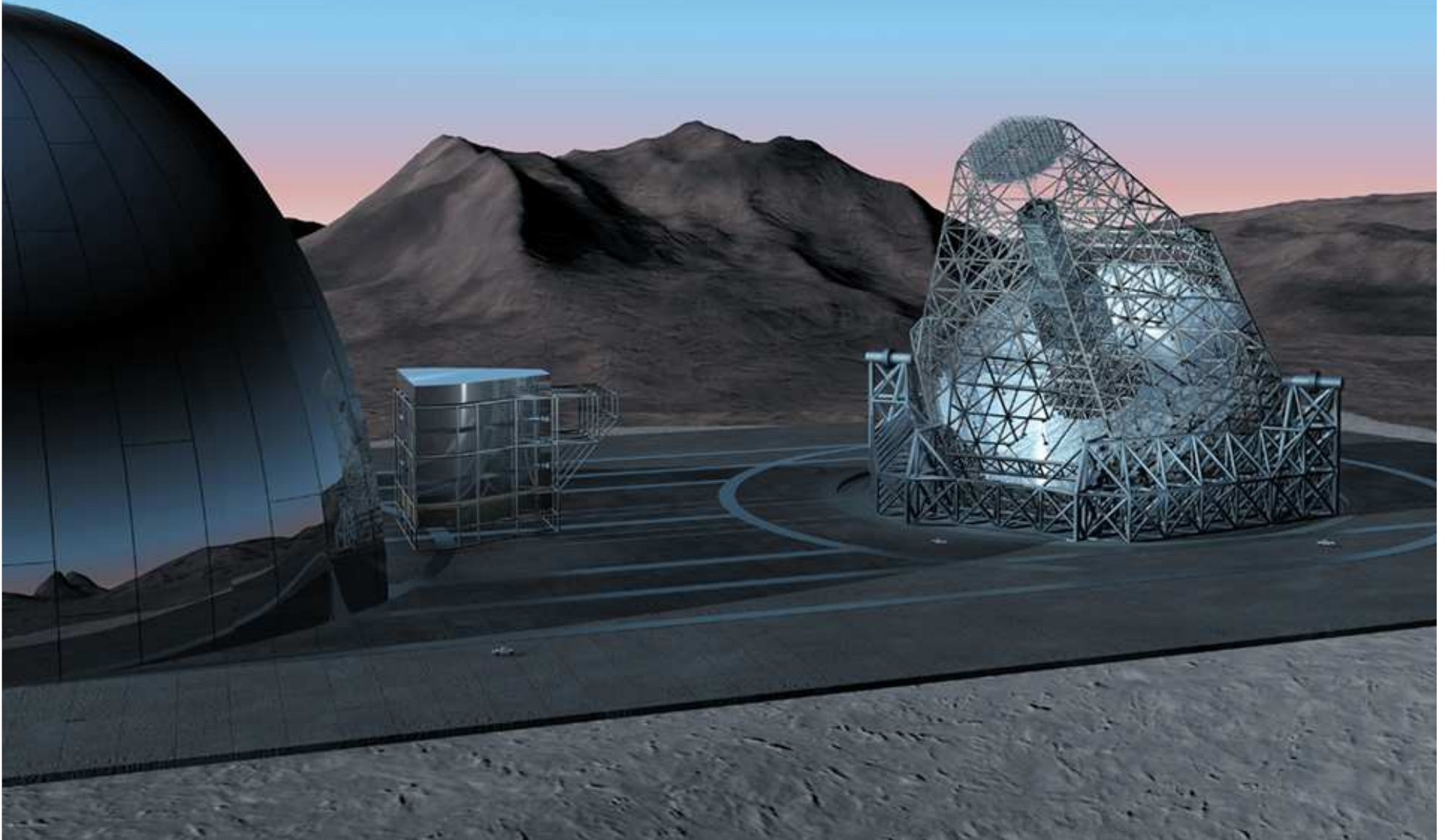


EURO-50
50-m





OWL: superlative future



Requirements

Top level

- Pupil size: 100-m diameter, collecting area $> 6,000 \text{ m}^2$
- Multi-conjugate Adaptive Optics
- Diffraction-limited resolution over field of view:
 - Visible > 30 arc seconds
 - IR ($2\mu\text{m}$) > 2 arc minutes
- Strehl ratio $> 20\%$ in the visible, goal 30%.
- Wavelength range 0.32 - 2.5 (12) μm

Cost $< 1,000$ MEuros (capital investment)

Timescale Start of science ~ 2016





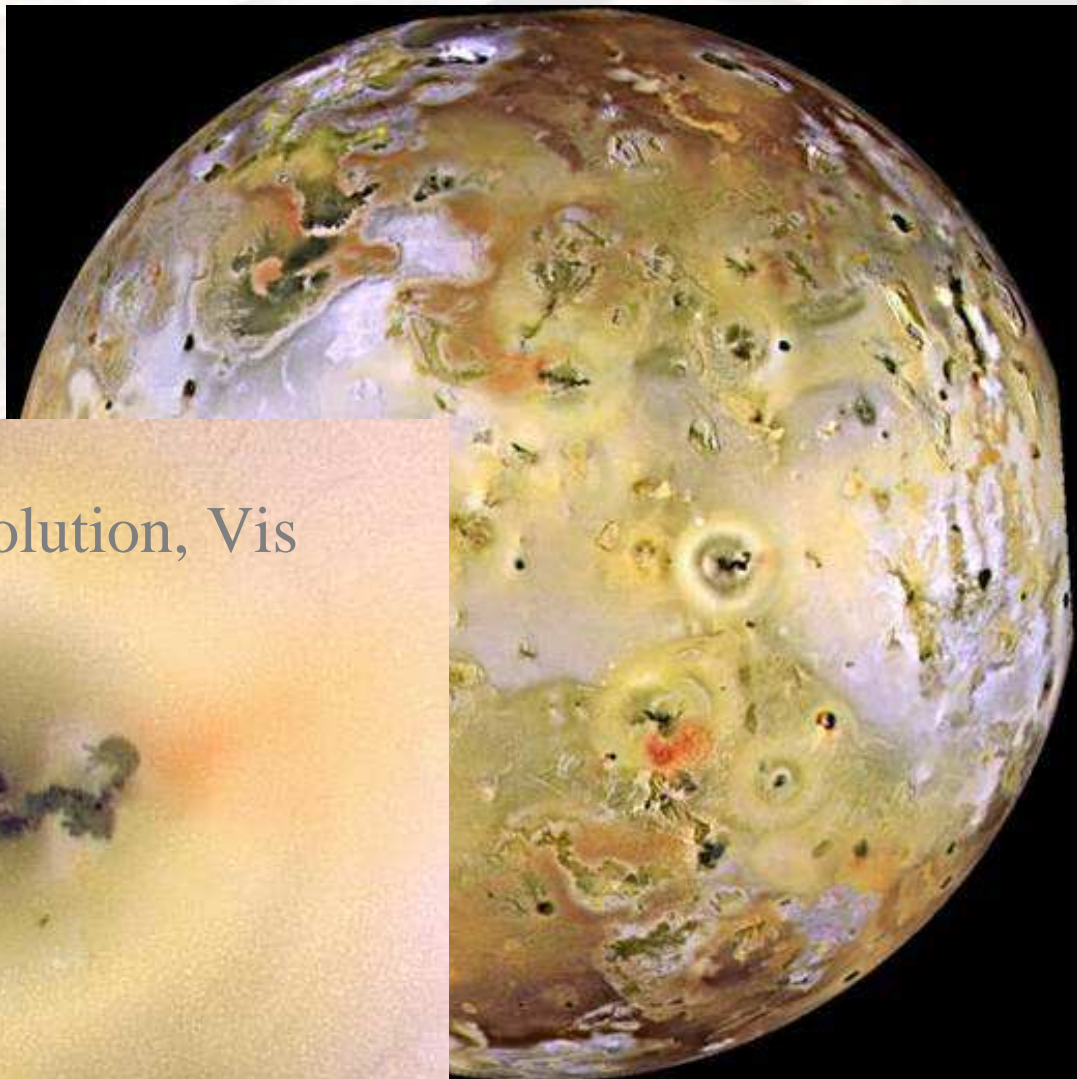
0.6 arcsec



Spatial resolution

OWL



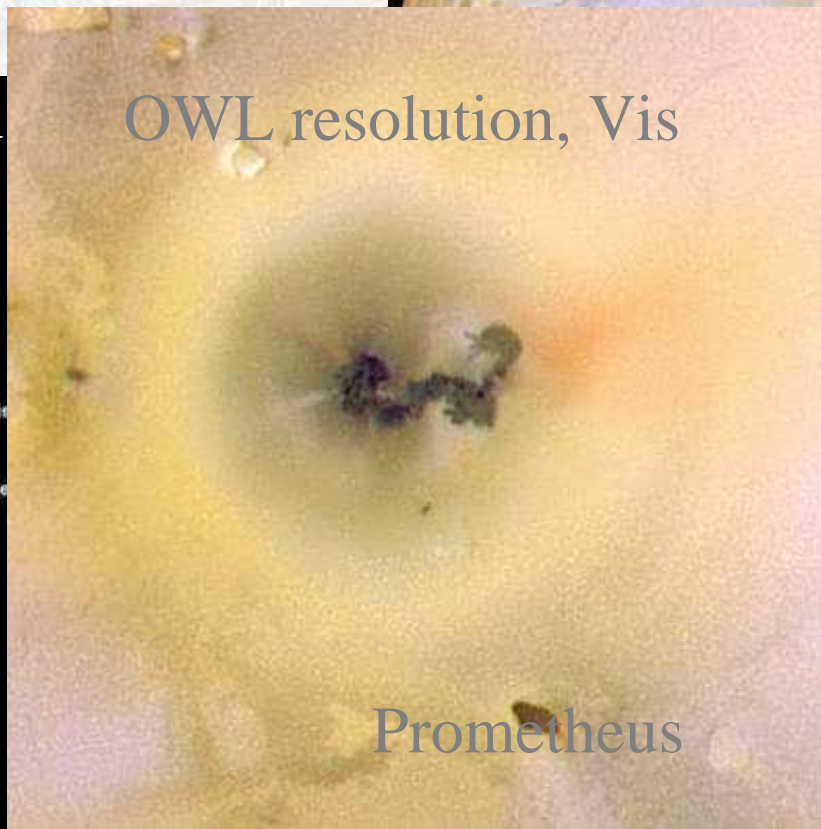


4.8 μm ground

OWL resolution, Vis



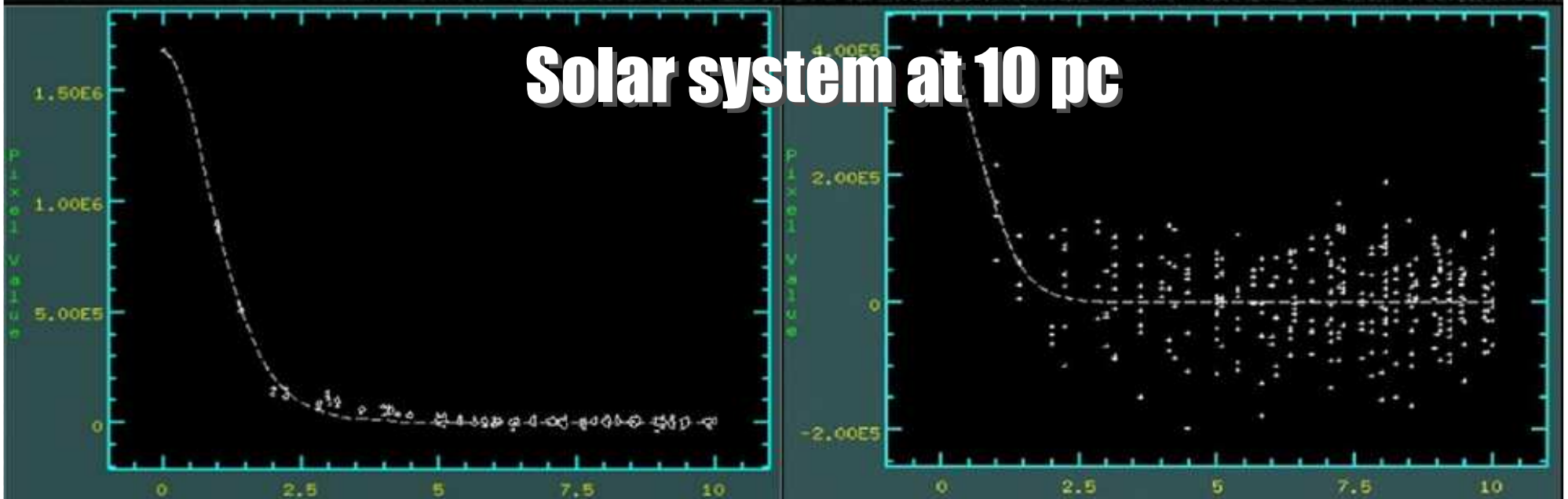
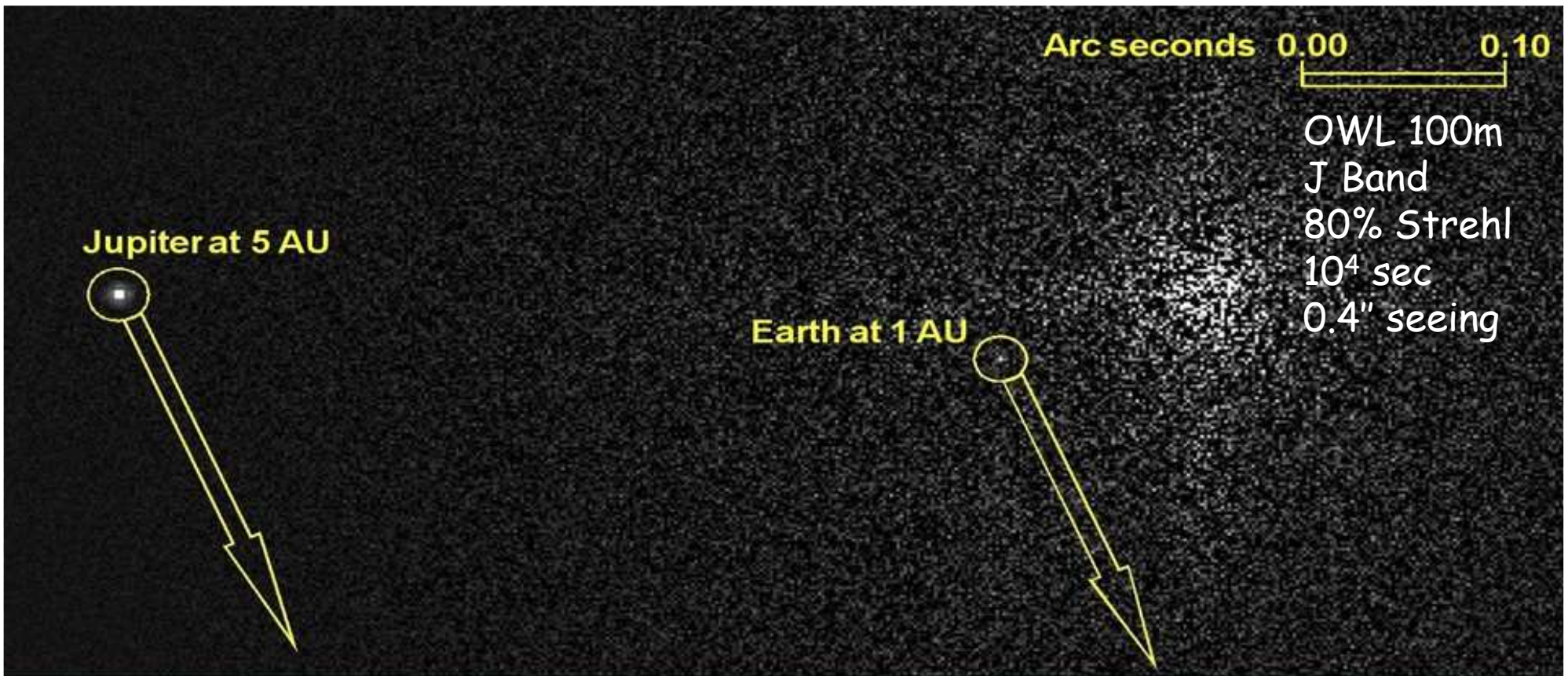
N. Colchit
Reiden Pat



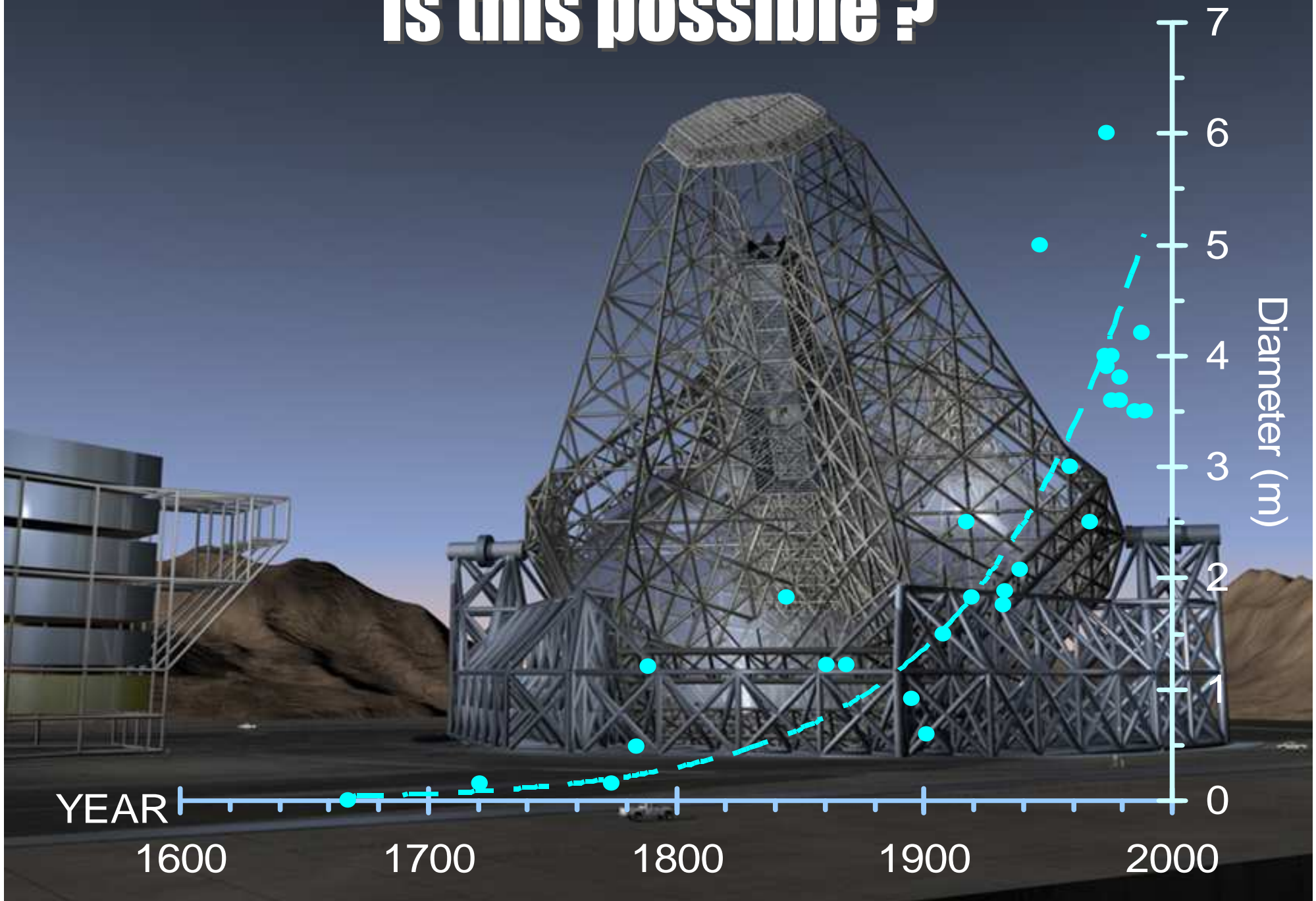
Prometheus

OWL resolution at 4.8 μm





Is this possible ?



Feasibility – progress of technology

Glass-making

- Slowly evolving technology
- Extrapolation from 5-m required active optics!
- **Not easily scalable**

Segmentation

Optical figuring

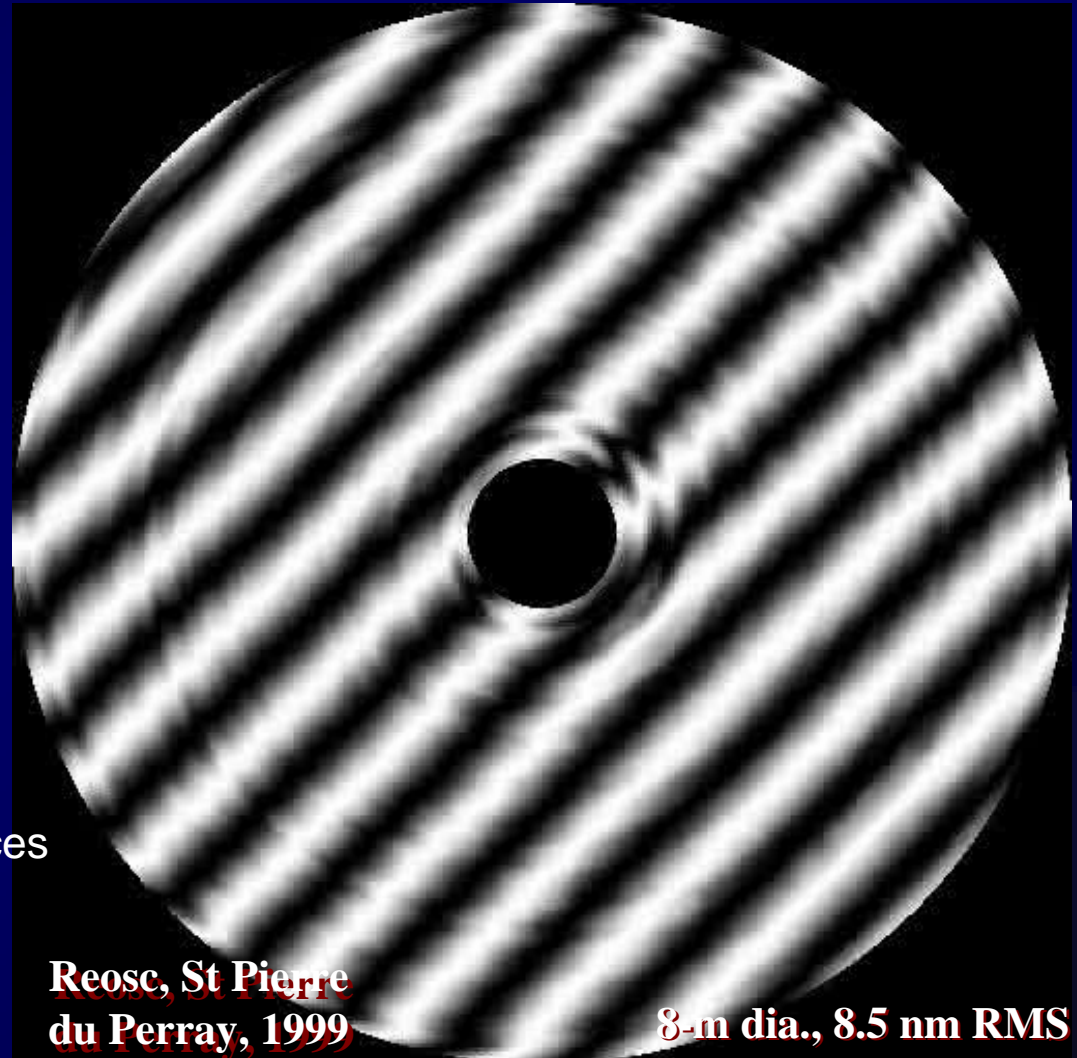
- Metrology-dependent
- Rapid evolution
- **Scalable (somewhat)**

Segmentation

Wavefront control

- In-situ control of performance
- Dealing with inevitable error sources
- Tolerances relaxation
- **Scalable**

Active optics



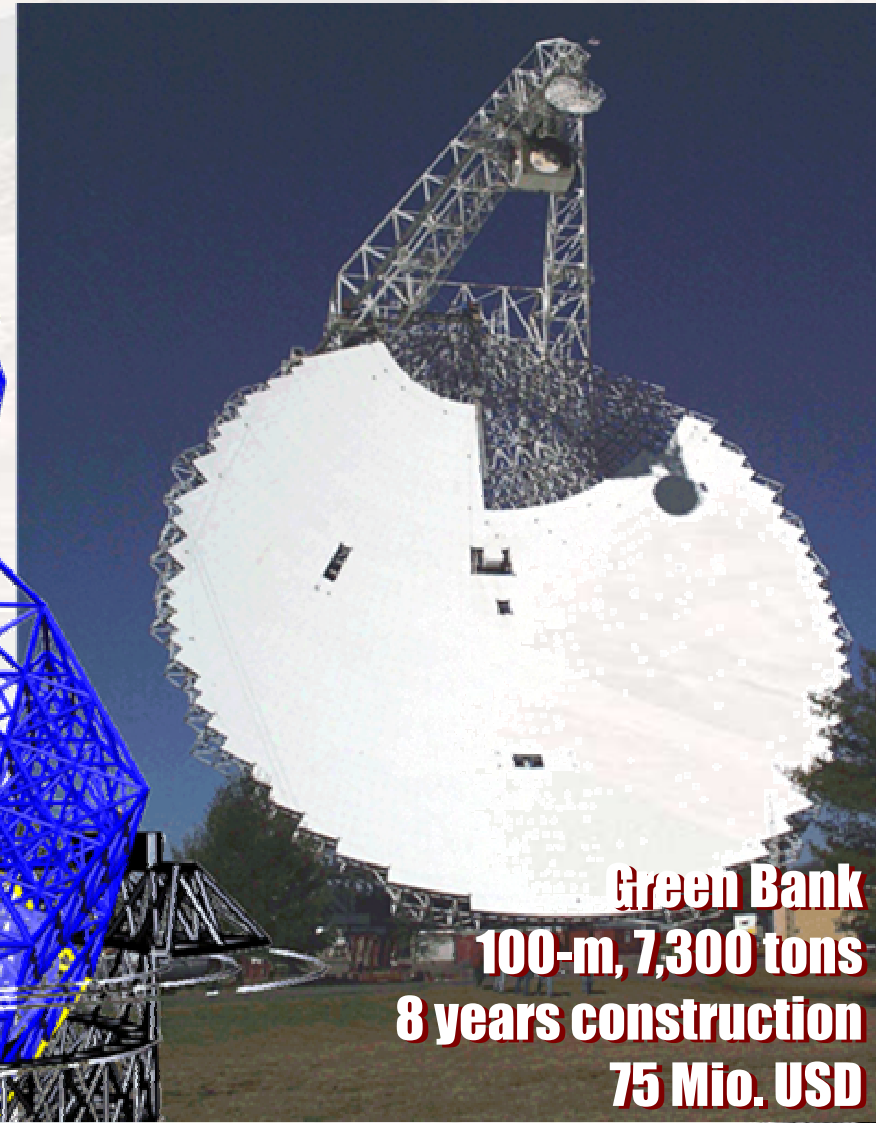
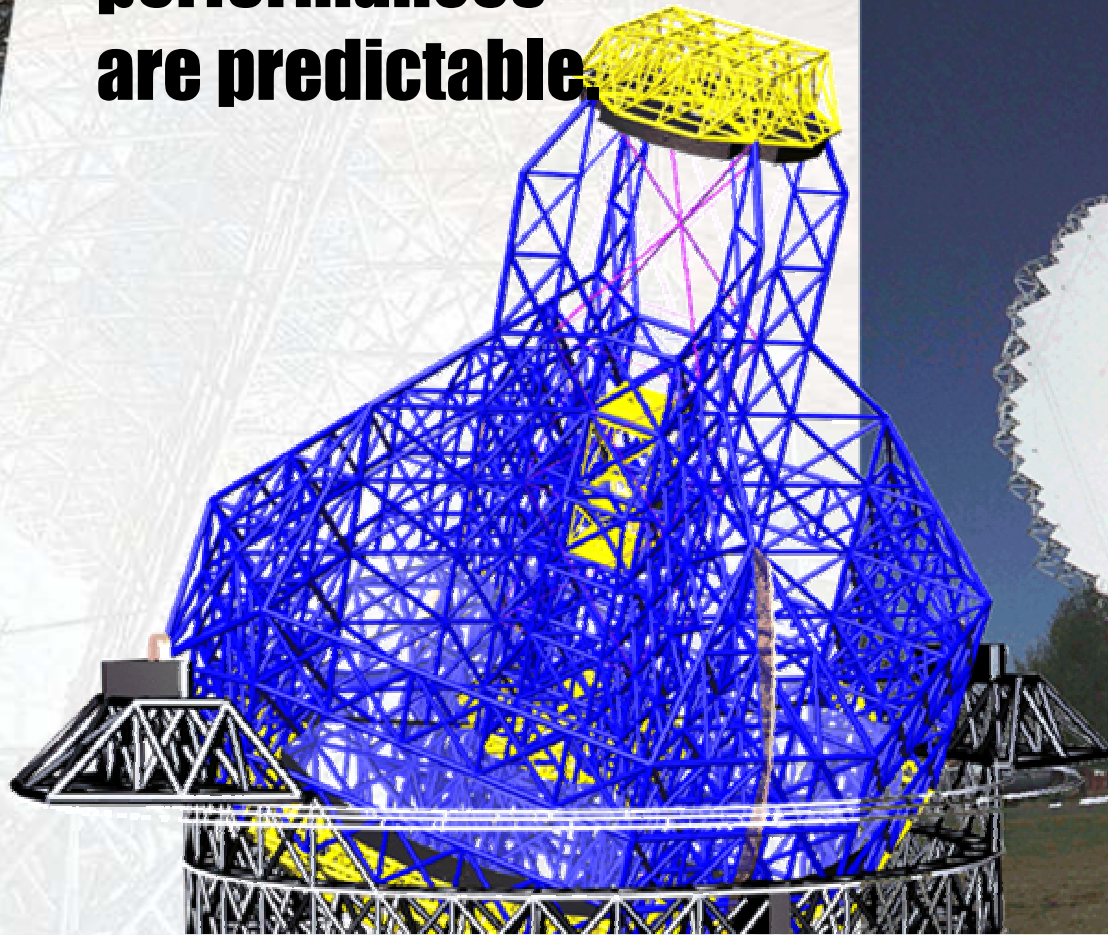
**Reosc, St Pierre
du Perray, 1999**

8-m dia., 8.5 nm RMS



Where the limit ?

Mechanical performances are predictable



Green Bank
100-m, 7,300 tons
8 years construction
75 Mio. USD



Design overview

<u>Optics</u>	6-mirror, f/7.5, ~6,900 m ² collecting area, near-circular outer rim
M1	Spherical dia. 100m, f/1.2 3048 segments
M2	Flat, dia. 25.6 m 216 segments
Corrector	4 elements, dia. 8, 8, 3.5, 2m
FOV	6 focal stations (rotation of M6) 10 arc min. seeing-limited; > 2 arc min. diffraction-limited (vis.)
Stability	<i>Very low sensitivity to external disturbances (gravity, thermal, wind)</i>





Optical design

M2 - Flat, 25.6-m, segmented

M3 - Aspheric, 8.2-m, thin active meniscus

4-elements corrector

M4 - Aspheric, 8.1-m, thin active meniscus

M6 - Flat, 2.2-m, Exit pupil, field stabilization

M5 - Aspheric, 3.5-m, focusing

Adaptive, conjugated to pupil;
First generation

Adaptive, conjugated to 8km;
Second generation

10 arc min f/6
Field of view





Why a spherical primary / flat secondary ?

System _____ **Performance** _____ **Risk & cost**

- Larger corrected field of view than equivalent Ritchey-Chretien
- Low sensitivity to M2 decenters
- Corrector \Rightarrow excellent baffling options
- Secondary mirror an issue with aspherical primary
 - Small M2 ($< 3\text{-m}$) \Rightarrow very high sensitivity to disturbances
 - Large M2 ($> 3\text{-m}$)
 - \Rightarrow severe fabrication issue if convex
 - \Rightarrow added tube length if concave (Gregorian)
- All wavefront control functions with 6 surfaces
- Multi-conjugate AO (2 mirrors 2- and 4-m, conjugated to 0, 8 km)
 - Moderately large FOV (0.5 – 2 arc min) an essential mode
 - Needs re-imaging; OWL provides dual conjugate with 6 surfaces only !
- Maintainability: 3,000 segments, all identical & interchangeable.





Why a spherical primary / flat secondary ?

System — Performance — Risk & cost

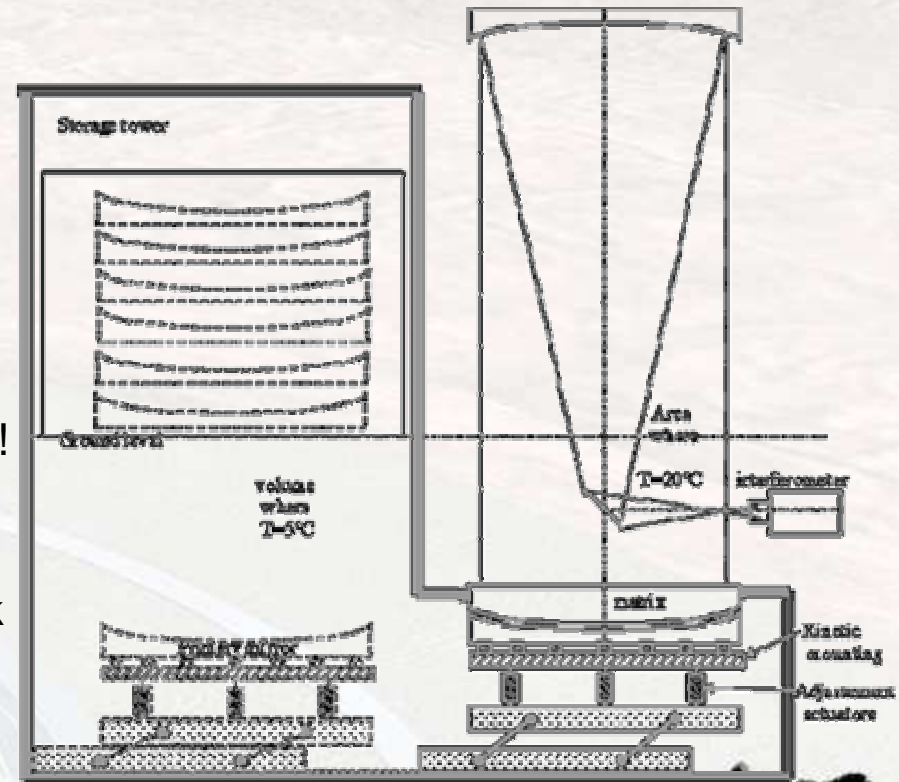
- Use of planetary polishers or large stiff figuring tools
 - Lower segment edge misfigure
 - Stable reference, repeatability of radius of curvature
- No warping harness
 - Structured blanks possible (SiC a serious option)
 - Less stringent requirements on blanks internal stresses
- Segment size up to ~2.3-m possible
 - Limited by cost-effective transport in standard container
 - No aspherization ⇨ weak size-dependence
- Performance losses
 - Lower throughput than a Ritchey-Chretien (option: enhanced coatings ?)
 - Higher emissivity (option: single surface corrector for very small field of view ?)

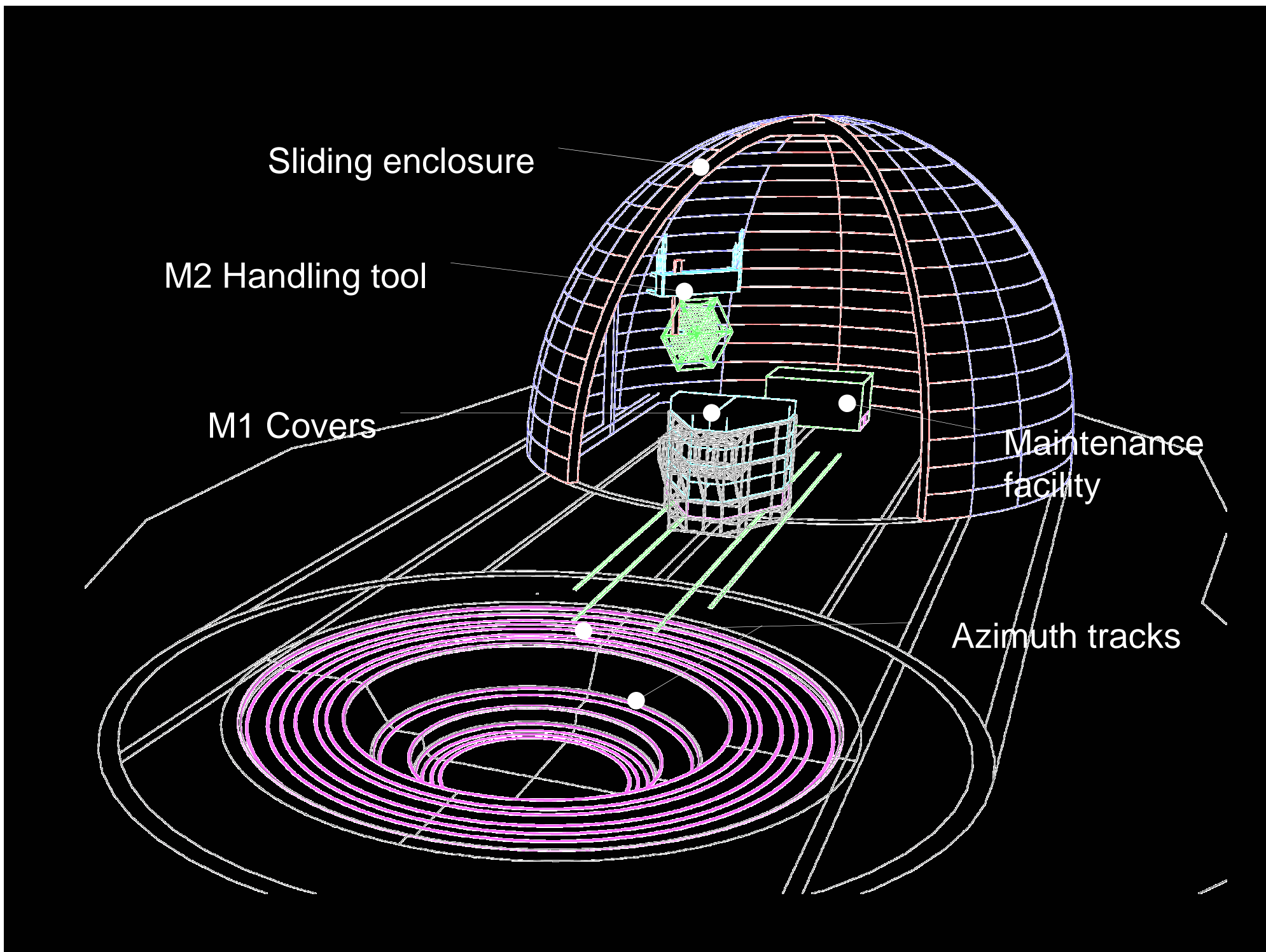


Why a spherical primary / flat secondary ?

System _____ Performance _____ Risk & cost

- Spherical polishing
 - Simple and predictable processes, stable and predictable yield
 - Stable reference (rigid tools)
 - Fast process, high efficiency; OWL polishing tool area = $36 \times$ largest GTC tool area !
 - Simple test set-up
- **Unique matrix**
 ⇒ no segments matching risk
- TBC: No edge cutting, polished hexagonal





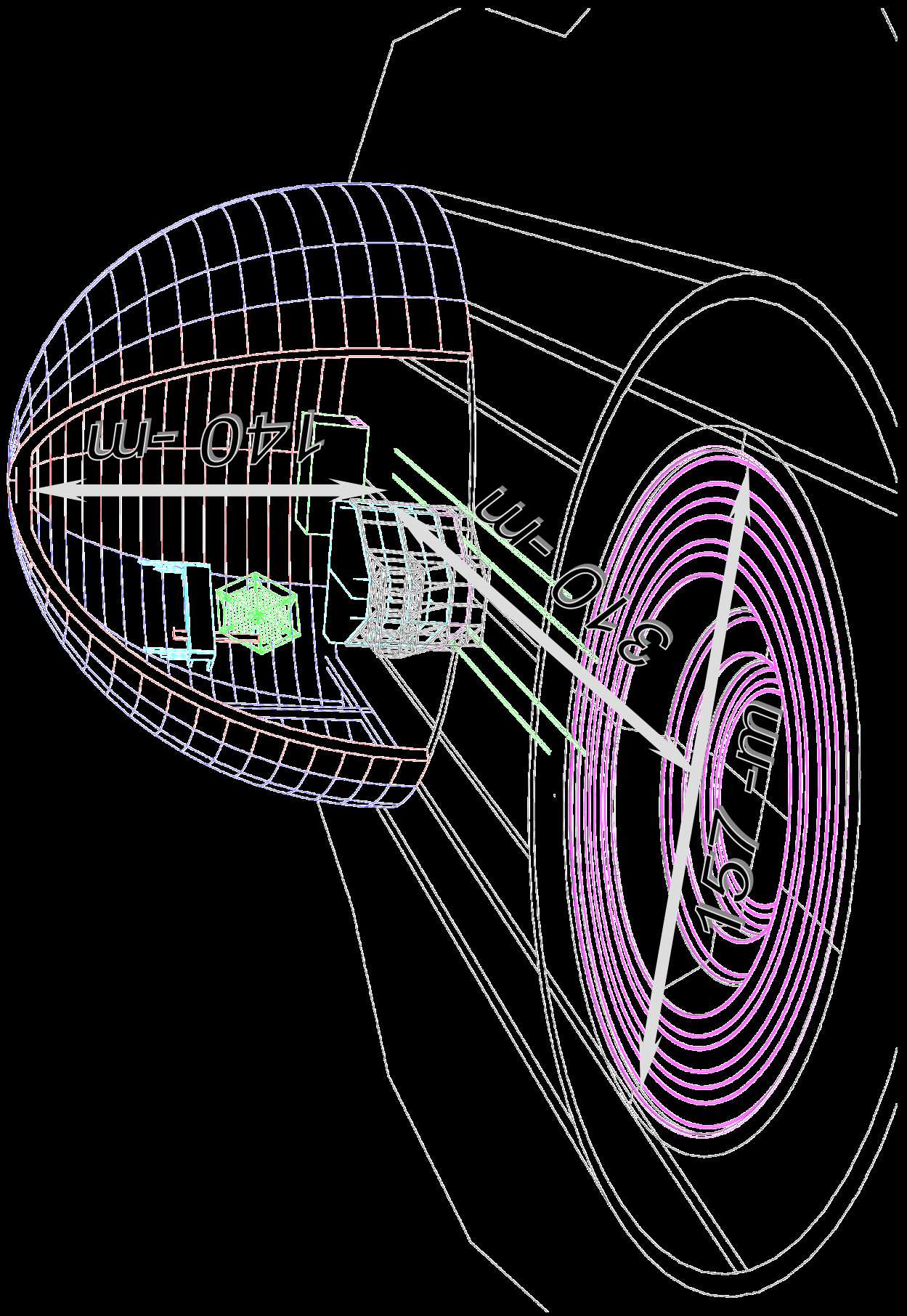
Sliding enclosure

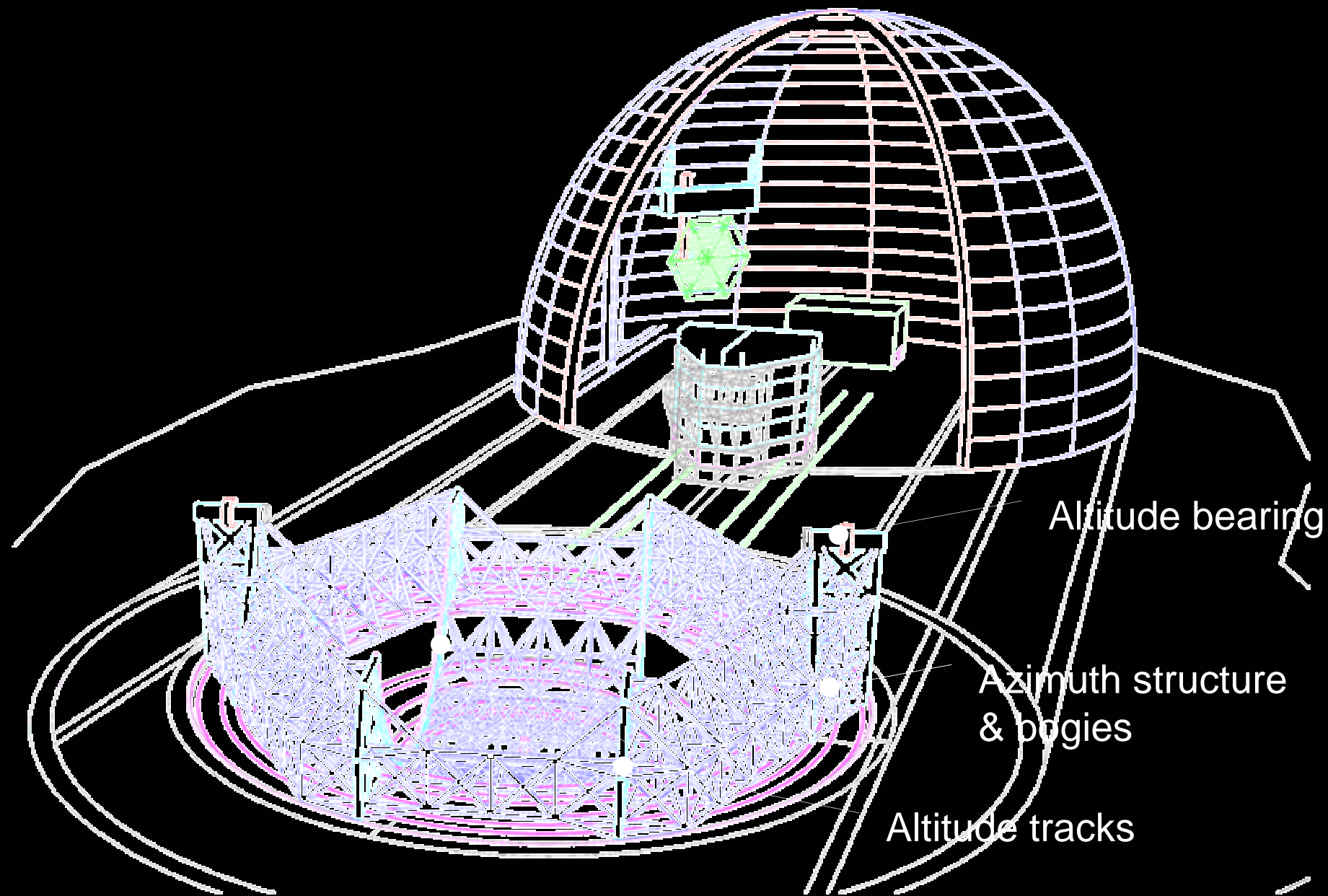
M2 Handling tool

M1 Covers

Maintenance
facility

Azimuth tracks

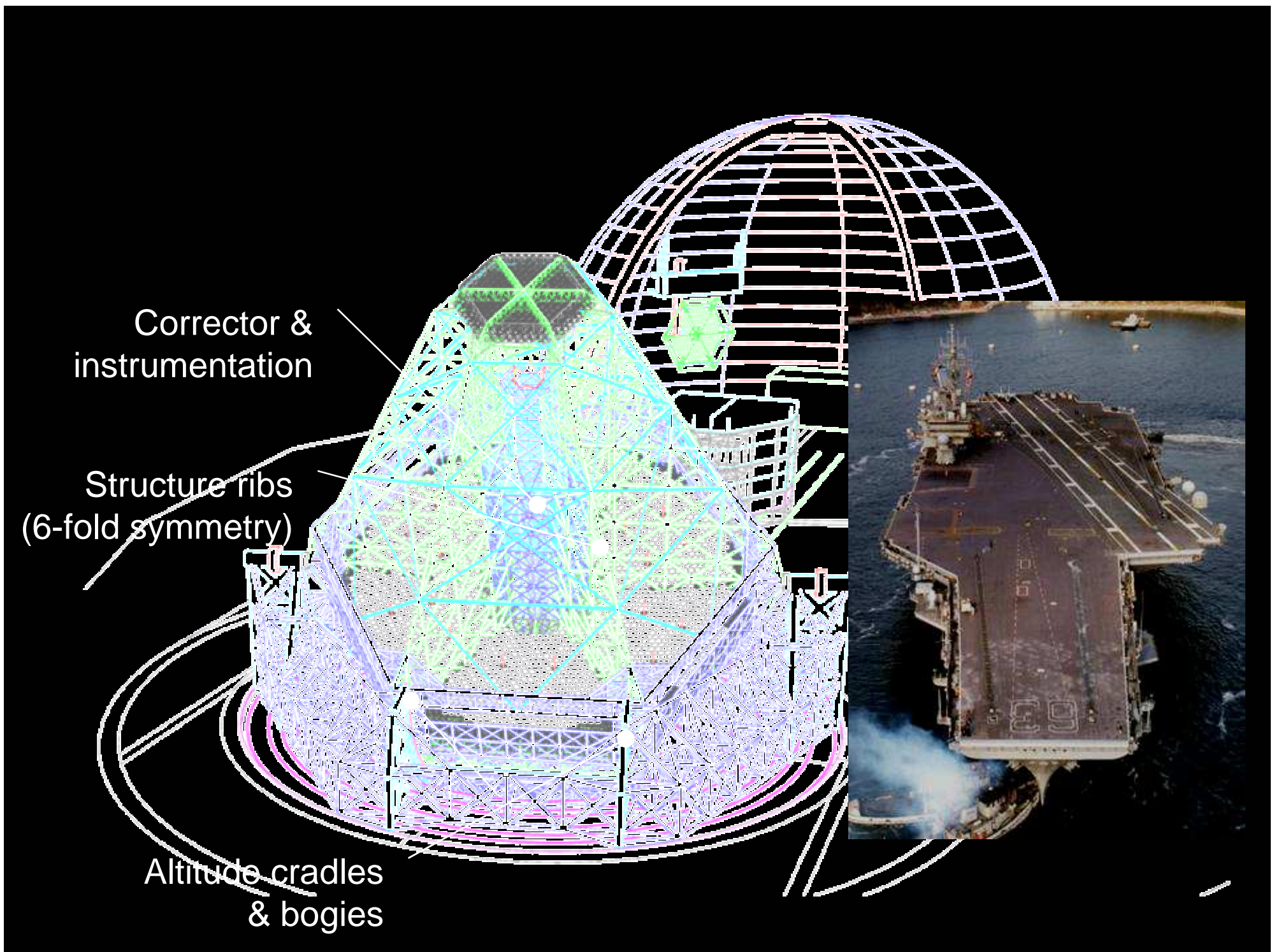




Altitude bearing

Azimuth structure
& bogies

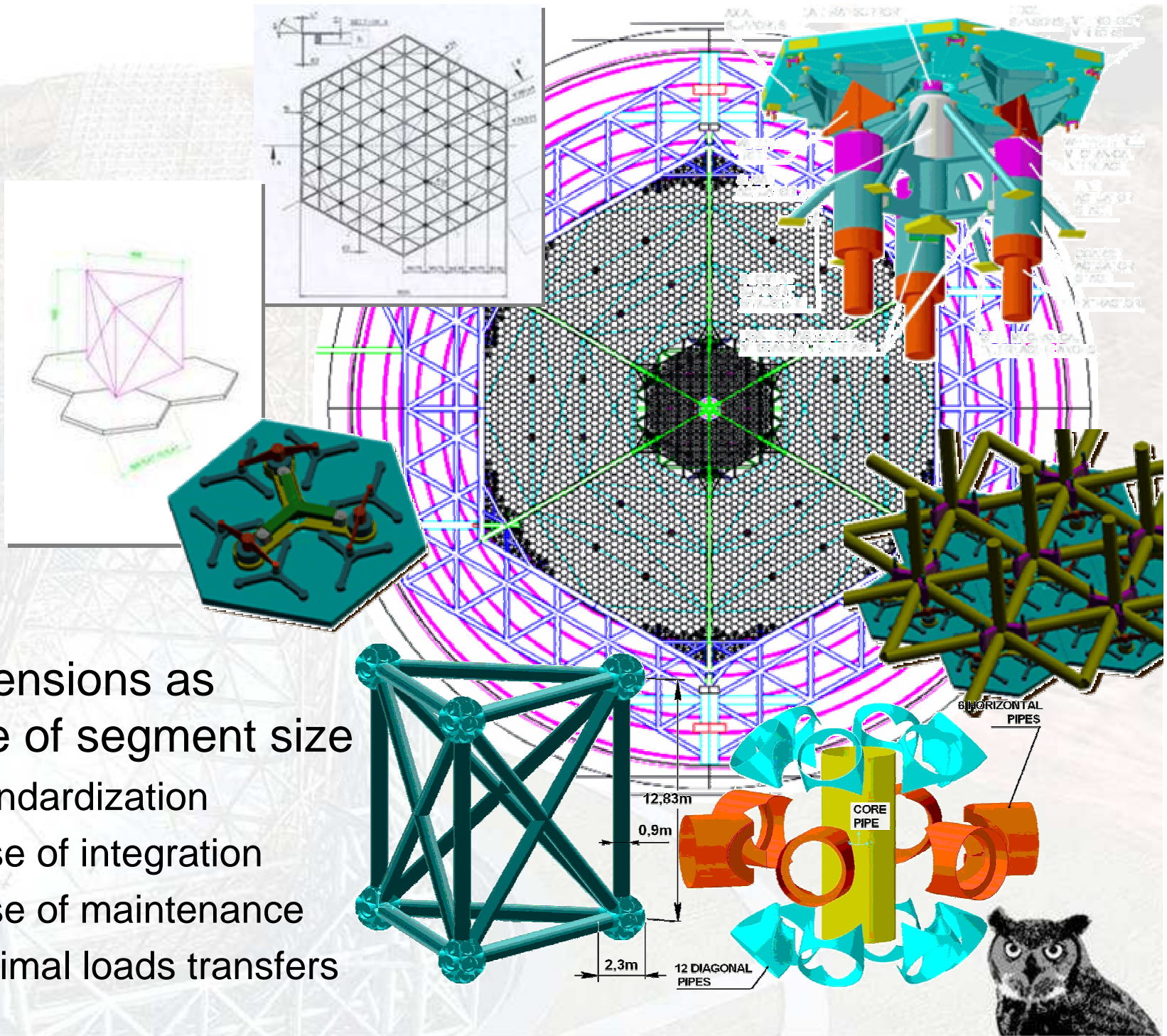
Altitude tracks



Corrector & instrumentation

Structure ribs (6-fold symmetry)

Altitude cradles & bogies



All dimensions as multiple of segment size

- Standardization
- Ease of integration
- Ease of maintenance
- Optimal loads transfers



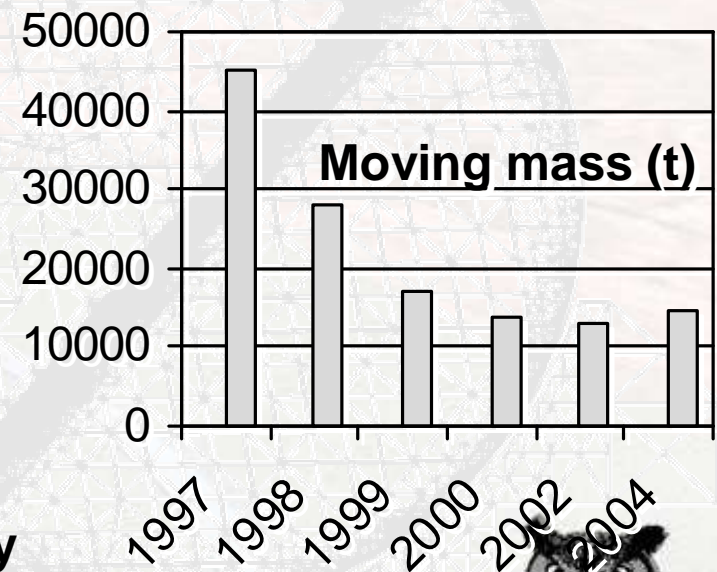
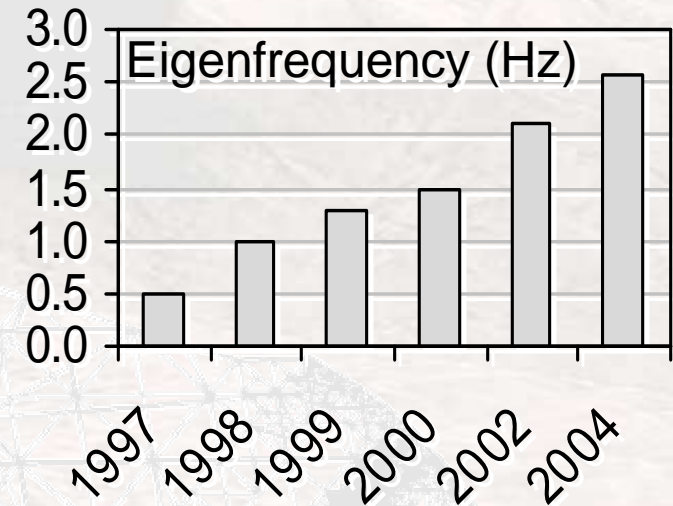
Optomechanics

Fractal design - Low-cost, lightweight steel structure

- **14,800 tons** moving mass
(*60 times "lighter" than VLT*)
Mass reduced to ~8,500 tons with SiC
Ample safety margins (stresses, buckling)
- **2.6 Hz** locked rotor eigenfrequency
- Low thermal inertia
(developed surface, natural internal air circulation inside structural elements)
- Differential M1-M2 decenters under gravity

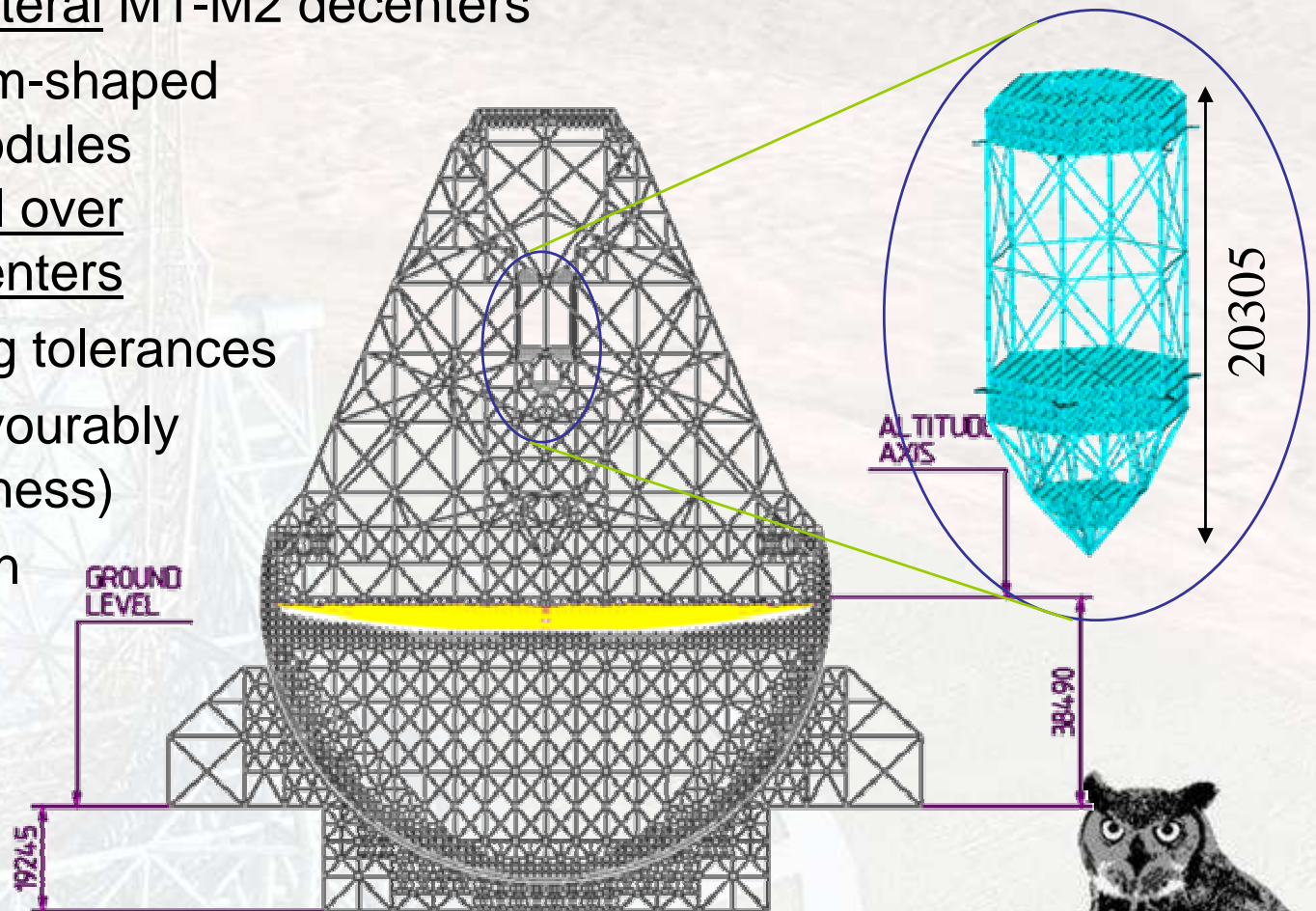
Piston	3.4 mm
Lateral	17.6 mm
Tilt	3.4 arc secs

(rigid body motion)



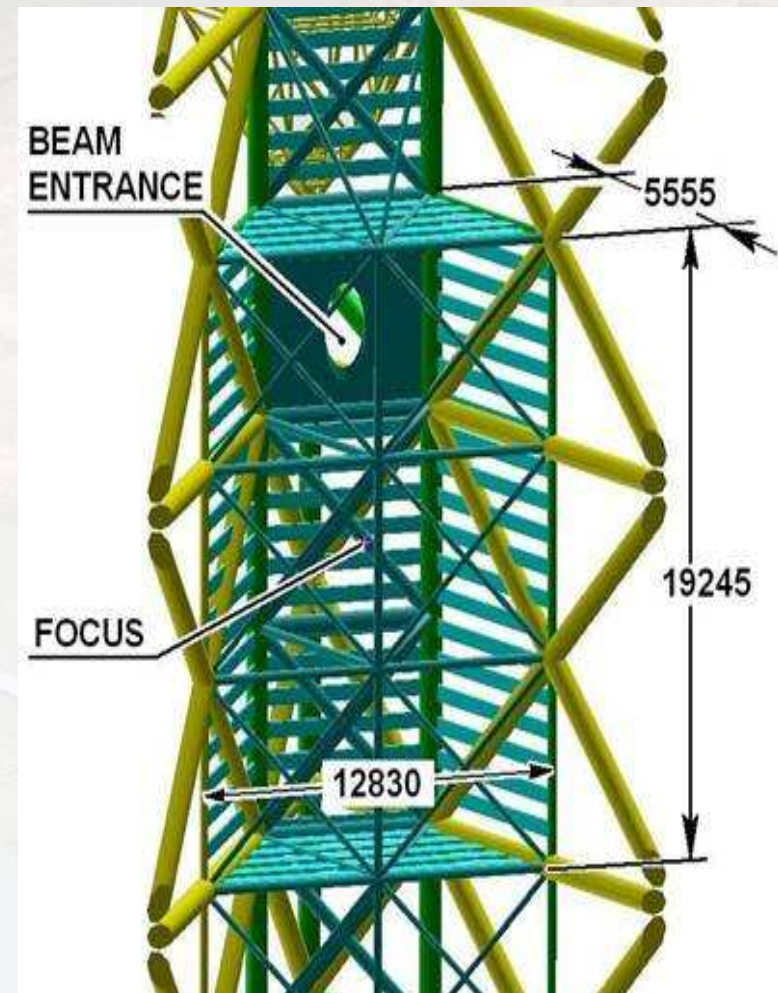
Reducing sensitivity by design

- Innocuous lateral M1-M2 decenters
- Parallelogram-shaped structural modules favour lateral over angular decenters
- Lose centring tolerances
- Corrector favourably located (stiffness)
- Ample design space



Instrument racks

- 6 focal stations; switch by rotating M6 about telescope axis.
- Max. instrument mass 15 tons each.
- Local insulation & air conditioning
- Issue: needs rigid connection with corrector (TBC).





Controlled optical system

Pre-setting

Metrology:

Correction:



bring optical system into linear regime

internal, tolerances ~ 1-2 mm, ~5 arc secs

re-position Corrector, M3 / M4 / M5

Phasing

Metrology:

Correction:



keep M1 and M2 phased within tolerances

Edge sensors, Phasing WFS

Segments actuators

Field Stabilization

Metrology:

Correction:



cancel "fast" image motion

Guide probe

M6 tip-tilt (flat, exit pupil, 2.35-m)

Active optics

Metrology:

Correction:



finish off alignment / collimation



relax tolerances, control performance & prescription

Wavefront sensor(s)

Rotation & piston M5; M3 & M4 active deformations

Adaptive optics

Metrology:

Correction:



atmospheric turbulence, residuals

Wavefront sensor(s)

M5, M6, ...





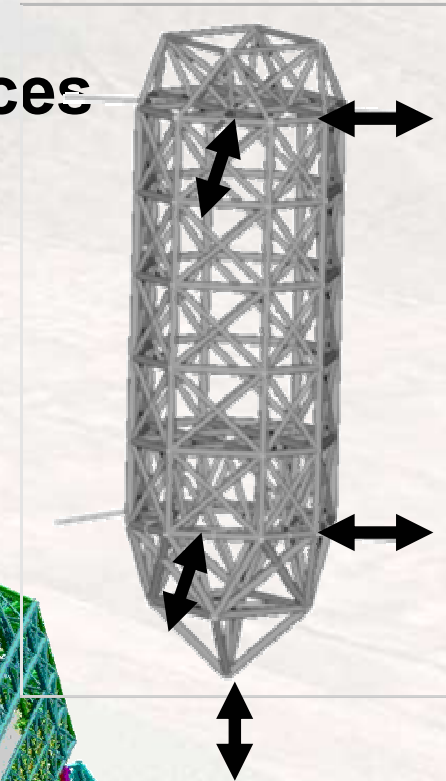
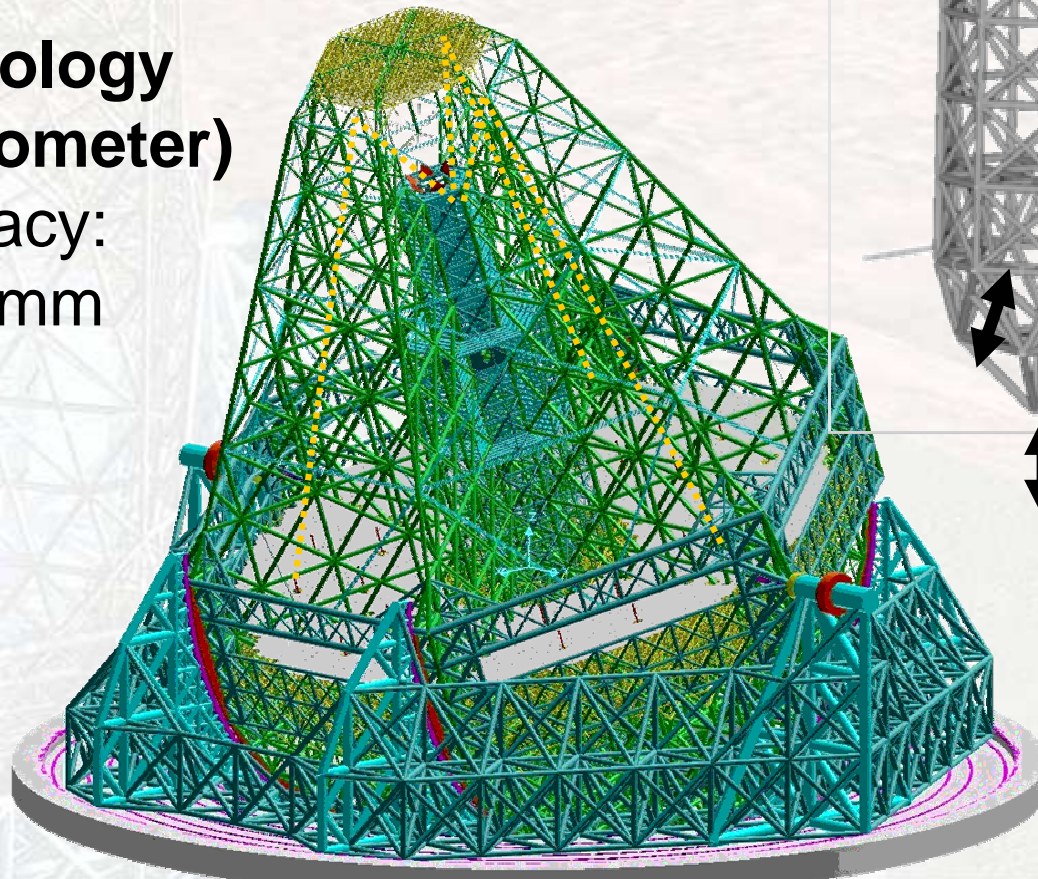
Controlled opto-mechanical system I – Pre-setting

**Corrector re-centering + 2 (TBC) surfaces
within the corrector**

**Internal metrology
(fiber extensometer)**

Typical accuracy:
Better than 1 mm
@ 100-m

Bandwidth
 $\ll 1$ Hz

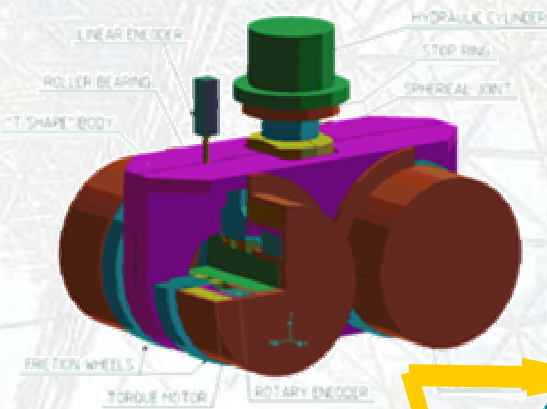




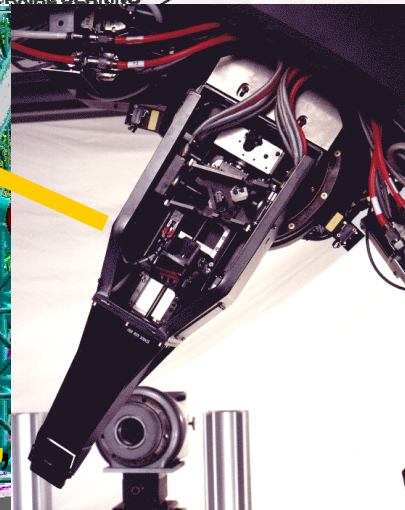
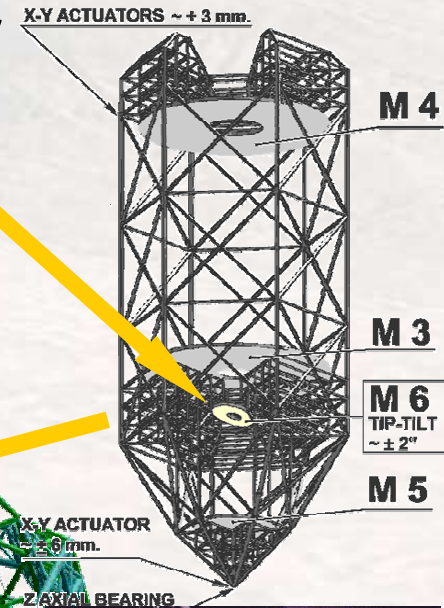
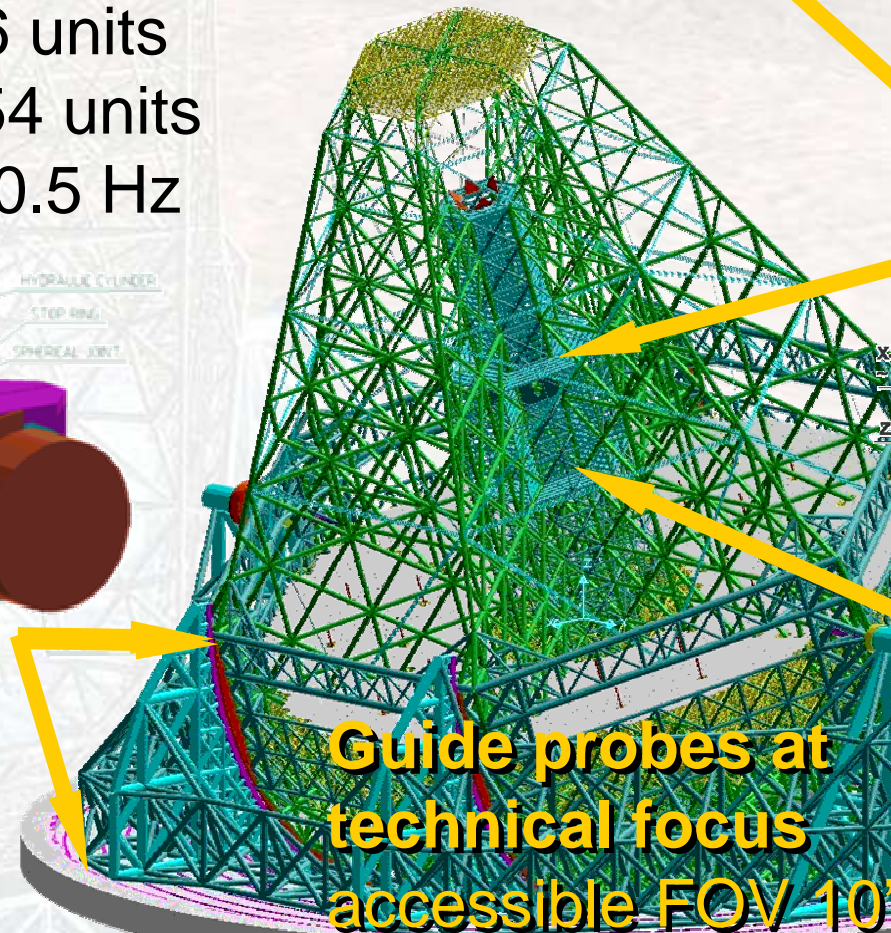
Controlled opto-mechanical system II - Kinematics

Friction drives

Azimuth: 246 units
Elevation: 154 units
Bandwidth ~0.5 Hz



Fast steering mirror M6, dia. 2.35m



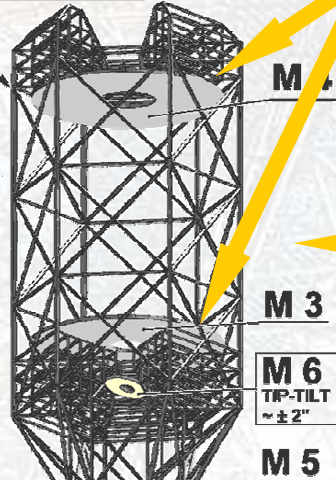


Controlled opto-mechanical system III – Active optics

Dual conjugate active optics
Deformable M3 & M4
VLT-type mirrors

5 Wavefront Sensors
at each technical
focus (FOV 10')
+ feedback AO

X-Y ACTUATORS ~ ± 3 mm.

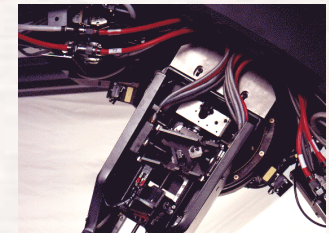


X-Y ACTUATOR
~ ± 6 mm.

Z AXIAL BEARING



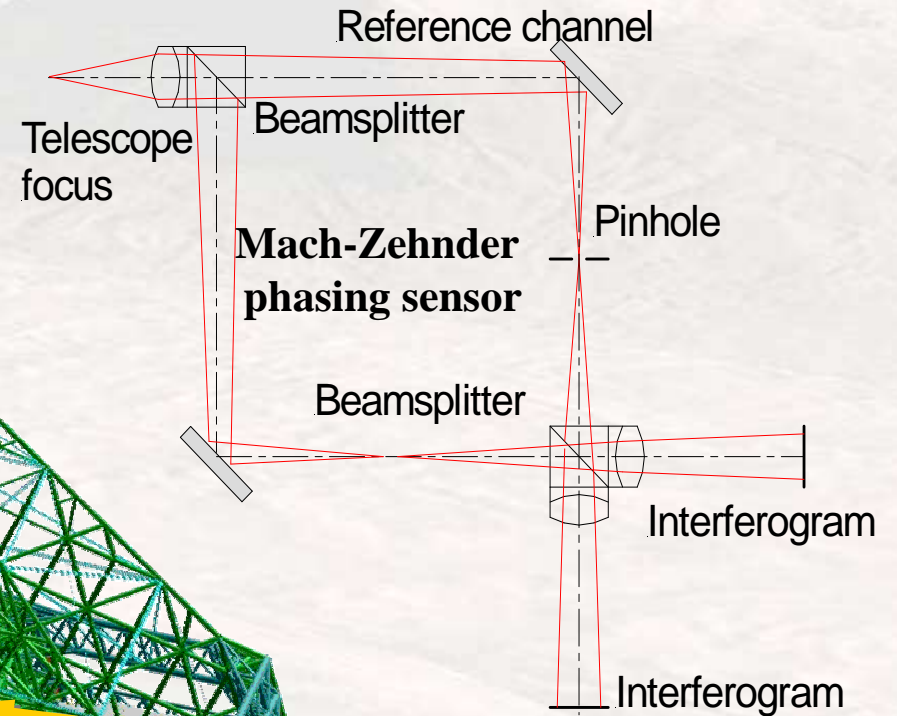
Refocus
& fine
centering



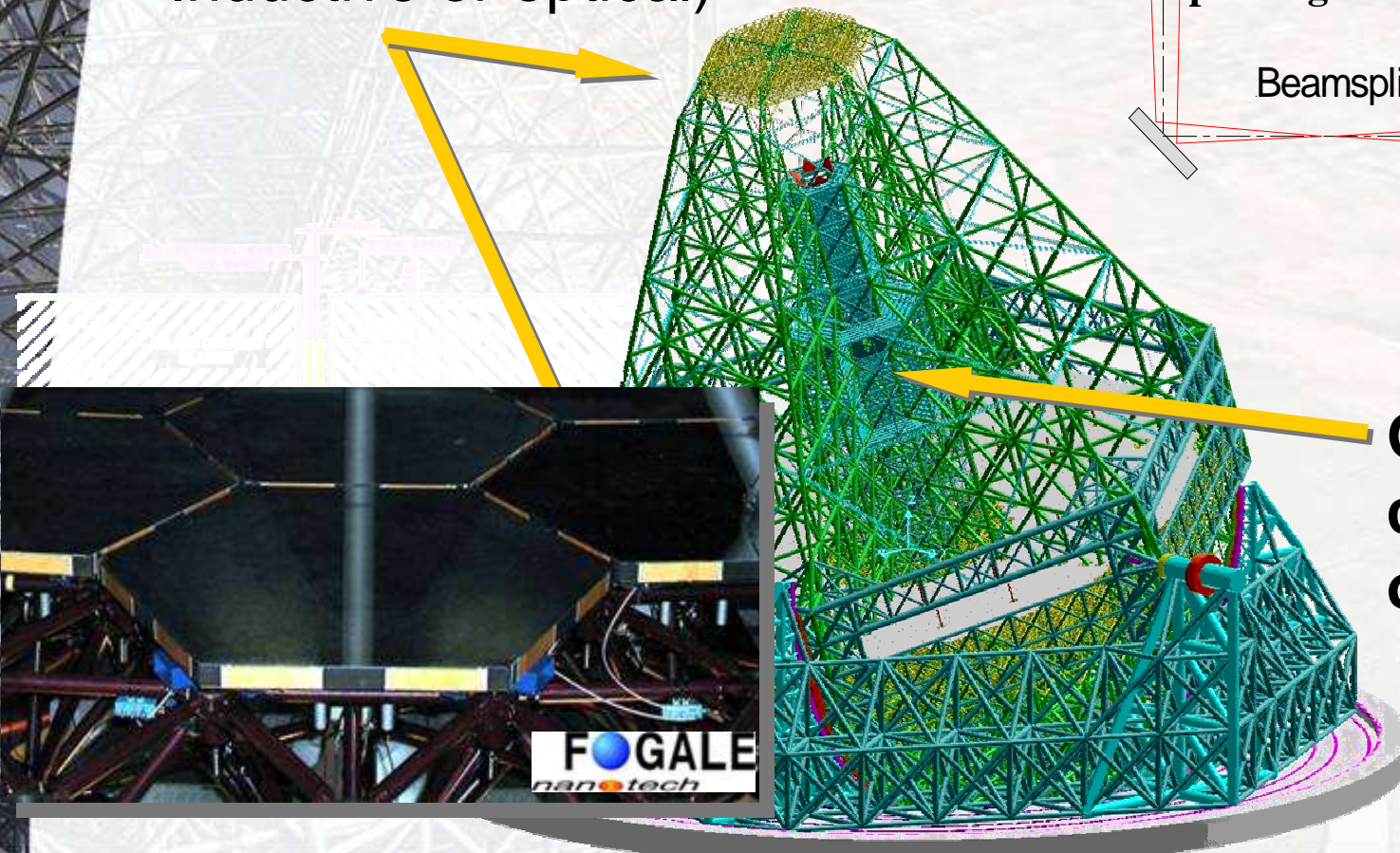


Controlled opto-mechanical system IV – Phasing

Two segmented mirrors
Bandwidth ~5 Hz TBC
Edge sensors (capacitive,
Inductive or optical)



**On-sky
calibration
off-axis**





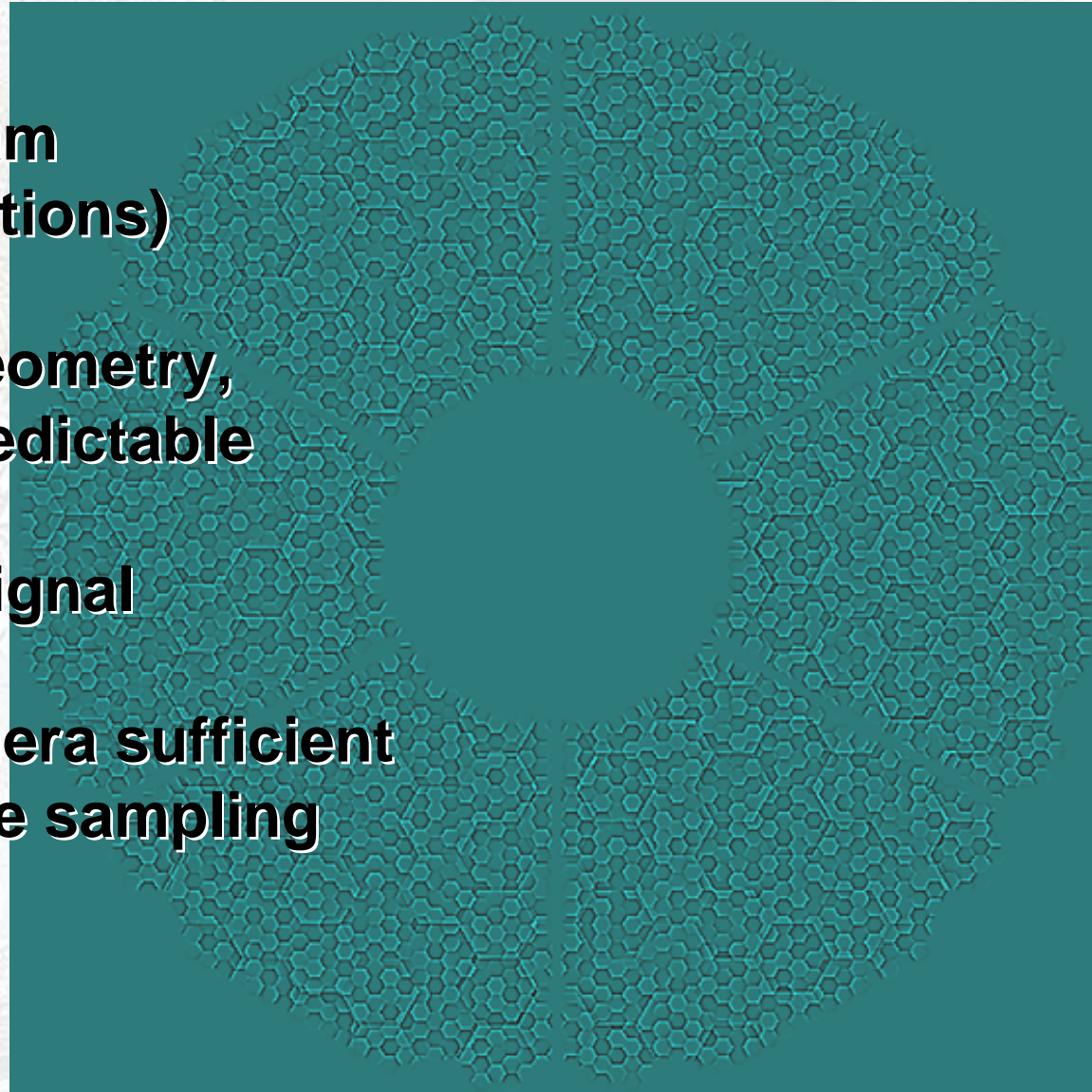
Mach-Zehnder calibration sensor

**Interferogram
(ideal conditions)**

**Complex geometry,
But fully predictable**

Localized signal

**2k x 2k camera sufficient
for adequate sampling**

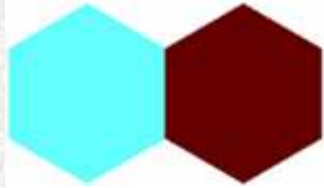




Piston, Tip, and Tilt: Examples

Phase

Piston only



X – tilts
same signs



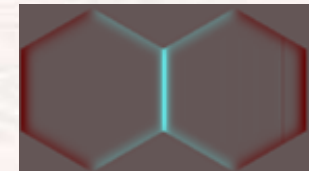
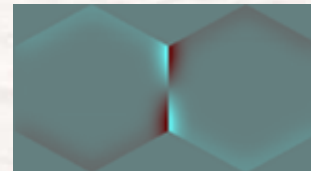
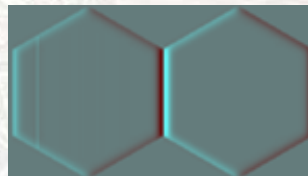
Y – tilts
opposite signs



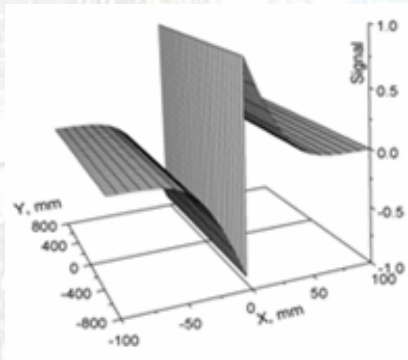
X – tilts
opposite signs



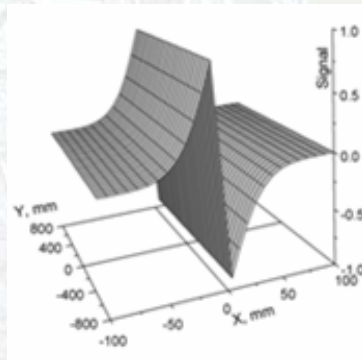
Signal



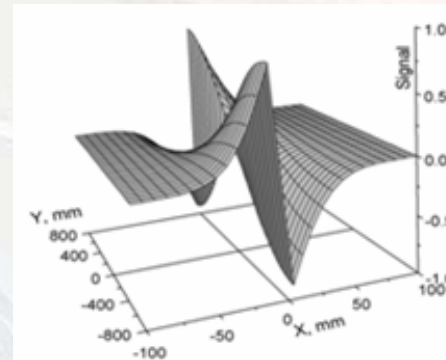
Features



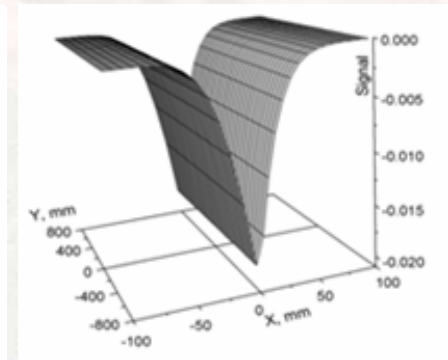
Antisymmetry
axis Y



Antisymmetry
axis Y



Antisymmetry
axis X



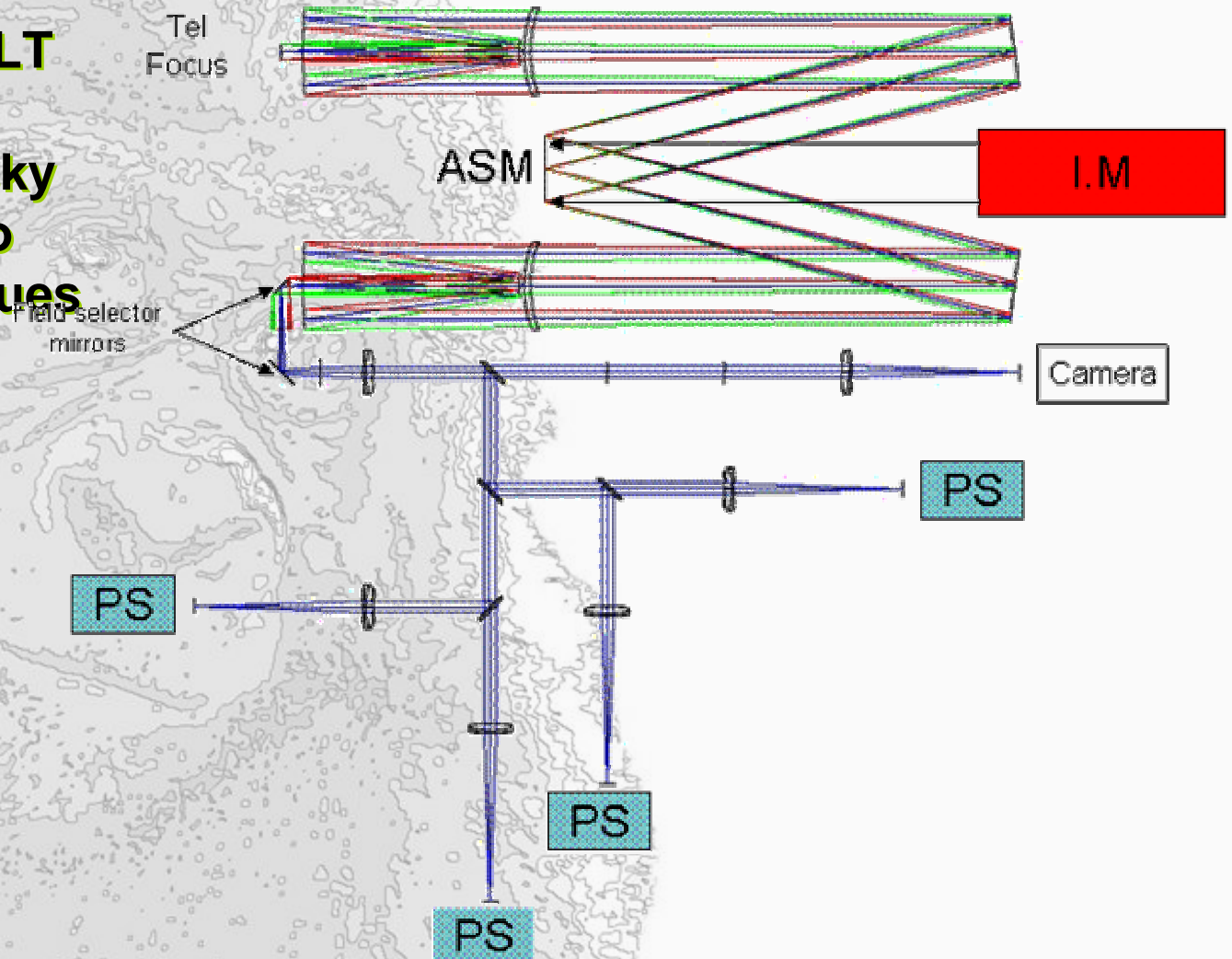
Symmetry
axis Y



From concept to sky testing: APE

Active Phasing Experiment

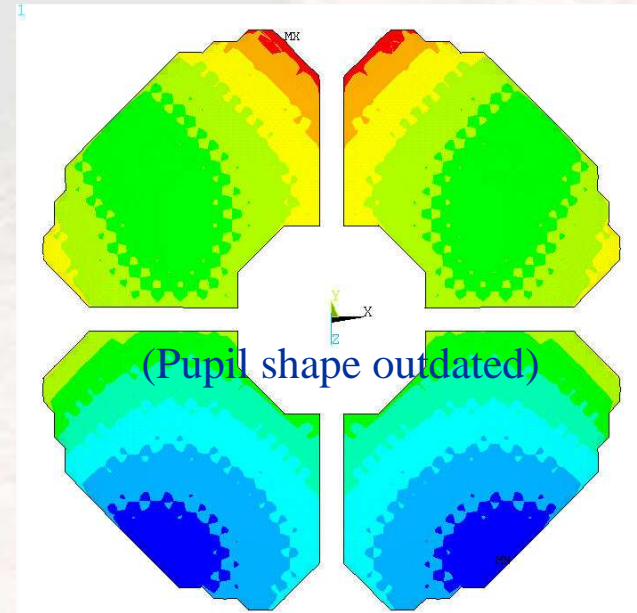
- Segmenting the VLT
- Laboratory & on-sky evaluation of up to 3 phasing techniques
- Integration of phasing into global wavefront control
- On-sky by 2007



Telescope performance (wind)

Tracking : low concern

- M2 flat ! Design insensitive to M2 lateral decenters
- Structural design privileges M2 lateral decenter over M2 tilt
- Corrector at very stiff location



DYNAMIC ANALYSIS

Worst case S combined (orientation), 10 m/s, conservative drag coefficients

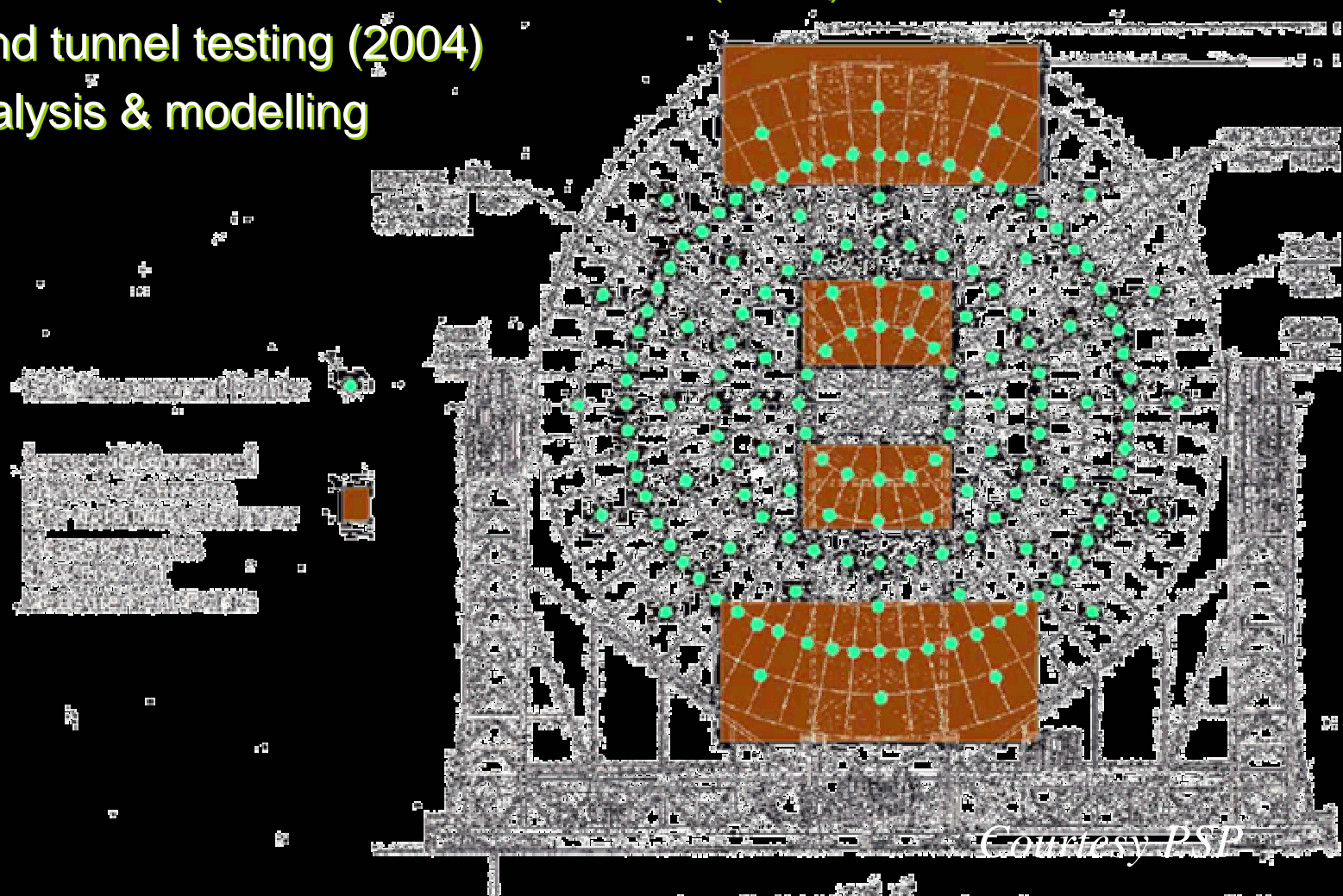
Maximum mean displacements out of worst load cases s

Mirror	Piston (uz) [mm]	Tilt (rotx) [arcsec]	Decenter (uy) [mm]
M1	-0.216	0.420	-0.129
M2	-0.336	1.680	-1.132



MODELLING & TESTING

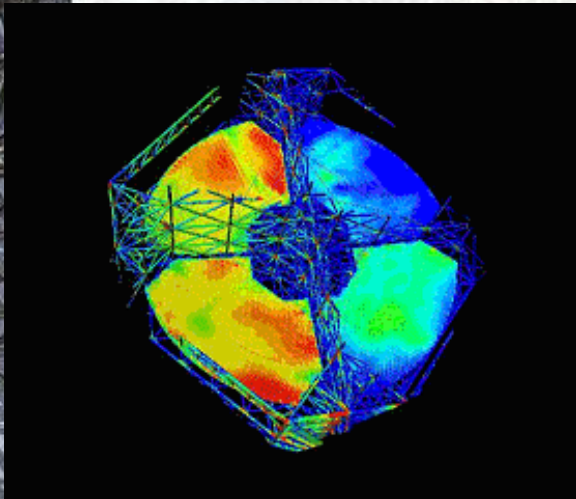
- Limited confidence in CFD (Results suspiciously good !)
- Wind measurements at Jodrell Bank (2004)
- Wind tunnel testing (2004)
- Analysis & modelling



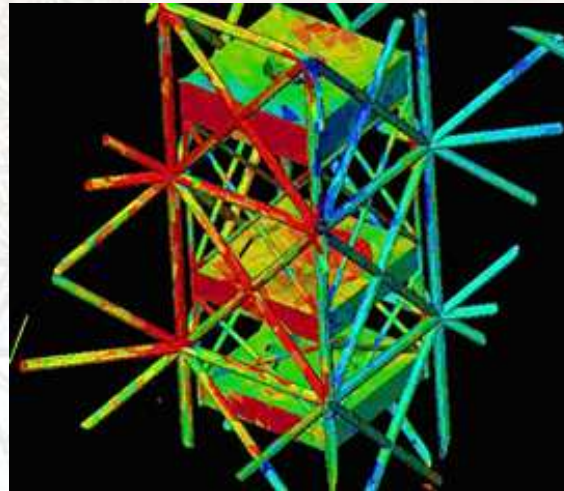


Wind (pressure distributions)

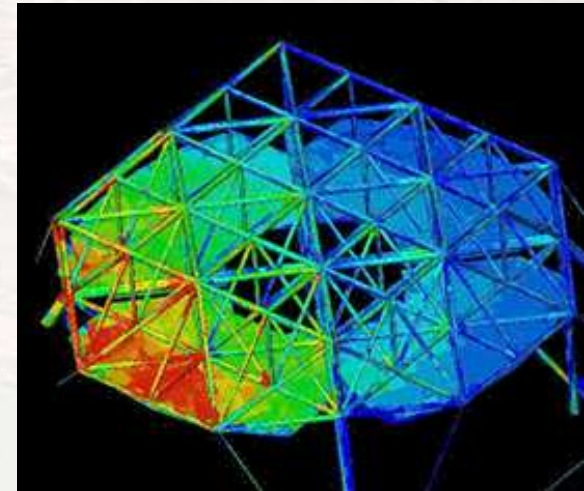
ACCELERATED - ACTUAL ELAPSED TIME 150 SECONDS



M1



Corrector



M2

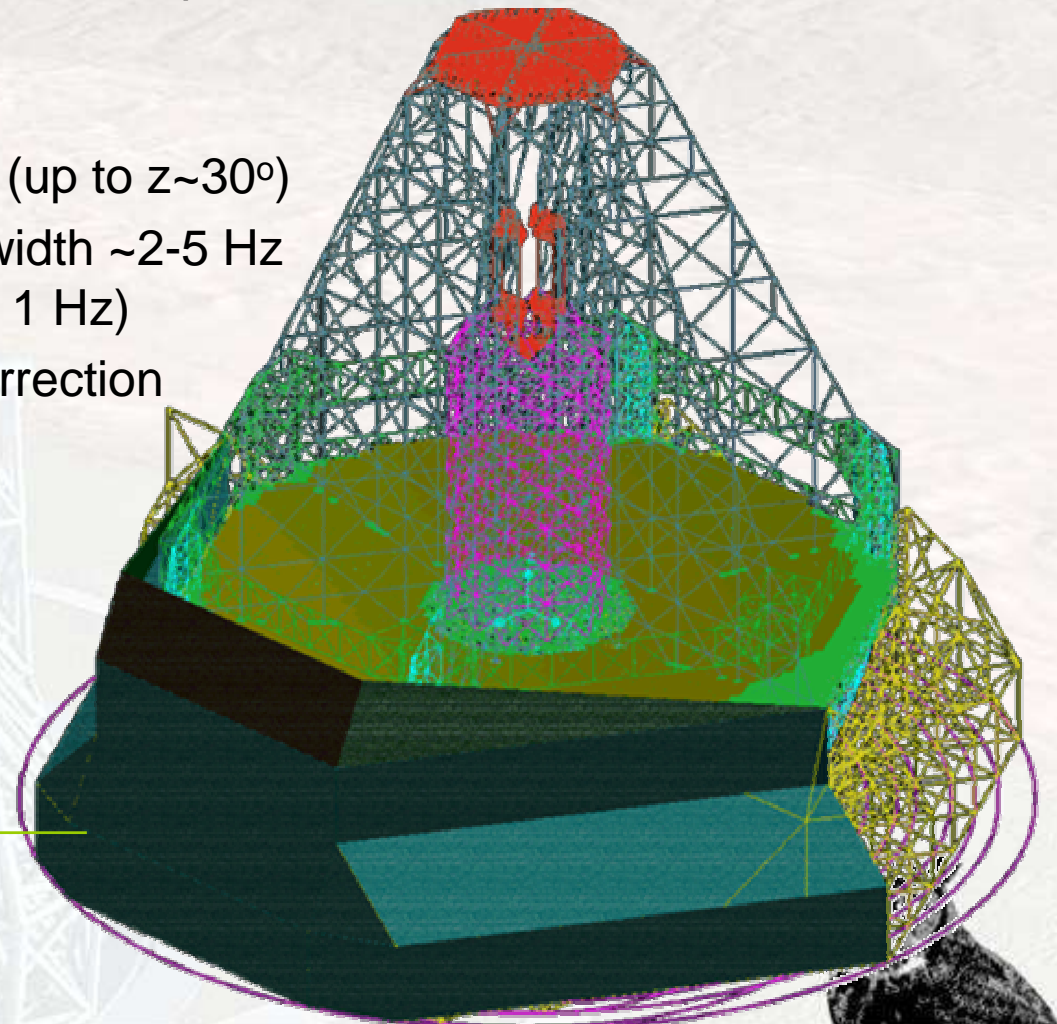


Wind – design options

1. Higher local stiffness (substructure supporting segments)
⇒ increases resistance to high spatial frequencies
2. Use of SiC segments
⇒ higher M1 & M2 bandwidth
3. Embedded variable wind screens (up to $z \sim 30^\circ$)
4. Increase M4 (active mirror) bandwidth $\sim 2-5$ Hz
(VLT M1 support dimensioned for 1 Hz)
5. Increase range of M6 adaptive correction
6. Operational constraints
7. Site selection

*... required
for AO anyway*

Variable wind screen embedded in the azimuth structure (notional design);
M2 wind screen not shown





Adaptive Optics

	Today	2008	2015	2019
IR Deformable Mirrors	LBT (JWST)	Prototype	OWL 1 st Gen.	2 nd Gen.
Diameter	1-m (2-m)	0.3-m	2-m	4-m
Actuator spacing	30 mm	15 mm	10-15 mm	10 mm
XAO corrector				Moems/Pzt
Detector	256x256 ?		512x512	1kx1k
AO real time control			<i>Almost OK</i>	
Reference stars	NGS (LGS)		NGS	NGS / LGS



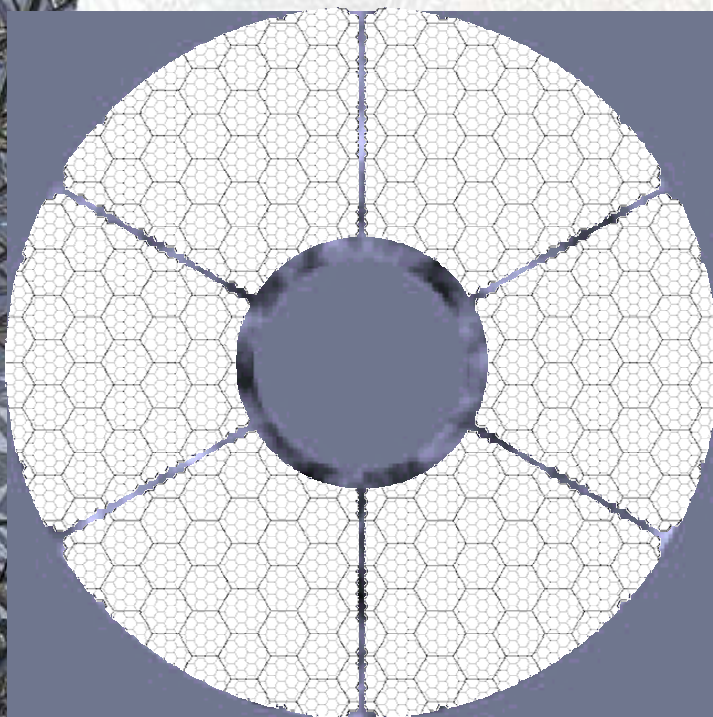
- High sky coverage in the near-IR (better filling of metapupil)
- LGS needed ~2018; lower number of LGS,
- Cone effect requires novel approaches e.g. PIGS (Ragazzoni et al)



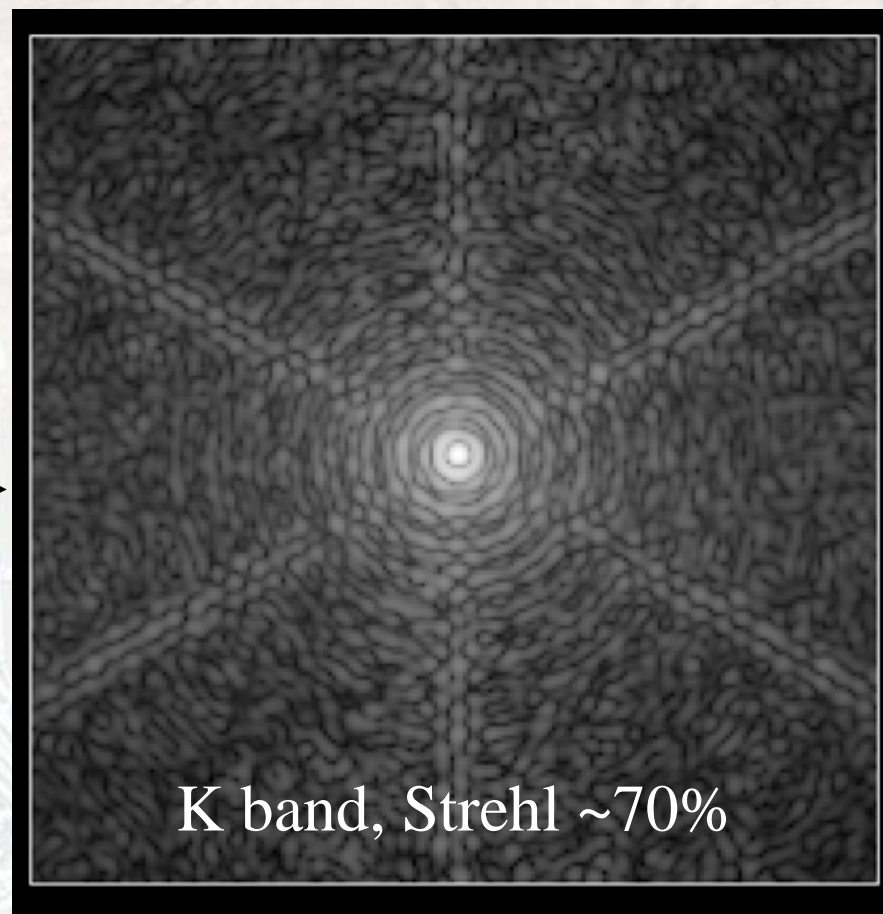


AO Simulations on OWL.

125 sub-apertures across pupil, 11198 actuators on M6
Bright NGS on-axis, 1 kHz frame-rate, ~1 sec of real-life PSF
4 ms coherence time, 0.5'' seeing (at 0.5 μm)
OWL pupil + cophasing M1 & M2: 35 nm WFE RMS each

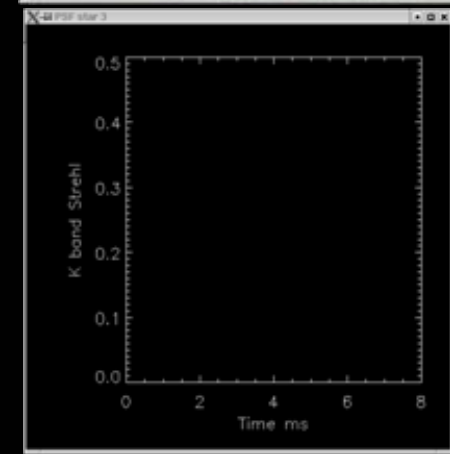
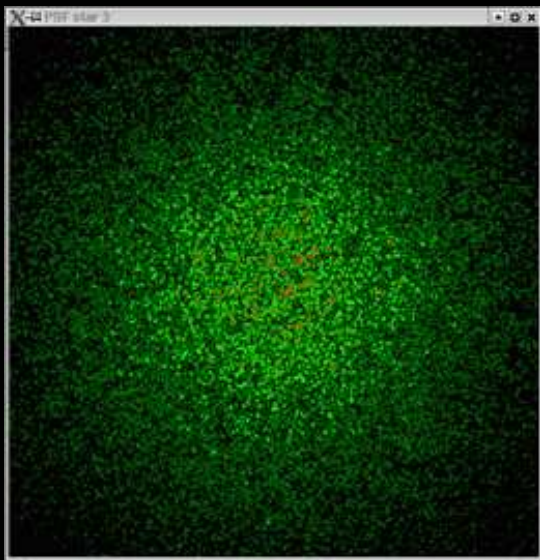
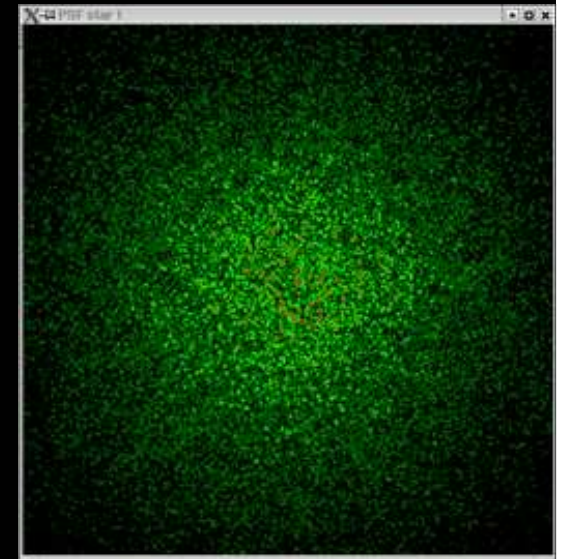
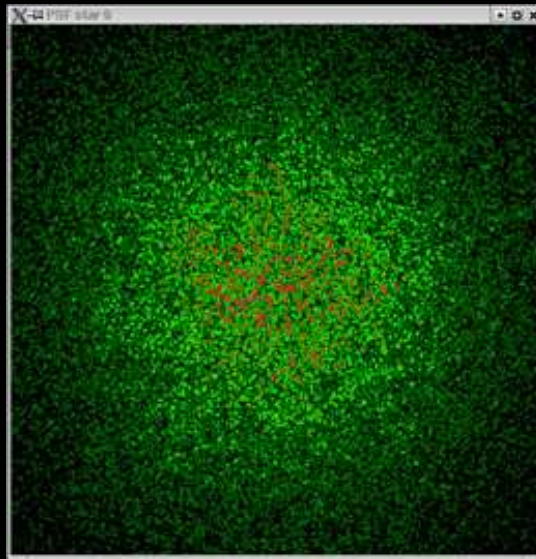
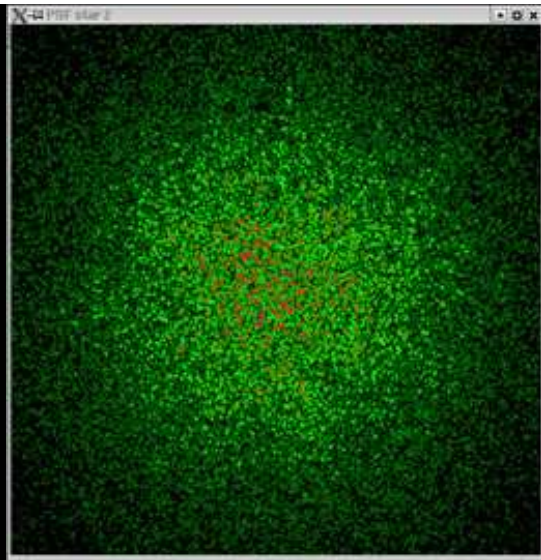


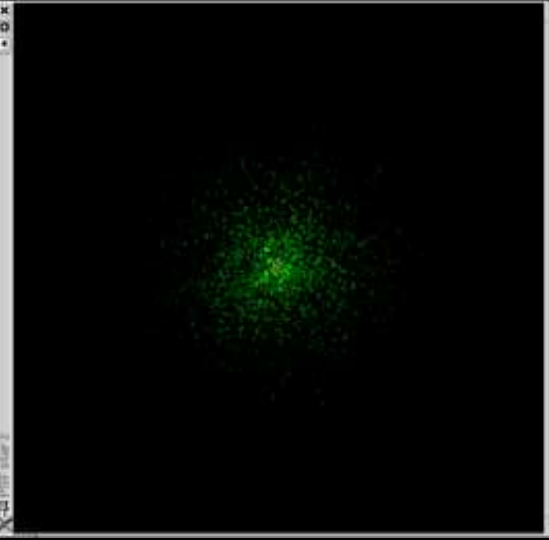
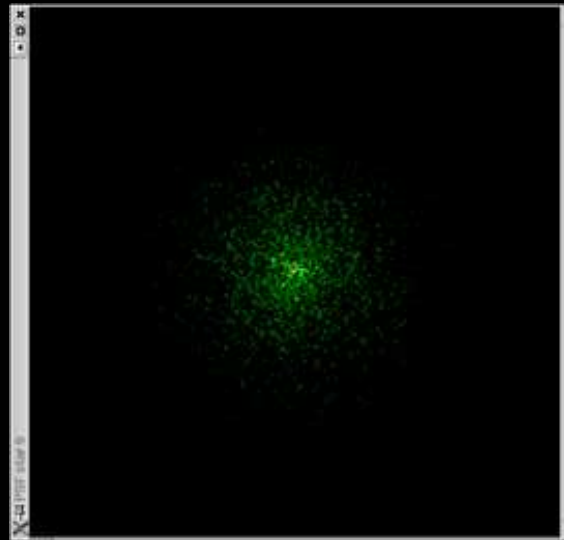
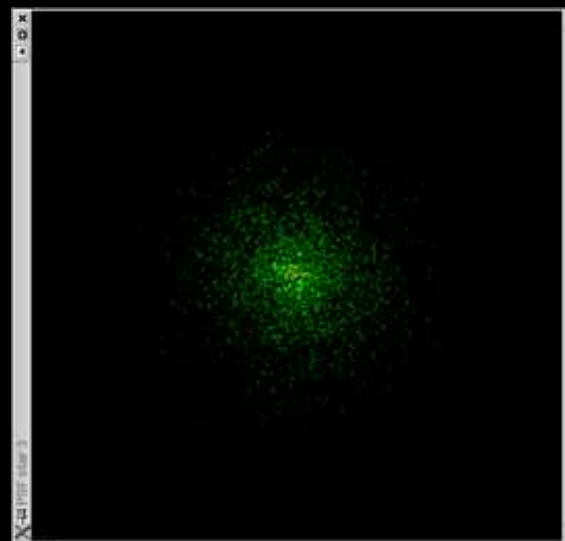
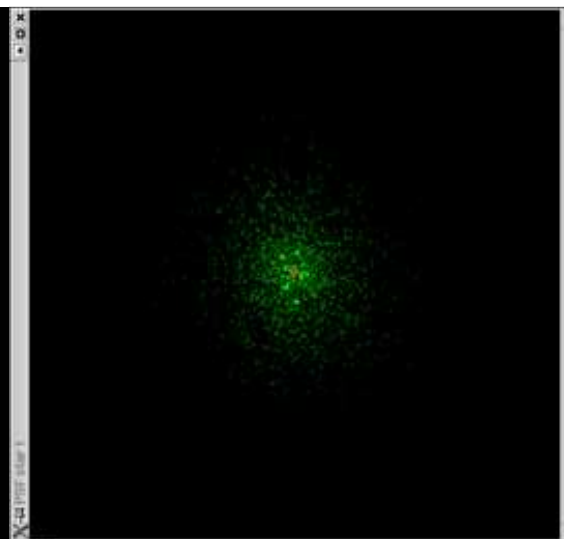
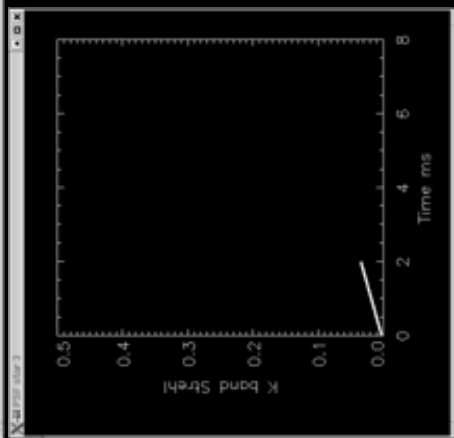
Atmospheric Wavefront

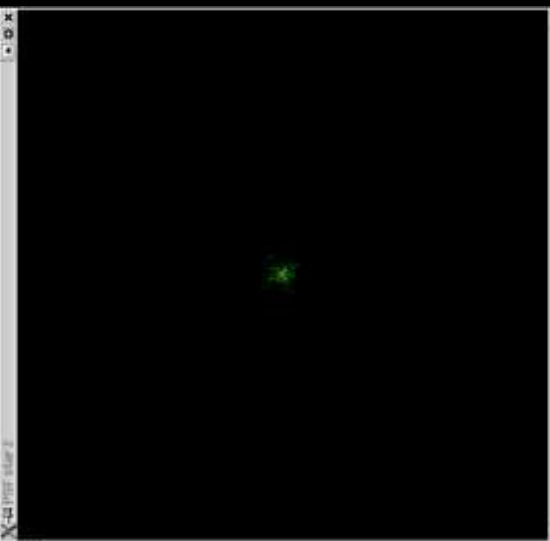
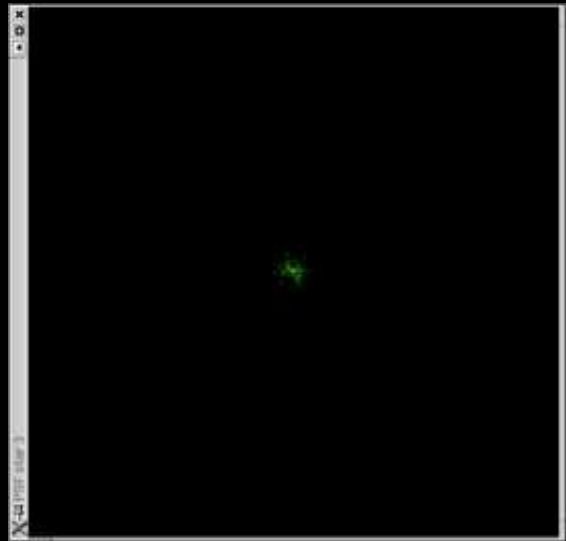
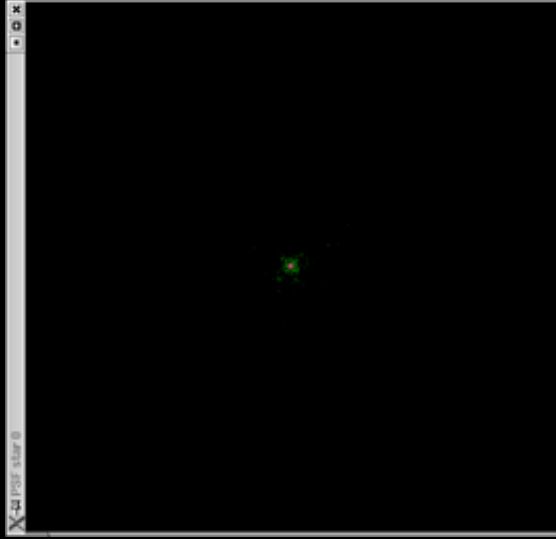
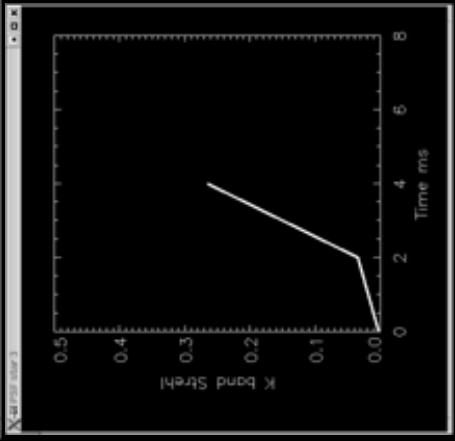
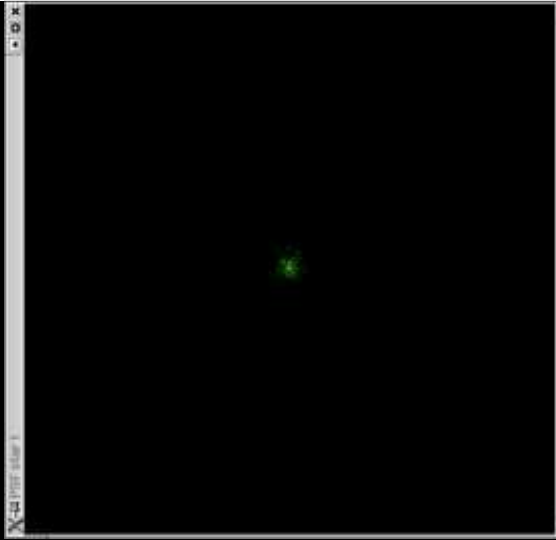


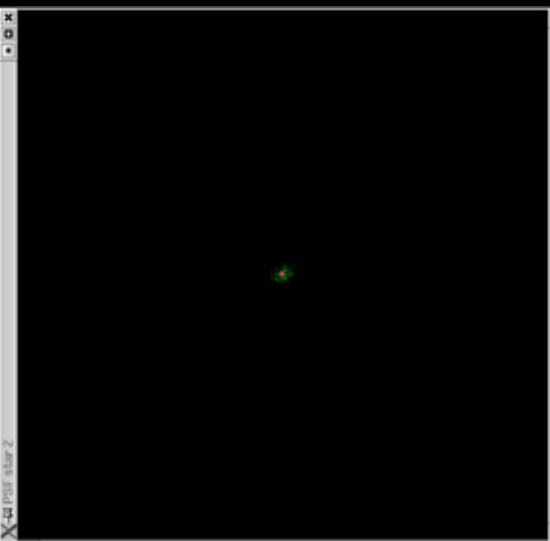
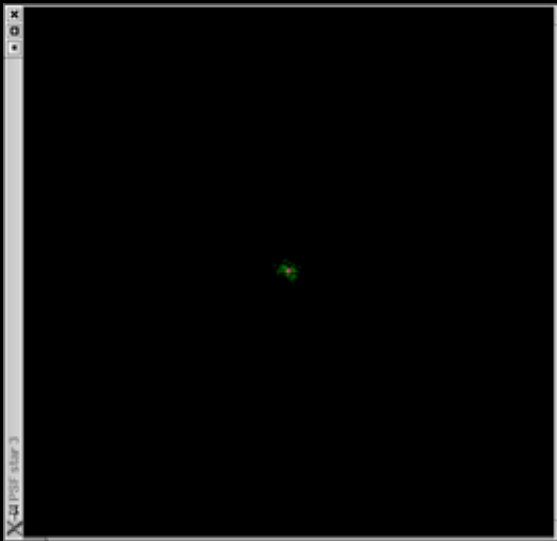
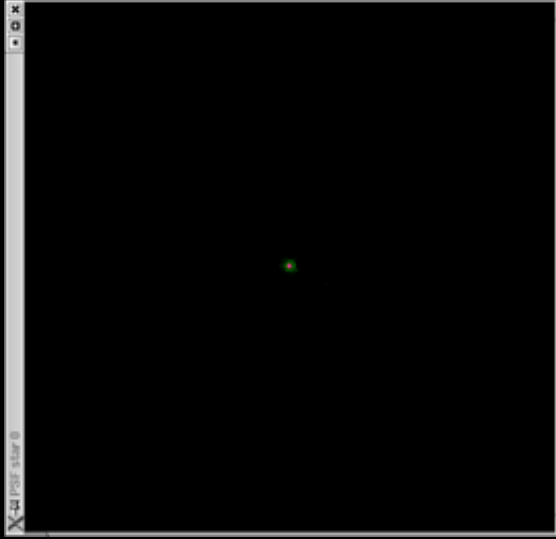
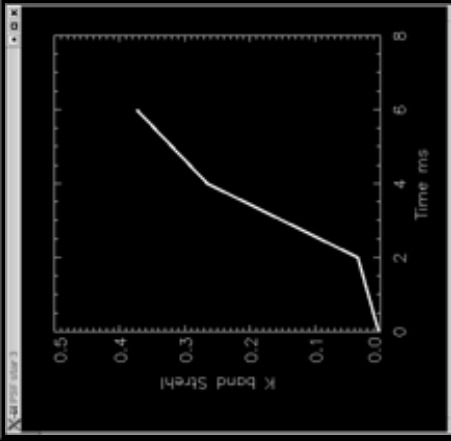
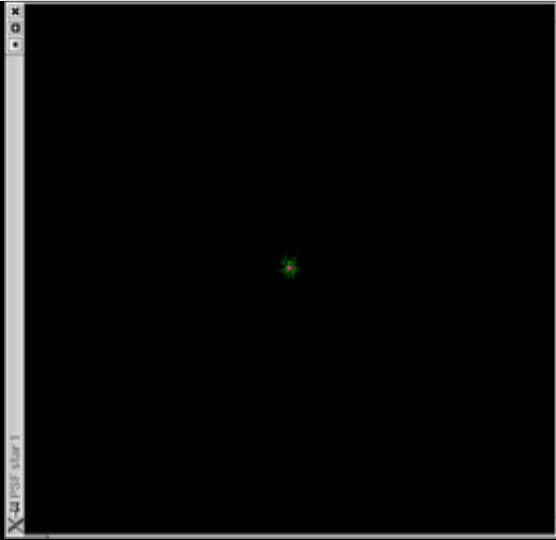
K band, Strehl ~70%

Illumination on the pyramid WFS

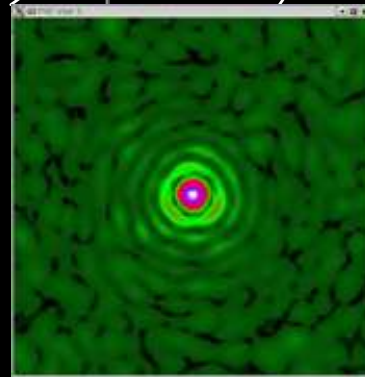
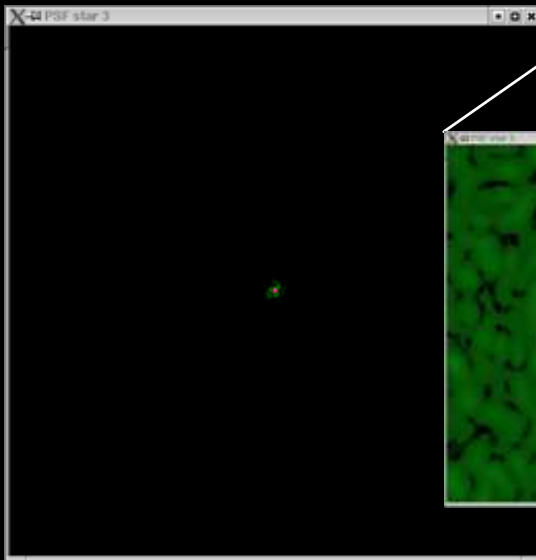
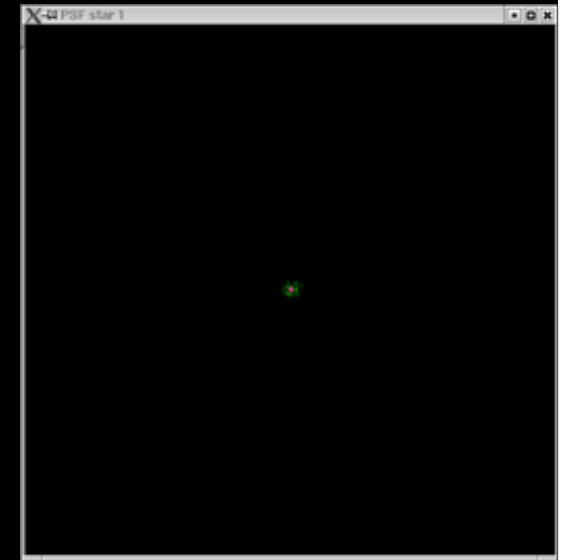
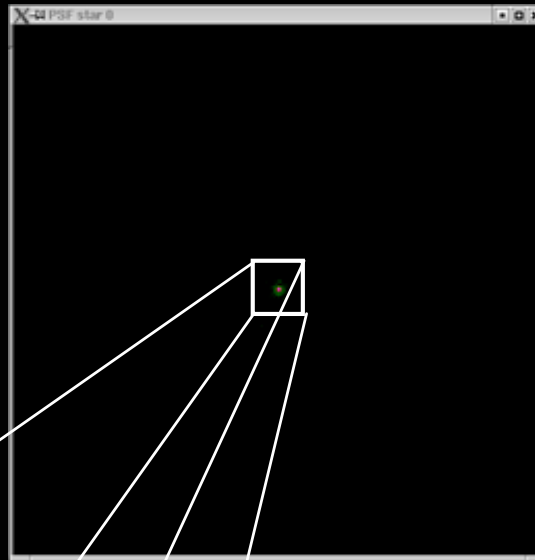
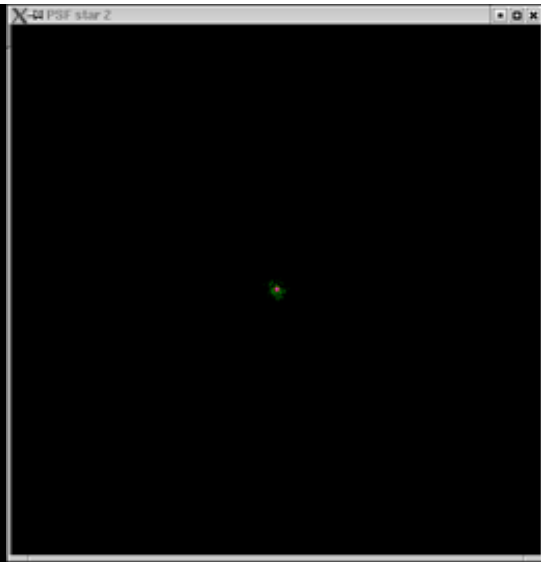




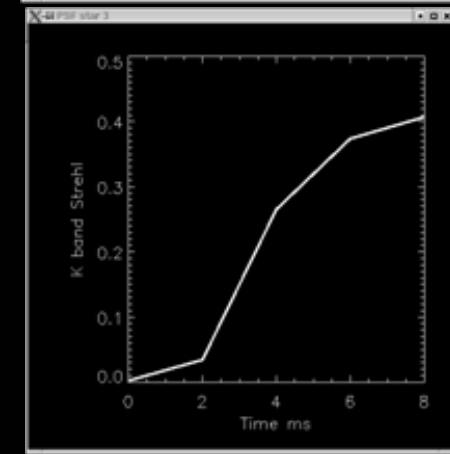


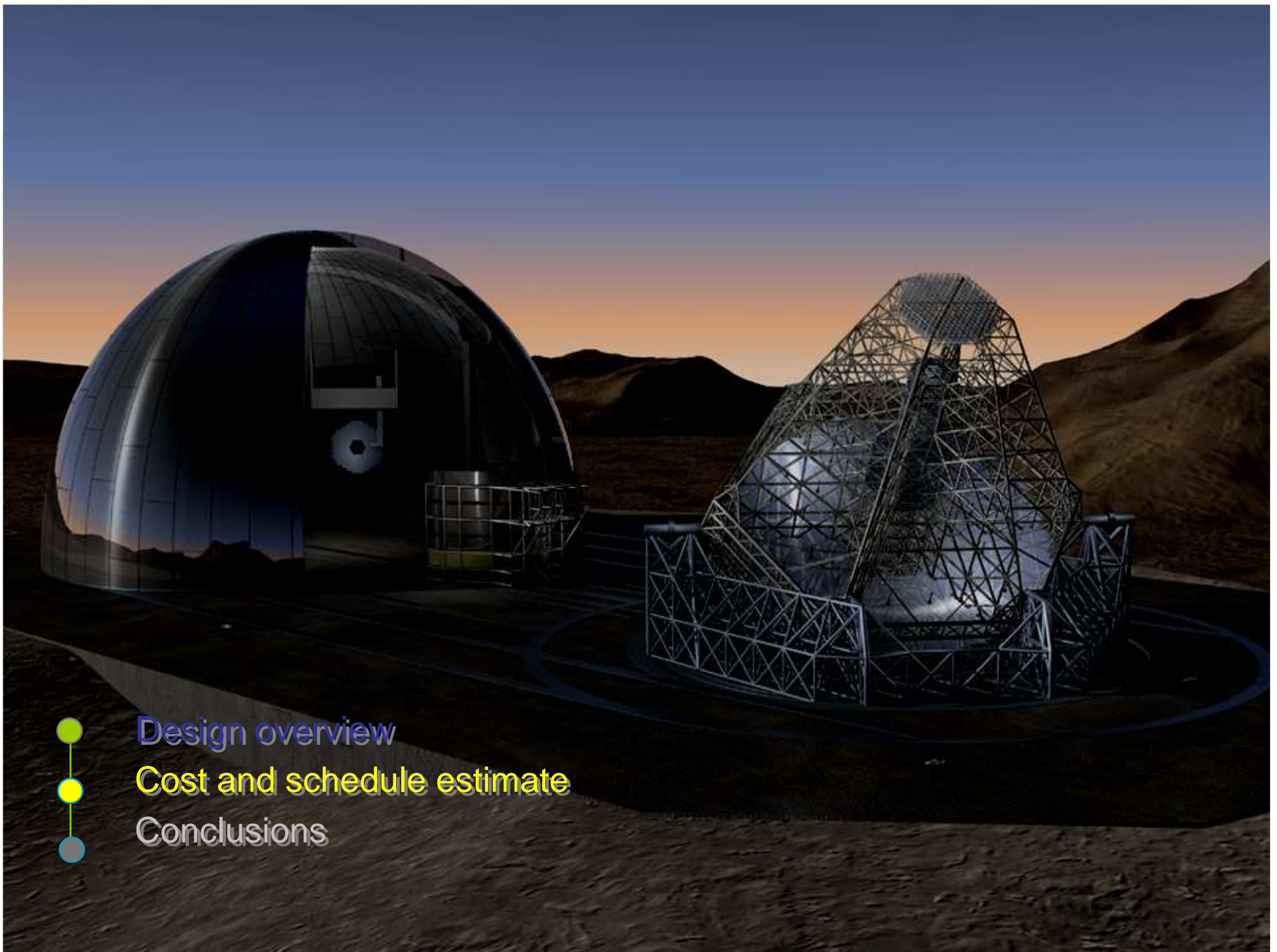


2 arc minutes field, $\lambda=2.5 \mu\text{m}$
2 adaptive mirrors, 8000 actuators each
3 guide stars



Sqrt stretch





Design overview

Cost and schedule estimate

Conclusions



Cost estimate (capital investment)

SUMMARY	MEuros
OPTICS	406
Primary & secondary mirror units	355.2
M3 unit	14.4
M4 unit	21.4
M5 temporary unit	5.3
M6 temporary unit	10.1
ADAPTIVE OPTICS	110
M5/M6 design & prototypes	10
M6 AO unit	25
M5 AO unit	35
XAO units	20
LGS	20

MECHANICS	185	
Azimuth	53.8	
Elevation	34.9	
Cable wraps	5.0	
Azimuth bogies (incl. motors)	14.7	
Altitude Bogies & bearings	5.7	
Mirror shields	15.0	
Adapters	6.0	
Erection	50.0	
CONTROL SYSTEMS (*)	17	
Telescope Control System	5.0	
M1 Control System	8.0	
M2 Control System	2.0	
Active optics Control System	2.0	
CIVIL WORKS	170	
Enclosure	40.4	
Technical facilities	35.0	
Site infrastructure	25.0	
Concrete	70.0	
INSTRUMENTATION	50	
INSTRUMENTATION		50
Total without contingency	939	938.9
(*) High level cs only; local cs included in subsystems		

Assumes “friendly site”

- Seismically quiet
- Moderate altitude
- Average wind speed
- Moderate investment in infrastructures





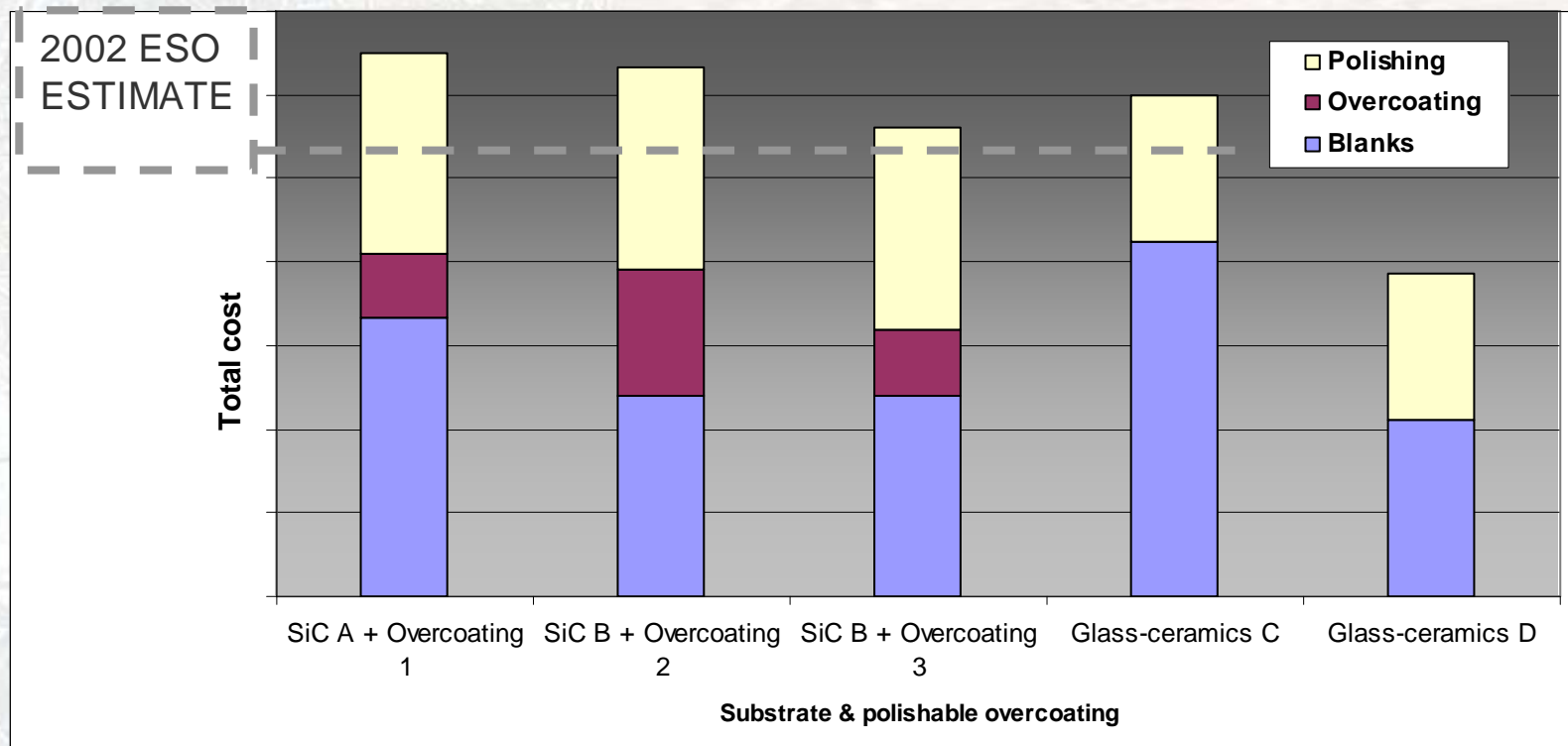
Cost estimates (industrial studies)

Primary & secondary mirror segments; 1.8-m; polished, prices ex works.

Blanks: SiC (2 suppliers A and B) with overcoatings (3 suppliers 1, 2, 3)

Glass-Ceramics (2 suppliers C and D)

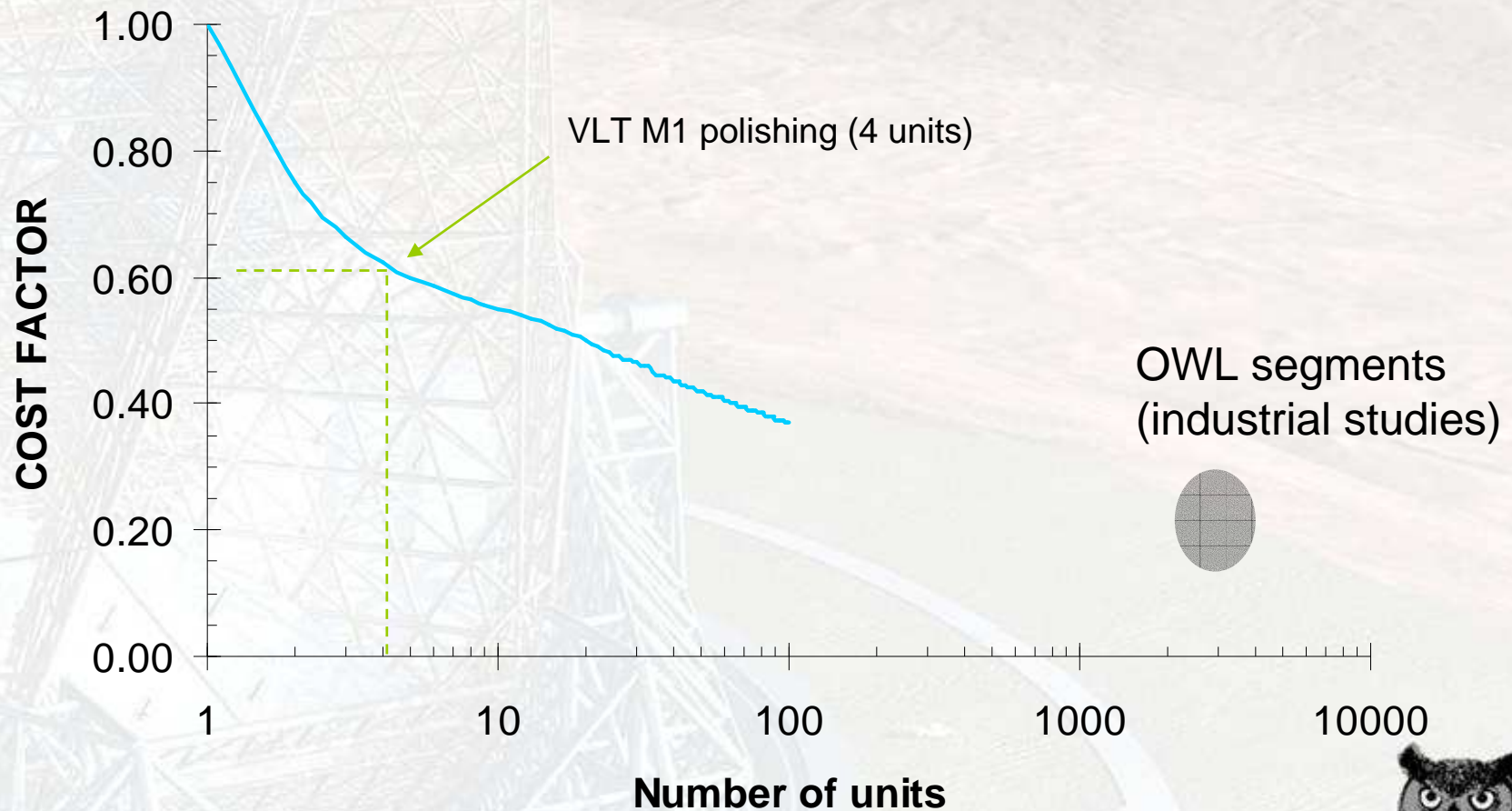
Polishing: 2 suppliers, only one shown (both agree within 10%)





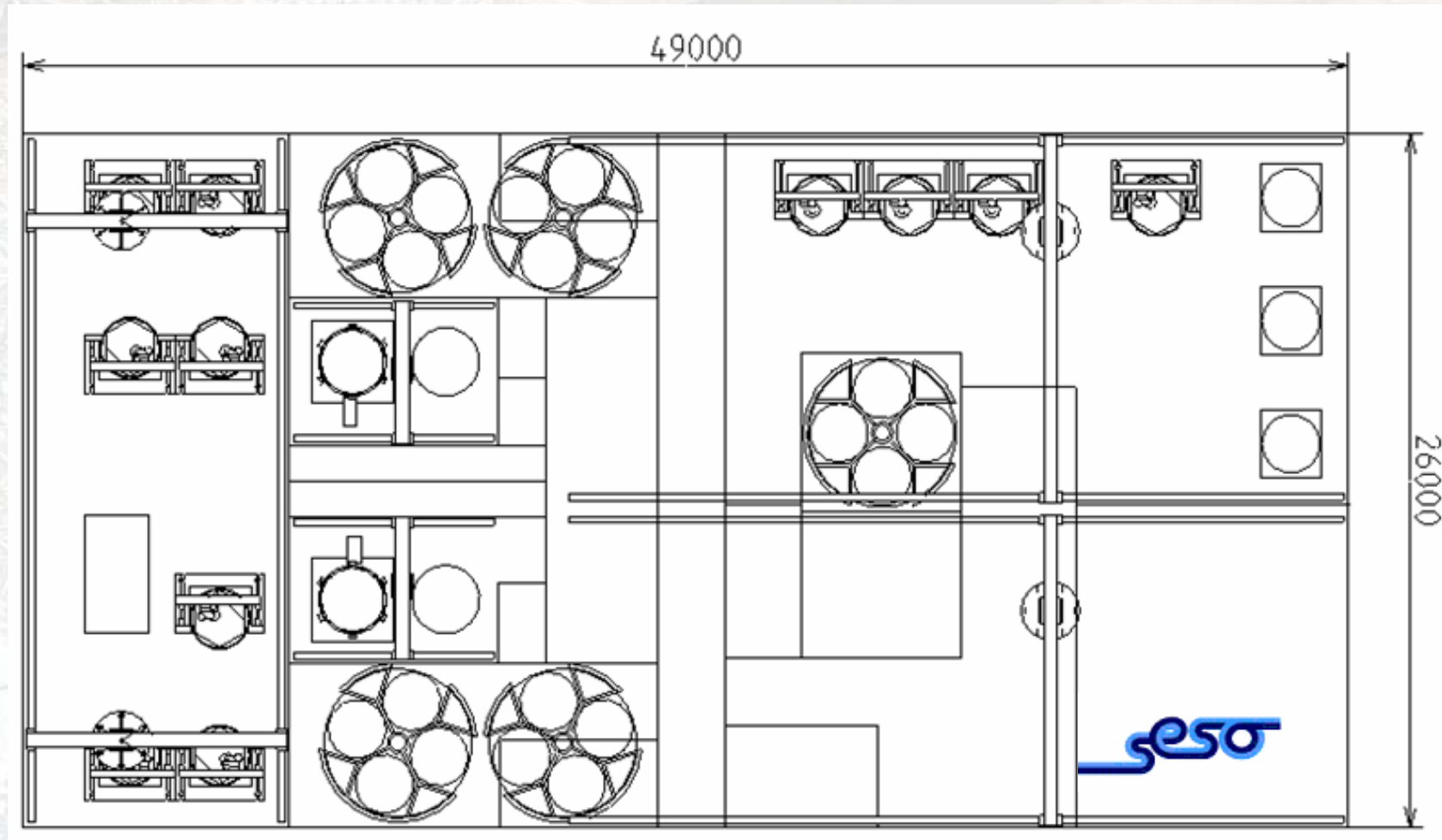
Cost vs quantity

Industrial data
Applies to conceptually simple items
(e.g. segments, structural nodes)





Polishing: factory implementation



Size (area) comparable to VLT 8-m production facility





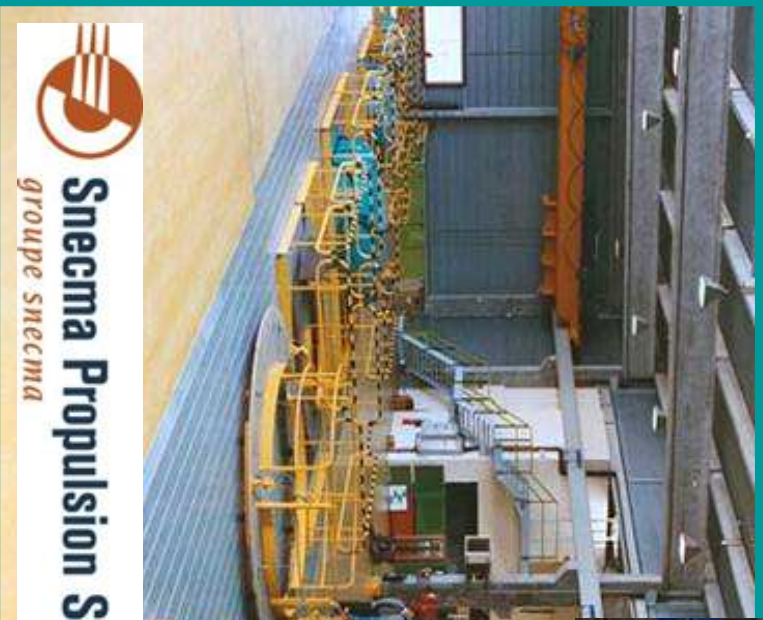
SCHOTT
glass made of ideas



SCHOTT
glass made of ideas



ECM




Sneema Propulsion Solide
groupe sneema

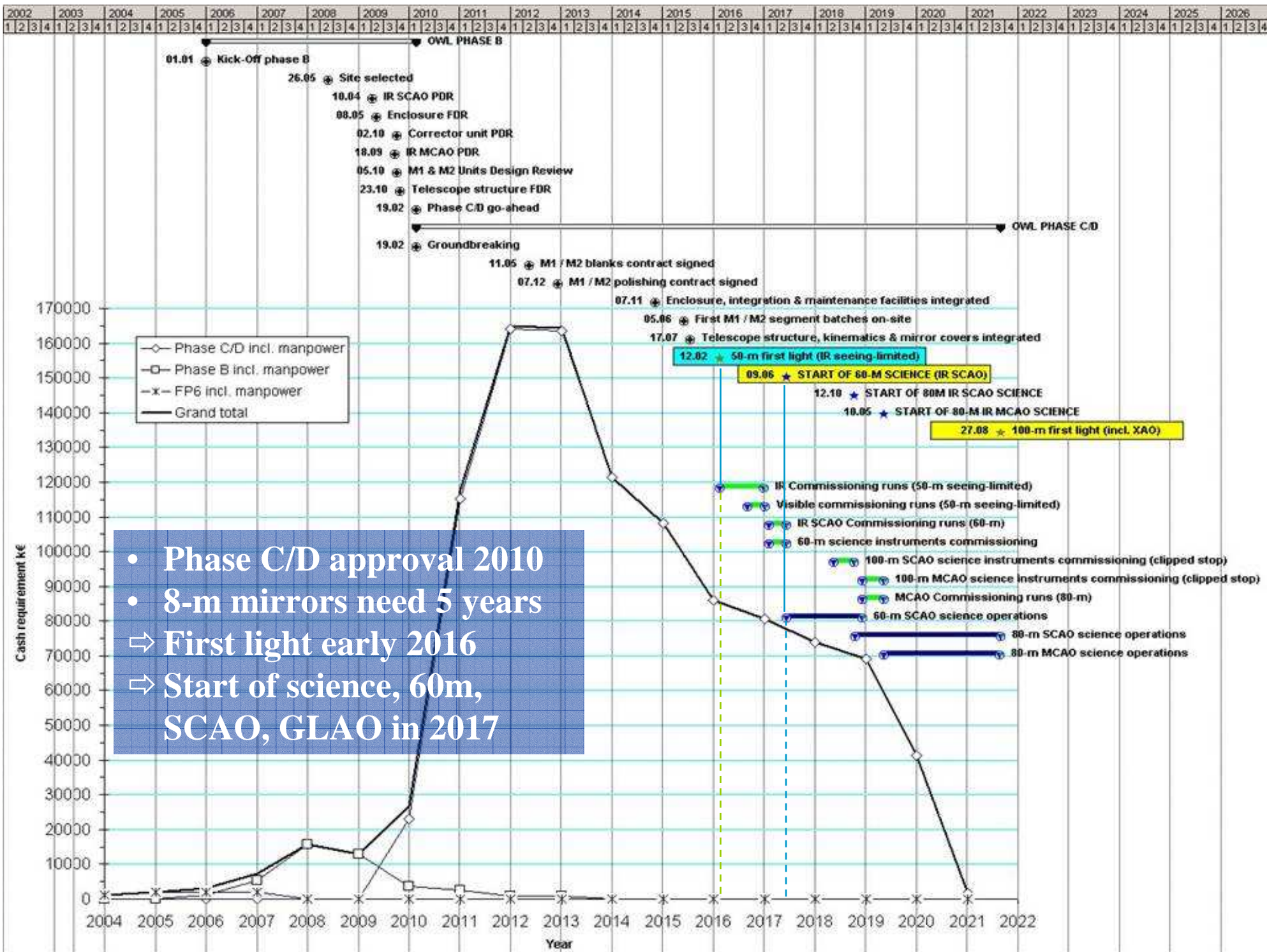


BOOSTEC



CoorTek and Boostec -
Partnering For

Meanwhile ...



OWL in brief

A concept already at an advanced stage of design

- Design supported by analysis & competitive industrial studies
- Cost estimate > 50% completed, supported by competitive studies
- Cost-effective design principles & solutions allow major jump in capability

Substantial science at early stage

- Schedule constrained by funding, not by technology
- Progressive implementation of capabilities
- 60-m with IR AO in 2017, 100-m with MCAO in 2019

European-wide technology & concepts development

- Industrial & academic synergy
- ELTs “building blocks”, design-independent

Concerns

- Adaptive optics
- Wind
- Pavlov
- Money

...and solutions

Gradual implementation, max. time for R&D
SiC segments, embedded wind screens, etc.
Think seeing = 0.001 arc seconds, $v=37-38$
Open to suggestions.



Almost there ?

- Design solutions compatible with state-of-the-art technology and with industrial production
- Metrology & control systems allowing real-time optimization of performances
- Rapidly evolving adaptive optics concepts and technologies
- A quantum leap in scientific potential
- I wish I were a student today ...

